GROUP 43

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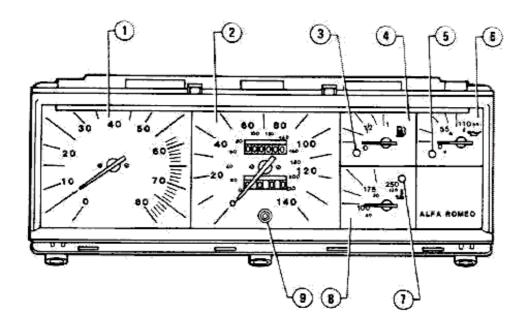
Inspection of AR.C on vehicle 43-13

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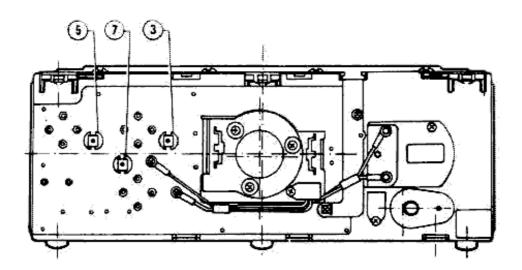
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VEGLIA ELECTRONIC CLUSTER

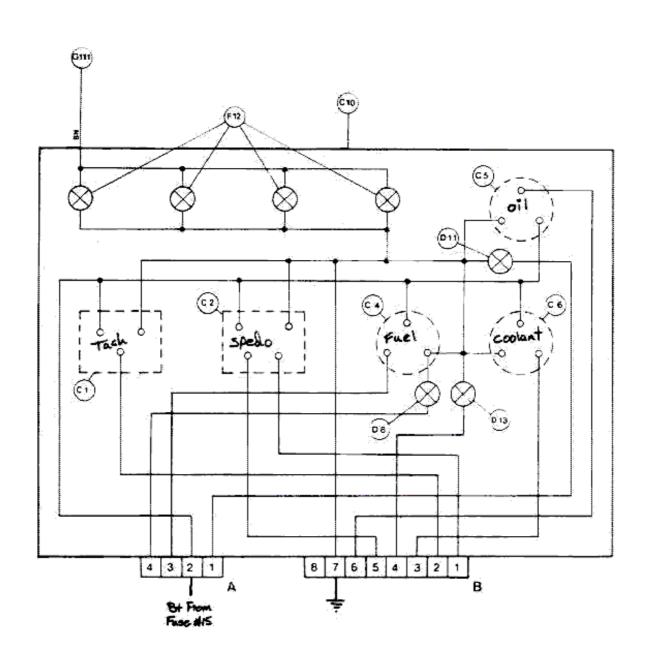
front view



test yiew



- 1 Revicounter
- 2 Speedometer odometer
- 3. Fuel reserve warning lamp
- 4 Fuel level indicator
- 5 Min oil pressure warning lamp
- 6 Oil pressure indicator
- 7 Max coolant temperature warning lamp
- 8 Coolant temperature indicator
- 9 Pushbutton for resetting trip odometer



Connector A

Pin 1: min oil pressure warning lamp

Pin 2: common +

Pin 3: Fuel level indicator

Pin 4: Fuel reserve warning lamp

Connector B

Pin 1: Odometer signal - GEY

Pin 2: Rev counter signal

Pin 3: Coolant thermometer

Pin 4: Max coolant temperature warning lamp

Pin 5: Pulse generator supply + Pink/ Black

Pin 6: Oil pressure indicator

Pin 7: Common ground

Pin 8: Not connected

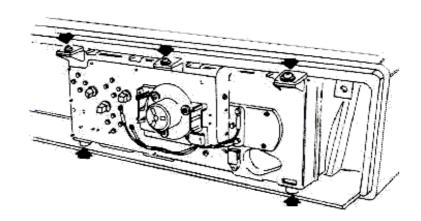
CAUTION:

Prior to performing any interventions, ensure the ignition key is in the "ST" position and the battery ground cable is disconnected.

- ted in the figure, and remove the cluster.
- 2. Unscrew the five screws indica 3. Install by reversing the order of

REMOVAL AND INSTALLATION

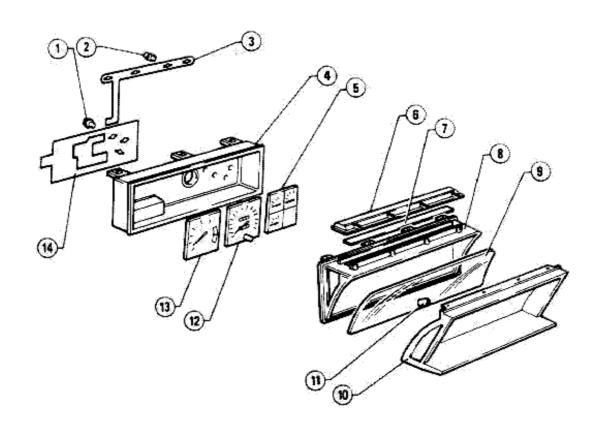
1. Remove the instrument panel dashboard



DISASSEMBLY AND REASSEMBLY

CAUTION:

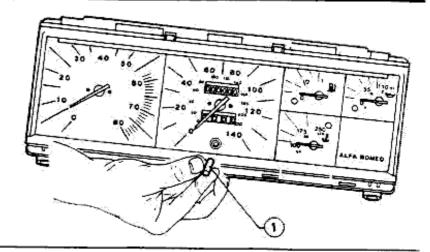
Operate with necessary caution to avoid damaging the printed circuit boards and electronic components.



- Indicators warning lamp (complete with lamphoider).
- 2 Cluster lighting lamp (complete with lampholder).
- 3 Cluster lighting lamps power circuit board
- 4 Cluster box
- 5. Instrument panel (without performance gauge)
- 6 Cluster lighting lamps support

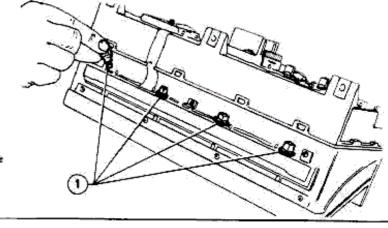
- 8 Front support
- Transparent strip
- 10 Outer case
- 11. Trip odometer reset pushbutton
- 12 Speedometer odometer.
- 13 Rev counter

1. Remove trip odometer reset pushbutton (1), which has been pushed into cluster.



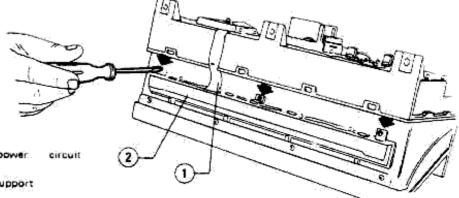
Trip odometer reset pushbutton

 Rotate and withdraw the four lamps lighting cluster (1) (complete with the related lampholders).



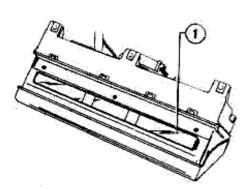
Lemps lighting cluster (complete with the lampholder)

3. Unscrew the three screws shown in the figure, carefully move the lighting power circuit board 1, and remove lamp support 2.



- 1 Cluster lighting power board
- 2 Cluster lighting lamps support

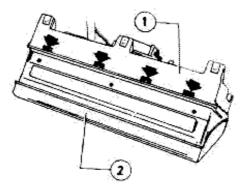
4. Remove green transparent strip (1).



- Cluster lighting transparent strip
- Separate the front support (complete with transparent strip and

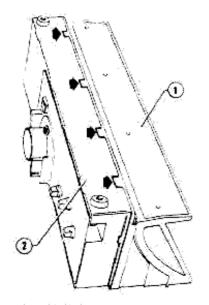
cover) from the cluster box:

a. Release the four strips shown in the figure from their seat on box 1 upper part.



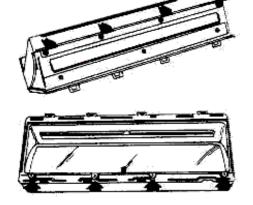
- 1 Cluster box
- 2 Front support

b. Lift the four lower clips (shown in the figure) and separate front support 1 (complete with transparent strip and cover) from cluster box 2.

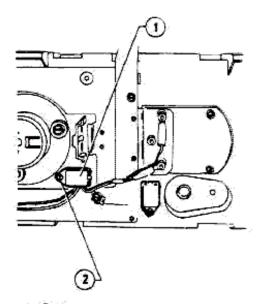


- 1 Front support
- 2 Cluster box

 If required, unscrew the eight screws shown in the figure; and separate the cover from front support.



7. Unscrew the screw 2 and remove cover 1.



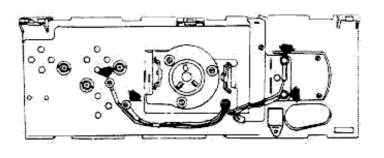
1 Cover

2 Screw

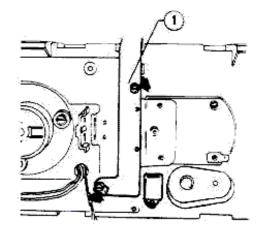
Disconnect the electric leads as follows:

Unscrew the two screws and the two

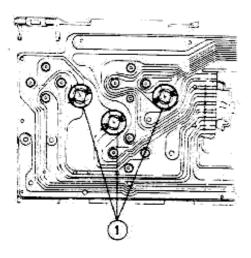
nuts indicated in the figure and disconnect the electric leads.



9 Unscrew the two screws indicated in the figure and remove the cluster lighting lamps circuit board (1).



 Cluster lighting printed circuit board 10. Rotate and extract the three lampholders of indicators warning lamps (1) (complete with lamp).



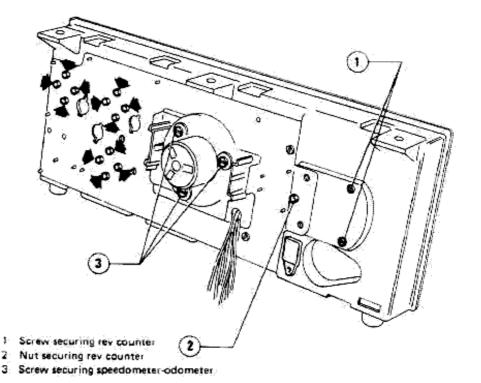
Indicators warning lamp holder

11. Proceed to disassemble the cluster instruments.

CAUTION:

Disassemble the indicators in the following order: cluster, level indicators, rev counter and speedometer-odometer. This order must be followed due to the fact that the cover edges overlap.

- Unscrew the twelve nuts in the figure, and remove the level indicators panel.
- b. Unscrew nut (2), two screws (1) and remove revicounter
- c. Unscrew the three screws (3) and remove the speedometer odometer.
- 12. Reassemble by reversing the order of removal.



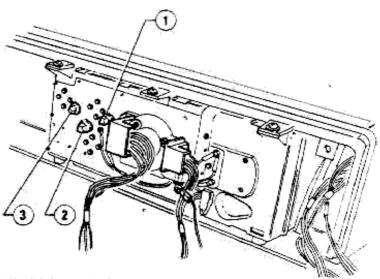
REPLACEMENT OF WARNING AND LIGHTING LAMPS

- Remove the instrument panel dashboard without disconnecting wiring
- Remove the front cigar lighter finisher.
- Remove the instrument panel without disconnecting wiring:
- c. Remove the glove box.
- d. Remove the switch finishers on cluster left side, and disconnect wiring.
- e. Unscrew the two screws and remove the frame on cluster left side.

- Disconnect the instrument panel dashboard complete with cluster without disconnect wiring.
- 2. Rotate and extract the lampholder, then withdraw the bulb from it:
- Replace the bulb with another of the same type, and refit by reversing the order of removal.

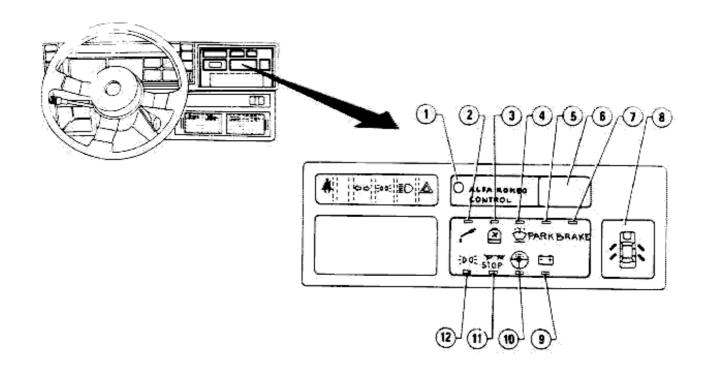
CAUTION:

Use only genuine lamps supplied by ALFA ROMEO.



- Fuel reserve warning lamp
- 2 Coolant temperature warning lamp
- 3 Engine oil pressure warning lamp

ALFA ROMEO CONTROL (AR.C.)



- 1 Red alarm warning lamp disabling key
- 2 Engine oil level warning lamp
- 3 Coolant liquid level warning lamp
- Windshield washer liquid level warning tamp.
- 5 Handbrake efficiency warning lamp.
- 6 Red general alarm warning lamp (Check)
- Brake oil and pad wear oil level warning lamp.
- 8 Door closing efficiency warning lamp
- 9 Generator efficiency warning lamp
- 10 Cluster warning lamps efficiency warning lamp.
- 11 Stop lights efficiency warning lamp
- 12 Parking/rear fog lights efficiency warning lamp

see "Trouble shooting False Page 43-16 warning" Page 43-16

THEORY OF OPERATION

When the ignition key is in the "MAR" position, all the AR.C. warning lamps and the three warning lamps on the cluster corresponding to Minimum Oil Pressure, Maximum Coolant Temperature and Fuel Reserve, light up for a period of time between 1.8 and 4 seconds.

This gives the driver sufficient time to visually check that all indicators are working properly.

After this period of time, the lamps will extinguish, and only defective functions will be displayed. The

defect is indicated on the AR.C. when the general warning lamp (red) blinks and the led indicating the defective function lights up.

However, after approximately 1 minute, even if a new defect occurs, the indications will be inverted and the general warning lamp (red) will remain constantly lit and the led indicating the defective function will begin to blink. This is to be taken as a general rule which is valid even when the engine is running, and excludes only the checking function of the cluster warning lamps and corresponding sensors.

With reference to this function, if one of the three warning lamps is blown, which can be seen by its absence in the first 1.8 to 4 seconds, the alarm indication follows the general rule (i.e.: general warning lamp (red) blinks, led on AR.C. lights up, then vice versa).

If, however, a sensor other than the fuel reserve sensor which is not indicated on the AR.C., is activated (alarm condition), the general warning lamp (red) Check will light up, and the warning lamp corresponding to the sensor in the alarm condition will light up on the cluster instead of the AR.C. led that indicates FAULTY CLUSTER WARNING LAMP.

After about 1 minute; the general red warning lamp will remain constantly lit and the cluster warning lamp will

begin to blink.

If during the initial check phase of 1.8 to 4 seconds, one of the following defects is detected:

- break in the circuit and in the generator electrical connection
- interruption in functioning of oil pressure sensor
- interruption in sensor functioning or engine oil level low, the warning will be displayed and memorized by the AR.C.

To cancel the warning indication, the engine must be switched off, the defect corrected, and the engine switched on again.

For all other functions, however, the warning indication will stop by removing the defect without having to return the ignition key to the rest position.

Turn the key in the "AVV" position, and within 5 seconds of releasing the key, the AR.C. will check that both signals, GENERATOR EFFICIENCY and OIL PRESSURE SUFFICIENT, are present. If one of the two sensors remains in the condition of engine off after this period of time, the corresponding function, will be indicated as defective. 60 seconds after releasing the key from the "AVV" position to the "MAR" position, the engine will be considered as in the running condition.

If the engine fails to start or stalls followed by immediate restarting in the space of 3 to 10 seconds, the AR.C. will ignore the signal supplied by the Minimum Oil Pressure Sensor. In fact, whenever the key is turned from the "O" position to the "MAR" position the electrical continuity of the contact in this sensor is checked. In the above-mentioned case, since the lubrication system pressure does not drop immediately, the contact remains open for a certain length of time, and this would give rise to a false warning indication.

In connection with the warning condition indication, on the AR.C. there is a SILENCE pushbutton. This allows the general red warning lamp, blinking or constantly lit, to be extinguished both when the engine is off and when it is running. If a further defect occurs, the warning lamp will be restored to its

normal functioning together with the corresponding optical indicator.

Turning the ignition key from the "MAR" position to the "AVV" position cancels the SILENCE function.

The AR.C. also performs the function of roof lights timing.

When one of the doors is opened on a stationary vehicle, a command is sent to the roof lights lighting relay. This signal remains active for the period of time the door is left open, and for 2 to 7 seconds, after the door is closed.

If one of the doors remains open for a long time, the roof lights will be automatically extinguished after a period of time from 80 to 160 seconds.

FUNCTIONS

MINIMUM ENGINE OIL PRESSURE

Checks:

- -- Oil pressure sensor efficiency
- Correct oil pressure with engine running
- Blown warning lamp on cluster

When oil pressure is absent, the sensor contact is normally closed and grounds the AR.C.

When the oil pressure is correct, the sensor contact opens and breaks the AR.C. grounding.

Turning the key to the "MAR" position, the AR.C. checks the continuity of the minimum oil pressure warning lamp on the cluster, and the continuity of the sensor that must be grounded in this condition. If the warning lamp on the cluster is interrupted, the Check general warning lamp (red) and the indicator corresponding to CLUSTER WARNING LAMPS EFFICIENCY will light up.

If there is a defect on the minimum oil pressure sensor, the Check general warning lamp (red) and the minimum oil pressure warning lamp on the cluster will light up.

This alarm condition will remain

stored in the AR.C. until the ignition key returns to the "O" position. When the vehicle is started, the minimum oil pressure sensor contact opening is checked, i.e. the presence of pressure in the lubrication system as well as the possible blowing of the corresponding warning lamp on the cluster.

No alarm condition that occurs when the vehicle is in motion is stored by the AR.C., but the warning indications are displayed as described for the engine off conditions with the ignition key in "MAR" position. If the engine fails to start or stalls followed by immediate restarting in the space of 3 to 10 seconds, the AR.C. will ignore the signal supplied by the Minimum Oil Pressure sensor. In fact, whenever the key is turned from the "O" position to the "MAR" position, the electrical continuity of the contact in this sensor is checked. In the above mentioned case, since the pressure tends to drop with a certain delay, the sensor would remain open giving rise to a false alarm condition

If, when the vehicle is in motion, temporary low pressure due to dangerously low oil level occurs in the lubrication system, the defect indication will be emphasized by prolonging the illumination of the Check general warning lamp (red) and the minimum oil pressure warning lamp on the cluster for a period of time from 2.5 to 5 seconds.

MAX COOLANT TEMPERATURE

Checks:

- Blowing of warning lamp on cluster
- Reaching of maximum permissible temperature

When the temperature is within normal limits, the sensor contact is open.

When the temperature exceeds the normal limits the sensor contact closes and grounds the AR.C.

The checking procedure performed by the AR.C. is the same when the engine is running and when the ignition key is in the "MAR" not

tion.

If the functioning or the electrical connection of the warning lamp on the cluster corresponding to Max Coolant Temperature are interrupted, the Check general warning lamp (red) and the warning lamp corresponding to CLUSTER WARN-ING LAMPS EFFICIENCY light up. If the max permissible coolant temperature is exceeded, this defect will be indicated by the fact that the Check general warning lamp (red), and the Max Coolant Temperature warning lamp on the cluster light up.

FUEL RESERVE

 Only the blowing of the Fuel Reserve warning lamp situated on the cluster is displayed.
 The checking procedure performed by the AR.C. is the same when the engine is running and when the ignition key is in the "MAR" position.

If the functioning or electrical connection of the Fuel Reserve warning lamp is interrupted, the Check general warning lamp (red) and the warning lamp corresponding to CLUSTER WARNING LAMPS EFFICIENCY light up.

The Fuel Reserve sensor, inside the Fuel Level Transmitter, is connected to the pin 4 input of AR.C. connector "C", and is used exclusively to allow the AR.C. to control the lighting-up of the warning lamp on the cluster if a condition of Fuel Reserve occurs (the contact is grounded).

Unlike the other warning lamps on the cluster, the fuel reserve warning lamp remains lit even one minute after the warning indication has been given.

GENERATOR EFFICIENCY

Checks:

- Continuity of electrical connection to generator
- Generator efficiency

Turning the key to the "MAR" position, the AR.C. checks the continuity, towards ground, of the generator regulation circuit. If the

general warning lamp (red) and the optical indicator corresponding to GENERATOR EFFICIENCY will light up.

The alarm condition that occurs at this stage will remain stored, in the AR.C. until the ignition key returns to the "0" position.

A check is made to ensure that the generator supplies voltage when the vehicle is started. If this fails to occur, the same indication as that described in the previous point will appear, but without memorization.

ENGINE OIL LEVEL

Checks:

- Oil level sensor efficiency
- Engine oil sufficient

The Engine Oil level sensor consists of a bimetal strip (contact) with a series resistance of 12 Ohm wrapped around the strip. The two electrical circuit terminals obtained in this way are connected to the AR.C. which supplies a current that heats the bimetal strip for a determined period of time after the ignition key is rotated to the "MAR" position. This period of time is such that it allows the bimetal strip to disconnect the contact if the sensor is in air (oil low), and keep the contact closed if the sensor is immersed in engine oil. In the latter case, the oil acts as a heat exchanger, and does not allow the temperature necessary to open the contact to be reached.

The alarm condition is indicated by the lighting-up of the Check general red warning lamp and the optical indicator for ENGINE OIL LOW. The alarm given when the ignition key is turned to the "MAR" position (i.e.; when current is supplied to the dipstick) indicates there is insufficient engine oil and this will be stored by the AR.C. until the key is returned to the "0" position; any warning indication given after this period of time, however, indicates that the sensor dipstick functioning or corresponding electrical connections have been interrupted, an occurrence which is not however memorized; the warning indication

BRAKE PADS WEAR AND BRAKE FLUID LEVEL

Checks:

- Brake pads slightly worn
- Brake pads very worn
- Brake fluid level

On one front left pad and on one rear right pad there is a device consisting of a short-circuiting jumper let into the friction material of the pad. Both jumpers are in series with each other and with the floating contact situated in the brake fluid tank. In normal conditions, the electrical circuit formed in this way is equivalent to a closed contact with both ends connected to the AR.C.

The checking procedure is the same when the engine is running and when the ignition key is in the "MAR" position.

The brake pads are slightly worn when the friction material reaches a thickness where one of the jumper begins to be uncovered.

In this condition, whenever the brake pedal is pressed, the uncovered jumper comes into contact with its own disc, consequently grounding the electrical circuit. The warning indication given by the Check general warning lamp (red) and the corresponding optical indicator BRAKE FLUID LEVEL AND PADS WORN consequently occurs only when the brake pedal is used.

The brake pads very worn indication is given when the breaking point of the jumper let into the friction material of one of the two pads is reached, or when the brake fluid level falls below the minimum level making the float contact open. The warning indication, generated in this case, is the same as that previously described, and differs only in that it persists on the display.

The brake pads wear indicator also lights up when a defect occurs in the stop lights circuit to emphasize the fact that the braking system is faulty.

STOP LIGHTS

Checks:

- Stop lights fuses efficiency
- Blowing of stop light bulbs

The electrical circuit consists of a protection fuse, a switching push-button (operated by the brake pedal) and by a power supply that activates the lamps via the AR.C.

The contact, that closes when the brake pedal is released, is only connected to the AR.C. and is used to detect the presence of voltage after the fuse, and consequently to establish whether the fuse is blown. This permits the warning indication to appear even with the brake pedal released By pressing the brake pedal, the pushbutton switches the +12 V after the fuse, to the Stop lamps which are separately supplied via the AR.C. to enable an efficiency check to be made by comparing the consumption of one with respect to the other. If one or both bulbs are blown, the difference in consumption or the interruption of the protection fuse provides the warning indication. In all cases, this warning indication is the same when the engine is running and when the ignition key is in the "MAR" position, and it is displayed by the lighting-up of the Check general warning lamp (red). the STOP LIGHT EFFICIENCY corresponding optical indicator and the BRAKE PADS WEAR indicator. The blowing of both bulbs is also indicated with the brake pedal released

PARKING LIGHTS AND REAR FOG LIGHTS

Checks:

- Blowing of one or more parking lights with switch on
- Blowing of one or two parking light fuses with switch on
- Blowing of one or both rear fog lights with low beam lights and rear fog light switches on.

The warning indication for a defect on the parking lights circuit or on the rear fog lights circuit is displayed in the same way on the AR.C. The Check general warning lamp (red) and the optical warning lamp corresponding to both PARKING LIGHTS AND REAR FOG LIGHTS light up.

PARKING LIGHTS

The warning functions only if the parking lights are lit; the lamps are connected with two different fuses thus forming two different power supply branches.

Branch A = Front right lamp with rear left lamp

Branch B = Front left lamp with rear right lamp

The AR.C. checks the interruption of electrical connections and the single or simultaneous blowing of several bulbs.

The blowing of only one of the two protection fuses also gives an alarm condition.

If the two fuses blow simultaneously, no alarm condition is indicated on the AR.C., but the fact is indicated when the *Parking Lights* warning lamp on the cluster fails to light up.

REAR FOG LIGHTS

The warning indication functions only when the rear fog lights are on (these lights are dependent on the simultaneous switching-on of the low beam head lights). Both lamps are protected by a single fuse. The AR.C. detects the interruption of the electrical connections and the individual or simultaneous blowing of both rear fog lights.

Interruption in the functioning of the protective fuse does not give rise to an alarm indication, but the fact is indicated when the *Rear Fog Lights* warning lamp on the cluster fails to light up.

DOOR CLOSING

This signal is supplied by the four microswitches fitted to the door locks. When the doors are closed the switches are normally closed and therefore ground the circuit. If one of the four doors is opened, the corresponding microswitch opens and supplies a warning indication that will be displayed on the AR.C. by the lighting-up of the Check general red warning lamp and the optical indicator corresponding to the OPEN DOOR. The open door signal is also used to energize the Roof Lights Lighting Relay. The warning indication is the same whether the key is in the "MAR" position or if the engine is running.

WINDSHIELD LIQUID

The amount of liquid contained in the reservoir is measured by a microswitch operated by a float. In normal conditions the microswitch contact is closed and consequently the AR.C. is grounded.

When the liquid falls below the minimum level, the contact opens and generates the warning signal. The warning indication is the same when the key is in the "MAR" position and when the engine is running, and it is indicated on the AR.C. by the lighting-up of the Check general warning lamp (red) and the optical indicator corresponding to the WINDSHIELD LIQUID LEVEL.

COOLANT LEVEL

The amount of coolant contained in the reservoir is measured by a microswitch operated by a float. In normal conditions the microswitch contact is closed and consequently the AR.C. is grounded.

When the coolant falls below the minimum level, the contact opens and generates the warning signal. The warning indication is the same when the key is in the "MAR" position and when the engine is running, and it is indicated on the AR.C. by the lighting-up of the Check general warning lamp (red) and the optical indicator corresponding to the COOLANT LEVEL.

PARKING BRAKE ON

With the ignition key in the "MAR" position or the engine running, the AR.C. detects the pulling of the parkingbrake, and indicates the fact by the lighting-up of the Check general warning lamp (red) and the PARKING BRAKE ON corresponding optical indicator.

The signal is detected via a micro-

switch operated by the parking brake lever.

When the parkingbrake is released, the microswitch contact is open, while with the brake engaged the contact closes and grounds the AR.C.

See "Trouble-Shooting False Worning" Page 43-16 CLUSTER AND ELECTRONIC INSTRUMENTS

INSPECTION OF AR.C. ON VEHICLE

Test	Inspection procedure	
Functioning of optical indicators and cluster warning lamps	 Turn key to "MAR" position, Check that all AR.C. warning lamps including the Check general warning lamp (red) light up for a period of time from 1,8 to 4 seconds. Warning lamps related to Max Coolant Temperature, Fuel Reserve, Engine Oil Pressure must also light up on the cluster. After this period of time all the warning lamps must extinguish except for those 	
	indicating faults.	
Max coolant temperature	 Short-circuit the temperature sensor, and with key in the "MAR" position, check that the warning is indicated by the lighting-up of the Check general warning lamp (red) and of the Max Coolant Temperature warning lamp on the cluster. Eliminate the short-circuit, and ensure that the warning disappears. 	
	- Remove the warning lamp related to Max Coolant Temperature from the	
	cluster. Turn the ignition key to the "MAR" position and check that the optical indicator related to CLUSTER LIGHTS EFFICIENCY and the Check general warning lamp (red) light up.	
	 Reinsert the previously removed warning lamp, and ensure that the warning disappears. 	
Fuel reserve	 Short-circuit the Purple Black wire in output from the Fuel Level Transmitter connector towards ground. 	
	 With the ignition key in the "MAR" position, check that the warning indication is given by the lighting-up of the warning lamp related to Fuel Reserve situated on the cluster. 	
	Unlike the others, this warning lamp will remain constantly lit even one minute after the warning indication has appeared.	
	 Eliminate the short-circuit, and if the vehicle is not in reserve the warning indication must disappear. 	
	 Remove the warning lamp related to Fuel Reserve from the cluster. Turn the ignition key to the "MAR" position, and check that the warning indication is given by the lighting of the optical indicator related to CLUSTER LIGHTS EFFICIENCY and of the Check general warning lamp (red). 	
	 Reinsert the cluster warning lamp, and check that the warning disappears 	
Minimum engine oil pressure	 Disconnect the engine oil pressure sensor. Turn the key to the "MAR" position and check that the warning indication is given by the lighting up of the Check general warning lamp (red) and of the Minimum Oil Pressure Warning Lamp on the cluster. 	
	 Reconnect the engine oil pressure sensor and check that the warning indication remains. Remove and reinsert the ignition key in the "MAR" position, and check that the warning indication disappears. 	

Test	Inspection Procedure
Stop lights Parking lights Rear fog lights	 Switch on the parking lights and check that the related optical indicator and the Check general warning lamp (red) lights up. Switch off the parking lights and check that the warning indication disappears.
(continued)	- Reconnect the rear lamp connector.
	Switch on the low beam headlights and the rear fog lights
	 Remove one fog light bulb from one of the two rear lamps, turn the ignition key to the "MAR" position and check that an alarm condition occurs that is analogous to that previously described for the parking lights.
	Refit the rear fog light bulb and check that the warning indication disappears
Door closing and roof light timing	Turn the key to the "MAR" position, open the doors one at a time, and check that the related optical indicators and the Check general warning lamp (red) light up. Check also that the roof lights are lit.
	Close all the doors, and check that the lights go out after a period of 2 to 7 seconds. Turn the key to the "O" position.
	Open one door and check that the roof lights come on. Close the door and check that the lights go out automatically after a period of 2 to 7 seconds.
Windshield liquid	Remove the cap from the windshield liquid tank. Turn the key to the "MAR" position.
	Lower the float with a blunt instrument, and check that the warning indication is given by the lighting-up of the related optical indicator and the Check general warning lamp (red).
	 Release the float and check that the warning indication disappears:
Coolant level	— Extract the coolant level sensor from the tank. Turn the key to the "MAR" position and with float lowered check that the warning indication is given by the lighting-up of the related optical indicator and the Check general warning lamp (red).
	 Push the float upwards and check that the warning indication disappears.
Parkingbrake on	- Turn the key to the "MAR" position. With the parking brake on, check that the warning indication is given by the lighting-up of the related optical indicator and the Check general warning lamp (red).
	- Release the parking brake and check that the warning indication disappears.

Test	Inspection procedure
Minimum engine oil pressure (continued)	 Remove the warning lamp related to Engine Oil Pressure from the cluster. Turn the ignition key to the "MAR" position, and check that the warning indication is given by the lighting-up of the optical indicator related to CLUSTER LIGHTS EFFICIENCY, and of the Check general warning lamp (red). Reinsert the warning lamp previously removed from the cluster, and check that the warning indication disappears.
Generator efficiency	 Disconnect the green alternator connector. Turn the ignition key to the "MAR" position, and check that the warning indication is given by the lighting-up of the optical indicator related to GENERATOR EFFICIENCY and of the Check general warning lamp (red). Reconnect the green conductor to the alternator and check that the warning indication remains. Remove and reinsert the ignition key in the "MAR" position and check that the warning indication disappears.
Engine oil level	 Unscrew the oil level sensor support rod with a wrench. With the rod removed but connected electrically, turn the key to the "MAR" position. Check that the warning indication is given by the lighting-up of the relevant optical indicate and the Check general warning lamp (red). Refit the dipstick and disconnect the connector. Turn the key back to the "MAR" position, and check the warning indication once again. Insert the connector without removing the wrench and check that the siarm condition persists. On diesel engines, the sensor is on the engine oil dipstick and therefore it is only necessary to extract the dipstick.
Brake pads wear and brake fluid level	 Remove the protective cap from the brake fluid level sensor. Turn the ignition key to the "MAR" position. Manually lower the float rod, and check that the warning indication is given by the lighting-up of the optical indicator related to BRAKE PADS WEAR and the Check general warning lamp (red). Remove the brake fluid level sensor connector. Short-circuit the two female contacts of the connector and connect them toward ground. Turn the ignition key to the "MAR" position and recheck the warning indication. Remove the connection towards ground, and check that the warning indication disappears. If in doubt, the same procedure can be applied to each one of the two brake pads wear sensors. The three sensors being tested are in series with each other and consequently produce the same effect on the AR.C.
Stop lights Parking lights Rear fog lights	 Disconnect the connector of one of the two rear lamps. Turn the ignition key to the "MAR" position. Press the brake pedal, and check that the fault indication is given by the lighting-up of the related indicator and the Check general warning lamp (red). Release the pedal and check that the indication disappears.

Good Test, 5

TROUBLE DIAGNOSIS AND CORRECTIONS

Trouble-Shooting False A.R.C. Warning

This trouble diagnosis refers to the detection of faults on the vehicle's electrical system.

It is therefore taken for granted that the AR C is func-

It is therefore taken for granted that the AR.C. is functioning correctly.

Condition	Probable cause	Fault verification and corrective action
RED GENERAL WARNING LAMP Lit without any fault being indicated.	Interruption in connection between pin 5 of connector "B" of AR.C. and ground	Disconnect AR.C. connector "B" Check electrical continuity between pin 5 of disconnected connector and ground. If interruption is present, locate the fault in the wiring, Restore the electrical continuity between pin 5 and ground.
DOOR CLOSING WARNING LAMP		
Warning Indication with doors closed	 Interruption in microswitch fitted on door lock or in the electrical connection towards the AR.C. 	Check that the microswitch delivers a ground signal with the door closed. Check wiring electrical continuity especially in correspondence with the connectors. If the warning indication disappears when the microswitch is operated by hand, check the setting of the appropriate actuating pin.
Warning indication absent with door open	Wire between door microswitch and AR.C. short-circuited towards ground or microswitch out of order	Disconnect the AR.C. connectors and check for short circuit towards ground
BRAKE PADS WEAR WARNING		
Warning indication when pads are in good condition Continuel Next Page	No brake fluid Interruption or contact towards ground in electrical circuit	Restore brake fluid level. Disconnect AR.C. connector "B" Using a tester, check there is electrical continuity between pins 8 and 9 of the disconnected connector. If continuity is absent, check continuity of the jumpers (sensors) on both brake pads; continuity of contact on brake

fluid level sensor, with correct brake fluid level; check that wiring and corresponding connectors are operating

correctly.

Condition	Probable cause	Fault verification and corrective action
Warning indication when pads are in good condition (continued)		Using a tester, check that electrical continuity is absent between pin 8 and ground, and pin 9 and ground of the disconnected connector. If there is a short-circuit towards ground check the wiring.
No warning indication when brake pads are worn	Short circuit between the two wires of one sensor	Ensure that the AR.C. is functioning correctly by simulating faults on the individual sensors (removing connectors of brake pads wear and brake fluid level sensors). If the AR.C. is functioning correctly, check the wiring.
PARKING LIGHTS AND REAR EOG LIGHTS WARNING LAMP		
	The fault in the parking lights and rear fog lights is to be located by first switching on only the parking lights to discover whether the warning indication refers to this circuit. If the parking lights are OK, switch on the rear fog lights. Any warning indication appearing in these conditions refers to the rear fog lights. There is no warning indication with switches off.	
Incorrect warning indication	Lamps are not genuine ALFA ROMEO lamps	Check that lamps are genuine ALFA ROMEO lamps. For parking lights, check RIGHT FRONT with LEFT REAR and LEFT FRONT with RIGHT REAR. Fit genuine ALFA ROMEO lamps.
	 Electrical contacts of lampholders or connectors oxidized 	Check for oxidation on lamp holders or on connectors between lamps and AR.C. Remove layer of oxidation or, if necessary, replace defective components
STOP LIGHTS WARNING LAMP		
Warning indication without brake pedal being pressed	 Brake pedal switch faulty; fuse blown; break in wiring 	Disconnect AR.C. connector "A" Measure voltage between pin 7 of disconnected connector and ground and check that where brake pedal is released and the signal switches between OVHs and (2KHS).

Condition	Probable cause	Fault verification and corrective action
Warning indication without brake pedal being pressed (continued)		If the previously described conditions do not occur, check the protective fuse the functioning of the brake pedal switch and finally the wiring.
Warning indication when stop lights function normally	Bulbs are not genuine ALFA ROMEO bulbs	Check that bulbs are genuine ALFA ROMEO bulbs. Fit ALFA ROMEO genuine bulbs.
	Lampholder or connector contacts oxidized	Check for exidation on lampholders or on connector between lamps and AR.C.; clean contacts, if necessary replace exidized components.
No warning indication	 Electrical continuity absent between parking brake switch and AR.C. connector 	Check for electrical continuity between red wire in output from parking brake operated switch and pin 6 on AR.C. connector "A". Restore electrical continuity.
ENGINE OIL LEVEL WARNING		
ncorrect warning indication	Interruption in engine oil sensor or wiring	Disconnect connector on engine oil dipstick, and check the sensor resistance is 12 Ohm. Reconnect the connector engine oil dipstick. Disconnect AR.C. connector "B". Check that resistance between pins 1 and 2 of disconnected connector is 12 Ohm. If this is not so, look for the break in the wiring, and restore electrical continuity.
No warning indication	 ◆ Oil level sensor defective 	Disconnect connector on the engine oil sensor dipstick. Repeat the checks and if the warning indication appears in these conditions, replace the dipstick with sensor.
WINDSHIELD LIQUID WARNING LAMP		
Incorrect warning indication	Interruption in electrical circuit	Using a tester, check there is electrical continuity on the float connector output; if this is not so, replace. Disconnect connector "F" from the AR.C. Coatinual Page

Condition	Probable cause	Fault verification and corrective action
Incorrect warning indication (continued)		Using a tester, check there is electrical continuity between pin 4 of disconnected connector and ground. If continuity is absent, check the wiring.
No warning indication	Short-circuit on sensor or wiring	Detach float electrical connections, check that when liquid is at minimum, there is infinite resistance at sensor terminals. If not, replace float. Reconnect electrical connections. Disconnect connector "F" from AR.C. Using a tester, check there is infinite resistance between pin 4 of disconnected connector and ground. If not, there is a short-circuit towards ground in the wiring. Eliminate the cause of the short-circuit.
COOLANT LEVEL WARNING LAMP		
Incorrect warning indication	Interruption in electrical circuit	Using a tester, check there is electrical continuity at float connector output, if not, replace. Disconnect AR.C. connector "B" Using a tester, check there is electrical continuity between pin 3 of disconnected connector and ground. If not check wiring. Restore electrical continuity.
No warning indication	Short-circuit on sensor or wiring	Disconnect float electrical connections, and check that with coolant at minimum level there is infinite resistance at sensor terminals. If not, replace float. Reconnect electrical connections. Disconnect AR.C. connector "B" Using a tester, check there is infinite resistance between pin 4 of disconnected connector and ground. If not, there is a short-circuit towards ground on the wiring. Eliminate the cause of the short-circuit.

Condition	Probable cause	Fault verification and corrective action
MINIMUM ENGINE OIL PRESSURE WARNING LAMP		
Incorrect warning indication	Interruption on sensor or wiring (with engine off or ignition key in "MAR" position). Short-circuit on sensor or wiring towards ground (with engine running)	Disconnect engine oil pressure sensor Place a tester between sensor terminal and ground. Check that resistance is zero with engine off and infinite with engine running. If not, replace sensor. If the test is positive, and with sensor disconnected, remove AR.C. connector "F". Using a tester, check there is electrical continuity between pin 5 of connector disconnected from AR.C. and the connector disconnected from sensor. If the test is positive, use the tester to check there is no continuity between one of the two connectors and ground.
MAX COOLANT TEMPERATURE WARNING LAMP		
Incorrect warning indication	Short-circuit on sensor or wiring.	Disconnect sensor connector Using a tester, check that sensor resistance is infinite. If not, replace sensor. Restore sensor connections. Disconnect AR.C. connector "B" Using a tester, check that resistance is infinite between pin 4 of disconnected connector and ground. If not, there is a short-circuit between wiring and ground. Eliminate causes of short-circuit
No warning indication	* Interruption on sensor or wiring	Short-circuit the sensor towards ground Perform the AR.C. procedure, and if the warning indication appears the sensor is faulty. Otherwise, the interruption is to be looked for on the wiring and corresponding connectors
FUEL RESERVE WARNING LAMP		
Incorrect fuel reserve indication	Short-circuit on Fuel Level Transmitter contact or wiring	Detach Fuel Level Transmitter connector. Perform the AR.C. procedure, and if the warning indication disappears, replace the Fuel Level Transmitter. Continued Net Pas C

Condition	Probable cause	Fault verification and corrective action
Incorrect fuel reserve indication (continued)		If indication does not disappear disconnect AR.C. connector "C" and check there is resistance between pin 4 of disconnected connector and ground. If this is not so there is a short circuit between wiring and ground. Eliminate causes of short-circuit.
If the Fuel Reserve warning lamp bulb on the cluster blows, this is indicated by the CLUSTER LIGHTS EFFICIENCY warning indication.	Open contact on Fuel Level Transmitter or interruption on wiring	Short-circuit pins 3 and 2 on Fuel Level Transmitter connector. Perform AR.C. procedure and check fuel reserve indication appears. If test is positive, Fuel Level Transmitter is faulty. Replace Fuel Level Transmitter. With pins 3 and 2 short-circuited disconnect AR.C. connector "C". Place a tester between pin 4 of disconnected connector and ground, and check that resistance is zero. If this is not the case, look for the interruption on the wiring and corresponding connectors.
GENERATOR EFFICIENCY WARNING LAMP Incorrect warning indication when alternator is functioning correctly	Wiring or electronic alternator regulator defective	Disconnect green conductor from alternator. Disconnect connector "F" from the AR.C. Using a tester, check that resistance between pin 1 of connector disconnected from AR.C. and green conductor terminal disconnected from alternator is zero. Check that resistance of one of the two points towards ground is infinite. If an error appears in one of the two measurements, look for the fault in the wiring. Otherwise the fault is to be found in the alternator regulator.

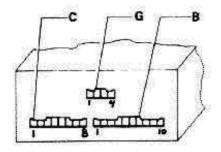
Condition	Probable cause	Fault verification and corrective action
PARKING BRAKE ON WARNING LAMP		
Incorrect warning indication	Parking brake operated push- button short-circuited on short- circuit towards ground in wiring	Disconnect connector "A" from the AR.C. Check resistance between pin 1 of detached connector and ground, is must be infinite when brake is released and zero when brake is on. If test is positive, replace AR.C., otherwise check the functioning of the parking brake pushbutton. Replace if defective. If this second test is also positive the fault is caused by a short-circuit in the wiring. Eliminate the cause of the short-circuit.
No alarm indication	Wiring interrupted or parking brake operated pushbutton oxidized	Disconnect connector "A" from the AR.C. Check resistance between pin 1 of detached connector and ground; it must be infinite when brake is released and zero when brake is on If test is positive, replace AR.C.; otherwise check the functioning of the parking brake pushbutton. If this second test is positive the fault is caused by a break in the wiring

See Trouble-shooting False Warning " Page 43-16.

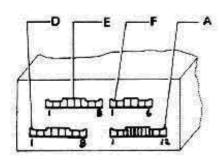
CLUSTER AND ELECTRONIC INSTRUMENTS

ALFA ROMEO CONTROL (AR.C.) WIRING DIAGRAMS

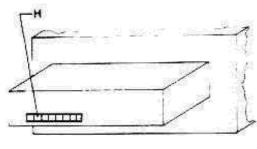
ALFA ROMEO CONTROL (AR.C.) PIN OUT



CONTROL UNIT - FRONT VIEW



CONTROL UNIT - REAR VIEW



DISPLAY - REAR VIEW

Connector A - Fuse box

- 1 +30 Pos.
- 2 +15/54 Pos.
- 3 +50 Pos.
- 4 +Parking lights (input)
- 5 +Parking lights (input)
- 6 Stop light (input)
- 7 Stop switch
- 8 Parking brake pushbutton (input)
- 9 Display lighting rheostat (input)
- Antitheft steering lock and roof light delaying device
- 11 Additional stop
- 12 Laft front ride marker

Connector B - Right front connection

- 1 Engine oil level
- 2 Engine oil level
- 3 Coolant level
- 4 Coolant temperature sensor (input)
- 5 Free (available for A.B.S. system
- 6 Right front parking light
- 7 Ground
- 8 Brake pads wear brake fluid level
- 9 Brake pads wear
- 10 Front right sidemarker

Connector C - Right rear connection

- 1 Polarization
- 2 Right front door pushbutton
- 3 Right rear door pushbutton
- 4 Fuel reserve (input)
- 5 Right rear sidemarker
- 6 Right stop light
- 7 Right rear parking light
- 8 Available

Connector D - Left rear connection

- 1 Left rear door pushbutton
- 2 Left rear parking light
- 3 Left stop light
- 4 Left rear sidemarker
- 5 Left front door pushbutton
- 6 Rear fog light (input)
- 7 Right rear fog light (output)
- 8 Left rear fog light (output)

Connector F - Left front connection

- 1 Generator (input)
- 2 Available
- 3 Polarization
- 4 Windshield liquid level
- 5 Oil pressure sensor (input)
- 6 Left front side light

Connector G - Instrument warning lamps

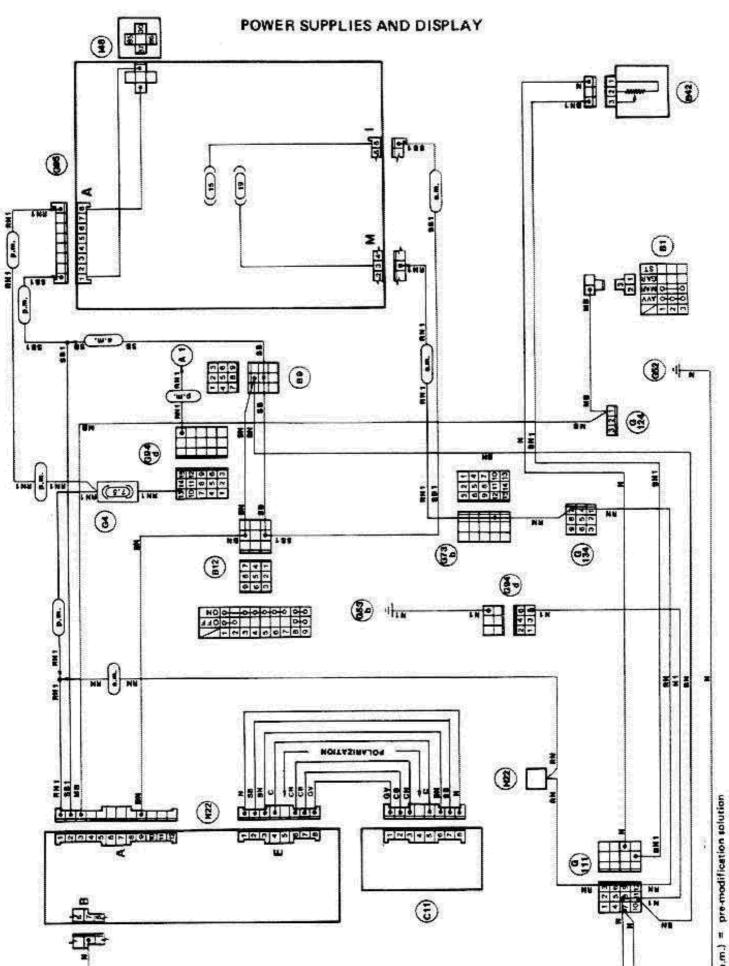
- Engine water temperature warning lamp (output)
- 2 Check warning lamp output
- Fuel reserve warning lamp (out put)
- 4 Minimum oil pressure warning lamp (output)

Connector H - Display

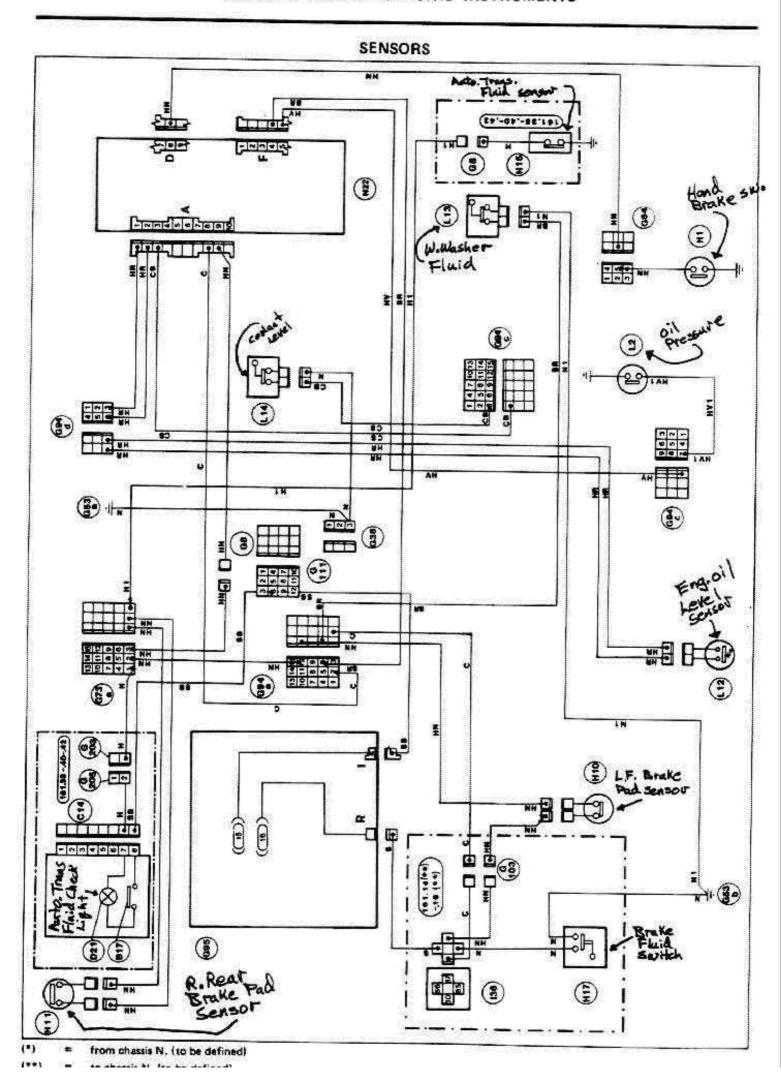
- 1 Strobe
- 2 Clack
- 3 Alarm reset key
- 4 Available
- 5 Data line
- 6 Light illuminating under panel
- 7 +15/54 Pos.
- 8 Ground (-)

Connector E - To display

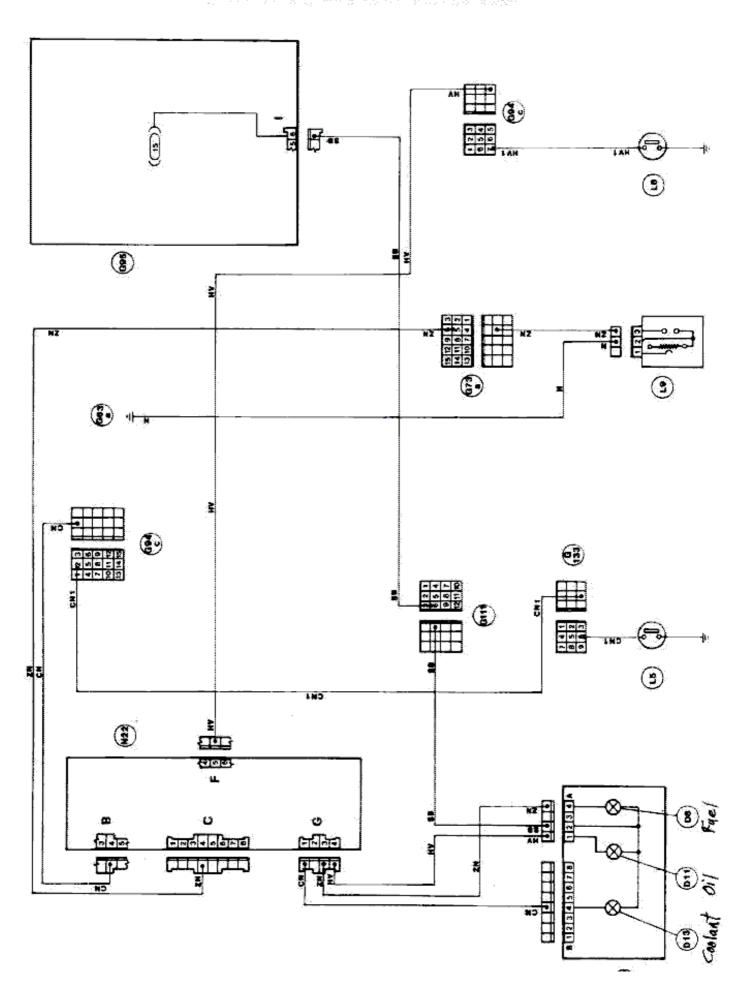
- 1 Ground (-)
- 2 +15/54 Pos.
- 3 Light illuminating under panel
- 4 Data line
- 5 Polarization
- 6 Alarm reset
- 7 Clock
- 8 Strobe

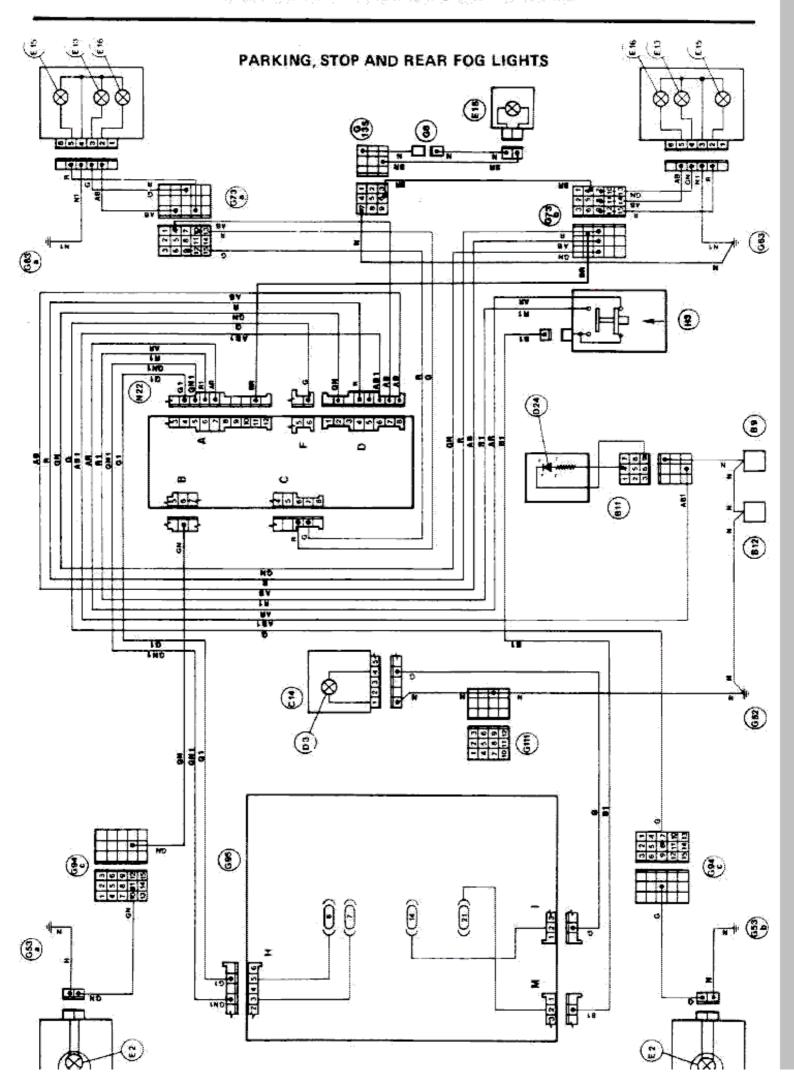


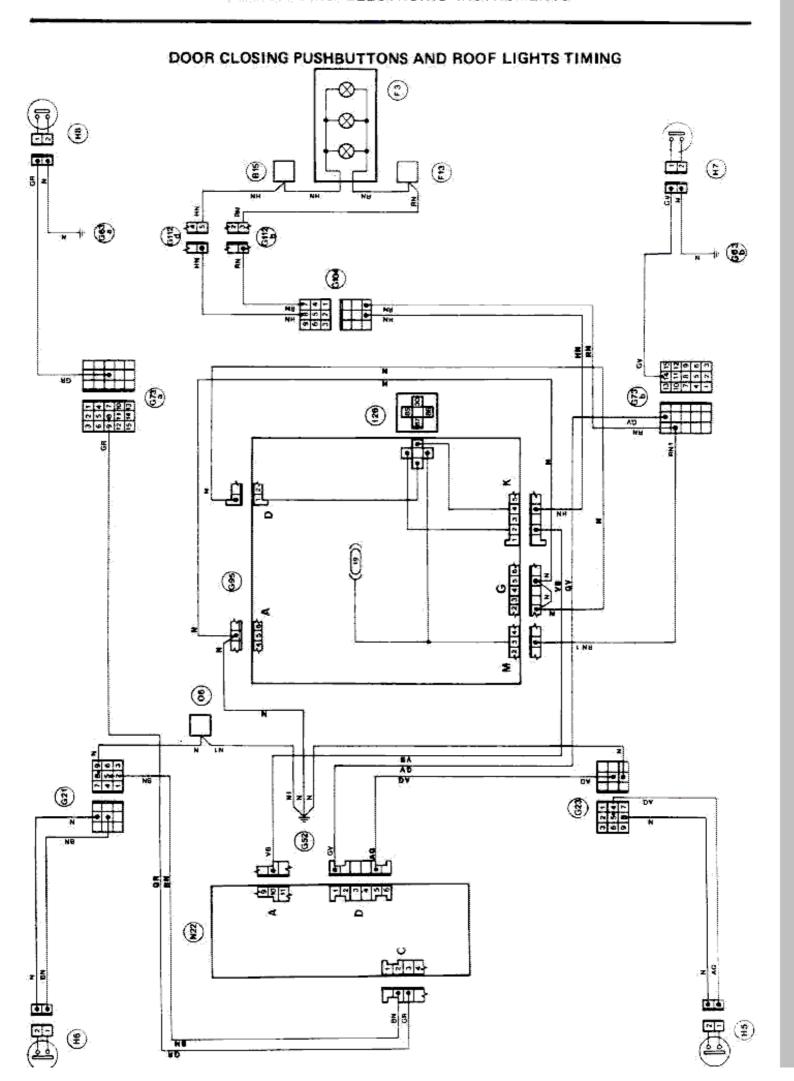
(s.m.) = pre-modification solution (p.m.) = post-modification solution



CLUSTER WARNING LAMPS AND SENSORS







CRUISE CONTROL

FUNCTION

CRUISE CONTROL is an electronic device which allows a vehicle to travel at a constant speed without

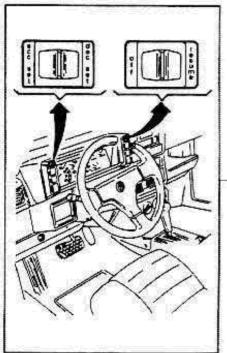
holding the accelerator pedal down. Both vehicles with manual and automatic transmission are fitted with this device.

DESCRIPTION

The driver uses two control switches positioned at the side of the cluster to send signals to a control unit.

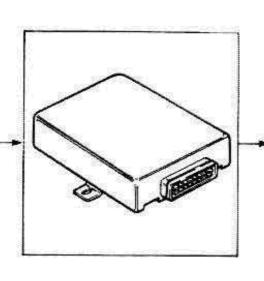
This, in turn, controls an electromechanical actuator which, linked to the accelerator throttle, controls its

position and varies the speed of the vehicle.



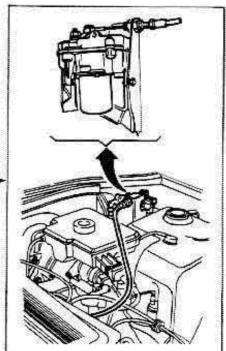
To use the device correctly it is necessary to bear the following points in mind:

- The device can only be enabled if the vehicle's speed is above a given level; the minimum speed at which it can be enabled is 25 to 40 kph (15.5 to 24.8 mph).
 - Therefore, to be able to set the speed or to return to a speed previously stored in the memory, it is necessary to travel at a speed greater than the minimum.
 - If, when the vehicle is running at a set cruise speed, the speed falls below the minimum, the device is disabled.
- The desired running speed can be set in two ways:
 - a) reach the desired speed to be set, then move the set control switch briefly into one of the two positions.
 - b) drive at a speed greater than



the minimum, move the set control switch into either the "acc set" or "dec set" position; the speed increases or decreases progressively; when the desired speed is reached, release the set control switch.

- the speed set is memorized by the control unit; the memory is cancelled only if the ignition key is removed or if travelling at a speed lower than the minimum the off/resume control switch is moved into the "resume" position.
 - To set the memorized speed it is necessary to travel at a speed greater than the minimum and move the off/resume control switch into the "resume" position; the vehicle accelerates or decelerates until it reaches the memorized speed.
- The set cruise speed can be



altered by moving the set control switch. If the set control switch is held in position, the speed increases or decreases progressively, but if it is moved briefly, the speed alters by 1 kph (0.6 mph) each time.

- If the driver accelerates when cruising in order to overtake or if the speed increases by more than 6 kph (3.7 mph) due to external factors, the device is disabled. When the speed then decreases to reach the value previously set the device is re-enabled.
- If either the brake or the clutch pedal is pressed when cruising or the off/resume control switch is moved into the "off" position, or if the vehicle decelerates by more than 1.6 m/sq·sec (5.25 ft/sq·sec), the device is disabled.

SYSTEM COMPONENTS

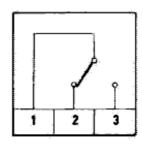
The system is made up of two control switches, a relay, an electromechanical actuator and a control unit.

CONTROL SWITCHES

When the acc set/dec set and off/resume control switches are moved they send a + 12 voltage to a pin in the control unit, except for the off/resume control switch which, when moved into the 'off'' position, sends a + 12 voltage to the relay. To check that a control switch operates, set the tester for ohmmetric readings of 200 g F.S. and check the continuity between the control switch pins with reference to the following figures:

CONTROL SWITCH MOVED INTO POSITION:

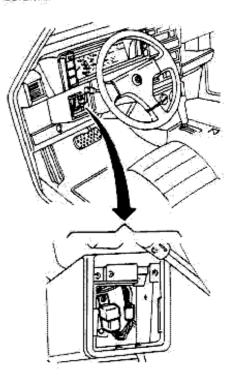
- "dec set"
- "off"



RELAY

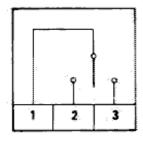
When the relay is de-energized, it sends a +12 voltage to a pin in the control unit. By moving the off/resume control switch into the "off" position, the relay is energized and the voltage removed from the control unit pin.

The relay is located behind the dash panel to the left of the steering column.



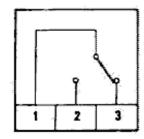
CONTROL SWITCH RELEASED

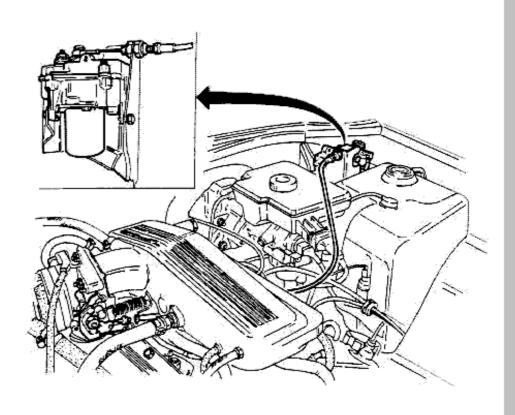
ELECTROMECHANICAL ACTUATOR



CONTROL SWITCH MOVED INTO POSITION:

- "acc set"
- "resume"





The electromechanical actuator is located in the engine compartment. It contains an electric motor that moves a lever connected by a metal cable to the accelerator throttle. The motor rotation regulates the position

of the accelerator throtte. The motor is connected to the lever by a solenoid coupling which separates them when the device is disabled so that the lever is free to follow the movement of the accelerator throttle.

For a clearer understanding of how the solenoid coupling is controlled see the diagram below.

The solenoid coupling is linked to the control unit which sends pin A a + 12 voltage. Pin B is linked to a normally closed contact switch located on the clutch pedal (on vehicles with automatic transmission this contact switch is replaced by a jumper). The contact switch, in turn, is connected to ground through the stop lights bulbs, so that if the clutch or brake pedals are released pin B is grounded

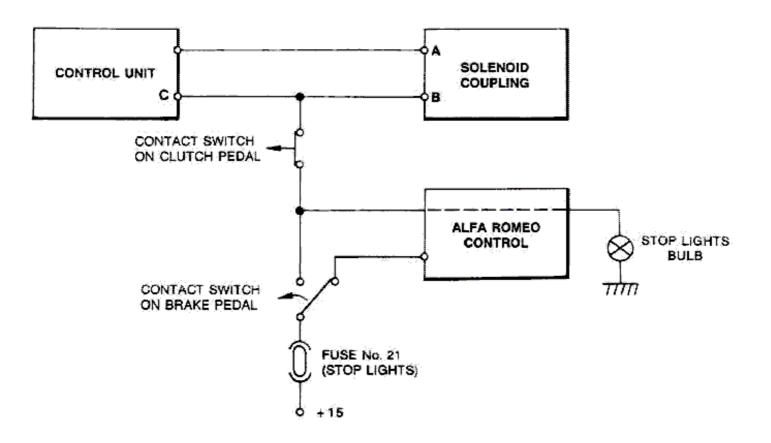
and the coupling energized. When the clutch pedal is pressed this connection is broken and the coupling is deenergized. When the brake pedal is pressed a + 12 voltage is sent to pin B and the coupling is de-energized. The control unit detects when the coupling is de-energized through pin C, and cuts off the + 12 voltage to pin A.

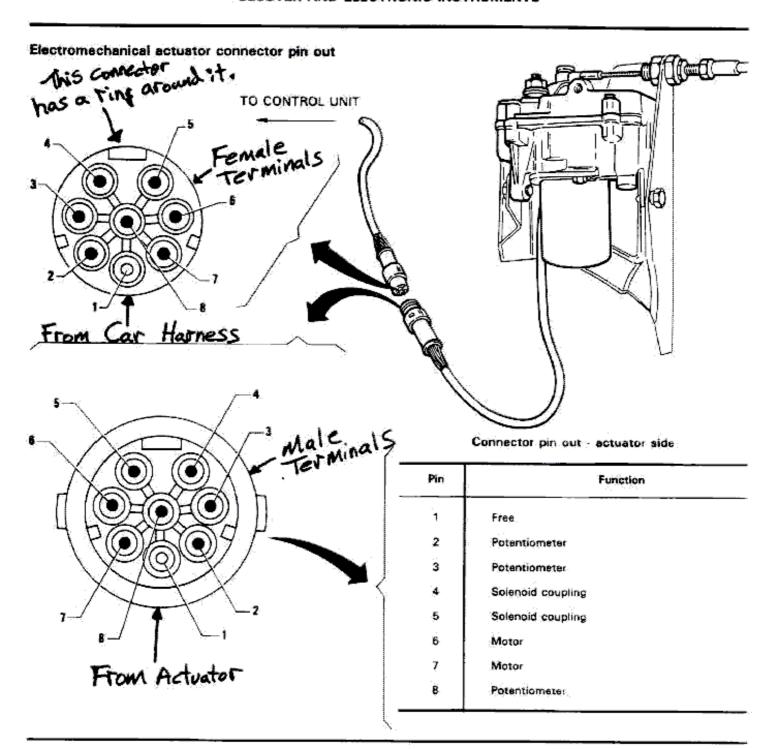
If there is a malfunction, and the coupling pin B remains grounded when the brake pedal is pressed, the device is disabled all the same. In

fact, when the control unit detects a decrease in the vehicle's speed greater than 1.6 m/sq·sec (5.25 ft/sq·sec), it cuts off the + 12 voltage to pin A.

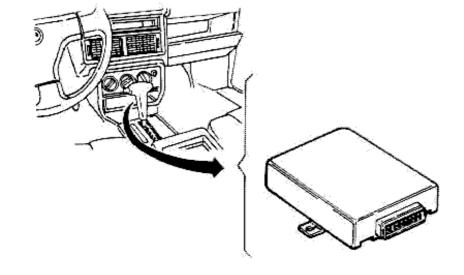
As illustrated above, it is obvious that if all the stop lights bulbs are burnt out, the device is not enabled.

The electromechanical actuator contains a potentiometer through which the control unit picks up the lever's position.





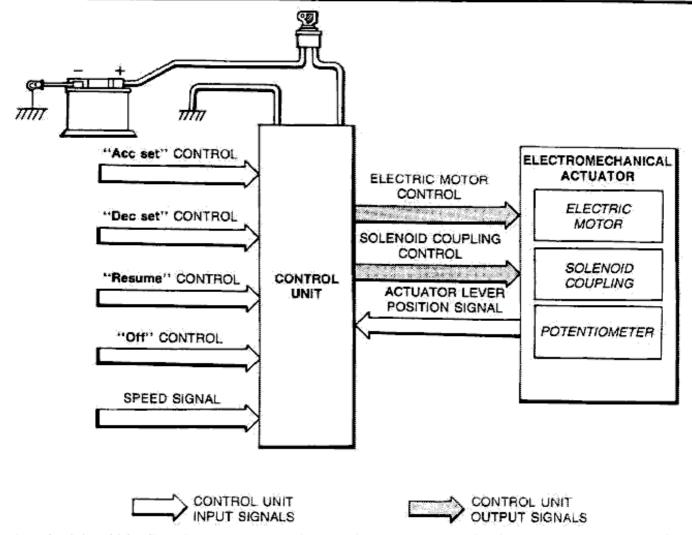
CONTROL UNIT



The control unit is located behind the central console under the radio compartment.

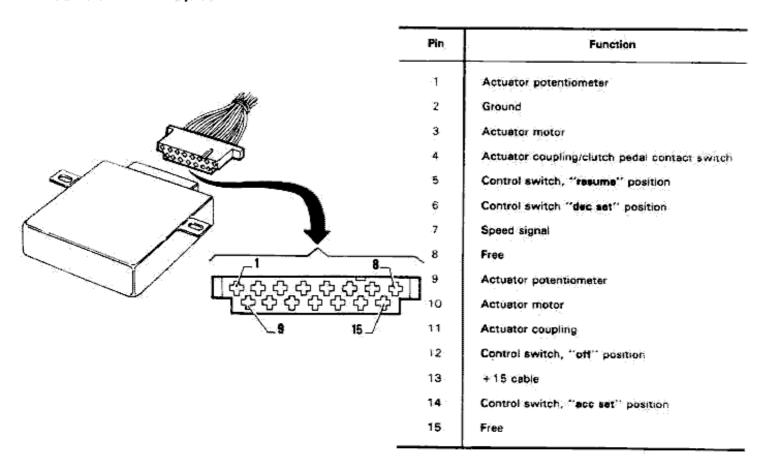
The control unit receives the control signals from the two control switches, the speed signal at the same time as the speedometer receives it, and the signal picked up by the potentiometer contained in the electromechanical actuator. The control unit processes these signals and sends a supply voltage to the actuator motor and to the solenoid coupling.

The following diagram illustrates the control unit input - output signals:



The control unit in vehicles fitted with manual transmission is different from that in vehicles with automatic transmission

Control unit connector pin out



TROUBLE DIAGNOSIS AND CORRECTIONS

The trouble diagnosis procedure is divided into 7 points which correspond to the malfunctions most likely to occur in the CRUISE CONTROL electrical system.

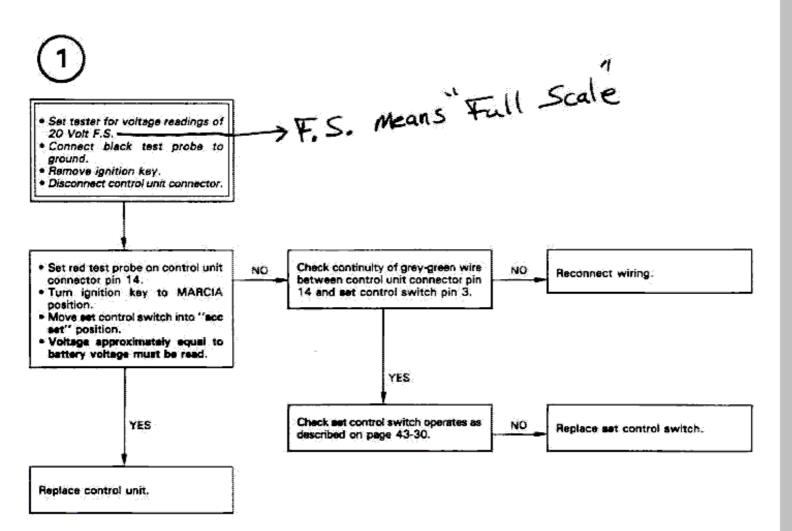
- The device is not enabled when the set control switch is moved into the "acc set" position.
- The device is not enabled when the set control switch is moved into the "dec set" position.
- The device is not disabled when the off/resume control switch is moved into the "off" position.
- The device is not enabled when the off/resume control switch is moved into the "resume" position.
- 5) The device is not disabled when the off/resume control switch is moved into the "off" position, and it is not enabled when the switch
- is moved into the "resume" position.
- The device is not enabled.
- The device tends to accelerate and after a few seconds is disabled when the brake pedal is pressed.

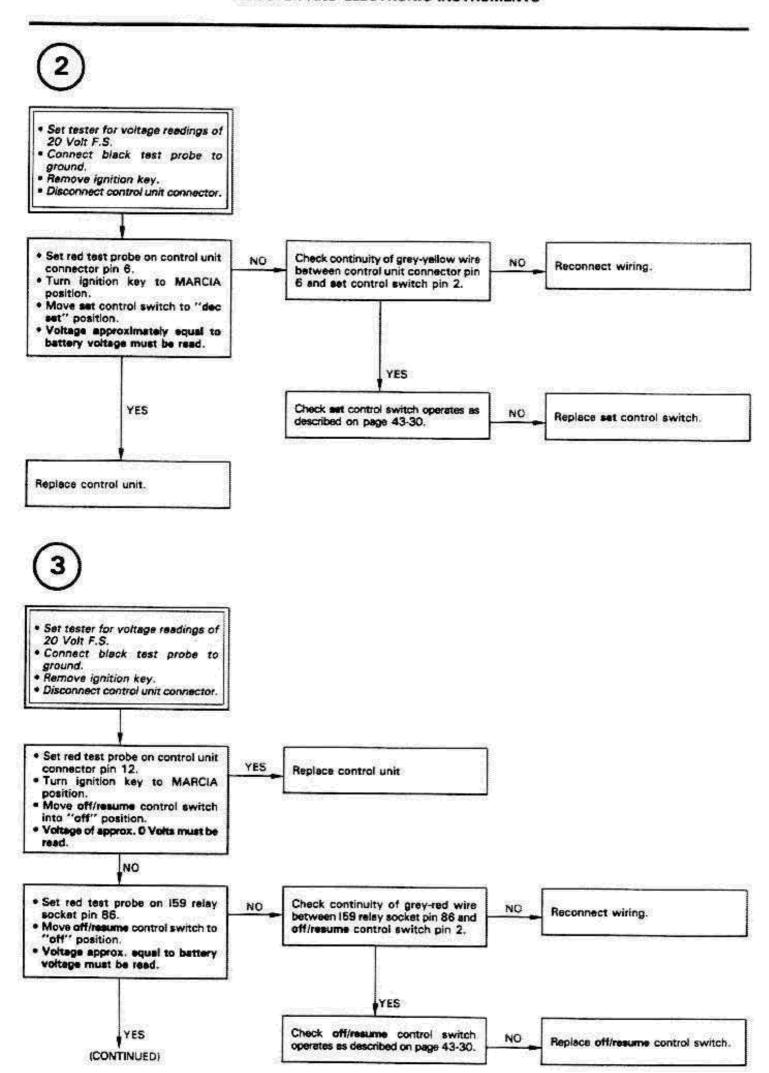
NOTE:

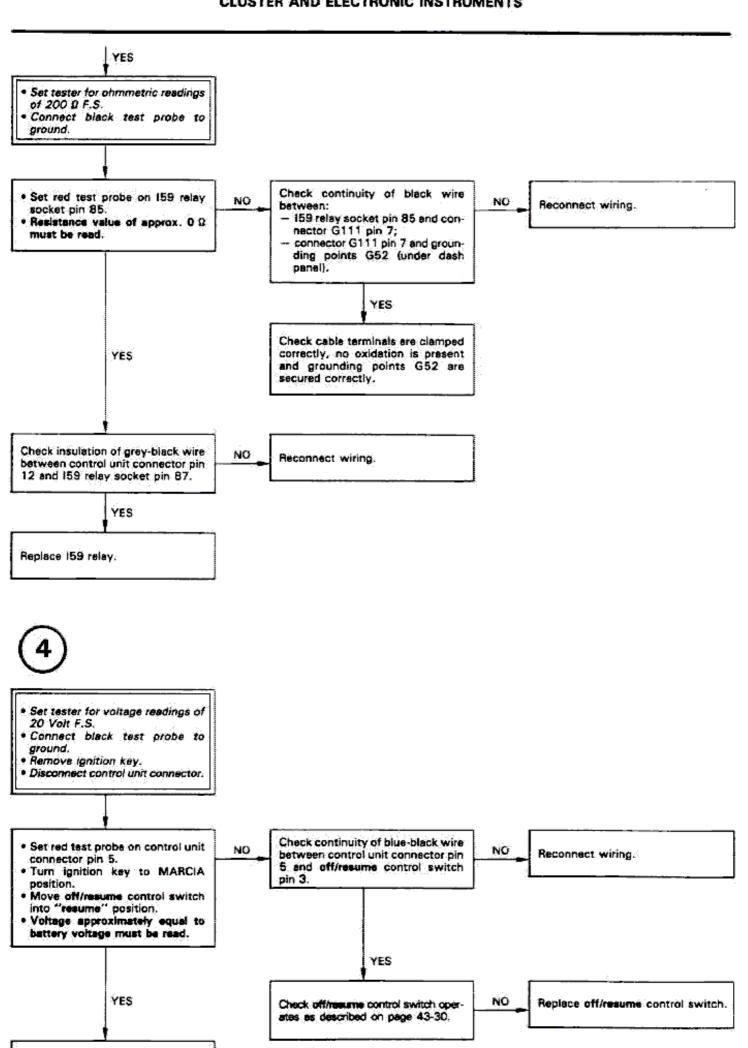
If an indication to check the continuity of a wire is given while carrying out trouble diagnosis, perform the following operations:

- SET THE TESTER FOR OHMMETRIC READINGS OF 200

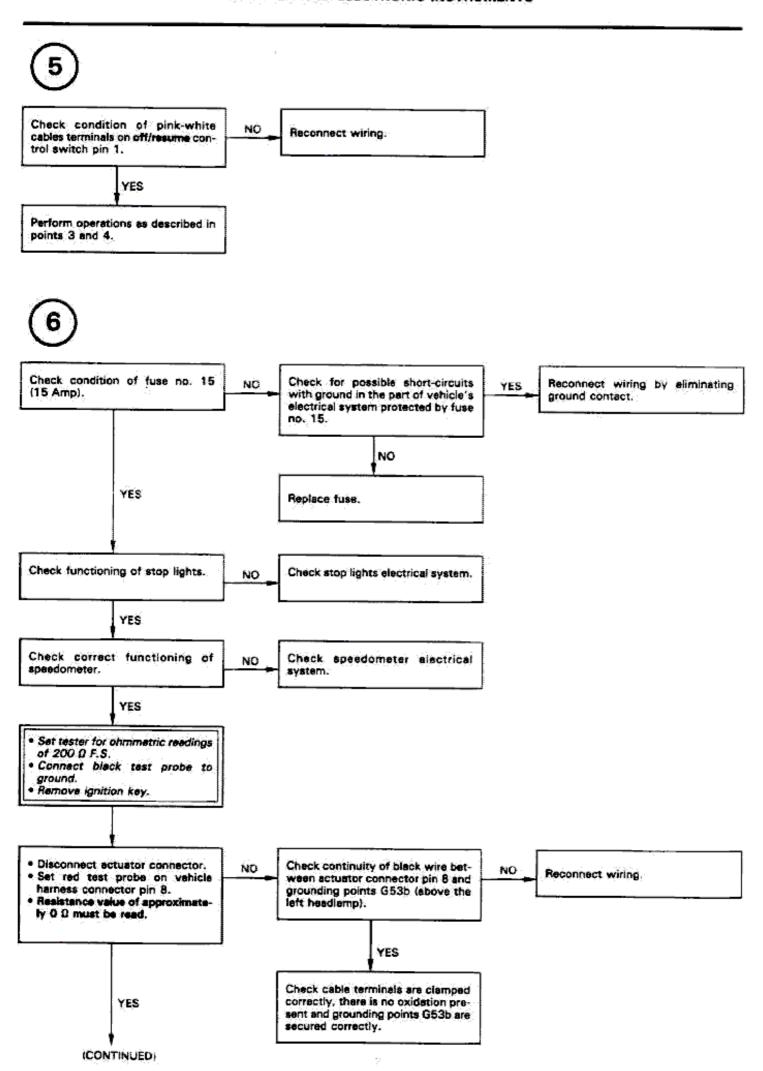
 Ω F.S.
- SET THE TEST PROBE ON THE CABLE TERMINALS.
- A RESISTANCE VALUE OF APPROX. O Ω MUST BE READ.
- CHECK THAT THE CABLE TERMINALS ARE CLAMPED CORRECTLY AND THAT THERE IS NO OXIDATION PRESENT.

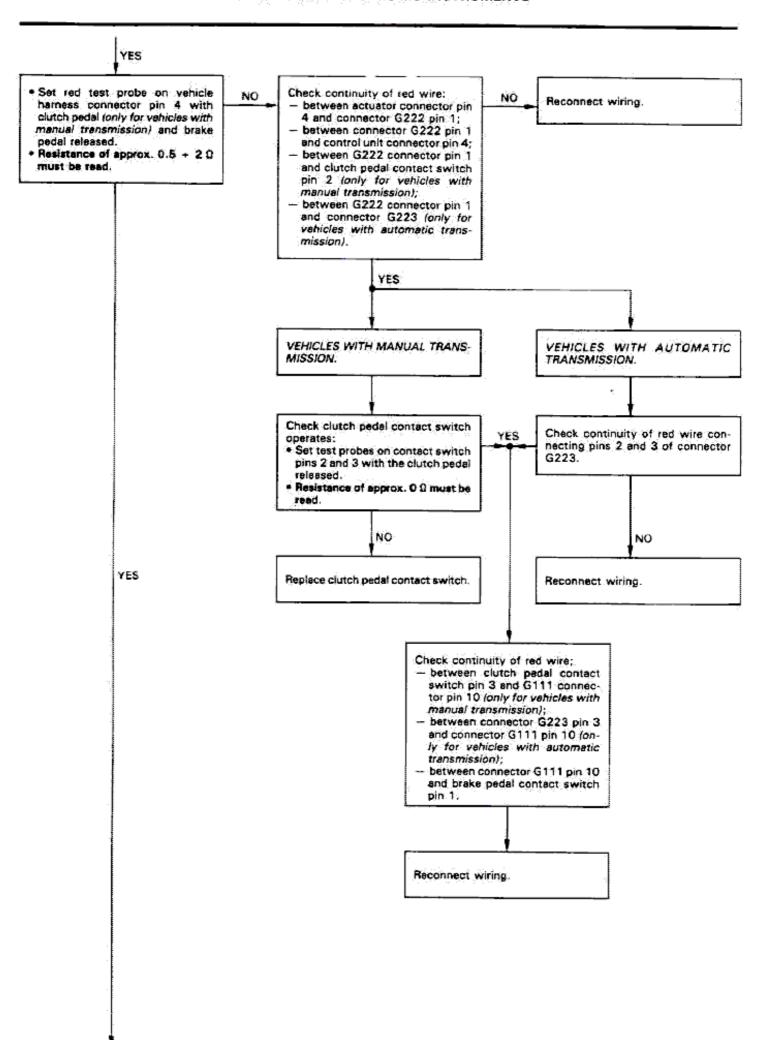




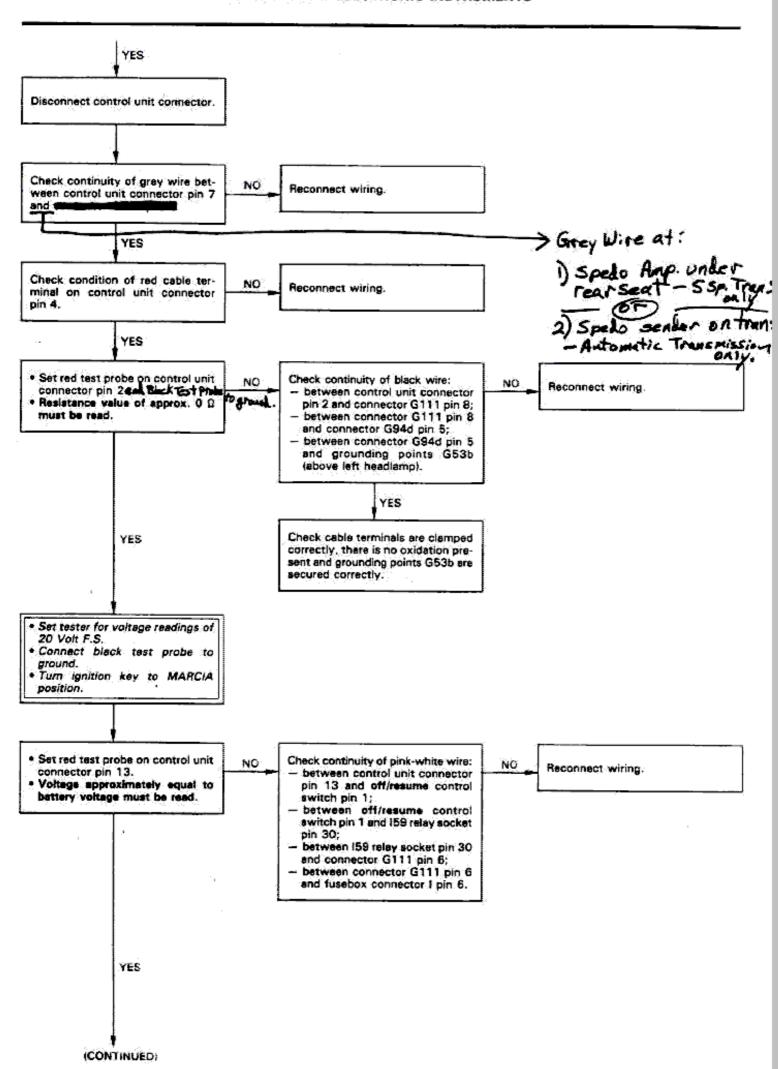


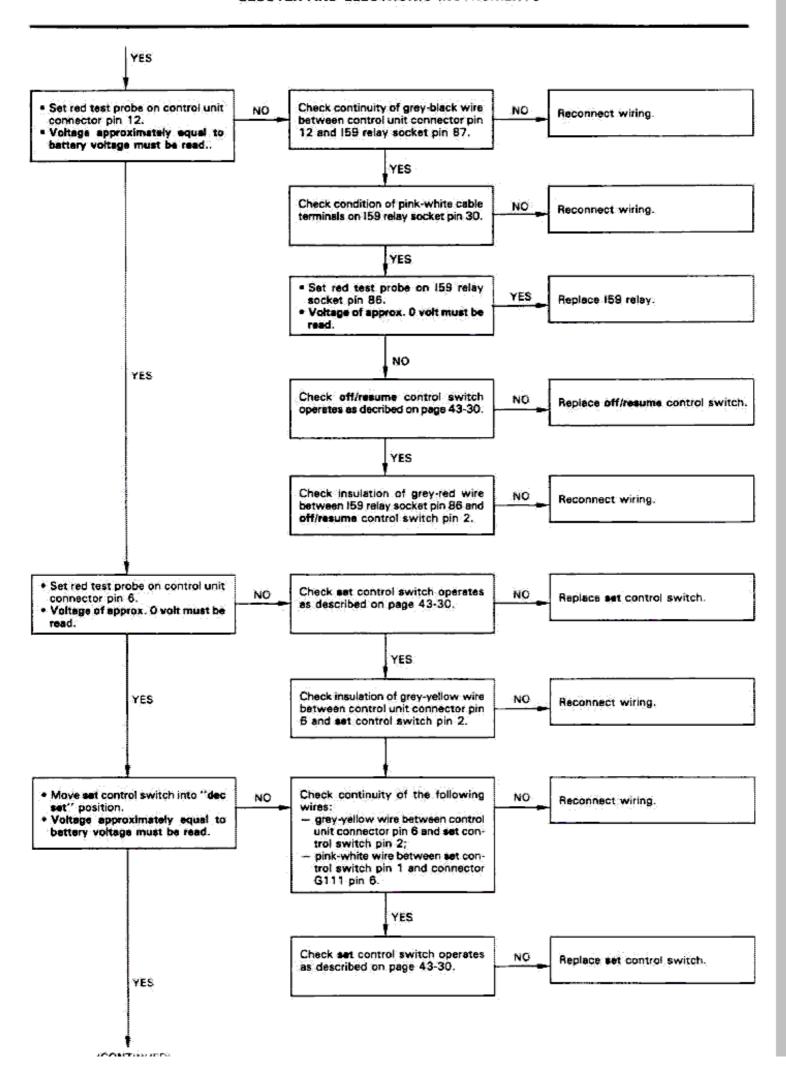
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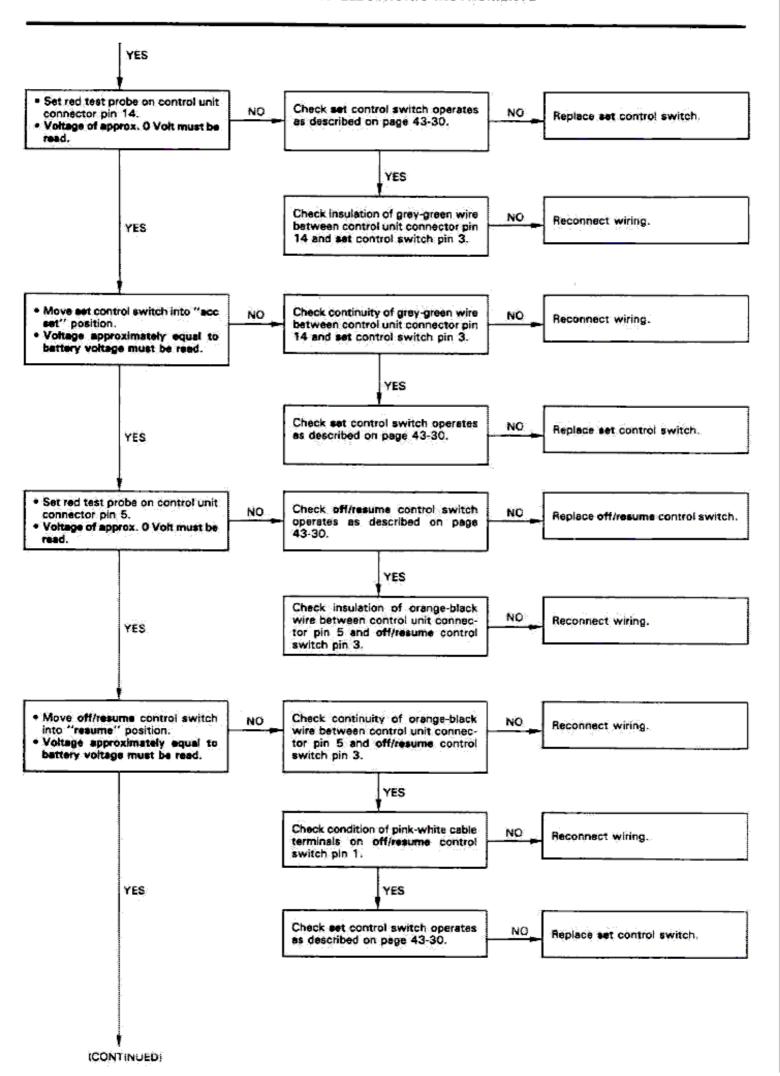


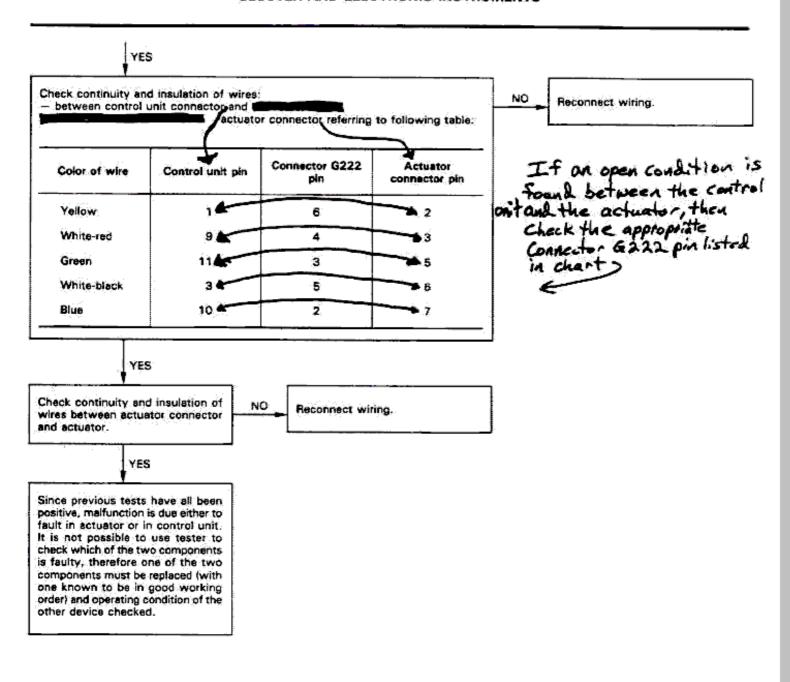


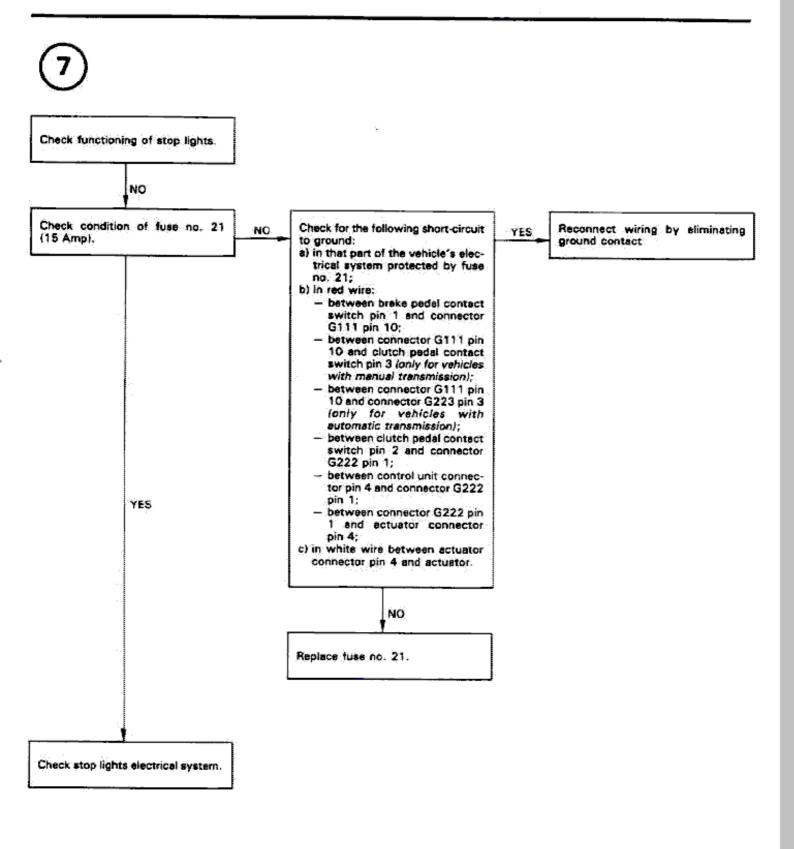
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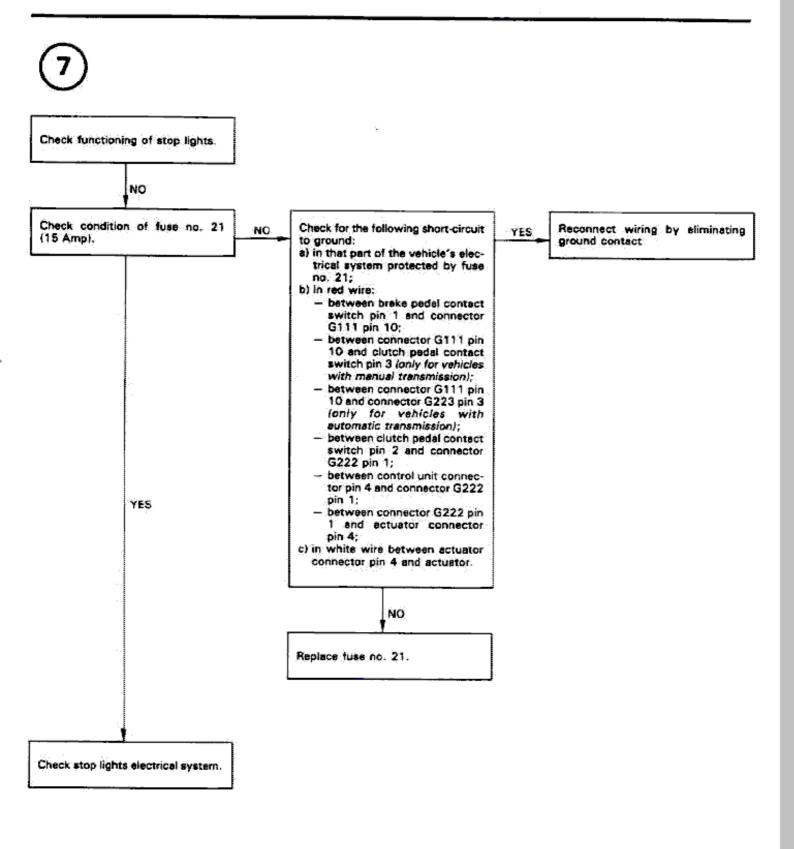












43-45

WIRING DIAGRAM

CLUSTER AND ELECTRONIC INSTRUMENTS

- Ignition switch
- Cruise Control "off/resume" switch
- Cruise Control "acc set/dec set" switch
 - 22
 - Electronic appeadomete
- G73b Connector for left man werelose Bulk hond Connector Selvin GG3b Engine compertment ground - left side behind Hook level G62
 - GB4d Engine compartment connector left side
 - Cruise Control ectuator connector control unit 3 pt. 5 G111 Connector for desh panel instruments wing G95V Fuser 965
- Connector for clutch pedal contact switch . Cruse of De.In. 95-Control C.A. Has I Lumber Stop light switch
 - Cruise Control "offinesume" switch Contact switch on clutch pedal £ ₹**®** 5
 - Cruise Control actuator Speedometer senso

Acc. ®

AUTOMATIC TRANS-

ALFA ROMEO Control unit

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- Cruise Control unit
- Speedameter pulse penerator control unit
- M14 N22 N34 N39

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