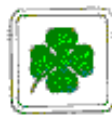


WORKSHOP MANUAL

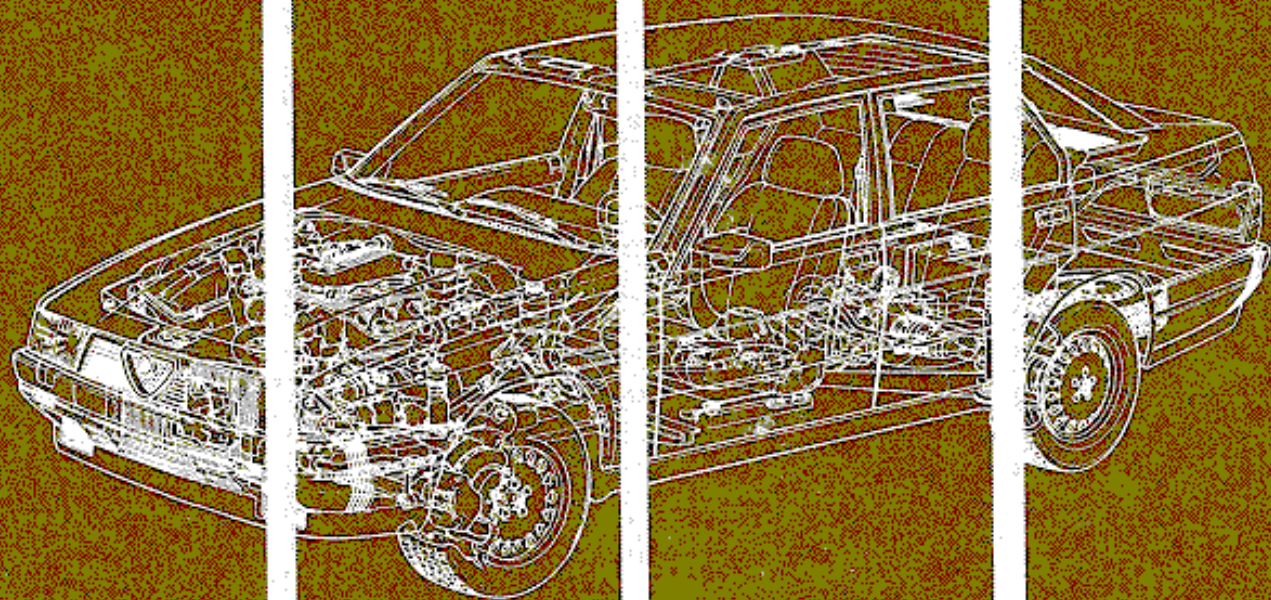
V6
2.5

V6
3.0

milano



milano



ASSISTENZA TECNICA

FOREWORD

This manual is intended for use by workshops belonging to the ALFA ROMEO Service Organization. It contains all necessary instructions for tune up, repair and overhaul of the units and systems with which the ALFA ROMEO cars are equipped. It includes procedures concerning removal and installation, disassembly and assembly, checks and inspections as well as instructions for effective trouble diagnosis.

All operations are extensively illustrated so that the part or unit involved, as well as the proper tool to be used, are easily identified.

All data, figures and technical specifications herein contained are up to date at time of publication. Any subsequent change in values or technical specifications occurring between reprints, will be included in the Technical Bulletins issued by the Service Department as changes take place.

The manufacturer reserves the right to make - at any time and without notice - all those changes that it deems necessary to improve the vehicle or arising out of manufacturing or commercial requirements. It further advises that not all models mentioned in this manual will be available in all countries.

HOW TO USE THE MANUAL

This manual is designed as a guide for personnel assigned to provide effective service to the mechanical units concerned. The instructions herein contained are in general common to all different models of the same group; when they are meant for one particular model, it is previously indicated with a specific detailed reference to be found in the CONTENTS and in the text.

All instructions given for the purpose of restoring faulty components to proper working conditions, do not necessarily reflect manufacturer's directives as regards service, but they must just the same be complied with. Furthermore, since most given instructions concern complete disassembly of components; they should be followed in their entirety only when it is strictly necessary.

For easier consultation of the manual, read the CONTENTS carefully.

The following chapters are of the utmost importance:

- *SERVICE DATA AND SPECIFICATIONS to be complied with when tuning up and repairing the vehicle. The specifications have been subdivided into four different items: Technical Data, General Specifications, Checks and Adjustments and Tightening Torques;*
- *TROUBLE DIAGNOSIS AND CORRECTIONS where likely causes of trouble, as well as the relevant recommended corrective action, are listed;*
- *SPECIAL SERVICE TOOLS designed to allow quick, accurate and safe repairs.*

Measurements given in this manual are expressed in the International System of Units (SI) as well as in the yard/pound system and in the metric system.

Captions CAUTION and WARNING emphasize steps that must be followed with extreme care to avoid personal injury and/or damage to the vehicle or part of it.

Remember to keep the manual up-to-date with the data supplied by the "Technical Bulletin" periodically issued by the Service Department.

WORKSHOP INSTRUCTIONS

Disassembly and assembly operations should be always carried out using proper tools (general-purpose as well as special service tools) since makeshift tools will damage the parts involved.

To loosen tight fitting cast iron parts, just lightly strike them with a lead or aluminium hammer; use a wooden or plastic mallet to loosen light alloy parts.

Separate one by one the parts making up each unit and partially tighten nuts onto relevant studs or screws.

On disassembly, check if parts that should be marked do in fact have the relevant number or reference stamped on it. If any previously replaced part is found to be in properly marked, it should be stamped accordingly.

Before washing, clean all parts with a brush and cloth removing most dirt (thus avoiding needless dirtying of the washing fluid); then wash them with detergent or special compound. Remove any residual dirt with a jet of compressed air. Dry all parts immediately after washing to prevent them from rusting.

Thoroughly wash parts that have been ground or lapped and blow them with a jet of compressed air to remove all residues.

Reassembly, clean all parts (especially those that have been ground) with a jet of compressed air or a clean brush.

On assembly also suitably lubricate parts (except self-lubricating bushes) to prevent seizure during their running-in period.

To apply lubricant, use a clean brush as well as clean oil keeping them away from dust and dirt at all times and using them only for this special purpose.

Suitably protect with adhesive tape or clean cloths all engine parts that after disassembly show orifices or drilling which are likely to let in dust or foreign matter.

On assembly, replace all gaskets, seal rings, spring washers and lock rings in addition to all worn or damaged parts.

IMPORTANT NOTICE

When replacing units or parts thereof, be sure to use only genuine spare parts to ensure interchangeability as well as proper performance.

When ordering, remember to show the part number taken from the Spare Parts Catalogue or from the microfiches. Service quality varies according to procedures used, personnel skill, and available tools and parts.

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TRANSMISSION	GR. 15
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GROUP 00

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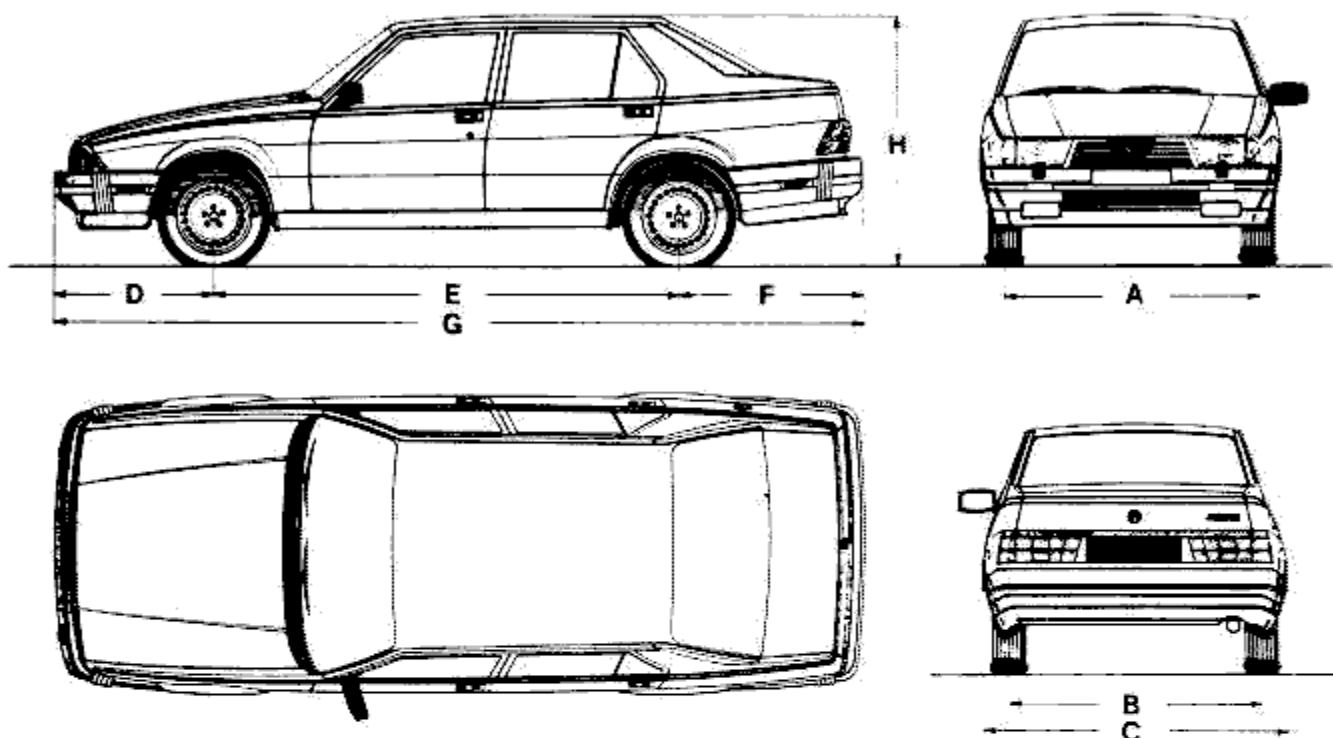
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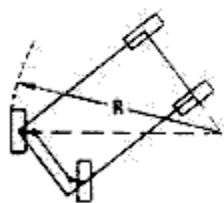

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GENERAL VIEWS



DIMENSIONS

Unit: mm (in)



Model	Dimensions									R
	A	B	C	D	E	F	G	H max		
YF milano 	1378(1) (54.25)	1368(1) (53.86)	1630 (64.17)	862 (33.94)	2510 (98.82)	1046 (41.18)	4418 (173.94)	1400 (55.1)	5050 (198.8)	
YF milano 										

(1) with rims 5 1/2 J x 14" H2

R = Radius of the circumference described in correspondence with ground from driving wheel outer edge in the max steering conditions.



WEIGHTS AND LOADS

Unit: lb (kg)

Weights and Loads		Model	 
Max weight allowed			3846 (1745)
Curbweight			2909 (1320)
Payload			937 (425)
Max gross weight per axle allowed	Front		1834 (832)
	Rear		2012 (913)
Seating capacity	Front		2
	Rear		3

WHEELS AND TIRES

Winter Tires - see Bulletin: 00-89-01
3/3/89



Rims and tires		Model	 	
		Argento	Oro	Platino
Rims	Back spacing = 135mm off set = 45mm Easy Production + 30mm Late 306	5 1/2 J x 14" H2		6 J x 15"
Tubeless Tires		195/60 VR 14"		195/55 VR 15"
Inflating Pressure bar : kPa; p.s.i. (kg/cm ²) (1)	N	A	1.96 ; 195.1 ; 28 (2.0)	
		P	1.96 ; 195.1 ; 28 (2.0)	
	C	A	2.16 ; 215.7 ; 31 (2.2)	
		P	2.45 ; 245 ; 35 (2.5)	

- A : Front
- P : Rear
- N : with reduced load and normal speed
- C : at full load and high speed
- V : over 130 mph (210 km/h)

(1) Pressures measured on cold tires

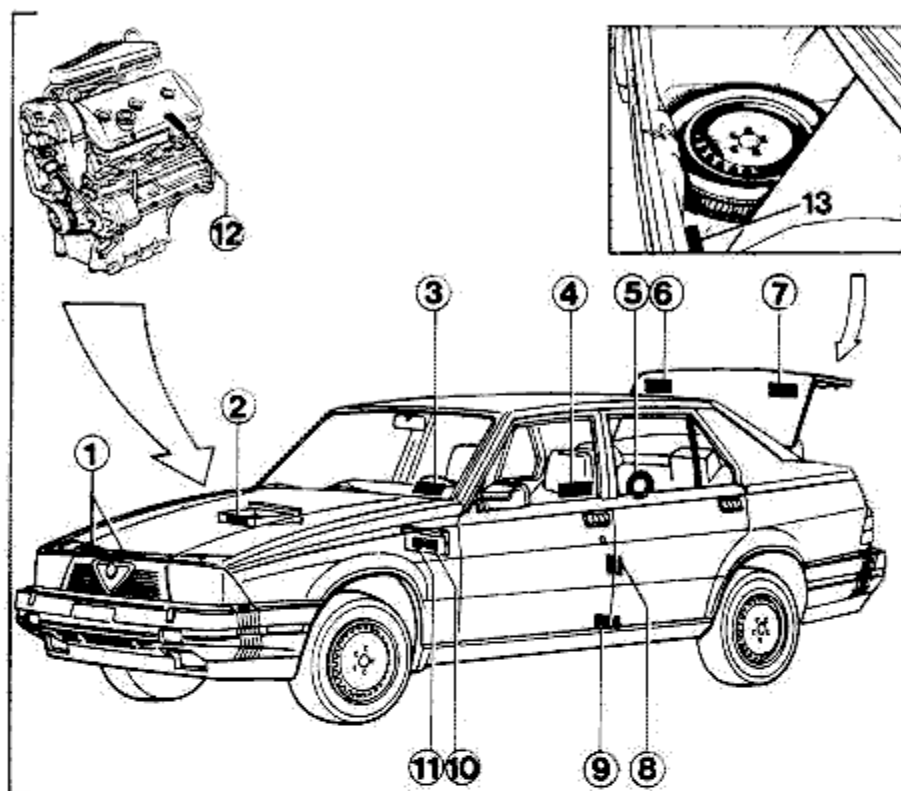
CAUTION:
The wheel nut must be tightened to 98 N·m torque
(72.16 ft·lb; 10 kg·m)

MODEL VARIATIONS

Model Variations		YF milano 			YF milano 
		Argento	Oro	Platino	Verde
Identification					
Body		4 - door saloon			
Drive		L H			
Edition		U.S.A. M.Y. 87			
Identification No.	- on identification label	161.14	161.16	161.36	161.24
Type approval No.	- on label at bottom of windshield	116.H1		-	124.H1
	- on U.S.A. safety regulations label	-		116.H1	-
	- on rear right side compartment floor	162.B30			162.B20
Chassis serial No.	- on rear right side of luggage compartment floor	From 00075019	From 00050026	From 00025034	From 00050001
Engine type and serial No.	- on rear left side of crankcase	019.11 From A60001			061.24 From 000.001

SERVICE AND IDENTIFICATION DATA

IDENTIFICATION LABELS



VEHICLE IDENTIFICATION CODES

A) CHASSIS NUMBERING (VIN - CEE)

This consists of two groups of numbers and symbols, as indicated below:

+ ZAR ⁽¹⁾161160 + ⁽²⁾0000100 +
 (1a) (1b)

(1) Type code: This consists of:
 1a) **Basic type number:** This is allocated for each model range of vehicles with a common concept (i.e. 161 - 6V-2.5 Milano - 116-Alfetta range, 119 - 2500 V-6 range)

1b) **Suffix letter for variants:** This identifies the characteristics within the basic model range (i.e.: 160 - 6V-2.5 Milano - 119A -Alfetta 6 2500 with manual gearbox, 116 C: GTV 2.5)

(2) **Progressive serial number:** This is allocated on a consecutive basis by the Production Department.

B) ENGINE NUMBERING

This consists of two groups of numbers and symbols, as follows:

⁽¹⁾AR01911 * ⁽²⁾A60001 *

(1) **Type number:** This is allocated to each range with similar technical characteristics (i.e.: 01911 - 6V-2.5 Milano - 016.08 Alfetta 1800 engine, 019.13 - 2500 V-6 engine)

(2) **Progressive engine serial number:** This is allocated on a consecutive basis by the Production Department.

C) VEHICLE IDENTIFICATION NUMBER (VIN - USA)

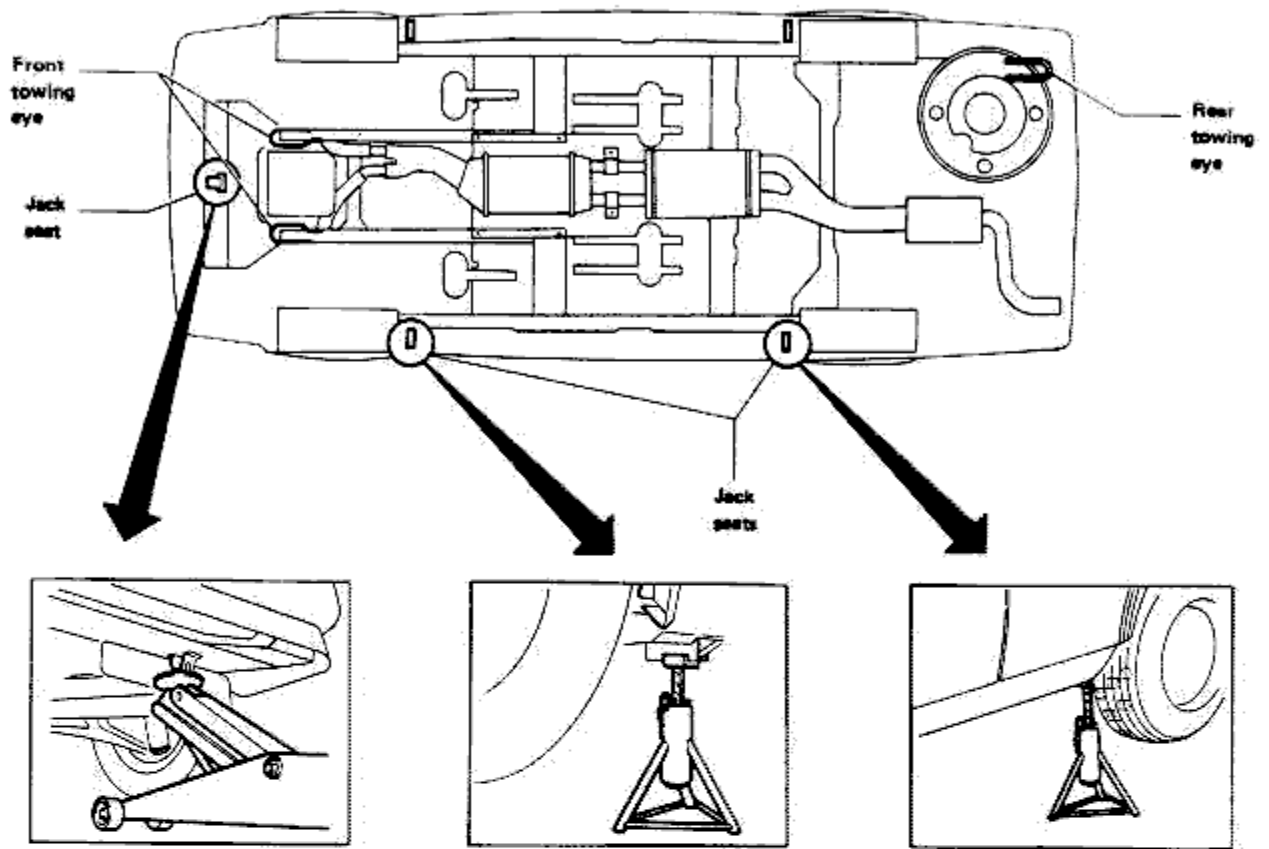
This consists of three groups of numbers and symbols, as indicated below:

Z A R ⁽¹⁾D A ^(2X3)116 ⁽⁴⁾H 1001001
 (1a)(1b) (1c)

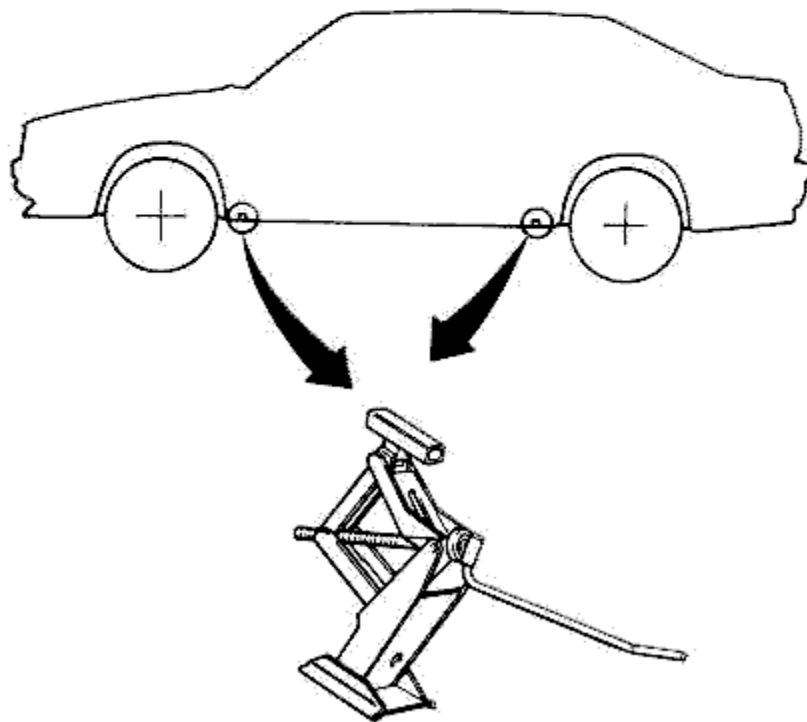
	Data
1	Engine tune up data - Compliance with exhaust emission regulations - Tune up label
2	Break in instructions - Label on bottom side of glovebox drawer
3	Vehicle identification number - Windshield plate
9	- D.O.T. certification label
4	Compliance with California exhaust emissions standards - Label on front left window
5	Fuel requirements - Label near fuel tank filler port
6	Paint - Paint label
7	Lubrication data - Lubrication data label
8	Compliance with exhaust emission importation regulations - Label on jamb
9	Production date - D.O.T. certification label
9	Gross vehicle weight - D.O.T. certification label
10	Directions for catalytic converter equipped cars - Fusebox lid inner side
11	Useful load - Seating capacity - Tire pressure - Fusebox lid inner side
12	Engine number - On crankcase rear side (at the left bank head joining surface)
13	Body number - On trunk floor pan

- (1) **Vehicle model consisting of:**
 1a) **Family** (e.g. A: Sport sedan, B: Spider, etc.)
 1b) **Production variants:** (e.g. A: Manual gearbox, B: Automatic transmission, etc.)
 1c) **Model variants:** e.g.: Body type (Sedan or Coupe), engine type (cycle, total displacement, power output, etc.)
- (2) **Model year**
- (3) **Manufacturing plant identification number**
- (4) **Progressive serial number**

LIFTING AND TOWING POINTS



JACK



WARNING:

- a. Never get under the vehicle while it is supported only by the jack. Always use safety stands to support frame when you have to work under the vehicle.
- b. Place wheel chocks at both front and back of the wheels diagonally opposite to jack position.

Position the jack, supplied with the vehicle, in the safety points shown in the figure.

HYDRAULIC JACK AND SAFETY STANDS

WARNING:

- a. When raising vehicle with the jack, be sure to support it with safety stands.
- b. When jacking up the rear (front) of the vehicle, place chocks in front (back) of the front (rear) wheels.

CAUTION:

When raising the vehicle, always place a wooden block under vehicle lifting points.
Position the jack and the safety stands in a safe manner under the points shown in the figure.

TOWING

Closely follow the motor vehicle regulations concerning vehicle towing.

CAUTION:

- a. Use suitable towing equipment to prevent damaging the vehicle.
- b. Before towing, make sure that front and rear axles as well as steering wheel are in good working conditions. If not so, make use of a dolly.
- c. If vehicle must be towed with its rear wheels raised, the front wheels must be placed on a towing dolly.

- d. Set the ignition key to "0" position and do not withdraw it from the ignition block, otherwise, the steering lock could become engaged.
- e. Before starting vehicle towing, release parking brake and shift the gear lever to "neutral".
- f. Do not apply lateral forces to towing bar. Always keep towing bar, or similar devices, in line with the vehicle.
- g. Remember that when vehicle is being towed, there is no vacuum in the servobrake; therefore, when braking, exert greater pressure on brake pedal.

SPECIAL SERVICE TOOLS

Special service tools play a very important role in a vehicle's maintenance since they are essential to ensure accurate, reliable and quick service. To this effect, it must be remembered that times taken relevant to the various maintenance operations are computed assuming that said special tools are being used. All special service tools, made

expressly on the Manufacturer's design, needed for overhauling, maintenance and repair of models are listed and illustrated in this manual. The identification number is determined by the relevant ordering part number and consists of a letter followed by a five figure number according to the following schedule:

- A.0.0000 Special Service Tool
- C.0.0000 Tester
- U.0.0000 Reamer

The listed tools must be ordered by the authorized workshop according to the usual systems already followed by each Service - network.

INSTRUCTIONS FOR PRE-DELIVERY INSPECTION

This chapter lists and describes the pre-delivery operations required for the **VF Milano** vehicles. The operation description does not refer to each version, but gives general information concerning the parts for which inspection is required.

As regards the technical specifications related to each operation, and the lubricant products (and similar), refer to the "Service Data and Specifications" present in each section.

CAUTION:

Pre-delivery inspection of a new vehicle, prior to customer delivery, consists in carrying out all checking operations and tests hereafter described in order to detect and thus eliminate any damage or malfunction.

It goes without saying, however, that when Dealer personnel picks up the vehicle, a visual check should be performed in order to:

- a. make sure that vehicle is in normal driving conditions, especially as regards level of fluids and controls in general
- b. detect any dents or scratches on body or other damage to the vehicle interior (upholstery).
- c. make sure nothing is missing, especially factory supplied accessories, spare tire and any parts that are to be fitted on vehicle as pre-delivery completion.

If topping up is required as a result of the checks, proceed accordingly; this operation is to be considered as part of pre-delivery inspection. In the event of interventions (malfunctions) different from those indicated, carry out the adjustments according to the current technical and administrative procedures.

As each operation is being carried out, the relevant card must be filled out and then filed together with the sold vehicle's other documents; the pre-delivery card included in the Service Book supplied to the customer must also be duly filled out to indicate that the pre-delivery checks have been carefully carried out.

OPERATIONS IN THE ENGINE COMPARTMENT

Coolant

- With engine cold, check the header tank level. Top up if necessary with the specified liquid, up to the max. level.

Engine oil

- Check that level is up to the "MAX" mark on the dipstick (carry out this operation after parking the vehicle on a flat surface, and after the engine has been off for a few minutes). If required, top up with specified oil.

Power steering oil

- Check that level is up to the "MAX" mark on the plug stick (before carrying out the check, with the engine idling, rotate the steering wheel completely in both directions in order to carry out bleeding).

Brake and clutch fluid

- Check that the level in the tank is up to the "MAX" mark on the tank. If required, top up with specified fluid remembering that tins must be sealed and opened only when ready to use.

Be sure to perform this operation with utmost care and cleanliness.

Battery electrolyte

- Check that the electrolyte covers the plates upper edge by 5 mm (0.197 in). If lower, top up with distilled water.

Windshield washer liquid

- Check that this tank is full. Top up, if necessary, with appropriate solution.

Engine electric fan

- Connect the thermal switch cables together and check electric fan functioning.
- Check that cables are firmly connected to thermal switch.

OPERATIONS ON VEHICLE EXTERIOR AND IN THE PASSENGER COMPARTMENT

Exterior cleaning

- If required, dewax the vehicle using suitable products and procedures; wash the vehicle's exterior with a solution of water and shampoo, rinse it thoroughly and dry it. Finish cleaning by removing any stubborn spots using suitable compounds.

Paint

- Visually and thoroughly check all painted surfaces and remove accidental or manufacturing flaws, if any.

Exterior moldings and fittings

- Visually check all vehicle's outside parts: bumpers, moldings, grills, headlight rims, letters and emblems making sure they are securely fitted, and have no spots or dents.

Doors and hoods

- Visually check all weatherstrips for tight fit and make sure they are not damaged, out of shape or dirty.
- See if doors and hoods are aligned and centered with relevant openings.

Factory issued accessory equipment

- Check if following items are in their proper place in the vehicle: tool kit, spare tire, jack, Instruction Book and Service Book.

Locks, hinges, windows

- Check proper working condition of all door locks (close, lock, open from inside and outside). Check hood and trunk in the same way.
- Check door and hood hinges for smooth noiseless operation.
- Check if windows can be opened and closed all the way without sticking and noise.

Interior finishings

- Check all upholstery (roof, carpets, panels etc...) removing possible stains or scratches.

Seats, seat belt and accessory equipment

- Inspect seats checking if they slide freely on tracks without sticking and noise. Also check proper working condition of seat and head-rest adjusting devices.

- Check inside and outside rear-view mirrors making sure they swing easily and stay firmly in place when set; also check snap switch on mirror for day/night driving.
- Check if seat belts and relevant retractors are in good working condition.
- Check maneuverability of sunvisors, ashtrays, glove compartment and any other accessory.

Heating and air conditioning system

- Check correct functioning of heater controls and air inlet lids and louvers (opening and closing).
- Check that electric fan operates correctly at the various speeds.
- For the vehicles equipped with air conditioner, start the engine and check that, when operating the related control on vehicle, the closing of the electromagnetic coupling occurs and, consequently, the compressor operation.

Lights, indicators, electric accessory equipment

- With the ignition key set to "MAR", check whether lights outside and inside the vehicle, as well as the related warning lamps, illuminate: front and rear parking lights, licence plate lights, direction and hazard lights, stop lights, high/low beams, headlight flashing, reverse light, engine and luggage compartment lights, passenger compartment lights (through manual control, and on doors) and the related switch off timer, front and rear spot lights, cluster lights and related adjustment rheostat (or rheostats), glove compartment light.
- Check whether the following warning lamps illuminate: alternator, fuel reserve, engine oil pressure, brake fluid level, parking brake on, starter on, heated

- rear window on, engine temperature; check correct functioning of the ALFA ROMEO control warning lamps which illuminate all at the same time as soon as the ignition switch is set to the "MAR" position, and then switch off after a few seconds.
- Check proper functioning of horns, cigar lighters, door locking device, power window controls, and front seats electrical controls.

Windshield wash/wipe and headlight washer

- After installing the wiper blades, check whether windshield wiper works properly at the different speeds, as well as intermittently.
- Operate the windshield washer and check that nozzle jet is uniform and correctly directed towards the upper part of the window.
- Check that headlight washer jet is correctly directed towards headlights (only where required by Regulations).

Tire pressure

- Check tire pressure and, if required, restore to specified values. Use higher p.s.i. for the spare wheel.

Tightening of wheel nuts or screws

- Using a wrench, check that nuts or screws of wheels are completely tightened. Check that nuts are appropriate for the type of vehicle and rim, as indicated in the spare Parts Catalogue.

OPERATIONS ON VEHICLE LOWER PART

Gearbox-differential oil

- Remove filler plug and check that the lubricant level reaches the lower rim of the related hole. Top up if necessary with the specified oil and re-fit filler plug.

Systems tightness

- Visually check for leaks in the following systems: fuel, power steering, brakes, clutch, engine cooling.
- Check for oil leaks from engine, gearbox and differential.

FUNCTIONAL TESTS

Engine controls

- Check that the starter control operates without sticking along the whole travel and that, when the related knob is pushed down, the related device is completely disengaged from carburetor.
- Check that the pedal accelerator control operates without sticking and, with the pedal at the end of travel, the throttle valve is fully open.

Engine start-up and functioning

- Check that engine starts correctly. With engine hot, check steady functioning of the engine at the specified idle r.p.m.

Instruments

- With engine running, check correct functioning of all electrically operated instruments: rev counter, speedometer, oil pressure gauge, water thermometer, fuel level gauge, clock.

Brake, clutch and gearbox controls

- With engine running, push the brake pedal and check that, after the initial empty stroke, it stops without elasticity.
- Check also proper functioning of parking brake lever.
- With engine running, push the clutch pedal and check that all speeds can be shifted without sticking or noise.

MAINTENANCE

Maintenance operations consist in checking and restoring proper working conditions of some parts of the vehicle which are most likely to become worn or out-of-adjustment as a consequence of the vehicle's normal use.

A list of the various operations to be performed at different intervals, as shown in the chart that follows, is

included in the coupons of the Service Book which accompanies each vehicle.

Coupons will have to be stamped by the Service Organisation Agency to show that specified maintenance operations have been carried out. Just as for pre-delivery inspection, should topping up or change of fluids and lubricants - as described in the

text - become necessary, they will be considered as part of maintenance operations. If damage or malfunctions other than those listed are encountered, they will be taken care of, repaired, or adjusted according to current technical and administrative procedures.




VEHICLE MAINTENANCE SCHEDULE

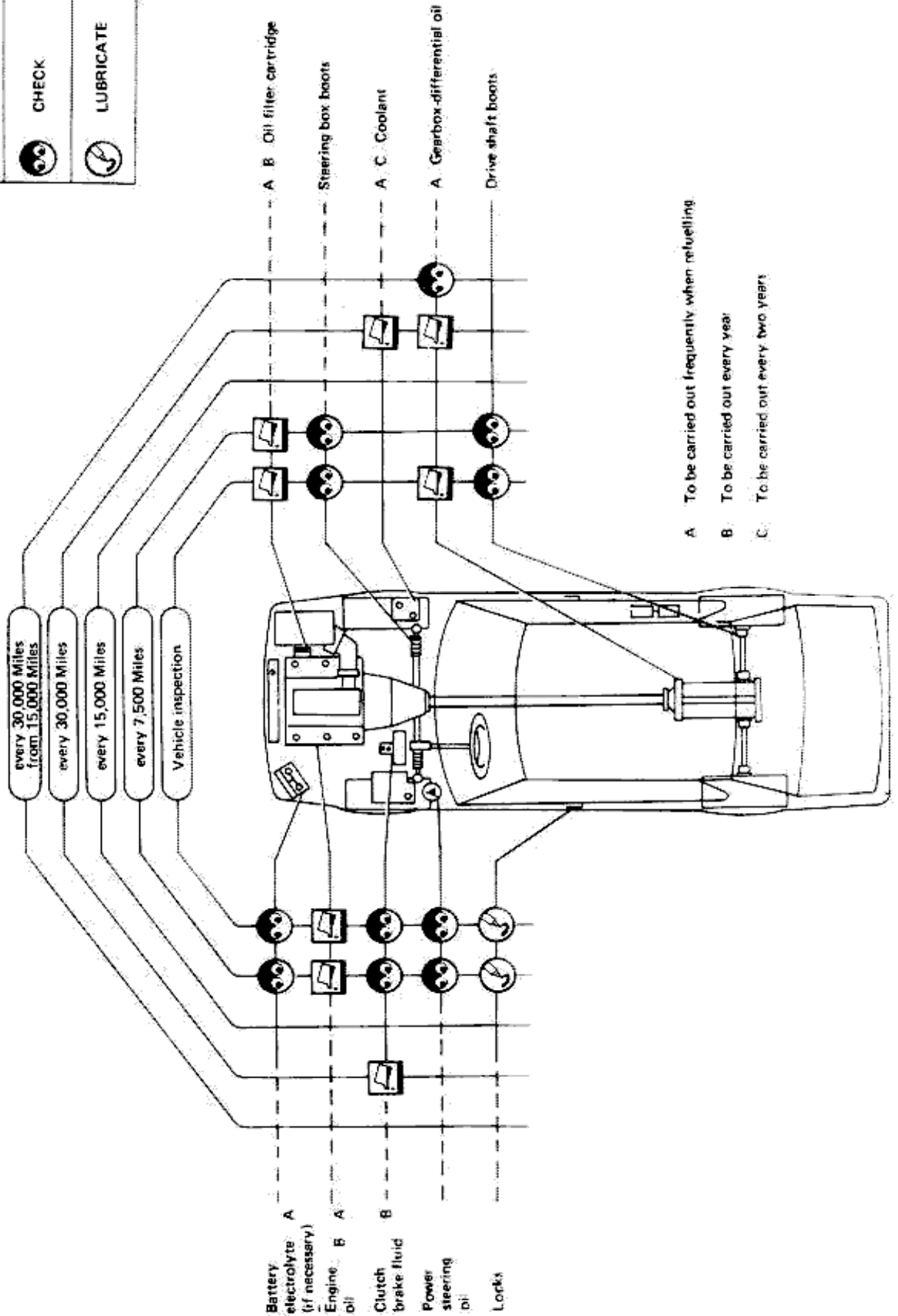
No.	Operations	Mileage covered (x 1,000)								Note	
		1.5	7.5	15	22.5	30	37.5	45	52.5		60
1	Change engine oil and filter	X	X	X	X	X	X	X	X	X	1
2	Check boots of C.V. joints and steering rods for soundness	X	X	X	X	X	X	X	X	X	
3	Inspect braking system	X	X	X	X	X	X	X	X	X	
4	Check brake pads for wear and replace pad as required		X	X	X	X	X	X	X	X	2
5	Check brake fluid level	X	X	X	X		X	X	X	X	
6	Check parking brake travel and adjust if necessary	X	X	X	X	X	X	X	X	X	
7	Check tire pressure	X	X	X	X	X	X	X	X	X	3
8	Lubricate door, hood and trunk hinges. If necessary adjust strikers.	X	X	X	X	X	X	X	X	X	
9	Check electrolyte level in battery if necessary. Tighten and grease battery terminals	X	X	X	X	X	X	X	X	X	3
10	Check valve clearance and adjust, if necessary	X				X				X	E
11	Check alternator, power steering, and air conditioner compressor (if so equipped) drive belts; adjust tension as necessary					X				X	E
12	Change air cleaner element					X				X	
13	Check power steering fluid level	X	X	X	X	X	X	X	X	X	
14	Change spark plugs					X				X	E
15	Change engine coolant mixture					X				X	4
16	Change gearbox and differential oil	X				X				X	
17	Check gearbox and differential oil level and top up as necessary			X				X			5
18	Change brake fluid					X				X	6
19	Check cylinder head nuts for proper torque	X									E
20	Check idle speed and adjust if necessary	X									E
21	Check front wheel toe-out and adjust as necessary	X				X				X	
22	Check head lamp beam aiming and adjust as required	X				X				X	
23	Test vehicle	X									
24	Check engine bolts for tightness	X									E
25	Replace exhaust gas sensor and catalytic converter									X	E
26	Check front wheel hub bearings backlash	X		X		X		X		X	7

NOTE:

1. To be performed at the stated mileages or once a year whichever occurs first. Check oil level more frequently (when refuelling).
 2. To be carried out at the stated mileages and more frequently when driving hard or when driving mainly in mountainous conditions.
 3. To be performed more frequently (when refuelling).
 4. To be performed at the stated mileages or once every two years whichever occurs first. Check coolant level more frequently (when refuelling).
 5. Check gearbox oil more frequently (when refuelling).
 6. To be carried out at the stated mileages or once a year whichever occurs first.
 7. Only for vehicles with ABS system.
- E: Maintenance required for proper function of emission control system performance.

FLUIDS AND LUBRICANTS LAYOUT

	CHANGE
	CHECK
	LUBRICATE



RECOMMENDED FUEL AND LUBRICANTS

FUEL

Octane rating

A gasoline's resistance to detonation, or «knock» is noted by its octane rating. Purchase and use of correct octane fuel is essential to prevent «knock» which may eventually be harmful to your car's engine. The higher the rating, the higher the ability to resist «knock». Regular fuels have an octane rating range from 91 to 95 RON (Research Octane Number) or 86 to 90

PON (Pump Octane Number). PON ratings appear on gasoline pumps in the U.S. This rating is determined in the following manner:

$$\frac{\text{RON} + \text{MON}^*}{2} = \text{PON}$$

* Motor Octane Number

For example: Research Octane Number and Motor Octane Number divided by 2 equals Pump Octane Number.

The P.O.N. octane rating is usually 5 points less than the RON rating:

91 RON = 86 P.O.N

95 RON = 90 P.O.N

Important note for **YF milano** .

Use of fuels with octane ratings lower than 91 RON or 86 P.O.N. should be avoided.

Important note for **YF milano** .

The **YF milano** has been designed to operate on Premium unleaded gasoline having a minimum of 90 octane as posted on gasoline dispensing pumps displaying the $\frac{\text{RON} + \text{MON}}{2}$ rating method (95 Research Octane Number).

FLUIDS AND LUBRICANTS

Type	Application	Classification	Name				Notes
			AGIP	IP	SHELL	Other	
OIL	Engine - 01	SAE 10W/50 API SF	Smt 2000 SAE 10W/50	Sintax SAE 10W/40	Fire & Ice Motor 15W/50		Ambient temperature - 18 to 40°C (- 0.4 to 104°F)
	Gearbox - Differential - 13 - 17	SAE 80W/90 API GL 5	Rotra MP SX SAE 75W/90	Pontiax HDS SAE 75W/90	Spirax HD 80W/90		Ambient temperature -40 to 150°C (-40 to 302°F)
	Front suspension - 21	SAE 80W/90 API GL 5	Rotra MP SX SAE 75W/90	Pontiax HDS SAE 75W/90	Spirax HD 80W/90		Ambient temperature -40 to 150°C (-40 to 302°F)
	Steering box/wheel - 23	DEXRON II	ATF DEXRON II 11297	DEXRON FLUID II 11297	DEXRON II 10709.D20137		
	Air Conditioner - 80					SUN OIL COMPANY Suniso 46	
GREASE	Engine - 01					UNION CARBIDE CHEMICALS COM- PANY - Ucon lubricant 50 HB - 5100	
						MILLOIL - Lubricant for elastomer seals	
						SIPAL AREXONS - Carbo silicon for valves	
						ISECO - Molykote Paste G	
						ISECO - Molykote BR2 ISECO - Molykote A	
		N.L.G.I. No. 1	Grease 15				Basic substance: Al-Ca
	Engine - Fuel System - 04					Antiseize R, GORILL Never Seez Bosch 5.964.080.105 ISECO - Molykote Long- term No. 2 REINACH: E10 TAC	

Type	Application	Classification	Name				Notes	
			AGIP	IP	SHELL	Other		
GREASE	Engine ignition -05					REINACH - E10 TAC		
	Engine cooling system - 07					Antiseize R, GORI Meyer Seel		
	Clutch - 12	N.L.G.I. No. 3	Grease 33 FD	Autogrease FD			ISECO: Molykote BR2	Basic Substance Bentonite Polythene
	Gearbox - 13	N.L.G.I. No. 3	Grease 33 FD	Autogrease FD	Retinax AX		ESSO: Norva 275	Basic substance Bentonite Polythene
							ISECO: Molykote Longterm No. 2	
	Transmission - 15	N.L.G.I. No. 1	Grease 15	Autogrease MP	Retinax G11		ISECO: Molykote BR2	
							ISECO: Molykote G RAPID	
	Differential - 17						ISECO: Molykote VN 2461/c	Basic Substance: L
							OPTIMOL: Ollistamoly 2LN584	
							ISECO: Molykote BR2	
	Front suspension - 21		N.L.G.I. No. 3	Grease 33 FD	Autogrease FD	Retinax AX		Basic Substance Bentonite Polythene
							ISECO: Molykote BR2	
							ISECO: Ergon Rubber Grease No. 3	
							ESSO NORVA 275	
							SPCA: Spagraph	
						REINACH: Sterul B2AR		

Type	Application	Classification	Name				Notes
			AGIP	IP	SHELL	Other	
	Front suspension 21	N.L.G.I. No. 1	Grease 15		Retinax G11	Antiseize R. GORI Never Seez	Basic Substance Al : Ca
						ISECO : Molykote Longterm No. 2	
	Front and Rear brakes - 22	N.L.G.I. No. 3	Grease 33 FD	Autogrease FD	Retinax AX	ATE : Bremszylinder Paste	Basic Substance Bentonite Polythene
						ISECO : Molykote Longterm No. 2	
GREASE	Steering box wheel - 23					REINACH : Sferul BZAR	
						SPCA : Spagraph	
						ESSO NORVA 275	
						ISECO : Ergon Rubber Grease No. 3	
						ISECO : Molykote Paste G	
						CALYPSOL	
						REINACH : Sferul BZAR	
						SPCA : Spagraph	
						ISECO : Ergon Rubber Grease No. 3	
						Antiseize Compound R. GORI : Never Seez	
MILLA : Protection LT							
HOUGHTON : Rust veto 1064							
	Rear Suspension 25						

Type	Application	Classification	Name				Notes
			AGIP	IP	SHELL	Other	
GREASE	Wheels and Tires - 28					UNION CARBIDE CHEMICALS COMPANY: Ucon lubricant 50 HB - 5100	
						MILLOIL: Lubricant for elastomer seals	
FLUID	Air Conditioner - 80					UNION CARBIDE CHEMICALS COMPANY: Ucon lubricant 50 HB - 5100	
	Engine Cooling - 07		Antifreeze	Antifreeze		MILLOIL: Lubricant for elastomer seals	Ethylene Glycol (concentrated) Std. No. 3681 - 69956
	Brakes - Clutch - 22 - 12		Brake Fluid Super HD	Auto Fluid FR			Antifreeze (ready for use) Std. No. 3681 - 69956
	Air Conditioner - 80						ATE "S" Freon 12

SAE VISCOSITY

Unit of Measurement	°C (°F)	Motor Oil		Gearbox - Differential Oil	
		SAE 10W50	SAE 80W90	SAE 80W90	SAE 80W90
Cps	-40 (-40)	-	150000		
Cst	-20 (-4)	2600			
	40 (104)	165			118
	50 (122)	110			
	100 (212)	19			14.3 to 15.3

APPROXIMATE REFILL CAPACITIES

Approximate refill capacities		Vehicle model		
		YF milano	YF milano	
FUEL TANK		l (Gals)	67 (17.7)	
FUEL RESERVE		l (Gals)	8 to 10 (2.1 to 2.6)	
ENGINE OIL SUMP	kg (lb)	With filter	6 (13)	
		Without filter	5.5 (12)	
CAMSHAFT SUPPORT WELLS (*)		kg (lb)	0.450 (0.99)	
GEARBOX - DIFFERENTIAL OIL		kg (lb)	2.07 (4.56)	
POWER STEERING SYSTEM OIL		kg (lb)	0.8 (1.76)	
COOLANT	Min T °C (°F)	CONCENTRATED ANTIFREEZE	l (Gals)	3.6 (0.95)
		– 20 (–4)	DISTILLED WATER	l (Gals)
		ANTIFREEZE READY TO USE	l (Gals)	10 (2.64)
	– 35 (– 31)	CONCENTRATED ANTIFREEZE	l (Gals)	5 (1.3)
		DISTILLED WATER	l (Gals)	5 (1.3)
		ANTIFREEZE READY TO USE	l (Gals)	–

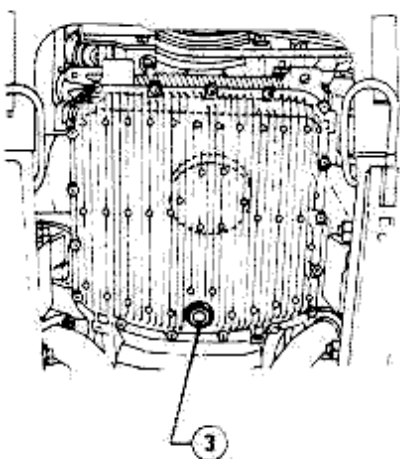
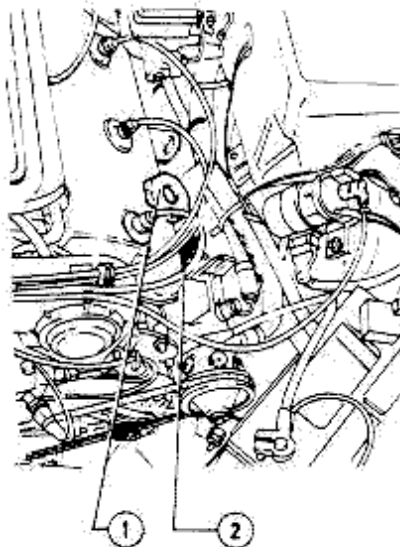
(*) Replacement to be carried out only in the case of disassembly

ENGINE MAINTENANCE

ENGINE MAIN MECHANICAL UNIT

REPLACEMENT OF ENGINE OIL AND OIL FILTER - CHECK ON LUBRICATION SYSTEM TIGHTNESS

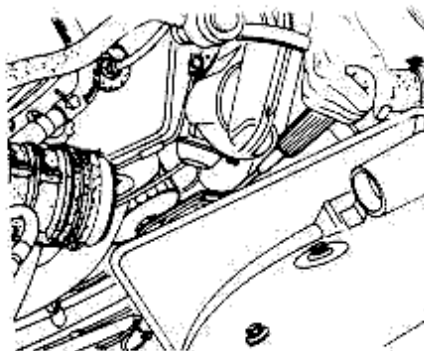
1. With engine hot, remove the oil filler plug (1) and the oil sump plug (3), and drain oil completely (wait 15 minutes at least).



- 1 Oil filler plug
- 2 Oil dipstick
- 3 Oil drain plug

- A milky oil indicates the presence of coolant leaks in the oil. Identify the cause, and take corrective measures.
- An oil with extremely low viscosity, indicates dilution with fuel.

2. By means of a suitable wrench, release oil filter and remove.



3. When engine oil is completely drained, clean the drain plug and tighten it on sump, together with the related gasket.

4. Wet the gasket of a new oil filter, then tighten filter fully.

5. Refill engine with the quantity and quality of oil specified.

ENGINE OIL

Type.

AGIP Sint 2000 10W50

IP Sintiax 10W40

SHELL Fire & Ice Motor 15W/50

Quantity: 6.0 kg (13.2 lb)

Cylinder head
camshaft support
wells (*) 450 g (1 lb)

Sump at max
level 5.5 kg (12.1 lb)

Filter capacity 0.5 kg (1.1 lb)

Difference between
max and min level
on dipstick 2 kg (4.4 lb)

(*) Refilling to be carried out for each support well when disassembling.

6. Check oil level by means of the dipstick.

7. Re-insert filler plug, and start the engine, letting it idle for about 2 minutes.

8. Check for lubricant leaks. If necessary, replace or tighten any item with poor oil seal.

9. Switch off the engine and wait for a few minutes.

10. Remove the dipstick and clean it; insert the dipstick again, remove it, and check that oil level reaches the MAX reference mark.

CAUTION:

The oil level check is to be carried out with the vehicle parked on a level surface.

CHECK ON BOLTS AND NUTS TIGHTENING

Check (and restore if necessary) the tightening of bolts and nuts securing the various parts to body, and those connecting the various components to each other. In the case of bolts fitted with split pin or calking, a visual inspection of tightening conditions is sufficient.

Take the utmost care in checking the bolts and nuts that are the most important from the safety point of view.

These bolts and nuts attach the following components.

As regards the tightening torque values, refer to: Service Data and Specifications - Tightening Torques.

- 1. Front suspension
 - a. Lower levers to body
 - b. Upper levers to body
 - c. Struts to body
 - d. Ball joints to steering knuckle

2. Brakes

- a. Calipers to related supports
- b. Rear brake discs to differential shafts

3. Steering wheel

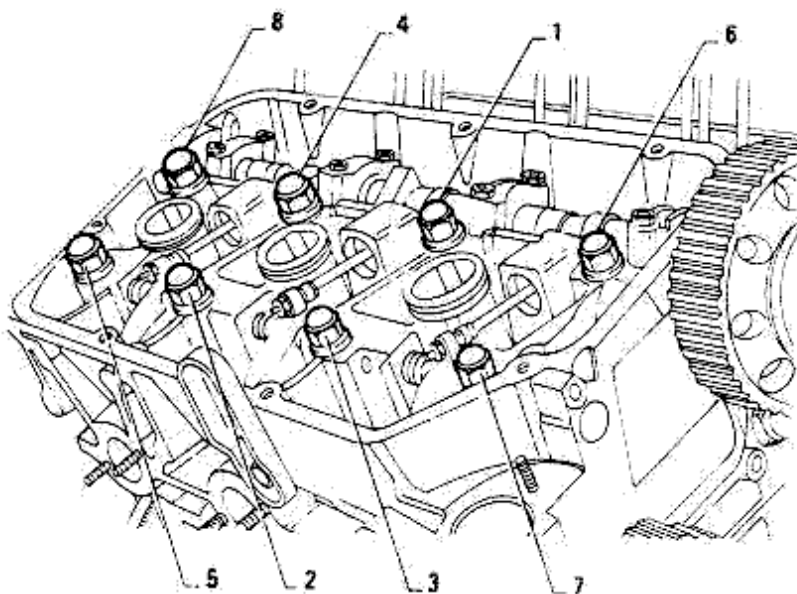
- a. Steering box to body
- b. Steering rods to steering wheel levers
- c. Steering rods to steering box arm
- d. Steering column joints
- e. Bolts securing steering column to body

4. Rear suspension

- a. De Dion axle to cross member
- b. Cross member to body
- c. Transverse tie rods to Watt parallelogram and body
- d. Watt parallelogram to De Dion axle

5. Other

- a. Drive shafts to differential
- b. Wheels and hubs



See Technical Bulletins: 01-88-01
01-88-02
01-88-03

TIGHTENING OF CYLINDER HEAD NUTS

1. During first coupon maintenance

- a. Remove the timing system covers operating as per: "Check and Adjustment of Valve Clearance - Removal of Timing System Covers".
- b. With engine cold, loosen the nuts by one turn, and one at a time, according to the given sequence, lay a coat of oil on the surfaces between washer and nuts, then tighten to the specified torque.

The figure shows the right head; as regards the left head, the tightening sequence is symmetrical.

T: Tightening torque
97.8 to 108.2 N·m
(72 to 79.8 ft·lb;
10 to 11 kg·m)

- c. Install head covers and the surrounding components, by reversing the order of removal.

2. When reassembling cylinder heads

- a. Lubricate the surfaces between washer, nut and threads with engine oil and, with engine cold, tighten nuts gradually to the specified torque.

T: Tightening torque
88.5 to 97.8 N·m
(65 to 72.3 ft·lb;
9 to 10 kg·m)

- b. After covering about 1,000 km, proceed, with engine cold, as per step 1.

CHECK AND ADJUSTMENT OF VALVE CLEARANCE

The following operations are to be carried out with engine cold.

- 1. Remove timing system covers.

- a. Detach the negative battery terminal.

- b. Detach connector (7) from the air-flow sensor (8) and release the related cable from the securing bracket.

- c. Detach sleeve (13) from throttle body (1).

- d. Disconnect hose (4) from the adjusting union on intake air box.

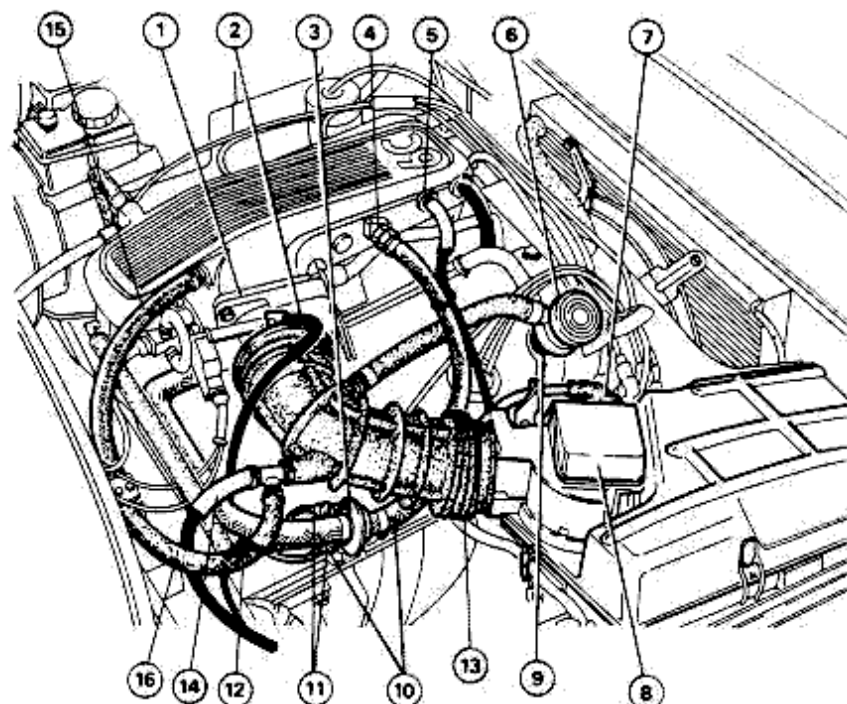
- e. Disconnect hose (5) from intake air box and hose (14) and (16) from sleeve (13).

- f. Detach hose (10) and connector (12) from the auxiliary air device and detach from the timing system cover.

- g. Detach hose (2) from throttle body, and hose (9) from timing system cover.

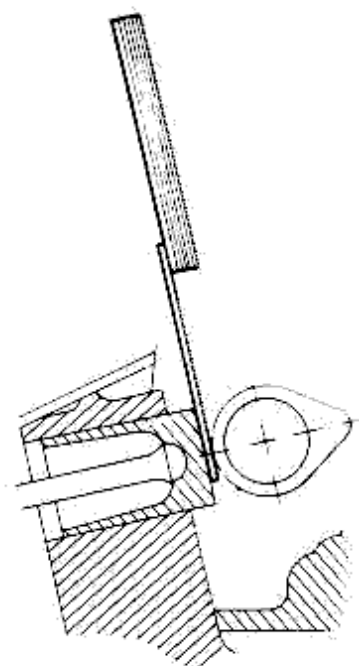
- g1. [For 3000 engine]: Disconnect hose (15) from the intake air box.

- h. Release the five clips securing air cleaner cover and remove it together with sleeve (13) and oil vapor separator (6). Remove also the filtering element.



- 1 Throttle body
- 2 Vacuum intake hose for ignition distributor vacuum control end (for 3000 engine); vacuum hose for purge control valve
- 3 Auxiliary air device
- 4 By-pass hose for idle r.p.m. adjustment
- 5 Fuel vapor recirculation hose
- 6 Oil vapor separator
- 7 Connector for air-flow sensor/potentiometer
- 8 Air-flow sensor
- 9 Oil vapor return hose
- 10 Auxiliary air piping
- 11 Ground cables for auxiliary air device
- 12 Supply connector for auxiliary air device
- 13 Air sleeve
- 14 Fuel vapor recirculation hose
- 15 Hose for air delivery to A.C. solenoid (for 3000 engine)
- 16 Hose for air delivery to intake air box from A.C. solenoid (for 3000 engine)

EXHAUST VALVES CLEARANCE MEASUREMENT



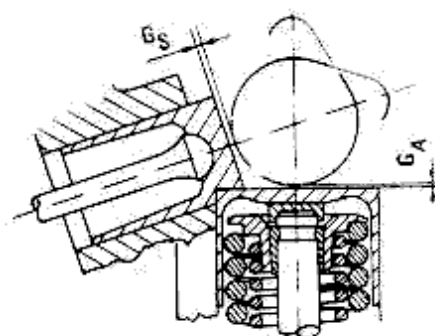
Valve clearance (on cold engine)

Intake

$$G_A = 0.475 \text{ to } 0.500 \text{ mm} \\ (0.019 \text{ to } 0.020 \text{ in})$$

Exhaust

$$G_S = 0.225 \text{ to } 0.250 \text{ mm} \\ (0.009 \text{ to } 0.010 \text{ in})$$



i. Detach the spark plug caps, disconnect the high voltage cable from coil, remove the ignition distributor shell covers; then release cover and remove it.

1. Unscrew the screws securing the timing system covers and remove covers.

2. By means of a syringe, suck the oil from lubrication tanks.

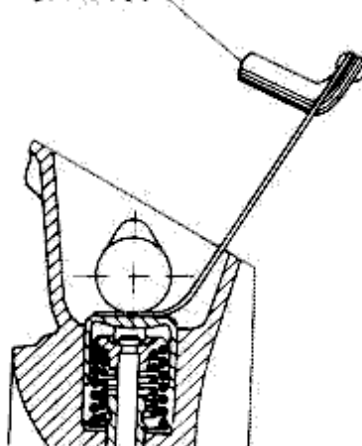
3. Clean the spark plug seats, remove spark plugs and plug the holes, so as to prevent foreign matter from entering.

4. With engine cold, check that the clearance between the cams resting radius and cups crown is within the specified values.

To check the intake valves clearance, use feeler gauge C.6.0197.

INTAKE VALVES CLEARANCE MEASUREMENT

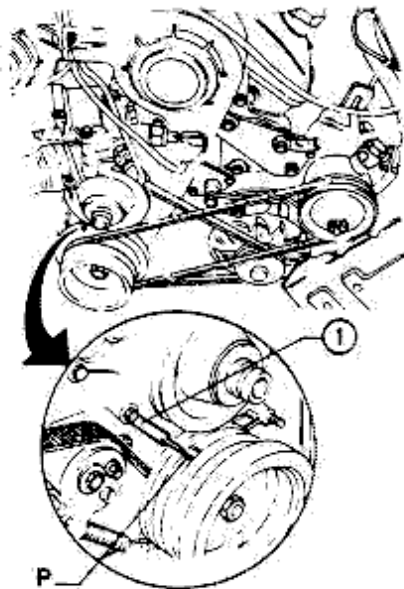
C.6.0197



5. Should intake valves adjustment be required, proceed as follows.

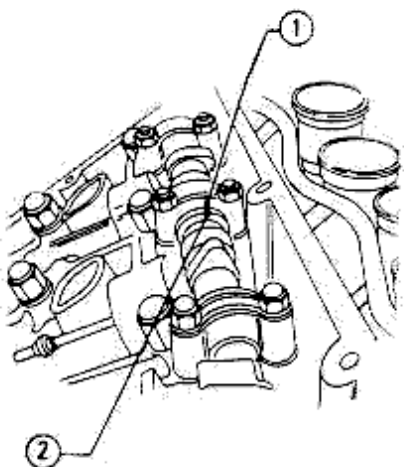
a. Take note of the clearance on each exhaust valve.

b. Engage the 5th speed, move vehicle forward so as to cause crank shaft to rotate until notch P (marked on engine pulley) mates with reference pin ①.



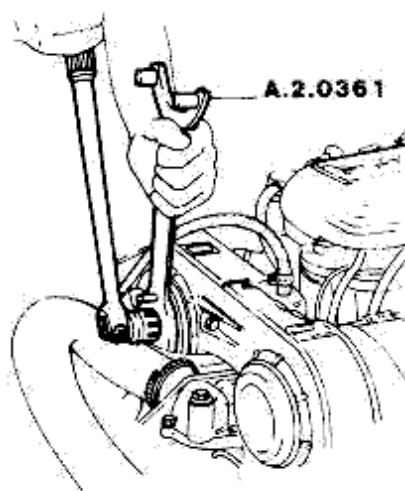
1 Reference pin

Notches (2) on camshaft will then be aligned with the corresponding reference notches (1) marked on the related caps.

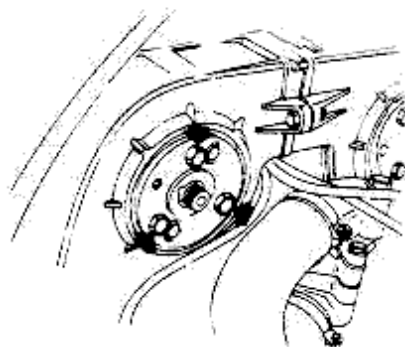


1 Camshaft cap notch
2 Camshaft notch

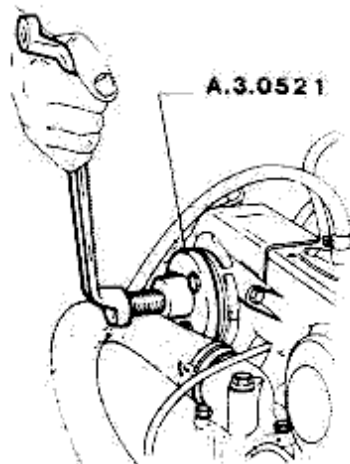
c. Remove the cover which protects the timing system belt.
d. By means of tool A.2.0361, keep camshaft still, and unscrew the nut securing camshaft pulley.



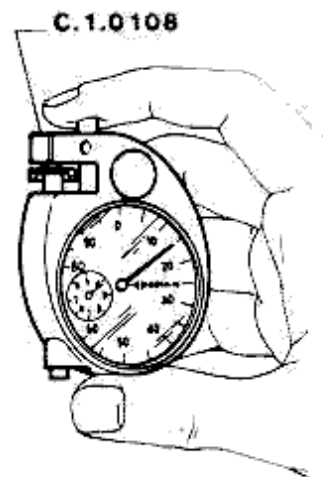
e. Unscrew the three screws, which secure hub, shown in the figure.



f. Secure tool A.3.0521 to hub, and withdraw hub itself from the toothed pulley.



g. Disassemble the camshaft caps; withdraw camshaft by lifting it from rear side.
h. Withdraw caps and recover caps.
i. By means of tool C.1.0108, measure the caps thickness; then select the most suitable one among the set of caps, to restore the correct clearance.



l. Install caps and cups lubricating them with engine oil.
m. Position the camshaft and install the related caps complying with the sequence, and following the arrow marked on them.

- Right head cap: arrow towards engine rear side
- Left head cap: arrow towards engine front side



n. Tighten the nuts securing caps to the specified torque.

T : Tightening torque

Nuts securing camshaft caps (in engine oil)

16 to 18 N·m
(11.8 to 13.2 ft·lb;
1.6 to 1.8 kg·m)

o. Rotate camshaft so that the notches marked on shaft are aligned with those marked on caps. Also check that notch P is aligned on crankshaft pulley.

p. Install hub complete with a new O-ring, and screw the three securing screws without tightening them.

q. Screw the nut which secures toothed pulley to camshaft; use tool A.2.0361, to prevent pulley from rotating and lock the nut to the specified torque. Also tighten completely the three screws securing hub.

T : Tightening torque

Nut securing camshaft front hub

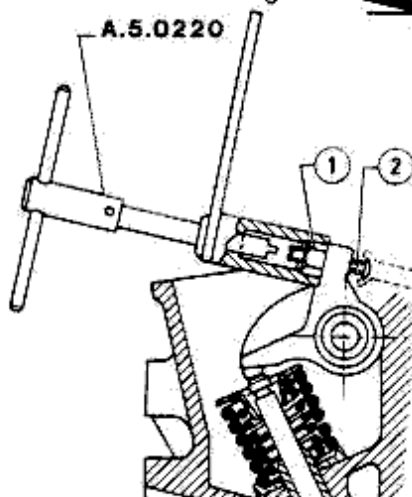
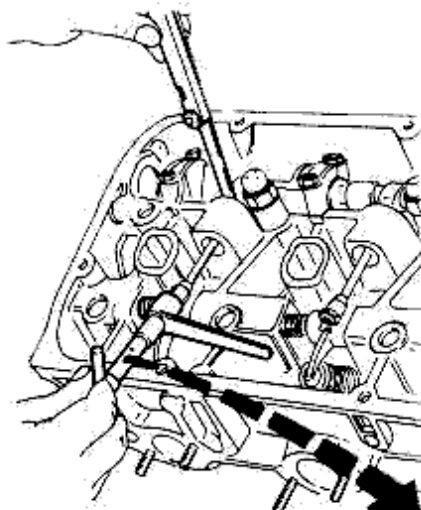
97 to 117 N·m
(71 to 86 ft·lb;
9.9 to 11.9 kg·m)

6. Should adjustment of the exhaust valve clearance be required, proceed as follows:

a. By means of tool A.5.0220, loosen lock nut ① operating on tool intermediate lever.

b. By means of the same tool, operate the adjusting screw ② until the specified value is measured on the feeler gauge.

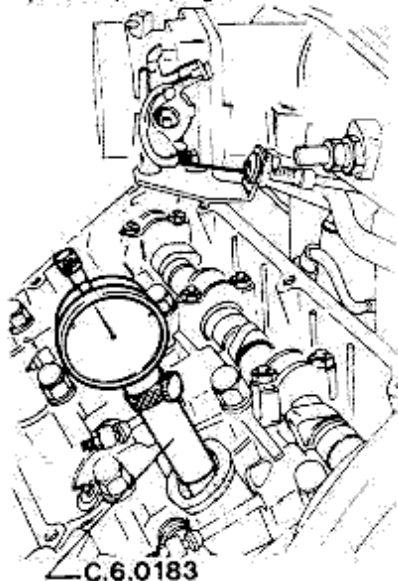
c. Tighten lock nut ①, and recheck clearance.



1 Locknut
2 Adjusting screw

7. Before reassembling, position camshafts correctly, as follows.

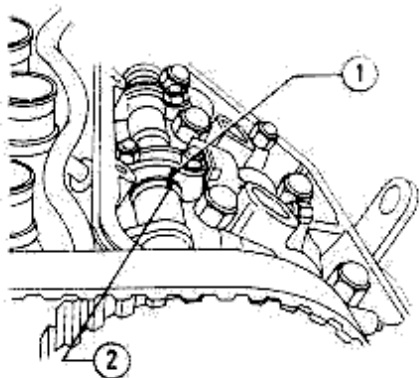
a. Install tool C.6.0183 fitted with comparator, into the seat of 1st cylinder spark plugs.



b. Engage the 5th speed and move vehicle so as to rotate crankshaft until the piston of first cylinder is at the T.D.C., during the expansion stroke. This position is identified by the motion reversal of comparator index.

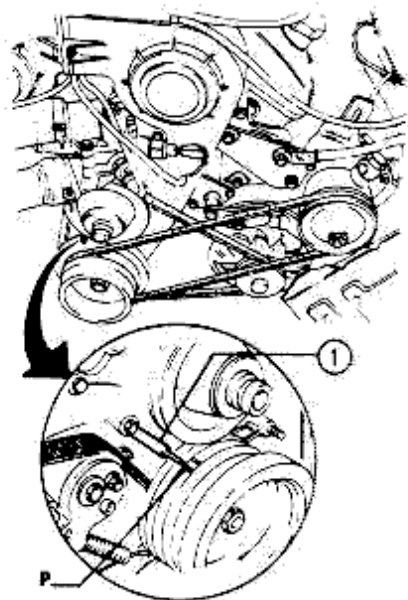
c. When in this position, check that

- notches ② on camshafts are in line with those ① in the related caps.



1 Camshaft cap notch
2 Camshaft notch

- the notches P on engine pulley are in line with the reference pin ① on engine block.



1 Reference pin

8. Reassemble by reversing the order of disassembly.

REPLACEMENT OF TIMING SYSTEM DRIVE BELT

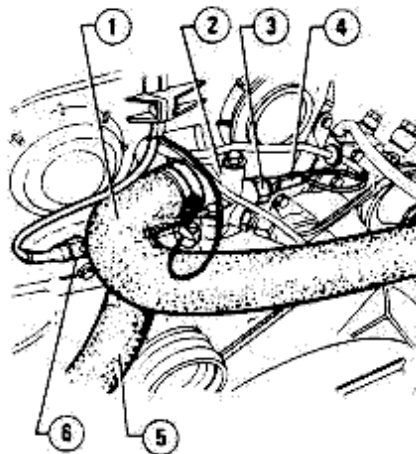
Removal

1. Detach the negative battery terminal.
2. Remove the timing system covers (refer to: Check and Adjustment of Valve Clearance · Removal of Timing System Covers).
3. Remove the drive belts of alternator coolant pump and power steering pump (refer to: Checking Good Conditions, Replacing and Adjusting Drive Belts of Alternator, Air Conditioner Compressor, Power Steering Pump).
4. Disconnect sleeves ① and ⑤ of thermostat ②.

Recover the coolant drained from the system.

5. Detach connectors ④ and ⑥ from thermostat ②.

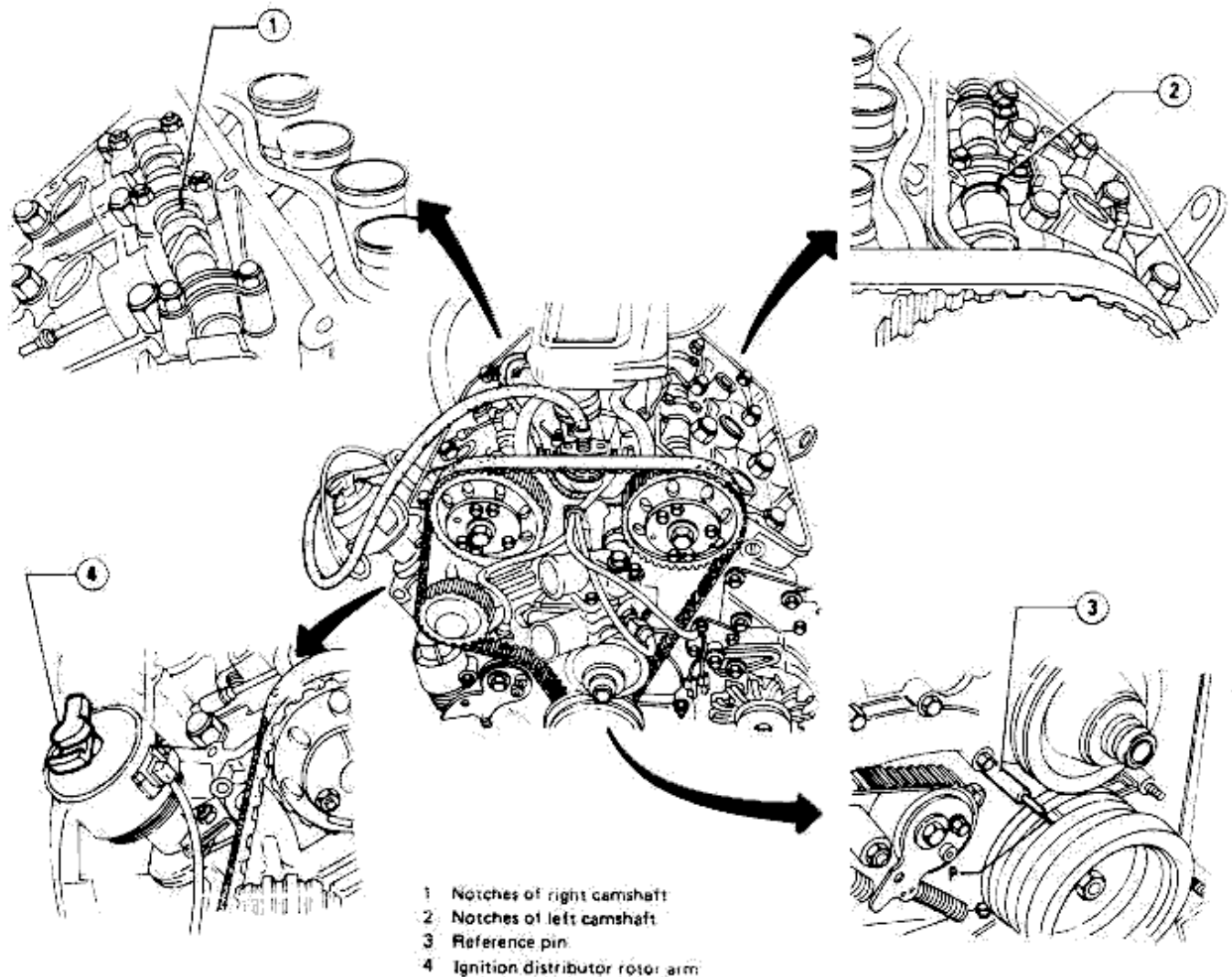
6. Unscrew sender ③ from thermostat unit.



- 1 Coolant delivery sleeve to radiator
- 2 Thermostat
- 3 Coolant temperature sender
- 4 Coolant temperature sender connector
- 5 Coolant return sleeve to thermostat unit
- 6 Connector for thermo-time switch

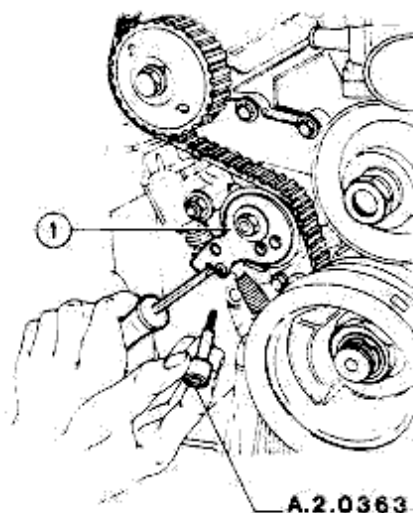
7. Clean the spark plug seats, remove spark plugs and plug the holes to prevent foreign matter from entering.

8. Unscrew the bolt and screws which secure the timing belt case cover; remove the timing belt case.
9. Engage the 5th speed and move vehicle forward so as to rotate crankshaft until notch P (marked on engine pulley) is in line with reference pin ③. When in this position, notches ① and ②, marked on camshafts, will be aligned with the corresponding notches marked on the related caps. In addition the piston of 1st cylinder is at the T.D.C. with both valves closed (compression stroke); also check that rotor arm ④ of ignition distributor is towards the reference notch marked on distributor body.



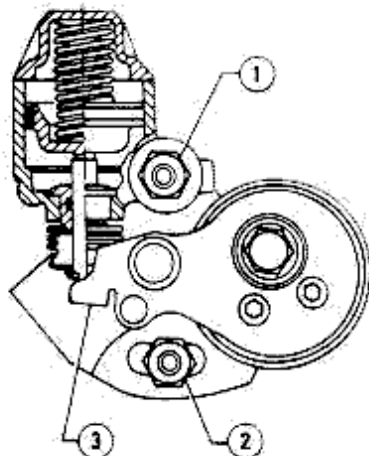
- 1 Notches of right camshaft
- 2 Notches of left camshaft
- 3 Reference pin
- 4 Ignition distributor rotor arm

10. Lift arm ① of belt tightener and insert pin A.2.0363 to keep the belt tightener arm lifted.



1 Belt tightener arm

11. Loosen nuts ① and ②, press the belt tightener downward, up to end of travel, then tighten nut ③.



1 Nut
2 Nut
3 Belt tightener arm

12. Remove the toothed belt removing it from pulleys.

Reassembly

1. Install tool C.6.0183, fitted with comparator, into the spark plug seat of 1st cylinder and check engine correct timing by checking that notches are aligned, as described in Removal - step 9.

CAUTION:

During the belt reassembly operations, check that the notches are always correctly aligned.

2. Fit the timing system drive belt on pulleys, keeping the belt parts already installed taut, and complying with the following sequence.

- a. crankshaft toothed pulley
- b. left head toothed pulley
- c. right head toothed pulley
- d. ignition distributor control toothed pulley
- e. belt tightener pulley.

3. Loosen the belt tightener securing nut.

4. To bed the timing system drive belt, engage the 5th speed, move vehicle forward in order to rotate crankshaft by two turns, stopping when the piston of first cylinder is at the T.D.C., in the compression stroke (all notches are aligned, refer to: Removal - step 9).

5. Keep belt taut, press the belt tightener pulley against belt itself; then tighten the two nuts which secure belt tightener.

6. Lift the belt tightener arm slightly, remove pin A.2.0363 and release the arm.

7. Terminate the reassembly by reversing the order of removal and complying with the following indications.

- a. Lubricate the threading of coolant temperature sender with the specified antiseize product.

Antiseize:

R. GORI Never Sees
LOCTITE Anti Seize

- b. Tighten the following components to the specified torque.

Ⓣ : Tightening torque

Coolant temperature sender on thermostat container (with specified anti-seize product)

20 to 25 N·m
(15 to 18 ft·lb;
2 to 2.5 kg·m)

- c. Carry out the belts tensioning (refer to: Checking Good Conditions, Replacing and Adjusting Drive Belts of Alternator, Air Conditioner Compressor, Power Steering Pump).
- d. Restore coolant correct level (refer to: Engine Cooling).

*See Technical Bulletin
01-89-03*

CHECK ON TIMING SYSTEM AND DRIVE BELT TENSIONING

(A) Check and adjustment of timing system

This check is to be carried out with valve clearance to the specified value and timing system drive belt normally taut.

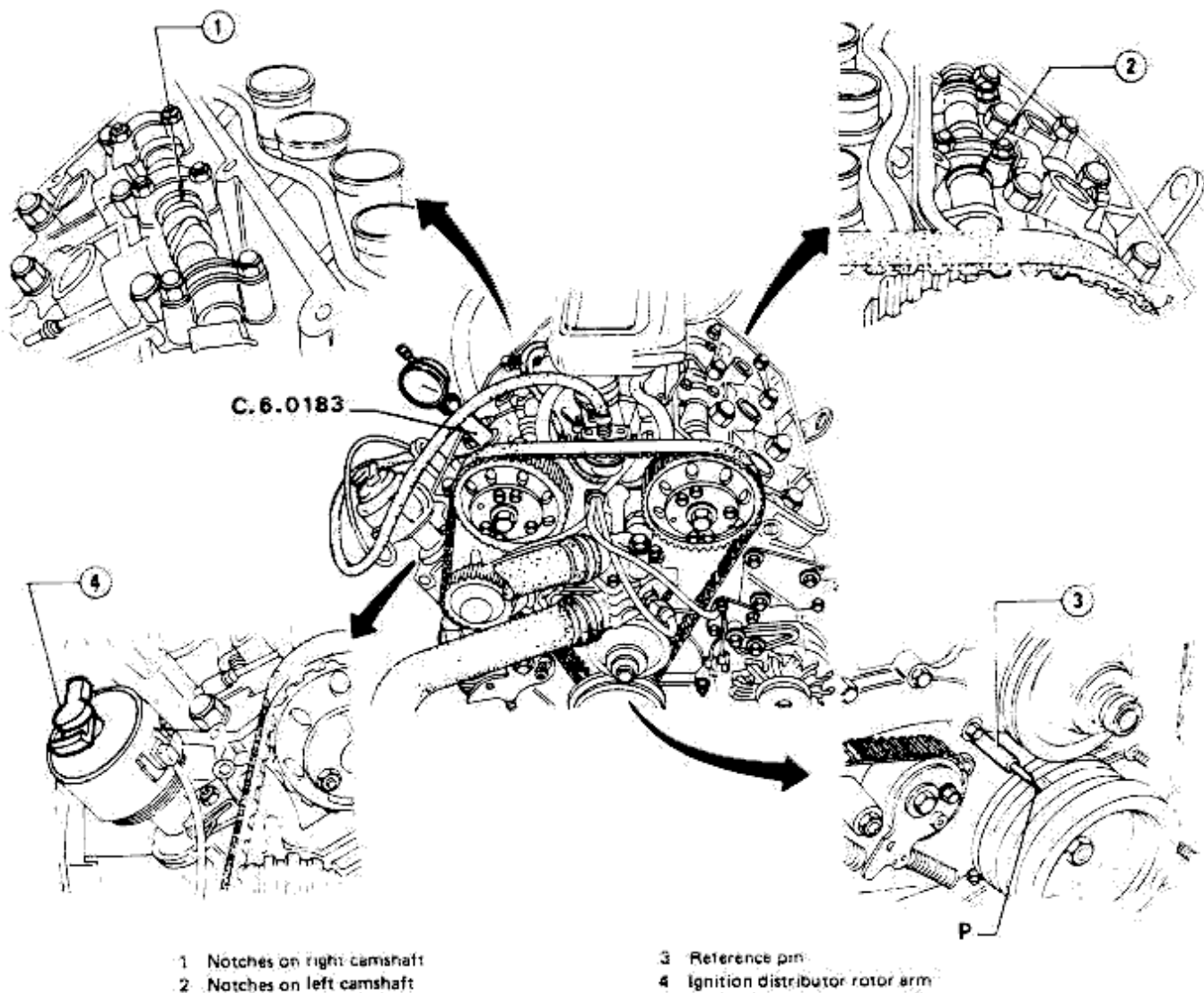
- 1. Disconnect the negative battery terminal.
- 2. Remove the timing system covers (refer to: Check and Adjustment of Valve Clearance).
- 3. Clean the spark plug seats, remove spark plugs, and plug the holes in order to prevent foreign matter from entering.

4. Check the correct adjustment of timing system as follows.

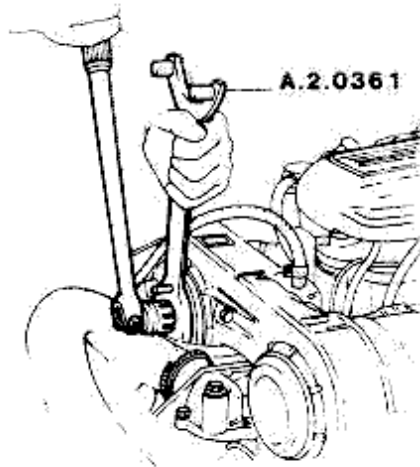
- a. Install probe C.6.0183, fitted with dial gauge, into the spark plug seat of first cylinder.
- b. Engage the 5th speed and move vehicle so as to rotate crankshaft until the piston of 1st cylinder is at the T.D.C, in the expansion stroke. This position is indicated by the motion reversal of dial gauge index.

c. When in this position, ensure that:

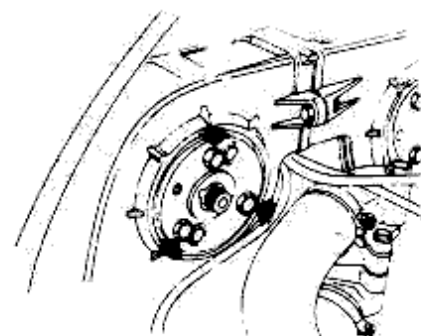
- The notches on camshafts are in line with those on the related caps.
- Notch P on engine pulley is in line with the reference pin on engine block.



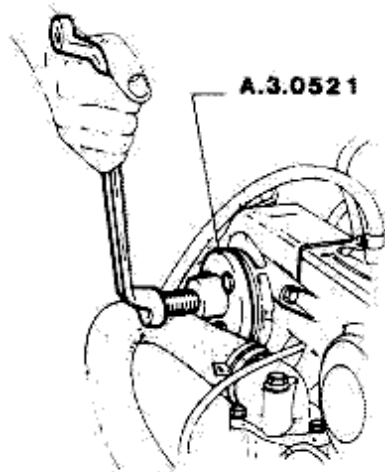
5. If the notches on camshafts and those on the related caps are not aligned, carry out the adjustment operation by proceeding as follows.
a. Use tool A.2.0361 to keep camshaft still, and unscrew the nut which secures pulley to shaft.



b. Unscrew the three securing screws of hub (they are shown in the figure).



c. Secure tool A.3.0521 to hub, and withdraw hub itself from toothed pulley, recovering the related tongue.



d. Rotate camshaft until its notch is aligned with the reference notch on cap, and check that, at the same time, notch P on crankshaft pulley is aligned with the reference pin.

e. Refit the hub complete with a new O-ring and screw the three securing screws without tightening them.

f. Screw the nut securing toothed pulley to camshaft; use tool A.2.0361 to prevent pulley from rotating, and tighten the nut to the specified torque. Also tighten the three screws securing hub.

T: Tightening torque

Nut securing front hub to camshaft

97 to 117 N·m
(71 to 86 ft·lb;
9.9 to 11.9 kg·m)

6. Check that all notches are correctly aligned and, using a dial gauge, check that the piston of first cylinder is at its T.D.C., in the expansion stroke.

7. Install by reversing the order of removal.

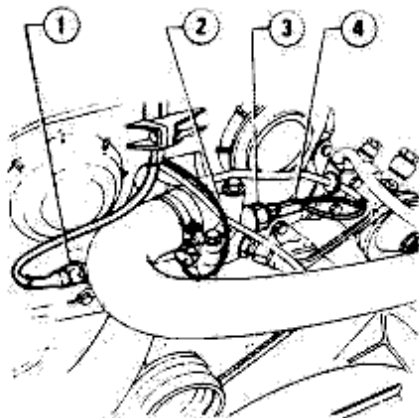
(B) Check and adjustment of timing system drive belt tensioning

This adjustment is to be carried out with engine cold, and after tightening the head securing screws.

1. Detach the negative battery terminal.

2. Detach connectors ① and ④, then unscrew sender ③ from thermostat ②.

Recover coolant

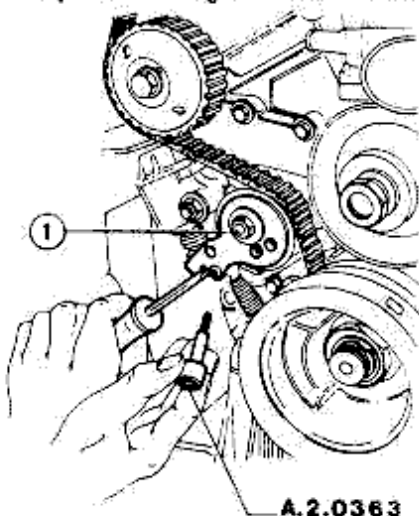


- 1 Connector for thermo-time switch
- 2 Thermostat
- 3 Coolant temperature sender
- 4 Connector for coolant temperature sender

3. Detach the spark plug caps, disconnect the high voltage cable from coil, and release the bundle of cables from the plastic clamps.

4. Unscrew the bolt and screws which secure timing belt case, then remove it.

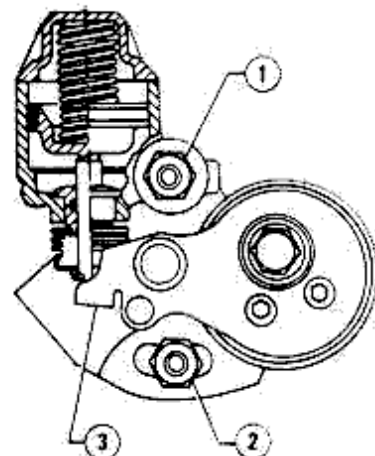
5. Disconnect belt tightener arm ① and insert pin A.2.0363 into the hole of arm itself, in order to keep the belt tightener arm lifted.



- 1 Belt tightener arm

6. Loosen nuts ① and ②, press the belt tightener against the belt, then tighten nuts.

The loosening of nuts, should allow the possible belt backlash to be recovered. Nevertheless, it is good practice to press tightener against the belt.



- 1 Nut
- 2 Nut
- 3 Belt tightener arm

7. Lift the belt tightener arm enough to remove pin A.2.0363, then release belt tightener.

8. Terminate the reassembly by reversing the order of removal, and complying with the following indications.

a. Lubricate the threading of coolant temperature sender with the specified anti-seize product.

Antiseize:

R. GORI Never Seaz
LOCTITE Anti Seize

b. Tighten the following component to the specified torque.

T: Tightening torque

Coolant temperature sender on thermostat container (with the specified anti-seize product)

20 to 25 N·m
(15 to 18 ft·lb;
2 to 2.5 kg·m)

c. Restore coolant correct level.

CHECKING GOOD CONDITIONS, REPLACING AND ADJUSTING DRIVE BELTS OF ALTERNATOR, AIR CONDITIONER COMPRESSOR, POWER STEERING PUMP

1. Alternator drive belt

a. Tensioning adjustment

Tensioning is correct when, applying 147 to 294 N

(33.1 to 66.1 lb; 15 to 30 kg)

load in the middle of belt, this deflects by 16 mm (0.63 in).

To adjust the tensioning, unscrew screws ① and ② on adjusting arm, then loosen bolt ③.

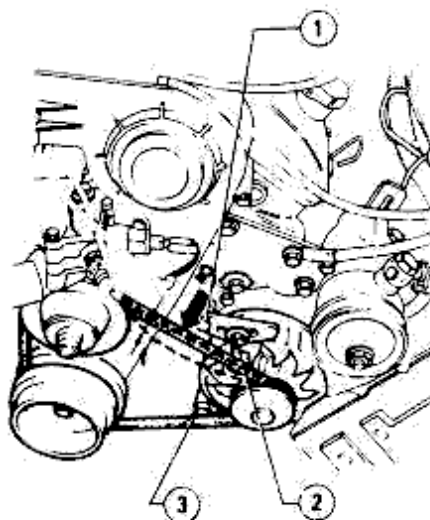
Move the alternator away, so as to increase the belt tensioning, and tighten screw ②; re-check the belt tensioning, then tighten bolt ③ and screw ①.

b. Belt replacement

Remove drive belt of air conditioner compressor and power steering pump (refer to steps 2 and 3). Loosen screws ① and ② and bolt ③. Move the alternator inward and remove the worn belt. Fit the new belt on the three pulleys and move alternator until the belt tensioning required is obtained.

Tighten screw ② completely and check the tensioning; tighten bolt ③ and screw ①.

Fit the drive belt of air conditioner compressor and power steering pump; then tension them (refer to steps 2 and 3).



- 1 Screw
- 2 Screw
- 3 Bolt

2. Power steering pump drive belt

a. Tensioning adjustment

Tensioning is correct when, applying 147 to 294 N

(33.1 to 66.1 lb; 15 to 30 kg)

load in the middle of belt, this deflects by 13 mm (0.51 in). To adjust the tensioning, loosen screws ①, ② and ③, on the front adjusting bracket, and the rear bracket securing bolt. Move the pump away so as to increase the belt tensioning, then tighten screws ① and ③.

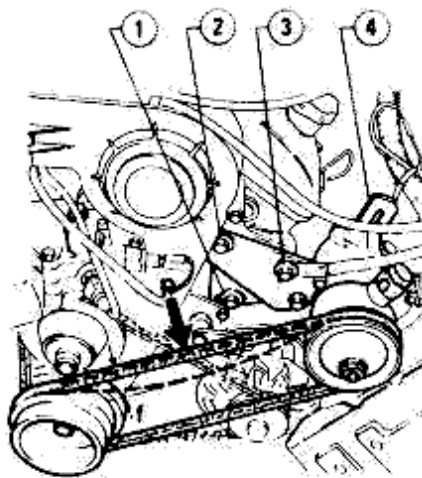
Re-check the belt tensioning. Tighten screw ② and the rear bracket securing bolt.

b. Belt replacement

Remove the drive belt of air conditioner compressor (refer to step 3). Loosen screws ①, ②, ③ and the rear bracket securing bolt, move the pump inward; then remove belt. Fit the new belt on the two pulleys and move the pump until the required tensioning is obtained.

Tighten screws ① and ③ completely. Re-check the tensioning and tighten screw ② and the bolt securing rear bracket.

Fit the belt of air conditioner compressor (refer to step 3).



- 1 Screw
- 2 Screw
- 3 Screw
- 4 Rear bracket

3. Air conditioner compressor drive belt

a. Belt tensioning

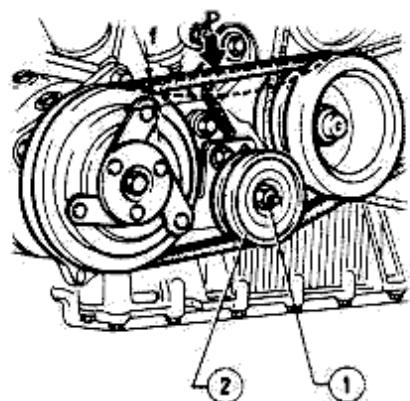
Tensioning is correct when, applying 196 to 343 N

(44 to 77 lb; 20 to 35 kg)

load approx. in the middle of belt, this deflects by 14 mm (0.55 in). To adjust the tensioning, unscrew bolt ① on the belt tightener pulley ②. To increase the tensioning lower the belt tightener pulley and tighten bolt ①.

b. Belt replacement

Release bolt ① of belt tightener. Move the belt tightener pulley upwards, then remove the worn belt. Fit the new belt on the three pulleys, and move the belt tightener pulley downwards, until the belt tensioning required is obtained. Tighten bolt ① completely and check the tensioning.



- 1 Bolt
- 2 Belt tightener pulley

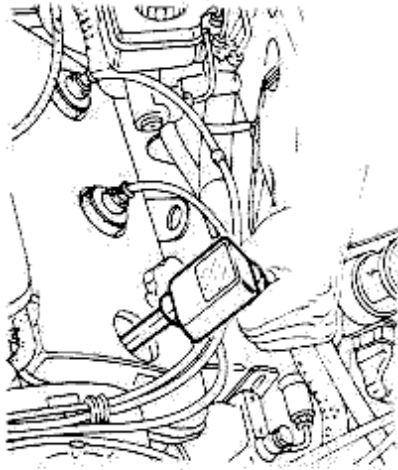
CHECK ON CYLINDER COMPRESSION

When checking poor engine performance because power is not up to specs, it is advisable to test cylinder compression using the related tester.

The check is to be carried out as follows:

- a. Start the engine and warm it up to the normal running temperature.
- b. Remove spark plugs.

- c. Detach the coil supply cable (+15).
- d. Detach the connectors on the injectors.
- e. Apply the compression tester in the seat of a spark plug.



- f. Crank the engine briefly, keeping the accelerator pedal fully pressed, so that the accelerator throttle is fully open (check for leaks from pressure gauge union).

- h. If the difference between the pressure values measured in the cylinders is considerable, identify the cause starting from the valve tightness check and, if necessary, checking the compression rings.

- g. Repeat the test to measure the compression value of the remaining cylinders taking care to reset the writing end of tester each time; then compare the values measured.

FUEL SYSTEM

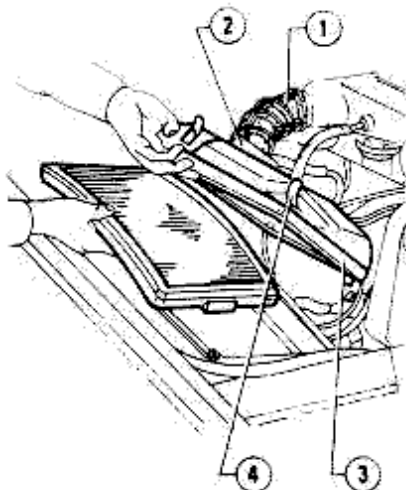
CLEANING OF AIR CLEANER AND/OR CLEANER ELEMENT REPLACEMENT

1. Cleaning

- Release the five clips (4) which secure air cleaner cover (3) to container, and lift cover enough to remove cleaner element, without damaging sieve (1) and the surrounding components.
- Clean the element thoroughly, blowing low pressure compressed air on element lower side.
- Clean cleaner element container.
- When reassembling, take care to position cleaner element correctly (on the filtering element, there is a mark indicating the upper side).
- Fit filter cover and lock it with the clips.

2. Replacement

The cleaner element must be replaced periodically, according to the periods indicated in: Vehicle Maintenance Schedule.



- Sieve
- Air-flow sensor
- Filter cover
- Clip

CHECK AND ADJUSTMENT OF IDLE R.P.M. AND EXHAUST EMISSIONS

1. Adjustment of idle r.p.m.

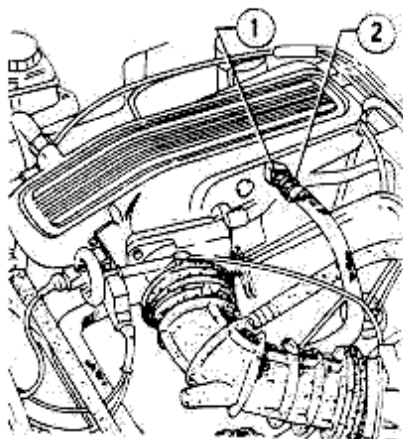
This adjustment is to be carried out with engine at normal running temperature, gearbox in neutral, and all the ancillary devices excluded. Proceed as follows.

- Loosen lock nut (1) and rotate screw (2) until the specified r.p.m. value is obtained;

[For 2500 engine]:
 950 ± 50 r.p.m.
 up to 1200 m (4000 ft) A.S.L.
 800 to 900 r.p.m.
 over 1200 m (4000 ft) A.S.L.
 value indicated is acceptable

[For 3000 engine]:
 850 ± 50 r.p.m.
 up to 1200 m (4000 ft) A.S.L.
 700 to 900 r.p.m.
 over 1200 m (4000 ft) A.S.L.
 value indicated is acceptable

- Tighten lock nut (1).



- Lock nut
- Idle r.p.m. adjusting screw

2. Check and adjustment of exhaust emissions (carbon monoxide percentage CO%)

This check is performed by analyzing the exhaust gas taken from the tap on the exhaust piping up stream of the catalytic converter using NDIF equipment.

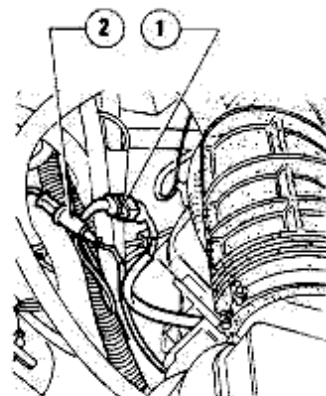
This check is to be carried out with engine at normal running temperature (after the electric fan has

switched on and off) and after carrying out the idle r.p.m. adjustment.

Also the following preliminary checks are to be carried out:

- Check on engine oil level
- Cleaning on air cleaner element
- Ignition system efficiency
- Ignition timing

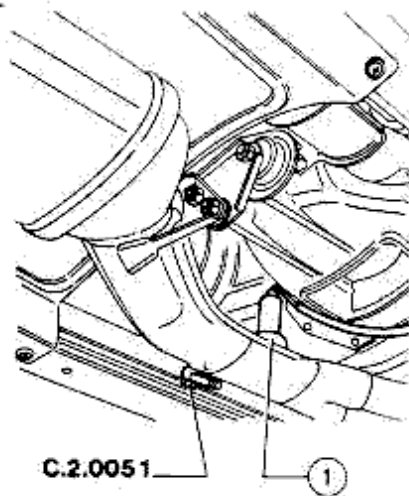
- Disconnect connectors (1) and (2) of the Lambda sensor.



- Lambda sensor resistance connector
- Lambda sensor connector

- Using tool A.5.0212, unscrew the tap screw to take some of the exhaust gases, fit tool C.2.0051 in its place and connect it to the analyzer; the CO value must be within the specified values:

%CO = 0.5 to 0.7 (for 2500 engine)
 %CO = 0.5 to 0.9 (for 3000 engine)
 (with Lambda sensor disconnected)



- Lambda sensor

c. If the CO percentage is not within the specified range of values, adjust the adjusting screw (3) located on the air-flow sensor under sealing plug (2).

d. Remove sealing plug (2) as follows:

- Remove the air-flow sensor from the vehicle and secure it on a suitable tool or in a vice with protective jaws.

CAUTION:

Take great care not to damage or deform the air-flow sensor body.

- Using a drill, make a hole in the aluminium plug (2).

CAUTION:

Do not drill through completely as this may damage adjusting screw (3) underneath.

Remove any bits with a jet of compressed air and tap the previously made hole until sufficient thread bite has been obtained.

- Screw a screw in the hole and pull it outwards to remove plug (2).
- Install the air-flow sensor on vehicle.

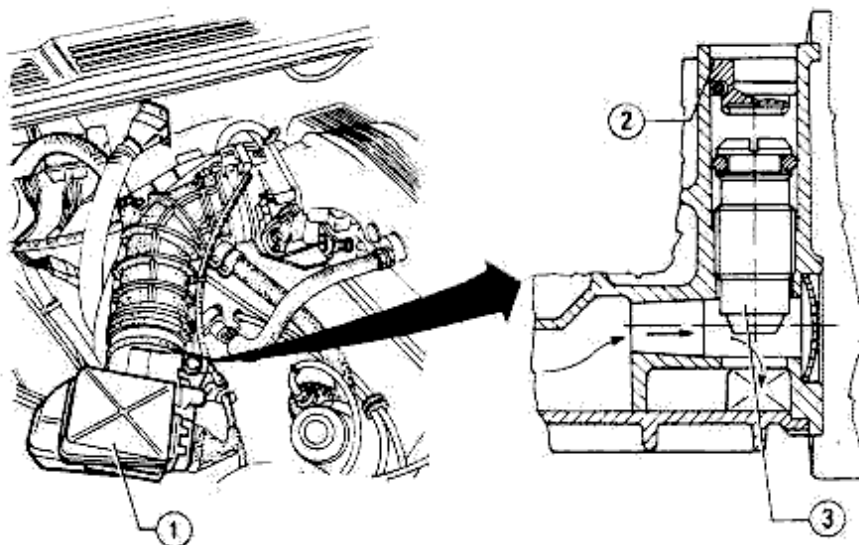
e. Start the engine, and run it until reaching normal running temperature, then adjust adjusting screw (3) according to the following indications:

- screwing increases the CO percentage
- unscrewing decreases the CO percentage.

f. After adjusting, insert the new sealing plug.

g. Then check that idle speed is within the specified values; if not, repeat adjustment as described in step 1.

h. Reconnect the Lambda sensor wiring connectors and refit the plug on the exhaust gas manifold.



- 1 Air-flow sensor
- 2 Sealing plug
- 3 Adjusting screw

ENGINE IGNITION

CHECK AND ADJUSTMENT OF SPARK ADVANCE

CAUTION:

The checking of idle r.p.m. timing, must be carried out with the utmost care; correct timing, in fact, is the most important factor as far as the emission levels are concerned.

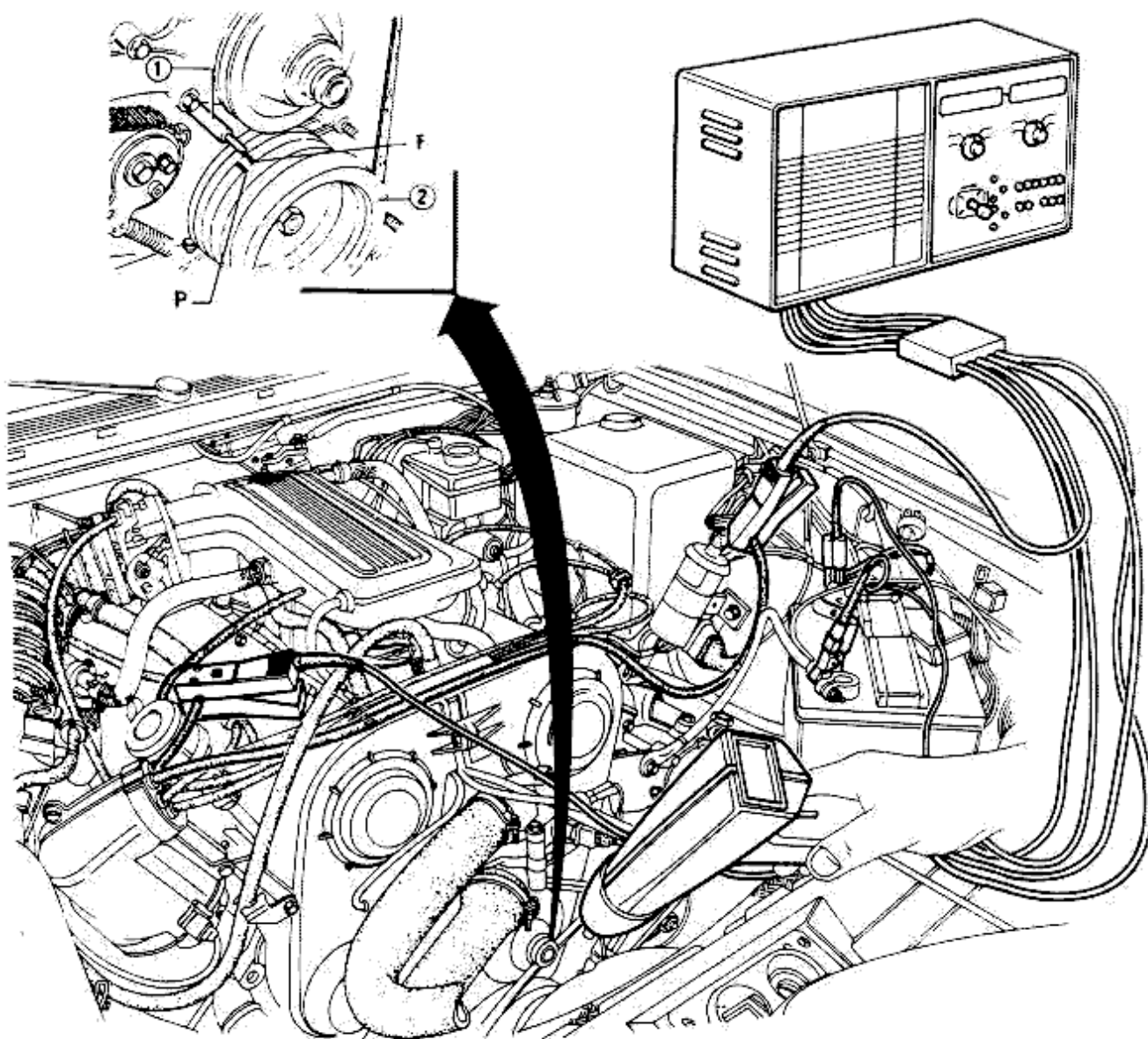
1. Detach the vacuum intake hose for vacuum advance, from the ignition distributor.

2. Connect the stroboscopic gun to the terminal related to the spark plug of cylinder n. 1, on the ignition distributor; connect both positive and negative terminals of stroboscopic gun to the related battery terminals.

3. Connect an electronic rev counter to engine.

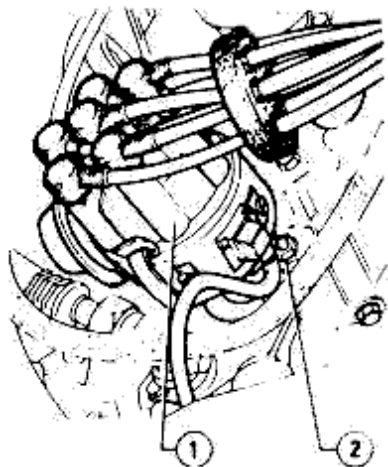
4. Run the engine to normal running temperature and, at idle check that notch F (marked on engine pulley) is aligned with the reference pin

- ($2^{\circ} \pm 1^{\circ}$ before T.D.C.) (for 2500 engine)
- ($7^{\circ} \pm 1^{\circ}$ before T.D.C.) (for 3000 engine)



- 1 Reference pin
- 2 Engine pulley

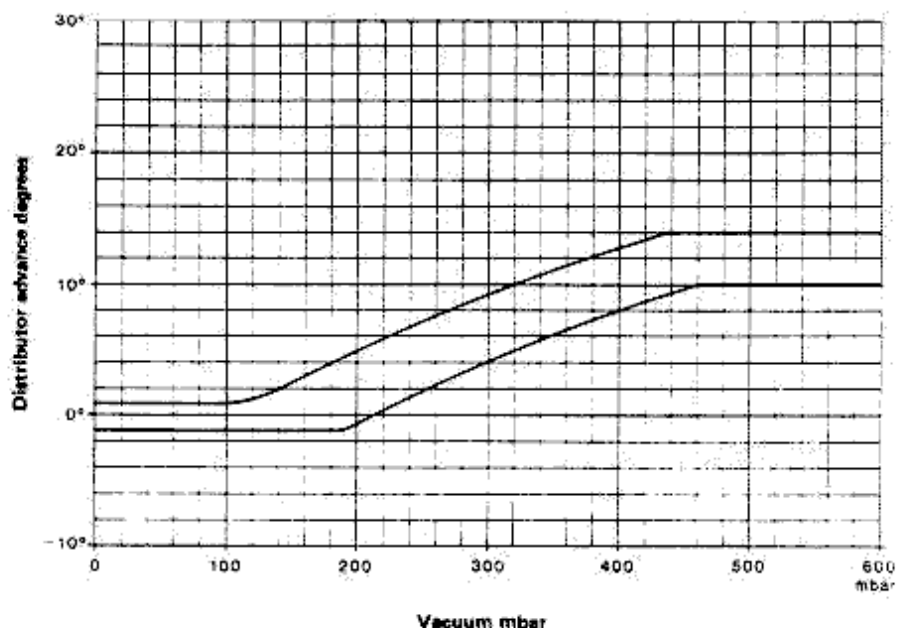
5. If required, adjust timing as follows:
 - a. Unscrew nut (2) of the ignition distributor securing bolt.
 - b. Rotate distributor body (1) until notch F is aligned with the reference pin.
 - c. Tighten the nut, checking that distributor body has not been moved.
 - d. Re-check the timing.
6. Reconnect the vacuum intake hose for the vacuum advance.



- 1 Ignition distributor body
- 2 Bolt securing distributor

Ignition distributor advance graphs

Vacuum advance diagram



CHECK, CLEANING AND/OR REPLACEMENT OF SPARK PLUGS; FIRING ORDER

- The standard plugs fitted to the engine are: **SILVER LODGE HL-E** and, as alternative, **CHAMPION RN11YC**. The **LODGE HL-E** spark plugs are of the surface gap type with four points and a central electrode; these plugs require no routine adjustment of the gap between the electrode and points. The **CHAMPION RN11YC** spark plugs feature a central electrode faced by a single ground electrode; the gap between the two

electrodes should be adjusted regularly 0.7 to 0.8 mm (0.028 to 0.031 in).

- Use of spark plugs having different features or dimensions, can cause serious engine damage and alter emission levels.
- Clean or replace the spark plugs periodically, according to the routine checks contained in the: Vehicle Maintenance Schedule.
- If the ceramic insulator is cracked, or electrodes are too worn, replace the spark plugs.

Replacement

- a. With engine cold, roll up the rubber cap, withdraw the cables and remove the spark plugs.
- b. Lubricate the threading with **ISECO Molykote A** grease, and tighten the spark plugs to the torque:

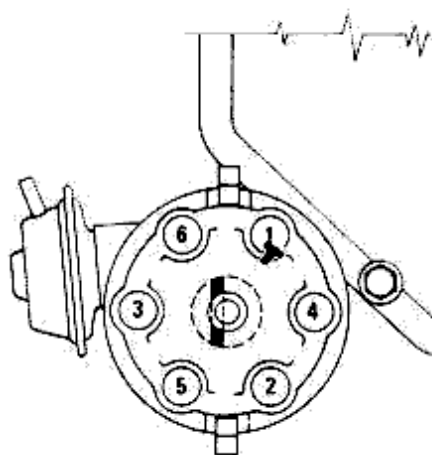
25 to 34 N·m
(18 to 25 ft·lb; 2.5 to 3.5 kg·m)
- c. Check for good mechanical and electrical connection between spark plug cables and couplings. If in doubt, slide the rubber cap along cable, tighten the coupling

fully, and refit rubber cap above coupling. Connect coupling to the spark plug.

CAUTION:

The spark plug cables are to be reconnected according to firing order.

Firing order: 1-4-2-5-3-6



ENGINE COOLING

CHECKING AND REFILLING THE SYSTEM

1. System check

- a. Check that the coolant level in the filler tank is within the MAX and MIN reference marks.
- b. Check for good conditions and leaks in the sleeves and piping.
- c. Check the filler tank plug, ensuring that springs, gasket and valves are in good condition
- d. Test the electric fan functioning.
 - Detach the two cables of thermostat and short circuit them.
 - Turn the ignition key and check that electric fan starts.

- e. Check radiator referring to Group 07 - Radiator.
- f. Should considerable amounts of coolant be required, identify any possible leaks in the cooling system, in order to eliminate them.

- d. With engine cold, top-up up to the level corresponding to the max index of header tank.
- e. Refit tank plug.

2. System refill

Drain the system, then refill it with the following quantity and quality of liquid.

Min external temperature	°C (°F)	-20 (-4)	-35 (-31)
Concentrated antifreeze Std. No. 3681-69956	l (Gals)	3.6 (0.96)	5 (1.32)
Dilution distilled water	l (Gals)	6.4 (1.69)	5 (1.32)
Antifreeze ready to use Std. No. 3681-69956	l (Gals)	10 (2.64)	-

To increase antifreeze protection at temperatures below -30°C (-22°F) without draining the system completely, replace 1.5 l (0.4 gals) of the mixture with the same amount of concentrated antifreeze. For temperatures below -45°C (-49°F) replace 3.3 l (0.87 gals) of the mixture.

CAUTION:

Products harmful to paint. Avoid contact with painted surfaces.

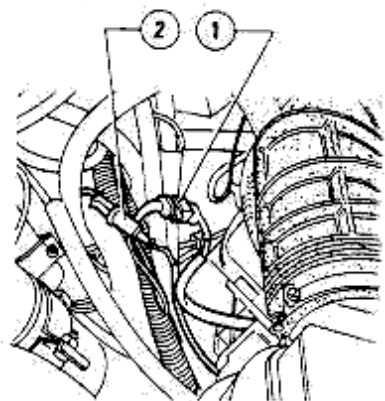
Refilling is to be carried out through tank filler, complying with the following indications:

- a. Set the heater control knob to the fully open position.
- b. Fill the system until reaching the max index of header tank.
- c. Run the engine to the normal

EXHAUST SYSTEM

REPLACEMENT OF EXHAUST GAS SENSOR AND CATALYTIC CONVERTER

1. Place vehicle on lift.
2. Working from the engine compartment, disconnect connectors ① and ② of the Lambda sensor electrical wiring.



- 1 Lambda sensor resistance connector
- 2 Lambda sensor connector

3. Working from under the vehicle, unscrew the bolt securing clamp ④ and release wiring ③.

4. Unscrew nuts securing catalytic converter ⑦ to the two exhaust manifolds.

5. Loosen the two clamps ⑥ at the tail end of the catalytic converter.

6. Unscrew and remove the two bolts securing the catalytic converter to support ① and unhook retaining rings ⑤.

7. Slant the converter downwards and release it from the two exhaust manifolds, recovering the gaskets in between.

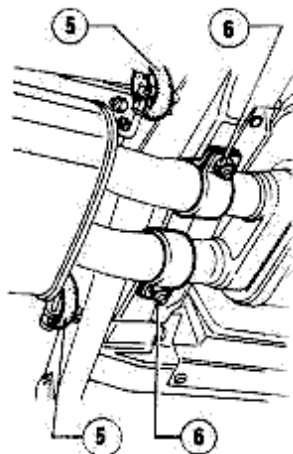
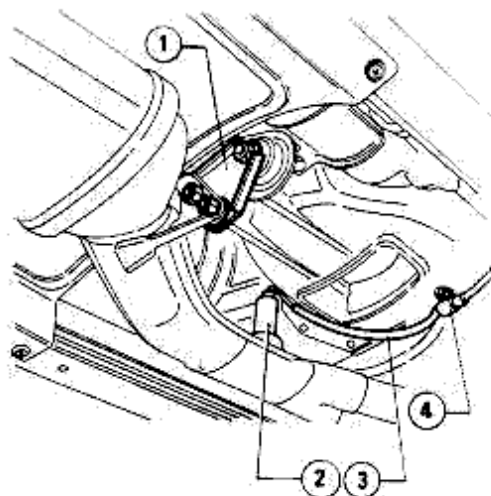
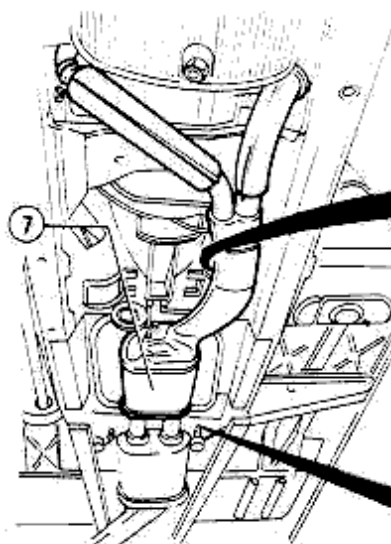
8. Remove the catalytic converter by disconnecting it from the center section of the exhaust pipe.

9. Fit a new Lambda sensor to a new catalytic converter taken from the spare parts, as follows.

- Apply R. GORI Never Sees grease to the sensor threading or alternatively BOSCH 5.964.080.105.
- Using tool A.5.0264 tighten the Lambda sensor on the catalytic converter.

10. Install the new catalytic converter on the vehicle by reversing the order of removal and complying with the following indications.

- Fit new gaskets between exhaust manifolds and catalytic converter.
- Shake the exhaust pipe to settle it in place, then tighten all the nuts and securing bolts.
- Position the Lambda sensor wiring and secure it with the clamp on the flywheel bellhousing.
- Connect the two Lambda sensor wiring connectors located in the engine compartment.
- Start the engine and check all piping joints for gas leaks and undue noise.



- 1 Support
- 2 Lambda sensor
- 3 Lambda sensor wiring
- 4 Clamp
- 5 Support retaining ring
- 6 Clamps
- 7 Catalytic converter

TROUBLE DIAGNOSIS AND CORRECTIONS

ENGINE

Condition	Probable cause	Corrective action
<p>STARTER DOES NOT TURN OR TURNS SLOWLY (Starting system trouble diagnosis procedure) Run starting motor after switching on the lights</p>		
<p><i>A. LIGHTS SWITCH OFF OR DIM CONSIDERABLY</i></p>		
	<ul style="list-style-type: none"> • Battery flat • Battery faulty • Battery terminals oxidized 	<ul style="list-style-type: none"> ◇ Charge the battery and check the charging system Replace Clean terminals
<p><i>B. LIGHTS STAY BRIGHT AND STARTER DOES NOT WORK</i></p>		
	<ul style="list-style-type: none"> • Interruptions in the electric connections of starting system • Ignition block faulty • Starter faulty 	<ul style="list-style-type: none"> Restore continuity Replace ignition block Repair and/or replace

ENGINE CRANKS NORMALLY BUT FAILS TO START

In most cases the trouble lies in:

- Ignition system
- Fuel system

Occasionally, the trouble can be due to the following.

- Valves operate incorrectly
- Engine poor compression

COMPLETE CAR

Condition	Probable cause	Corrective action
<p>(Trouble diagnosis procedure) First of all, check the spark plugs.</p>		
Ignition system faulty	<ul style="list-style-type: none"> • Spark plugs faulty • High voltage cables interrupted • Rotor arm current leakage • Ignition coil faulty • Low or no current in the primary circuit • Electronic control unit • Relay set faulty • Incorrect timing 	Clean, or replace Replace cables Clean or replace cover Replace coil Check for loosened or disconnected terminals in the primary circuit Check efficiency of electronic control unit Replace relay Adjust
Fuel system faulty	<ul style="list-style-type: none"> • Lack of fuel • Tank, fuel filter and piping clogged • Fuel pump faulty • Injection system components faulty • Control unit faulty 	Refill <input type="checkbox"/> Clean and/or replace <input type="checkbox"/> Replace <input type="checkbox"/> Check system Check or replace
POOR COMPRESSION	<ul style="list-style-type: none"> • Spark plug tightening poor 	Tighten spark plugs correctly
<p>(Trouble diagnosis procedure) Measure compression, then pour lubricant oil in the spark plug hole</p>		
<p>A. COMPRESSION INCREASES</p>		
Poor sealing between cylinders and rings	<ul style="list-style-type: none"> • Compression rings sticking and damaged • Cylinders too worn 	<input type="checkbox"/> Replace compression rings <input type="checkbox"/> Overhaul engine
<p>B. COMPRESSION REMAINS UNCHANGED</p>		
Leaks through valves and head	<ul style="list-style-type: none"> • Valve clearance incorrect • Poor tightness of valve seats • Head gasket faulty 	Adjust <input type="checkbox"/> Overhaul head <input type="checkbox"/> Replace gasket

COMPLETE CAR

Condition	Probable cause	Corrective action
ENGINE IDLING INCORRECT		
Fuel system faulty	<ul style="list-style-type: none"> • Accelerator control cable faulty • Idling adjustment incorrect • Air filter clogged • Poor tightness of air intake system • Air-flow sensor faulty • Injectors and/or pressure regulator faulty • Auxiliary air device faulty • Air and/or water temperature sensors faulty 	Check and adjust Adjust Replace filter element Check ducts, tighten clamps, replace faulty components if required <input type="checkbox"/> Replace <input type="checkbox"/> Check and/or replace <input type="checkbox"/> Replace <input type="checkbox"/> Replace
Poor compression	As above	As above
Ignition system faulty	<ul style="list-style-type: none"> • Incorrect operation of ignition system (spark plugs, high voltage coil, coil, etc.) • Ignition timing incorrect 	Adjust and/or replace Adjust

VEHICLE FAILS TO REACH THE MAX SPEED

(Trouble diagnosis procedure)

Check that: Fuel is of the specified type
 Clutch does not slip
 Wheels turn smoothly (brakes, bearings)
 Tires are at the specified pressure

Poor compression	As above	As above
Engine overheating	<ul style="list-style-type: none"> • Coolant insufficient • Water pump drive belt loosened or broken • Thermal switch on radiator faulty • Water pump faulty • Radiator clogged or leaking • Electric fan faulty • Air in the cooling system 	Refill and check system tightness Overhaul or replace <input type="checkbox"/> Replace <input type="checkbox"/> Replace <input type="checkbox"/> Clean, repair or replace <input type="checkbox"/> Replace <input type="checkbox"/> Restore tightness

COMPLETE CAR

Condition	Probable cause	Corrective action
Engine overcooling	<ul style="list-style-type: none"> • Thermostat faulty • Thermal switch faulty 	<input type="checkbox"/> Replace <input type="checkbox"/> Replace
Fuel system faulty	As above	As above
Ignition system faulty	<ul style="list-style-type: none"> • Spark plugs faulty • Ignition timing incorrect 	Clean or replace Adjust

ENGINE NOISY

(Trouble diagnosis procedure)

Check that: Engine is not overloaded due to incorrect use of gearbox

Check: "Knocking due to incorrect combustion"
 "Mechanical knocking"

KNOCKING DUE TO INCORRECT COMBUSTION

Backfire, self-ignition, detonations	<ul style="list-style-type: none"> • Improper fuel 	Use the proper fuel
Incorrect ignition	<ul style="list-style-type: none"> • Ignition timing incorrect • Improper spark plugs 	Adjust timing Use the proper spark plugs
Mixture too lean	<ul style="list-style-type: none"> • Insufficient fuel delivery and/or air seepage in the air intake ducts 	Check fuel system
Cylinder head faulty	<ul style="list-style-type: none"> • Carbon deposits in combustion chambers 	△ Disassemble head and remove the carbon deposits

MECHANICAL KNOCKING

Main bearings knocking	<ul style="list-style-type: none"> • Main bearings worn (this noise increases during acceleration) 	△ Replace bearings and grind or replace crankshaft
Big end bearing knocking	<ul style="list-style-type: none"> • Big end bearings worn (noise is slightly louder than that of main bearings; also this noise increases during acceleration) 	△ See previous item

COMPLETE CAR

Condition	Probable cause	Corrective action
Pistons noisy	<ul style="list-style-type: none"> • Piston and/or cylinder liners worn. (Noise is metallic and increases as soon as rotation speed increases; it decreases when engine is hot) 	△ Overhaul engine
Valves noisy	<ul style="list-style-type: none"> • Valve clearance adjustment incorrect 	Adjust
Water pump noisy	<ul style="list-style-type: none"> • Rotor backlash 	○ Replace pump
Alternator noisy	<ul style="list-style-type: none"> • Bearing backlash 	◇ Replace bearings
Exhaust noisy	<ul style="list-style-type: none"> • Exhaust system components loosened or damaged 	□ Check, and replace if required

EXCESSIVE OIL CONSUMPTION

Oil leaks	<ul style="list-style-type: none"> • Drain plug loosened • Oil sump screws loosened • Oil sump gasket inefficient • Oil filter loosened • Oil pressure switch loosened • Oil dipstick poor tightness 	Tighten Tighten or replace Replace gasket Tighten, or replace if required Tighten Replace dipstick
Excessive oil consumption	<ul style="list-style-type: none"> • Cylinders and pistons worn • Compression rings mounted incorrectly • Compression rings worn • Valve guides and rubbers worn 	△ Grind cylinders and replace pistons △ Restore correct mounting △ Replace compression rings, or grind cylinder, and replace pistons if required △ Replace valve guides and rubbers
Other	<ul style="list-style-type: none"> • Valve stem worn • Improper oil grade • Engine overheating 	△ Replace valves Change oil and refill with oil of proper grade As above

COMPLETE CAR

Condition	Probable cause	Corrective action
EXCESSIVE FUEL CONSUMPTION		
<p>CAUTION. The utmost care is recommended in the measuring of fuel consumption, since speed, load, type of road, and driving habits, greatly affect fuel consumption</p>		
Engine power not up to normal	As above	As above
Faults in the fuel system	<ul style="list-style-type: none"> • Idle r.p.m. too high • Accelerator return incorrect • Fuel leaks • Air cleaner clogged • Mixture too rich 	<p>Adjust idle r.p.m.</p> <p>Adjust</p> <p>Repair or tighten the fuel piping connections</p> <p>Replace cleaner</p> <p>Check fuel system components</p>
OTHER TROUBLES		
Oil pressure reduced	<ul style="list-style-type: none"> • Improper oil • Oil insufficient • Overheating • Oil pump pressure relief valve inefficient • Excessive backlash in the sliding surfaces • Oil filter clogged • Oil pressure switch faulty 	<p>Use the proper oil</p> <p>Top-up with the proper oil</p> <p>As above</p> <p>Repair or replace</p> <p>△ Overhaul engine</p> <p>Replace element</p> <p>Replace</p>
Sliding surfaces too worn	<ul style="list-style-type: none"> • Oil pressure insufficient • Improper oil quality, or oil fouling • Air cleaner defective • Overheating or overcooling 	<p>As above</p> <p>Use proper oil (replace cleaner element)</p> <p>Replace cleaner element</p> <p>As above</p>
Seizing of sliding surfaces	<ul style="list-style-type: none"> • Oil pressure insufficient • Backlash insufficient • Overheating 	<p>As above</p> <p>△ Replace the damaged parts checking backlashes</p> <p>As above</p>

COMPLETE CAR

Condition	Probable cause	Corrective action
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CATALYTIC CONVERTER OVERHEATING

CAUTION:

Excessive converter temperature may result in alumina element damage and inferior conversion efficiency.

Outer casing damage may also result, with consequent risk of fire.

<p>Catalytic converter overheating</p>	<ul style="list-style-type: none"> • Plug fouling • Fuel pump faulty or fuel filter clogged (low pressure) • Injectors defective • Air cleaner element dirty • Throttle linkage adjustment incorrect • Engine and auxiliaries not adjusted as required • Exhaust line leakage upstream of Lambda sensor • Pressure regulator defective • Battery voltage low (or charging system defective) <p>Converter overheating may also be caused by:</p> <ul style="list-style-type: none"> • Low fuel tank level • Prolonged engine overloading (e.g. driving at max. speed, towing or prolonged mountain driving) 	<p>Clean or replace plugs</p> <ul style="list-style-type: none"> <input type="checkbox"/> Replace or clean <input type="checkbox"/> Replace Replace <input type="checkbox"/> Adjust linkage △ Tune engine Rectify leakage <input type="checkbox"/> Replace ◇ Recharge battery (or overhaul system) <p>Keep tank adequately supplied</p> <p>Avoid engine overloading</p>
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△ Refer to Group 01

Refer to Group 04

◇ Refer to Group 05

○ Refer to Group 07

COMPLETE CAR

IGNITION

Condition	Probable cause	Corrective action
Irregular firing	<ul style="list-style-type: none"> • Spark plugs faulty • Poor high voltage connections • Distributor cap with signs of flashover or burning • Rotor arm faulty • Mechanical failure of ignition distributor • Ignition coil cap with signs of flashover or burning • Ignition coil secondary winding short-circuited or interrupted • Electronic module inefficient • Ignition timing incorrect (at idle) • Advance control unit defective 	<p>Replace spark plugs</p> <p>Replace or restore high voltage connections</p> <p>Replace distributor cap</p> <p>◇ Replace rotor arm</p> <p>◇ Disassemble distributor and replace the faulty components or if required replace the whole ignition distribution</p> <p>Replace ignition coil</p> <p>Replace ignition coil</p> <p>Replace electronic module</p> <p>Time ignition</p> <p>Replace control unit</p>
No spark	<ul style="list-style-type: none"> • Electric connections interrupted • Coil ignition distributor cap punctured by high voltage or by discharges • Rotor arm punctured by high voltage or by discharges • Ignition coil cap punctured by high voltage or by discharges • Ignition coil primary winding short-circuited or discharged • Ignition coil secondary winding interrupted • Ignition electronic module faulty • Advance control unit defective 	<p>Identify the interruption and repair or replace connections</p> <p>Replace distributor cap</p> <p>◇ Replace rotor arm</p> <p>Replace ignition coil</p> <p>Replace ignition coil</p> <p>Replace ignition coil</p> <p>Replace module</p> <p>Replace control unit</p>

◇ Refer to Group 05

FUEL SYSTEM

A. QUICK DIAGNOSIS

NOTE:

The correct use of this trouble diagnosis procedure assumes vehicle to be in order (transmission in particular), and engine in good operating conditions (valves, cylinders, couplings)

1 Cold start is difficult or impossible 2 Warm start is difficult or impossible 3 Engine starts and stalls immediately 4 Irregular functioning during warm-up 5 Irregular idle r.p.m. 6 Fail to reach max speed 7 Excessive fuel consumption 8 Engine misses in all running conditions 9 Idle CO value too high 10 Idle CO value too low										Condition	
1	2	3	4	5	6	7	8	9	10	Probable cause	Corrective action
X	X	X	X	X	X	X	X			<ul style="list-style-type: none"> Poor connections of system connectors and/or wiring continuity absent 	Check correct connection of connectors and electric continuity
X	X	X								<ul style="list-style-type: none"> Relay set faulty 	Replace relay
X	X	X		X	X					<ul style="list-style-type: none"> Air and/or fuel piping incorrectly connected or damaged 	Check, and restore if required
X	X	X			X		X			<ul style="list-style-type: none"> Fuel pump faulty or delivery insufficient 	Check pump and related connector
X	X	X		X	X		X		X	<ul style="list-style-type: none"> Fuel pressure too low 	Check functioning of pump and pressure regulator Check delivery piping Check supply system filter
	X	X		X		X				<ul style="list-style-type: none"> Fuel pressure too high 	Check pressure regulator Check return piping
X										<ul style="list-style-type: none"> Cold start injector fails to open 	Replace injector

COMPLETE CAR

1	2	3	4	5	6	7	8	9	10	Probable cause	Corrective action
	X	X		X		X		X		• Cold start injector fails to close	Replace injector
X	X									• Thermo-time switch faulty	Check, and replace if required
X		X								• Auxiliary air device fails to open	Check valve
			X	X	X					• Auxiliary air device fails to close	Check valve
X	X			X	X	X	X	X	X	• Air-flow sensor faulty	Perform a mechanical and electrical check of air-flow sensor efficiency
X	X	X	X	X	X				X	• Poor tightness of air supply system	Check tighteners
X	X			X					X	• Little fuel delivered by one or more injectors	Remove injector connectors one at a time, in order to identify the faulty one. Replace the faulty injector.
	X			X		X		X		• Too much fuel delivered by one or more injectors	Remove injector connectors one at a time in order to identify the faulty one. Replace the faulty injector
X	X	X				X		X	X	• Air and/or water sensors faulty	Check water temperature sensor or air-flow sensor. Replace if required
		X		X						• Idle r.p.m. adjustment incorrect	Adjust
				X				X	X	• Mixture strength too rich or too lean	Adjust mixture strength by operating the by-pass screw on the air-flow sensor using a tester
				X						• Throttle rest position incorrect	Check position of throttle or of accelerator control cable

COMPLETE CAR

1	2	3	4	5	6	7	8	9	10	Probable cause	Corrective action
				X	X					<ul style="list-style-type: none"> Throttle switch maladjusted or faulty 	Check the min and max r.p.m. contacts. Replace switch if required.
				X	X	X				<ul style="list-style-type: none"> Air cleaner clogged 	Replace
					X					<ul style="list-style-type: none"> Accelerator throttle fails to open completely 	Adjust accelerator cable
X	X	X								<ul style="list-style-type: none"> Air-flow sensor pump contact faulty 	Check contact
X	X	X	X	X	X	X	X	X	X	<ul style="list-style-type: none"> Electronic control unit faulty 	Replace control unit
X	X	X		X	X	X	X			<ul style="list-style-type: none"> Ignition system (coil, distributor, spark plugs) faulty 	Check system components. Replace the faulty ones
								X		<ul style="list-style-type: none"> Lambda sensor inefficient 	Replace Lambda sensor
						X	X	X	X	<ul style="list-style-type: none"> Altitude compensation device defective 	Replace altitude compensation device

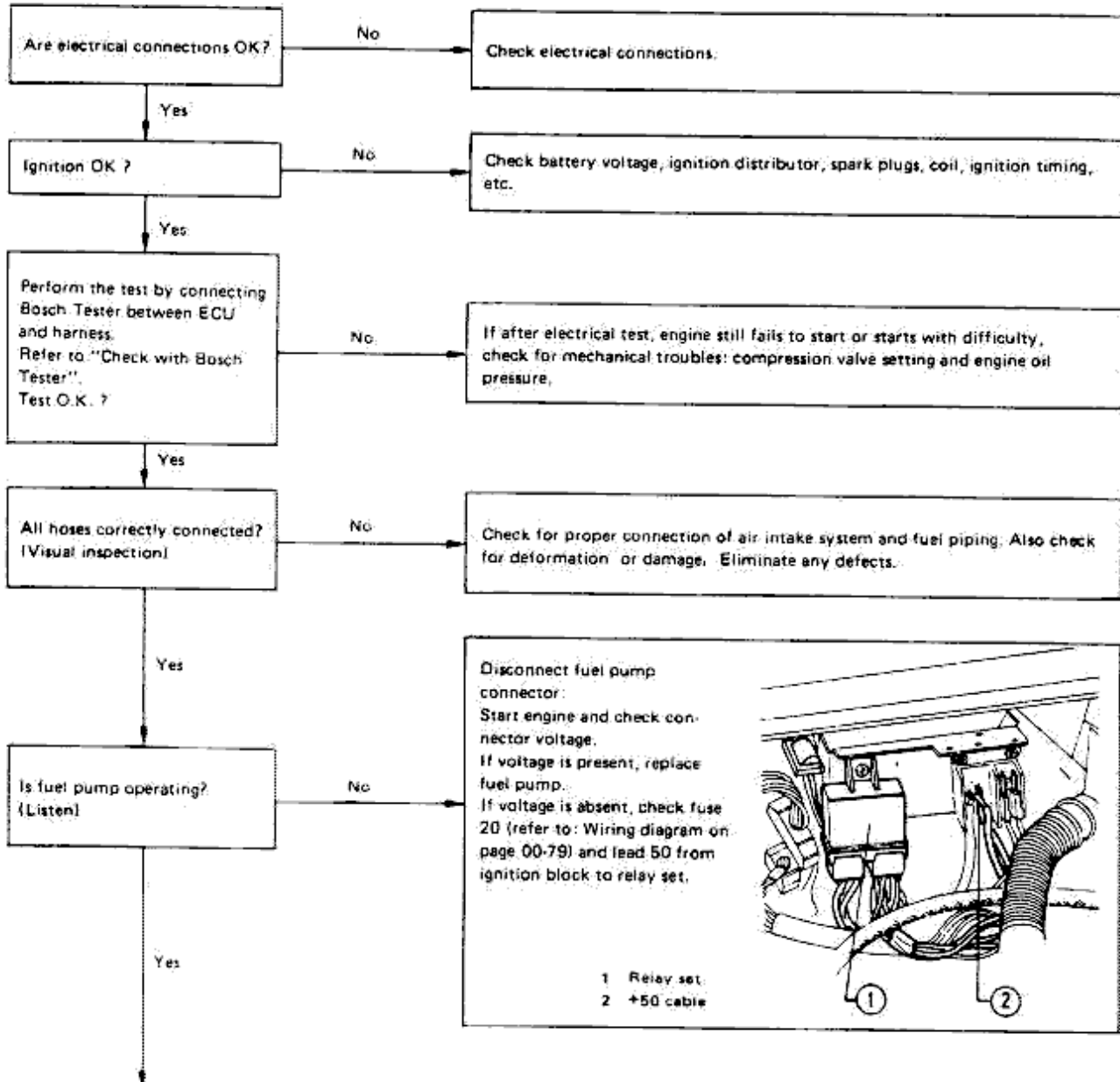
B. DETAILED TROUBLE DIAGNOSIS

The troubleshooting program is arranged in two columns: the left column contains the symptom of troubles; the right column states the test steps to be performed.

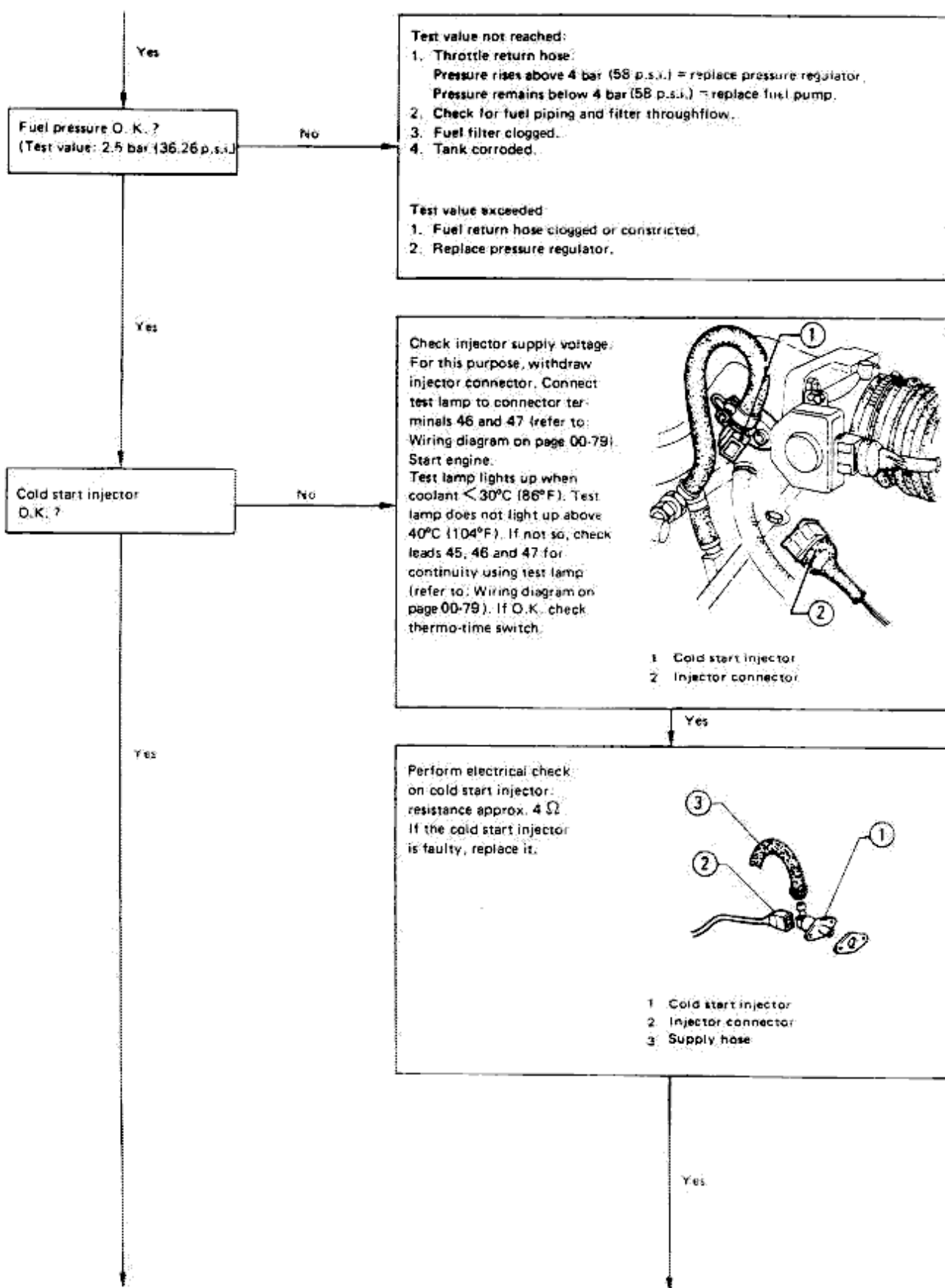
If the questions in the left column can be conclusively answered in an affirmative way without testing, proceed to the next symptom in the same column. On the other hand, should the stated trouble be suspected, the directions in the right column must be followed until the trouble is found.

When the sequence of instructions in the right column is completed, troubleshooting is continued in the symptom column.

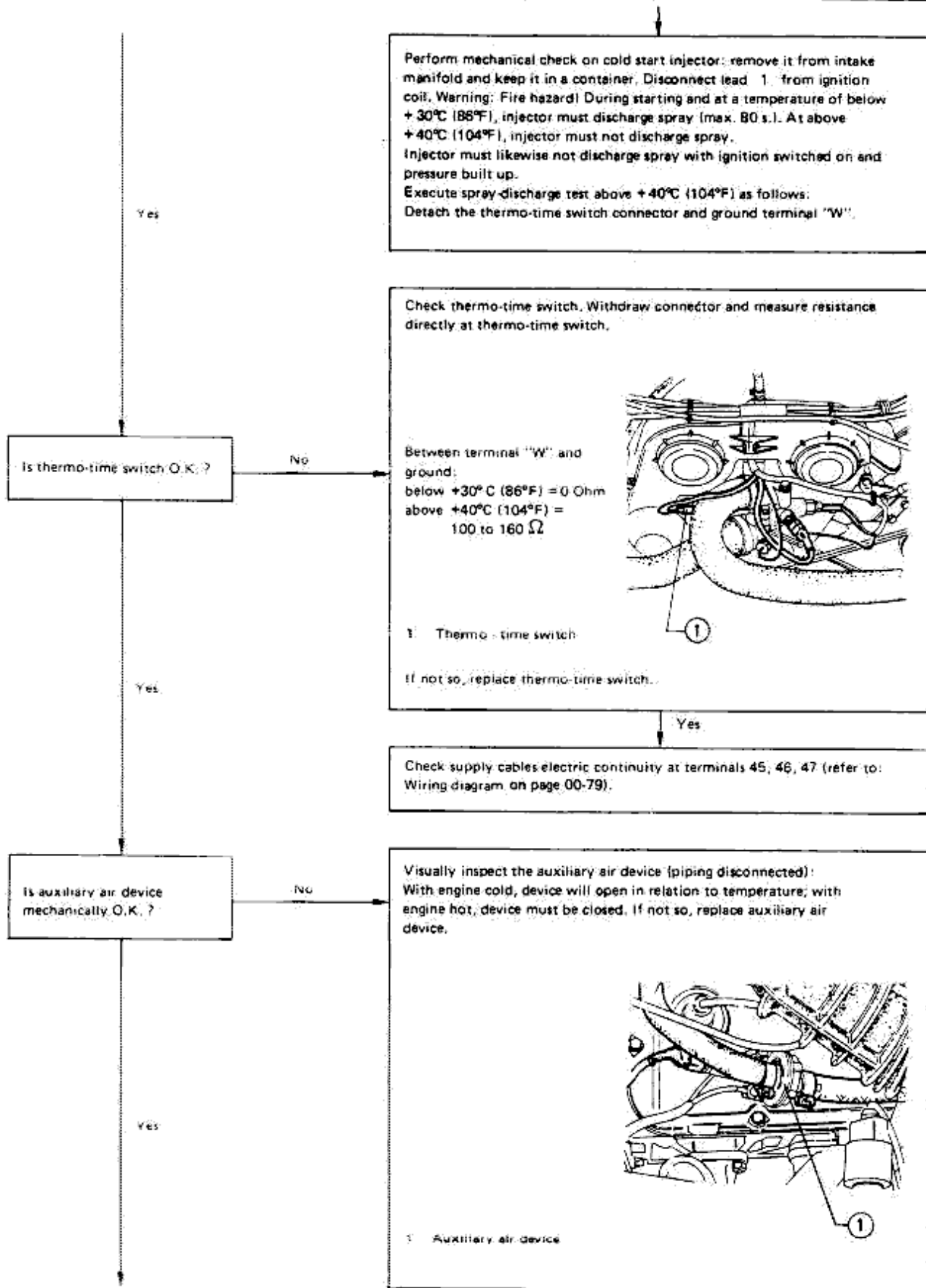
STARTER RUNS; ENGINE DOES NOT START OR STARTS WITH DIFFICULTY (COLD AND/OR WARM START)



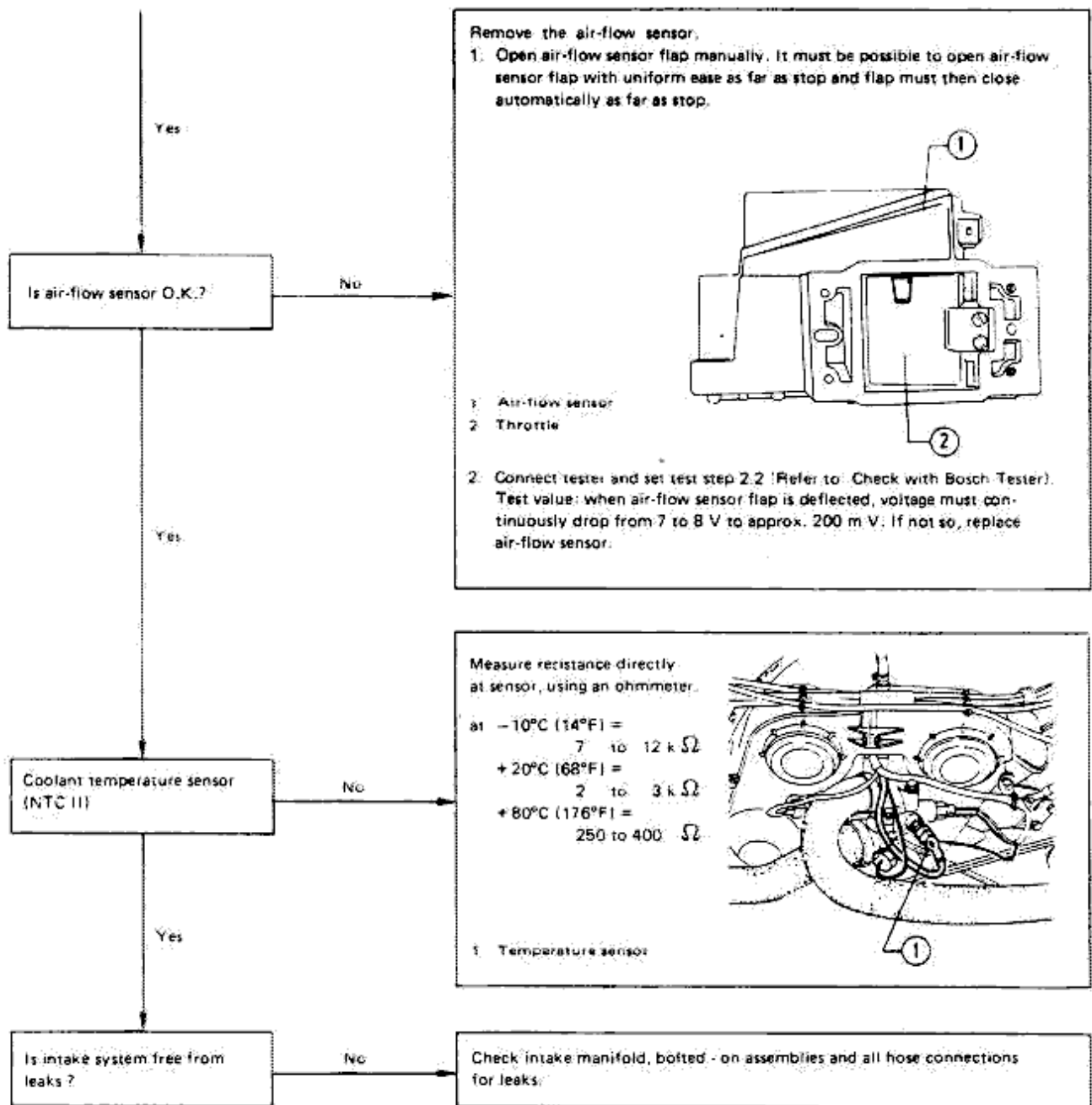
STARTER RUNS; ENGINE DOES NOT START OR STARTS WITH DIFFICULTY (COLD AND/OR WARM START)
(continued)



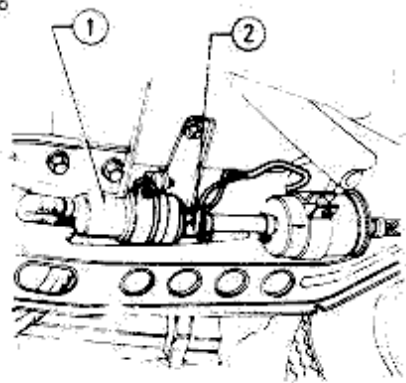
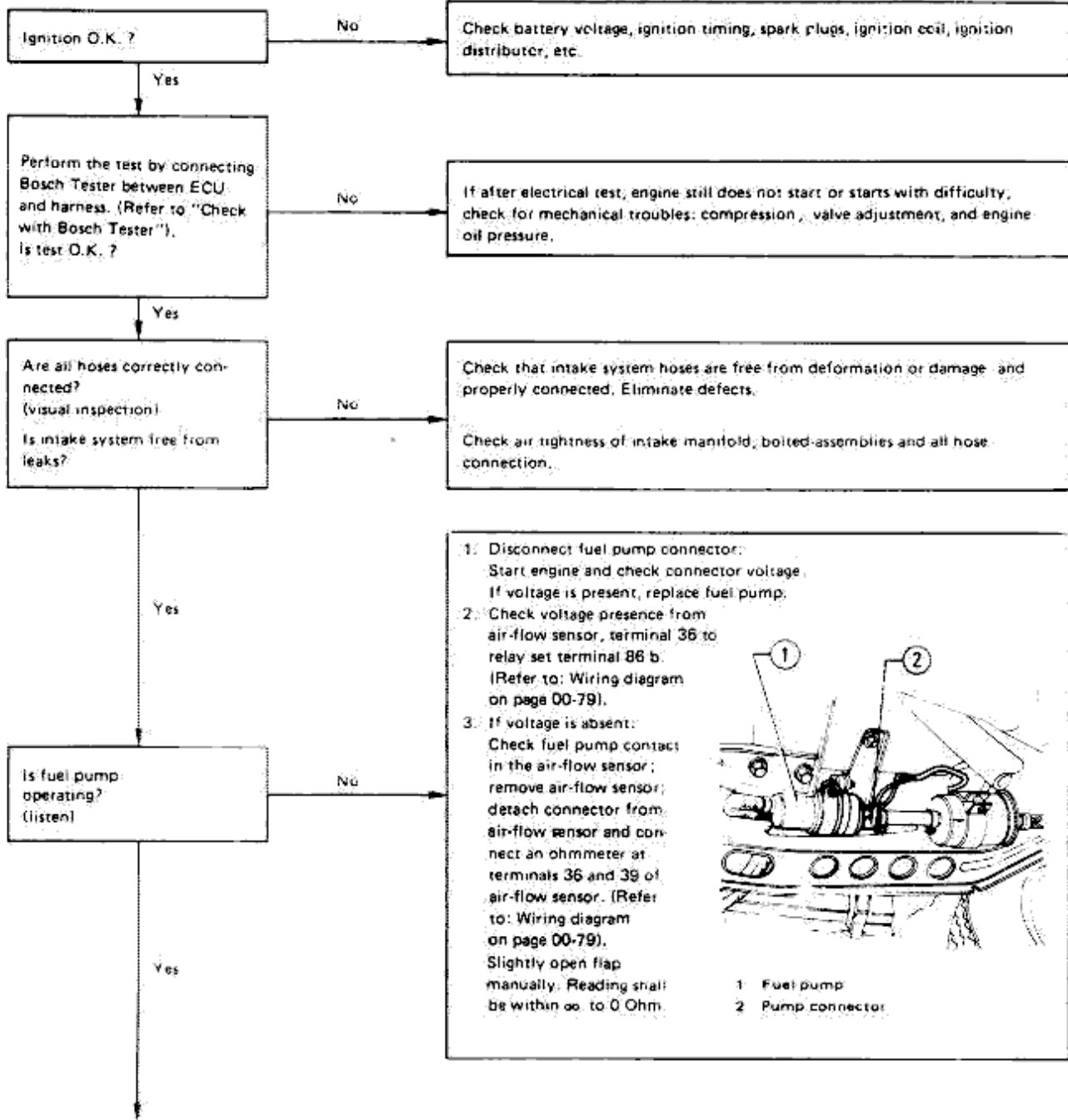
STARTER RUNS; ENGINE DOES NOT START OR STARTS WITH DIFFICULTY (COLD AND/OR WARM START)
(continued)



STARTER RUNS; ENGINE DOES NOT START OR STARTS WITH DIFFICULTY (COLD AND/OR WARM START)
(continued)

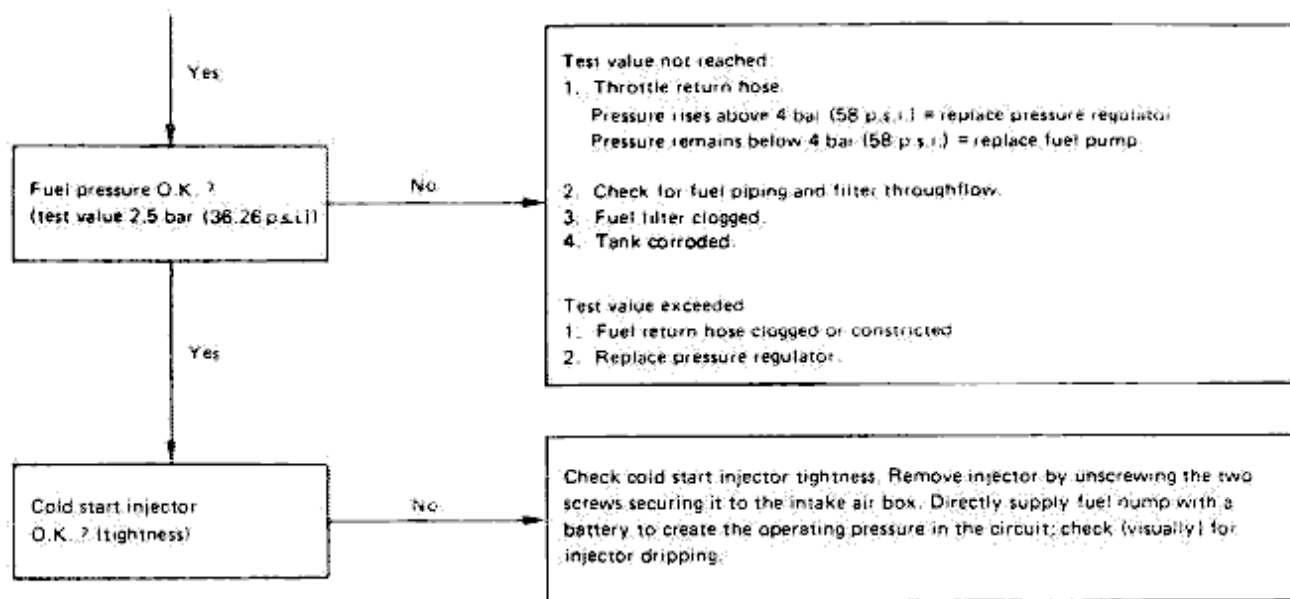


ENGINE STARTS AND THEN CUTS OUT AGAIN



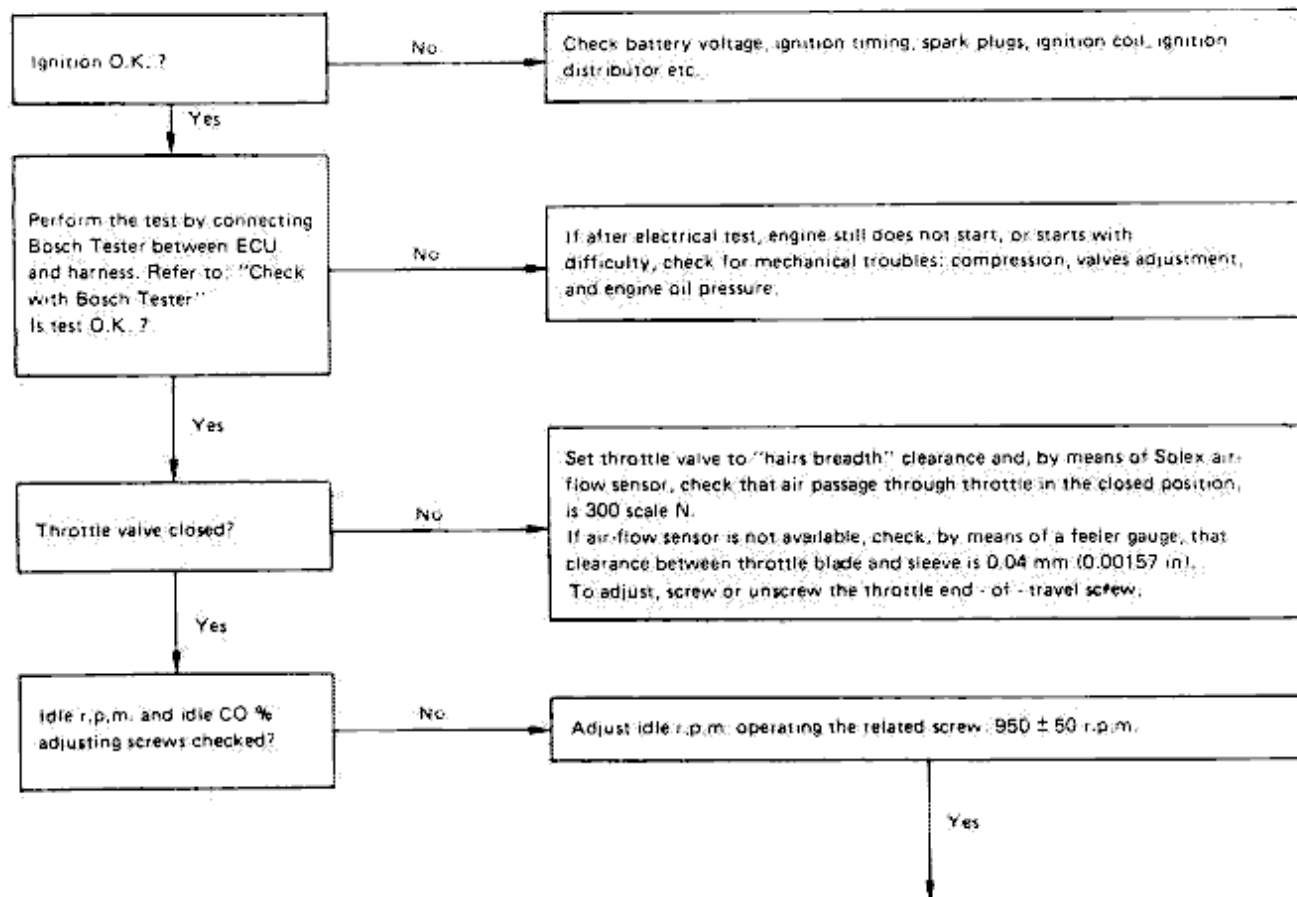
1 Fuel pump
2 Pump connector

ENGINE STARTS AND THEN CUTS OUT AGAIN (Continued)

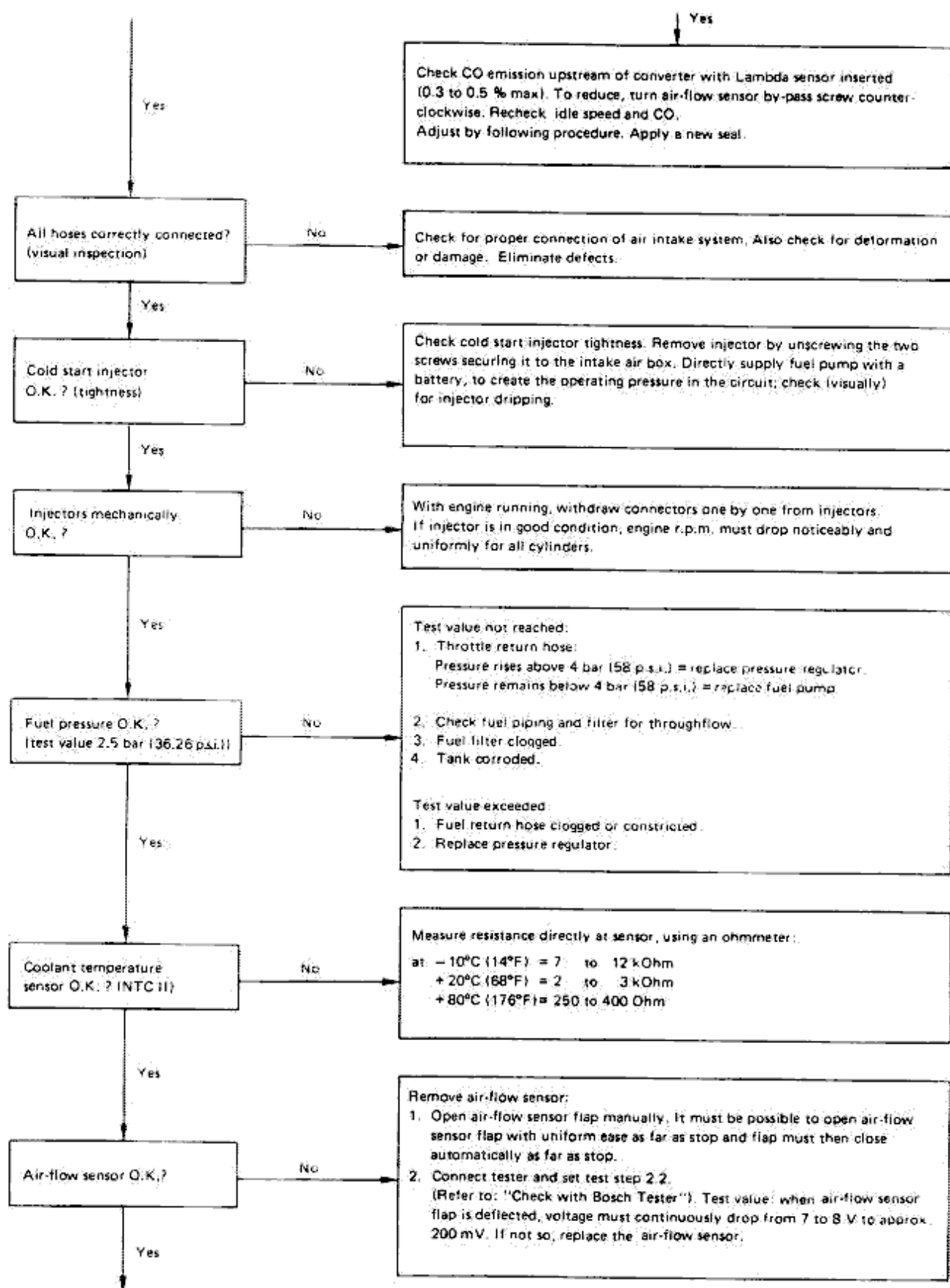


ERRATIC IDLING, IDLING CO % VALUE TOO HIGH OR TOO LOW

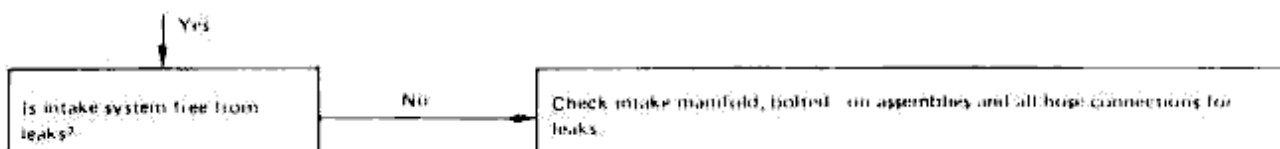
All work on idling must be carried out with the engine at operating temperature, with transmission in neutral and the air conditioner (if present) switched off.



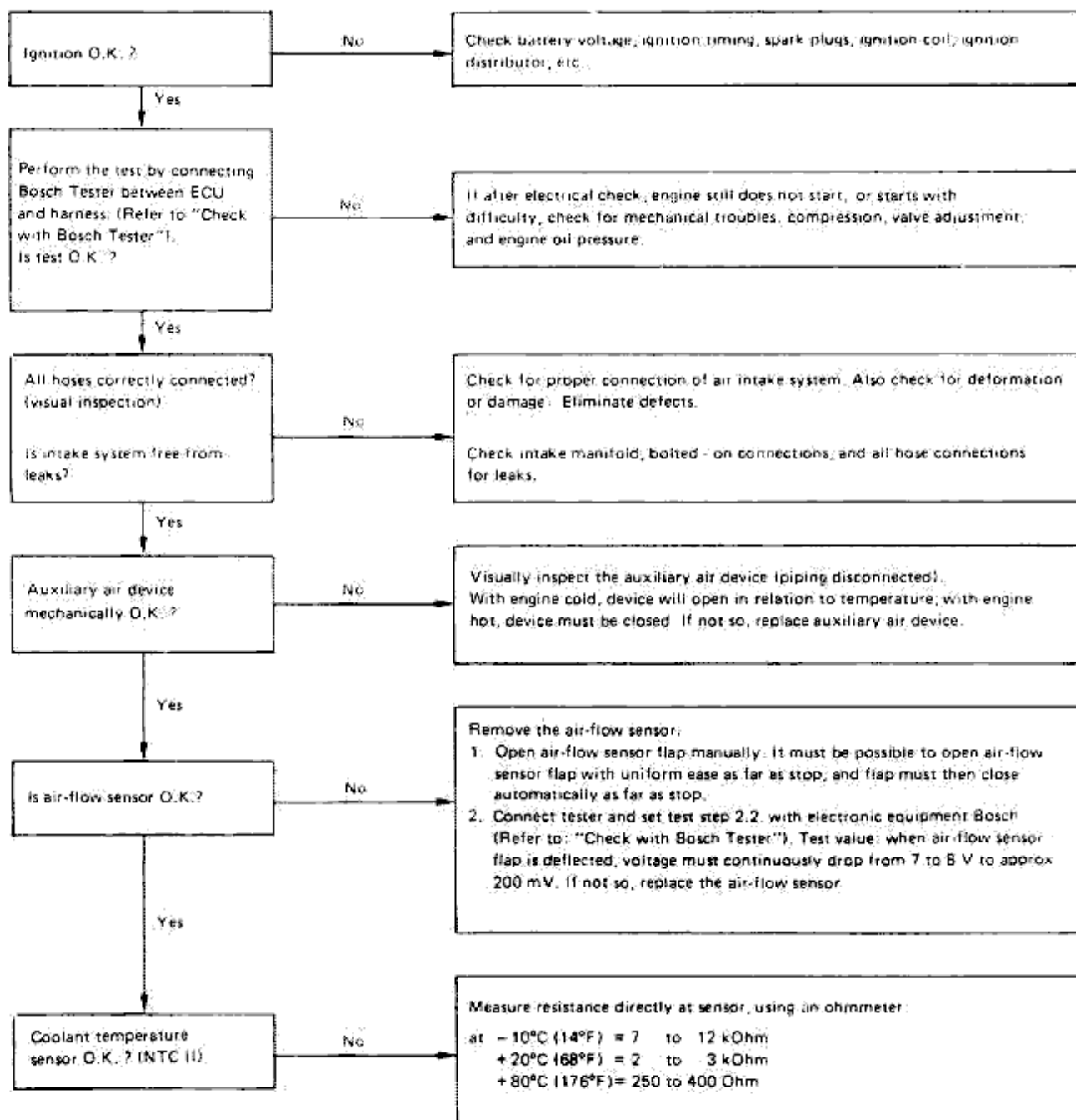
ERRATIC IDLING, IDLING CO% VALUE TOO HIGH OR TOO LOW (Continued)



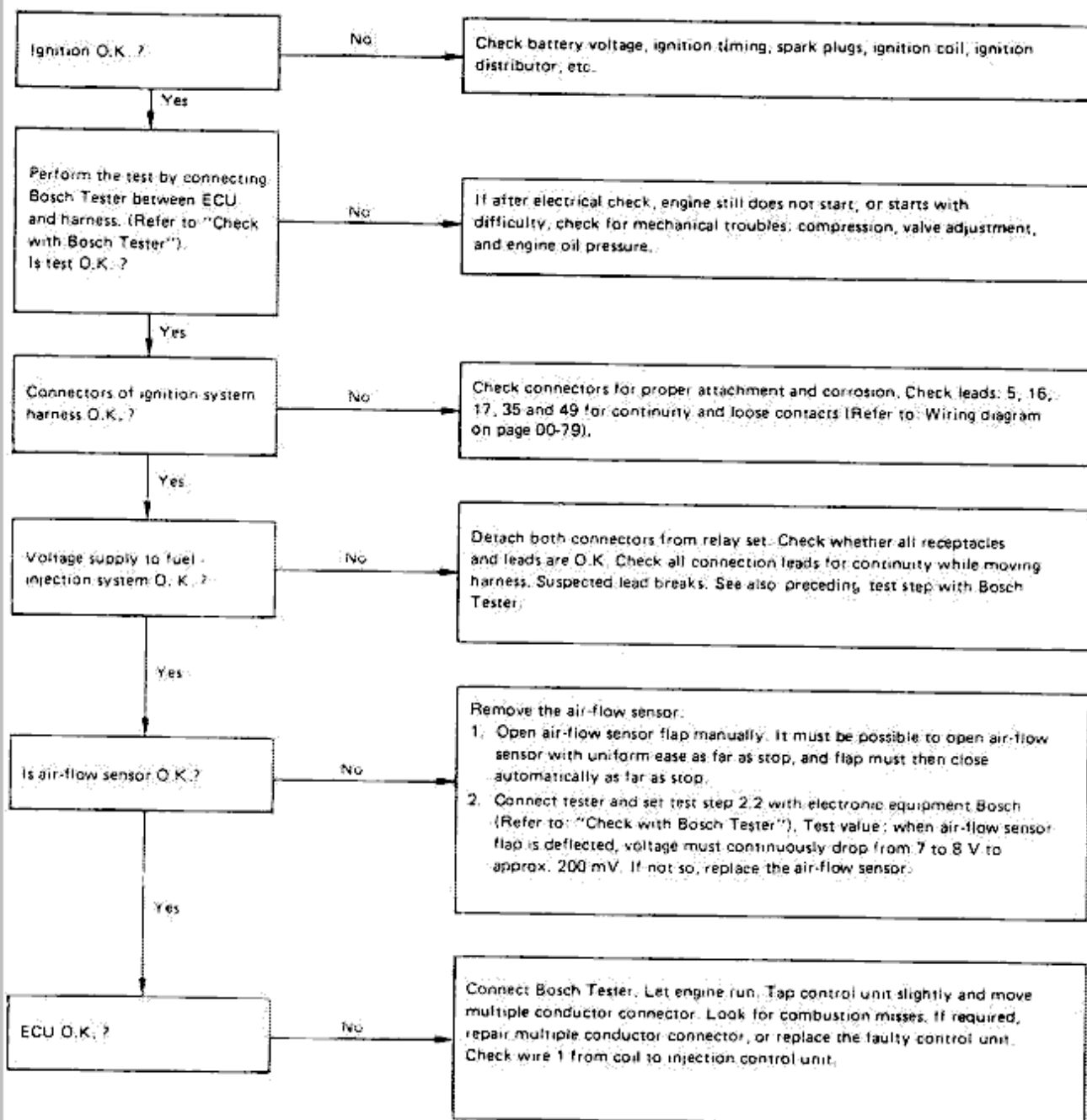
ERRATIC IDLING, IDLING CO% VALUE TOO HIGH OR TOO LOW (Continued)



INSUFFICIENT POWER DELIVERY, POOR ACCELERATION

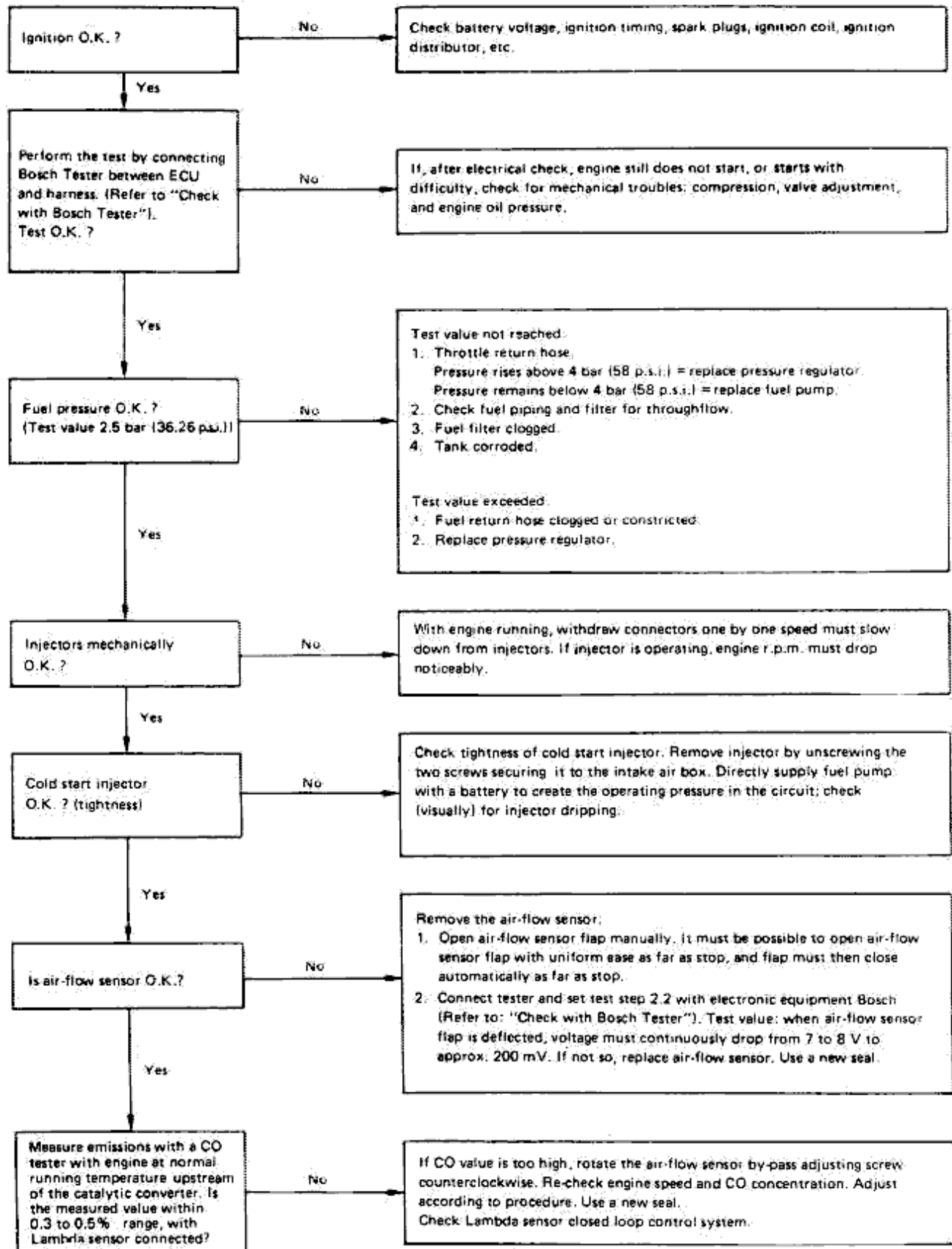


COMBUSTION MISSES IN ALL DRIVING CONDITIONS

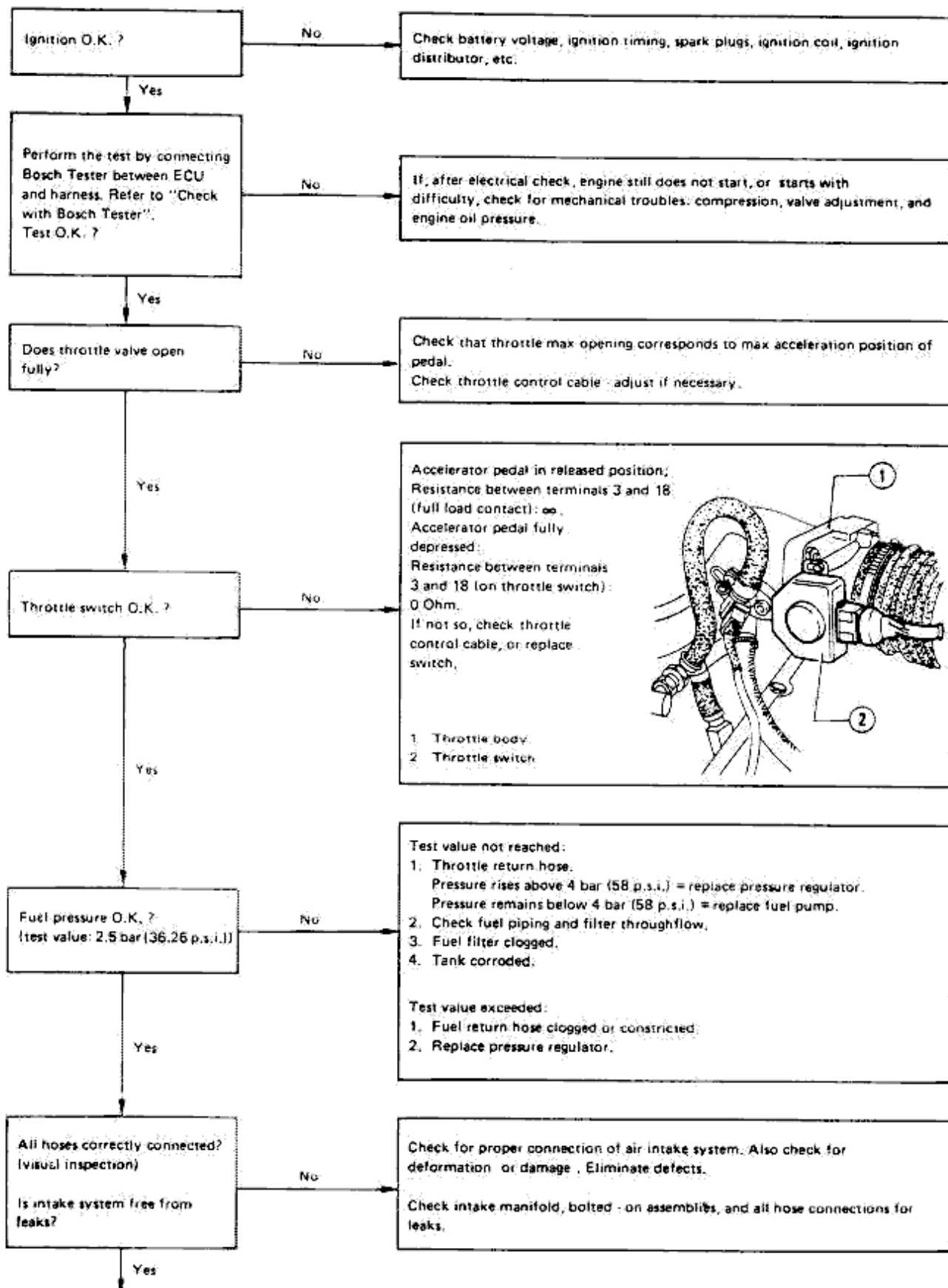


EXCESSIVE FUEL CONSUMPTION - TOWN TRAFFIC ?

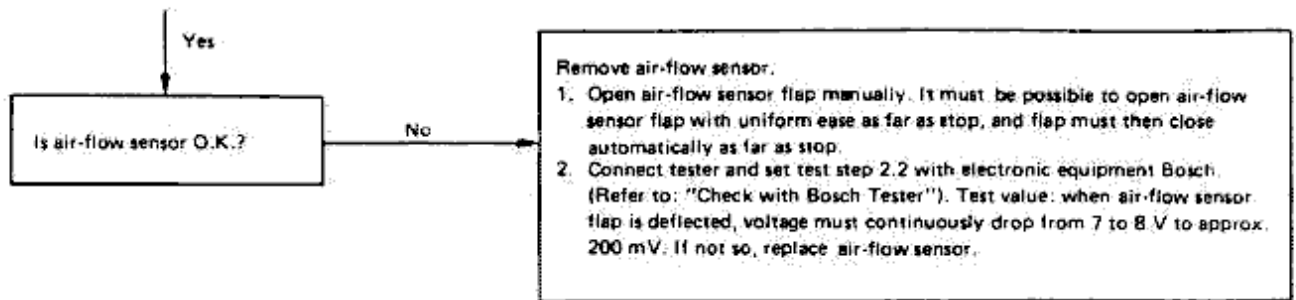
Note: are all brakes free? Tire pressure correct?



ENGINE FAILS TO DELIVER MAX POWER



ENGINE FAILS TO DELIVER MAX POWER (Continued)



**CHECK WITH BOSCH
TESTER
(0.648.100.202)**

- Remove the injection ECU (refer to Group 04 - Electrical Components - Injection Control Unit).
- Connect the female connector of the Bosch Tester to the control unit and the male connector to the car's wiring harness.

CAUTION:

Take the utmost care when attaching and disconnecting connectors.

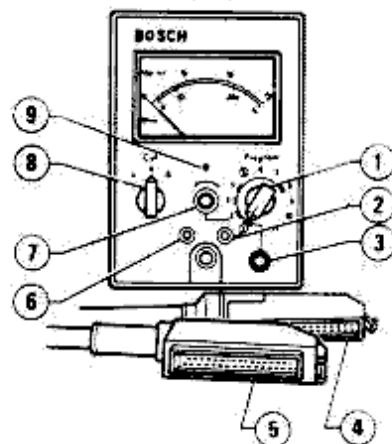
- Turn the cylinder selector switch to "6".
- Switch on the ignition; the red lamp on tester will come on.

The red indicator lamp must stay lit throughout test procedure. If the lamp goes off, voltage supply is defective.

The green lamp monitors the triggering of injection pulses. When starting motor is actuated this lamp blinks.

The green indicator lamp is normally off.

Tester with analog display



- 1 Rotary switch "program"
- 2 Indicator lamp "green"
- 3 "Program" button
- 4 Connection to control unit
- 5 Connection to wiring harness
- 6 Indicator lamp "red"
- 7 Adjustment knob
- 8 Cylinder selector switch
- 9 Mechanical zero adjustment

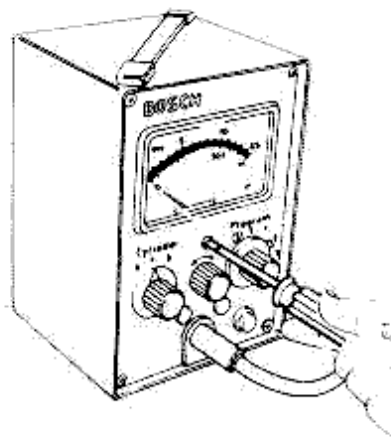
For the electric references see: **INJECTION WIRING DIAGRAM** on page 00-79.

TEST 1.1

Program switch in position	1	
Operations	Program button	-
	To be carried out on vehicle	-
Meter	0 V	
Correct reading	Lamps red	on
	Lamps green	off
Component under test	Gauging instrument in tester	
Test type	Tester mechanical zero setting	
Incorrect reading	Pointer not indicating zero	

Trouble diagnosis and other information

Adjust the zero setting of tester gauging instrument.

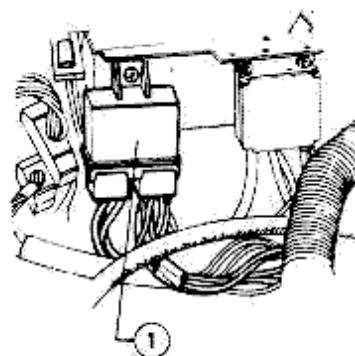


TEST 1.2

Program switch in position		1
Operations	Program button	-
	To be carried out on vehicle	-
Meter		0 V
Correct reading	Lamps red	on
	green	off
Component under test		Relay set (main)
Test type		Voltage supply
Incorrect reading		Red lamp not lit up

Trouble diagnosis and other information

Check lead from relay set, term. 85 to multiple conductor connector, term. 28 from ECU term. 28 to ECU term. 16 as well as multiple conductor connector term. 16 to ground terminal for a break, using ohmmeter (nominal value 0Ω). With ignition switched on, test voltage at relay set terms. 88 c, 88 z, 88 a, 88 e, 88 b, 88 f, and multiple conductor connector term. 10. Eliminate any lead breaks or contact resistances, or replace relay set.



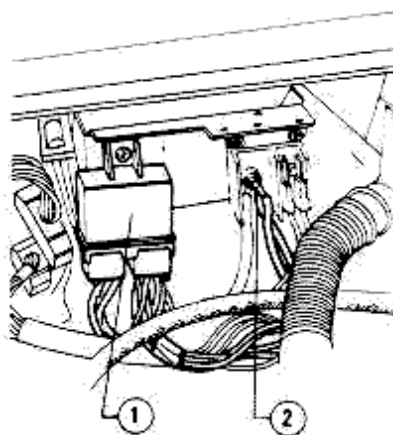
1 Main relay set

TEST 1.3

Program switch in position		1
Operations	Program button	-
	To be carried out on vehicle	Shift to neutral, actuate starting motor
Meter		8 to 15 V
Correct reading	Lamps red	on
	green	blinking
Component under test		Starting motor term. 50 and relay set
Test type		Voltage at ECU term. 4
Incorrect reading		No voltage indication

Trouble diagnosis and other information

Voltage indication less than 8 V; battery insufficiently charged or considerable voltage drops. No voltage indication: test voltage when starting, at relay set terms. 86 a and 86 - multiple conductor connector term. 4. Look for break or replace relay set.



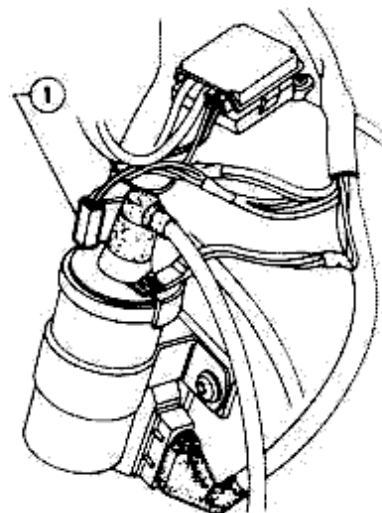
1 Main relay set.
2 Starting motor: term. 50

TEST 1.4

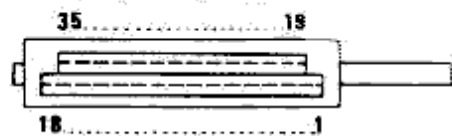
Program switch in position		1
Operations	Program button	
	To be carried out on vehicle	Shift to neutral actuate starting motor
Correct reading	Meter	8 to 15 V
	Lamps	red on green blinking
Component under test		Lead from ECU term. 1 and coil term. 1
Test type		ECU - coil triggering
Incorrect reading		Green light not blinking

Trouble diagnosis and other information

Check lead 1 from ignition coil term. 1 to multiple conductor connector term. 1 of break.



1 Coil term. 1 (yellow)



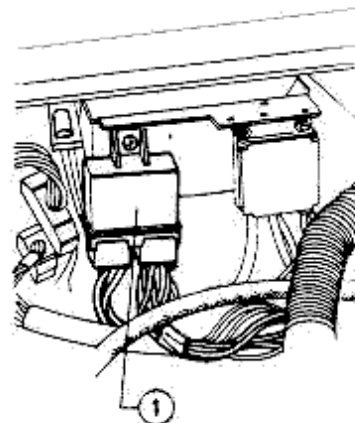
View of multiple conductor connector from system wiring. Terminal 1 (coil) connected to rev. counter.

TEST 1.5

Program switch in position		1
Operations	Program button	yes
	To be carried out on vehicle	-
Correct reading	Meter	0 V
	Lamps	red on green off
Component under test		Relay set (fuel pump contact on air-flow sensor)
Test type		No voltage at ECU term. 20
Incorrect reading		Indication not zero

Trouble diagnosis and other information

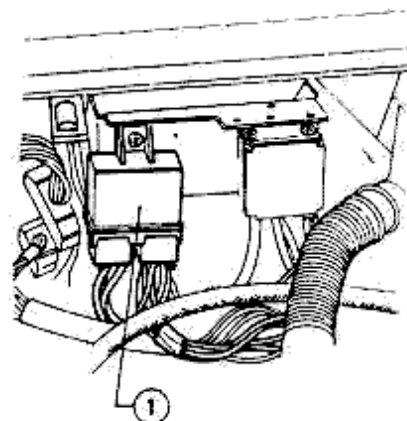
Detach air-flow sensor connector. Repeat test. Voltage indication: replace relay set; voltage indication 0 V: replace air-flow sensor (pump contact does not open)



1 Main relay set

TEST 1.6

Program switch in position		1
Operations	Program button	yes
	To be carried out on vehicle	Shift to neutral actuate starting motor
Meter		8 to 15 V
Correct reading	Lamps red	on
	green	blinking
Component under test		Relay set
Test type		Voltage at ECU term. 20
Incorrect reading		No voltage indication



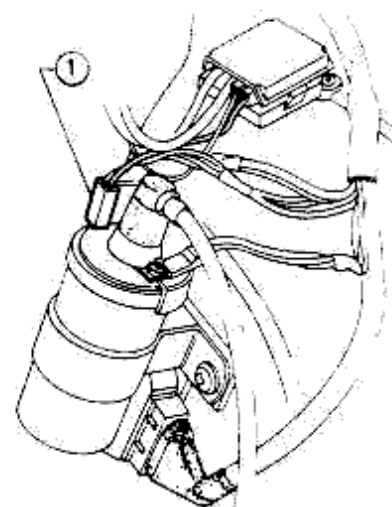
1 Main relay set

Trouble diagnosis and other information

Slightly open by hand the air-flow sensor flap, then repeat the test step; if malfunction persists, remove the air-flow sensor connector and slightly open the flap. The ohmmeter connected across terms. 36 and 39, should indicate 0 Ω. If reading is correct, check for continuity in the leads from relay set terms. 36 and 39 to the relevant terminals of air-flow sensor, as well as from relay set term. 86.b to the relevant terminal of multiple conductor connector.

TEST 1.7

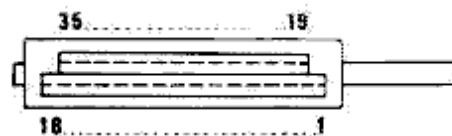
Program switch in position		1
Operations	Program button	yes
	To be carried out on vehicle	Shift to neutral actuate starting motor
Meter		8 to 15 V
Correct reading	Lamps red	on
	green	blinking
Component under test		Lead from ECU term. 1 to ignition coil term. 1
Test type		ECU triggering of ignition coil term. 1
Incorrect reading		Green light not blinking



1 Coil terminal 1 (yellow)

Trouble diagnosis and other information

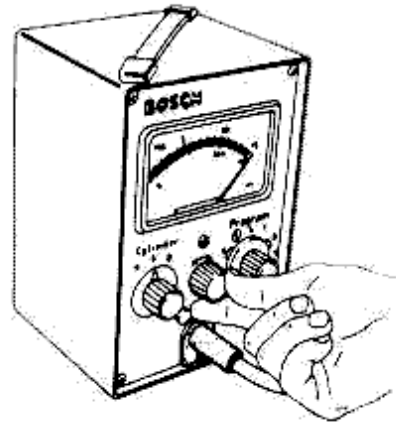
Check the continuity in the lead from coil term. 1 to intermediate connector, and then to term. 1 of ECU multiple conductor connector.



View of multiple conductor connector from system wiring. Terminal 1 (coil) connected to rev. counter.

TEST 2.1 N.B. set adjusting knob to 15 V

Program switch in position	2		
Operations	Program button		
	To be carried out on vehicle		
Correct reading	Meter	15 V	
	Lamps	red	on
		green	off
Component under test	Tester		
Test type	Tester operation		
Incorrect reading	Matching indicating instrument to battery voltage		

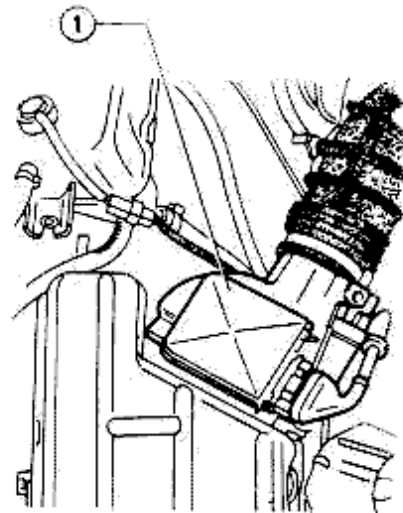


Trouble diagnosis and other information

Tester faulty.

TEST 2.2

Program switch in position	2		
Operations	Program button	yes	
	To be carried out on vehicle		
Correct reading	Meter	7 to 8 V	
	Lamps	red	on
		green	off
Component under test	Air-flow sensor potentiometer		
Test type	Potentiometer voltage with flap in off position		
Incorrect reading	No indication, or indication exceeding nominal value		



1 Air-flow sensor

Trouble diagnosis and other information

Check leads from air-flow sensor to multiple conductor connector for break, using ohmmeter. Terminals 6, 7, 8, 9 on both assemblies. Voltage drops at plug-in contacts. Replace air-flow sensor and check air-flow sensor flap for freedom of movement.

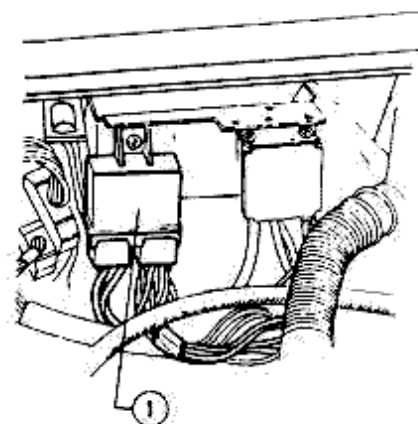
TEST 3.1

Program switch in position	3	
Operations	Program button	-
	To be carried out on vehicle	-
	Meter	70 to 500 Ω
Correct reading	Lamps red	on
	green	off
Component under test	Relay set and ground connection	
Test type	Resistance from ECU term. 20 to ground via pump relay coil	
Incorrect reading	Resistance outside tolerance	

Trouble diagnosis and other information

Resistance between double relay terms. 86 b and 85 = 70 to 500 Ohm. Replace relay set if necessary. Check following leads for breaks using ohmmeter: multiple conductor connector term. 20 and relay

set term. 86 b; relay set term. 85 and multiple conductor connector term. 28; multiple conductor connector term. 16 and ground terminal.



1 Main relay set

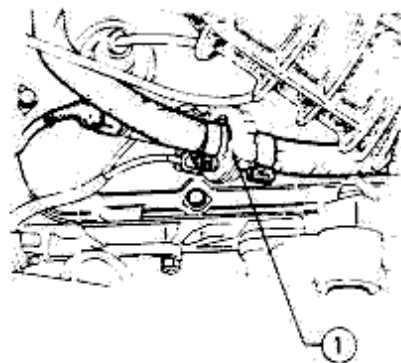
TEST 3.2

Program switch in position	3	
Operations	Program button	yes
	To be carried out on vehicle	-
	Meter	25 to 75 Ω
Correct reading	Lamps red	on
	green	off
Component under test	Auxiliary air device and fuel pump	
Test type	Joint resistance of auxiliary air device and fuel pump from ECU term. 34 to ground	
Incorrect reading	Resistance outside tolerance	

Trouble diagnosis and other information

Resistance between auxiliary air device terms. 34 and 48: approx. 50 Ohm. Resistance between relay set term. 86 d and ground: approx. 1 Ohm. In case of break, check ground lead and positive lead to pump. Check following connections for breaks using ohmmeter.

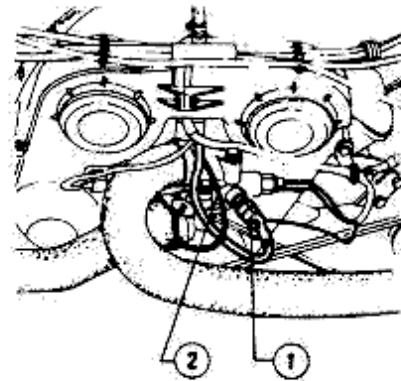
Multiple conductor connector term. 34 to auxiliary air device term. 34, auxiliary air device term. 48 to relay set term. 86 c, relay set term. 86 d (in case of break, replace relay set). Test plug-in connection.



1 Auxiliary air device

TEST 4.1

Program switch in position	4	
Operations	Program button	-
	To be carried out on vehicle	-
Meter	30 Ω to 30 kΩ (in relation to temperature)	
Correct reading	Lamps red	on
	green	off
Component under test	Coolant temperature sensor (NTC II)	
Test type	Resistance from ECU term. 13 through sensor, to ground	
Incorrect reading	Resistance outside tolerance	



1 Coolant temperature sensor
2 Thermostat

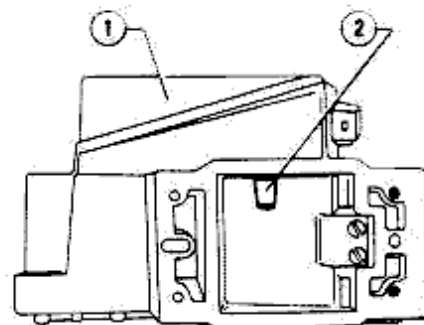
Trouble diagnosis and other information

Measure resistance value directly at temperature sensor II (terms. 13 and 49) at -10°C (14°F) : 7 to 12 kΩ
+20°C (68°F) : 2 to 3 kΩ
+80°C (176°F) : 250 to 400 Ω

Temperature sensor II.
Check following leads for breaks using ohmmeter:
Multiple conductor connector term. 13 to temperature sensor term. 13; temperature sensor term. 49 to ground terminal. Test plug-in connections.

TEST 4.2

Program switch in position	4	
Operations	Program button	yes
	To be carried out on vehicle	-
Meter	30 Ω to 30 kΩ (in relation to temperature)	
Correct reading	Lamps red	on
	green	off
Component under test	Air temperature sensor (NTC I)	
Test type	Resistance from ECU term. 27 to ground	
Incorrect reading	Resistance outside tolerance	



1 Air-flow sensor
2 Air temperature sensor

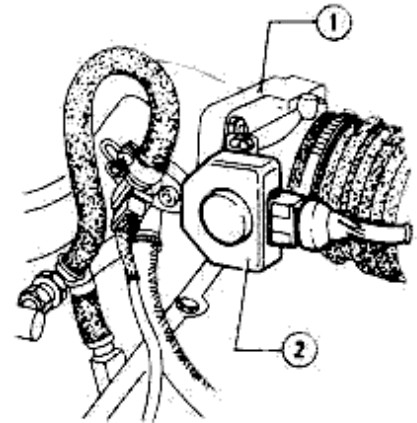
Trouble diagnosis and other information

Measure resistance value directly at air-flow sensor (terms. 27 and 6):
at -10°C (14°F) : 7 to 12 kΩ
+20°C (68°F) : 2 to 3 kΩ
+80°C (176°F) : 250 to 400 Ω

Temperature sensor I.
Check following leads for breaks using ohmmeter: multiple conductor connector term. 27 to air-flow sensor term. 27; air-flow sensor term. 6 to multiple conductor connector term. 6.

TEST 5.1

Program switch in position		5
Operations	Program button	-
	To be carried out on vehicle	Accelerator pedal released
Meter		0 Ω
Correct reading	Lamps red	on
	green	off
Component under test		Throttle switch
Test type		Resistance from ECU term. 1B to switch term. 3
Incorrect reading		No indication



1 Throttle body
2 Switch

Trouble diagnosis and other information

Check continuity of following connections with an ohmmeter:
ECU multiple conductor connector term. 2 and throttle switch term. 2; throttle switch term. 1B and ECU multiple conductor connector term. 1B. Check plug-in connections.

TEST 5.2

Program switch in position		5
Operations	Program button	-
	To be carried out on vehicle	Partial load on accelerator pedal
Meter		∞
Correct reading	Lamps red	on
	green	off
Component under test		Throttle switch
Test type		Resistance from throttle switch term. 1B to switch term. 2
Incorrect reading		No indication or indication too low

Trouble diagnosis and other information

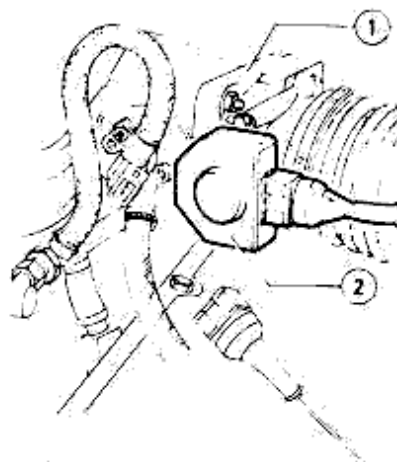
Check plug-in connections. Check for short across throttle switch (term 1B). If shorted, repair them. If circuits are O.K., replace throttle switch.

TEST 5.3

Program switch in position		5
Operations	Program button	-
	To be carried out on vehicle	Accelerator pedal fully pressed
	Meter	0 Ω
Correct reading	Lamps red	on
	green	off
Component under test		Throttle switch
Test type:		Resistance from ECU term. 18 to throttle switch term. 3
Incorrect reading		No indication or ∞

Trouble diagnosis and other information

Does throttle valve open fully? Check throttle linkage from accelerator pedal to throttle valve. Check plug-in connections. Direct resistance measurement at throttle switch between term. 18 and term. 3 (open throttle valve fully). Replace throttle switch if necessary. Check lead from multiple conductor connector term. 3 to switch term. 3 for break. Check lead from multiple conductor connector term. 18 to throttle switch term. 18 for break.



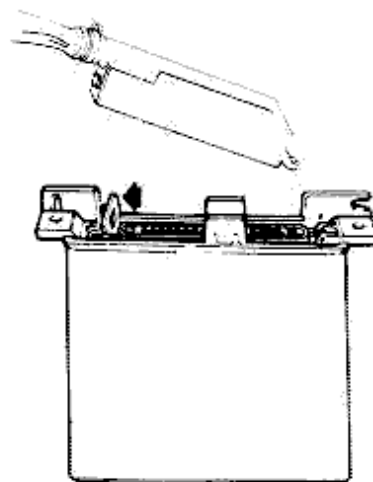
1 Throttle body
2 Switch

TEST 6

Program switch in position		6
Operations	Program button	-
	To be carried out on vehicle	-
	Meter	3.90 to 5.70 ms
Correct reading	Lamps red	on
	green	off
Component under test		ECU
Test type:		Starting control
Incorrect reading		No indication or indication outside tolerance

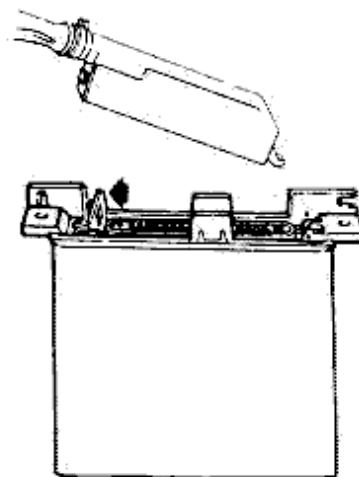
Trouble diagnosis and other information

1. Check the ground terminal and test for current supply to terminals 5 and 49 ensure that contacts are correctly attached.
2. Check plug-in connections at multiple conductor connector.
3. ECU faulty.



TEST 7

Program switch in position		7	
Operations	Program button	-	
	To be carried out on vehicle	-	
Correct reading	Meter	3.40 to 4.80 ms	
	Lamps	red	on
		green	off
Component under test		ECU	
Test type		Warm - up phase	
Incorrect reading		No indication or indication outside tolerance	



Trouble diagnosis and other information

1. Check the ground terminal and test for current supply to terminals 5 and 49. Ensure that contacts are correctly attached.
2. Check plug-in connections of multiple conductor connector.
3. ECU faulty.

TEST 8.1

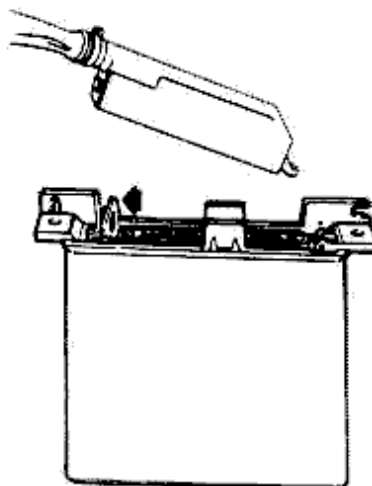
Program switch in position		8	
Operations	Program button	-	
	To be carried out on vehicle	-	
Correct reading	Meter	2.80 to 4.10 ms	
	Lamps	red	on
		green	off
Component under test		ECU	
Test type		Basic adjustment I	
Incorrect reading		No indication or indication outside tolerance	

Trouble diagnosis and other information

1. Check the ground terminal and test for current supply to terminals 5 and 49. Ensure that contacts are correctly attached.
2. Check plug-in connections of multiple conductor connector.
3. ECU faulty.

TEST 8.2

Program switch in position		8	
Operations	Program button	yes	
	To be carried out on vehicle		
Correct reading	Meter	3.25 to 4.65 ms	
	Lamps	red	on
		green	off
	Component under test		ECU
Test type		Full load correction	
Incorrect reading		No indication or indication outside tolerance	



Trouble diagnosis and other information

1. Check the ground terminal and test for current supply to terminals 5 and 49. Ensure that contacts are correctly attached.
2. Check plug-in connections of multiple conductor connector.
3. ECU faulty.

TEST 9

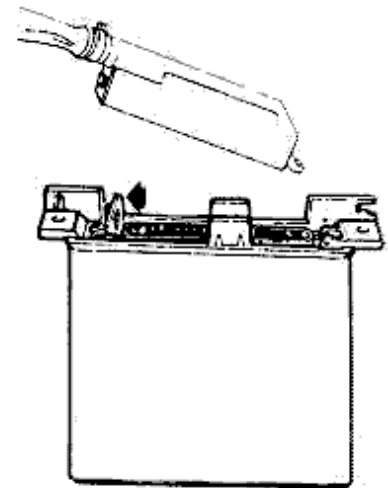
Program switch in position		9	
Operations	Program button	-	
	To be carried out on vehicle	-	
Correct reading	Meter	1.35 to 2.30 ms	
	Lamps	red	on
		green	off
	Component under test		ECU
Test type		Basic adjustment II	
Incorrect reading		No indication or indication outside tolerance	

Trouble diagnosis and other information

1. Check the ground terminal and test for current supply to terminals 5 and 49. Ensure that contacts are correctly attached.
2. Check plug-in connections of multiple conductor connector.
3. ECU faulty.

TEST 10

Program switch in position		10
Operations	Program button	-
	To be carried out on vehicle	-
Meter		5.60 to 7.60 ms
Correct reading	Lamps red	on
	green	off
Component under test		ECU
Test type		Basic adjustment III
Incorrect reading		No indication or indication outside tolerance



Trouble diagnosis and other information

1. Check the ground terminal and test for current supply to terminals 5 and 49. Ensure that contacts are correctly attached.
2. Check plug-in connections of multiple conductor connector.
3. ECU faulty.

TEST 11.1

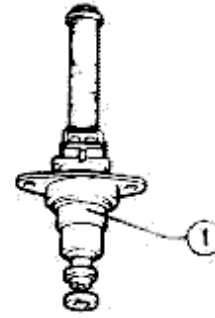
Program switch in position		11
Operations	Program button	-
	To be carried out on vehicle	-
Tester		3.40 to 4.80 ms
Correct reading	Lamps red	on
	green	off
Component under test		ECU
Test type		Closed loop Lambda sensor
Incorrect reading		Out of tolerance

Trouble diagnosis and other information

Refer to "Detailed Diagnosis for Lambda sensor"

TEST 11.2

Program switch in position		11
Operations	Program button	-
	To be carried out on vehicle	Probe each injector manually and ascertain needle movement by feeling
Correct reading	Meter	3.40 to 4.80 ms
	Lamps	red on green off
	Component under test	Injector
Test type	Needle movement	
Incorrect reading	Needle does not move	



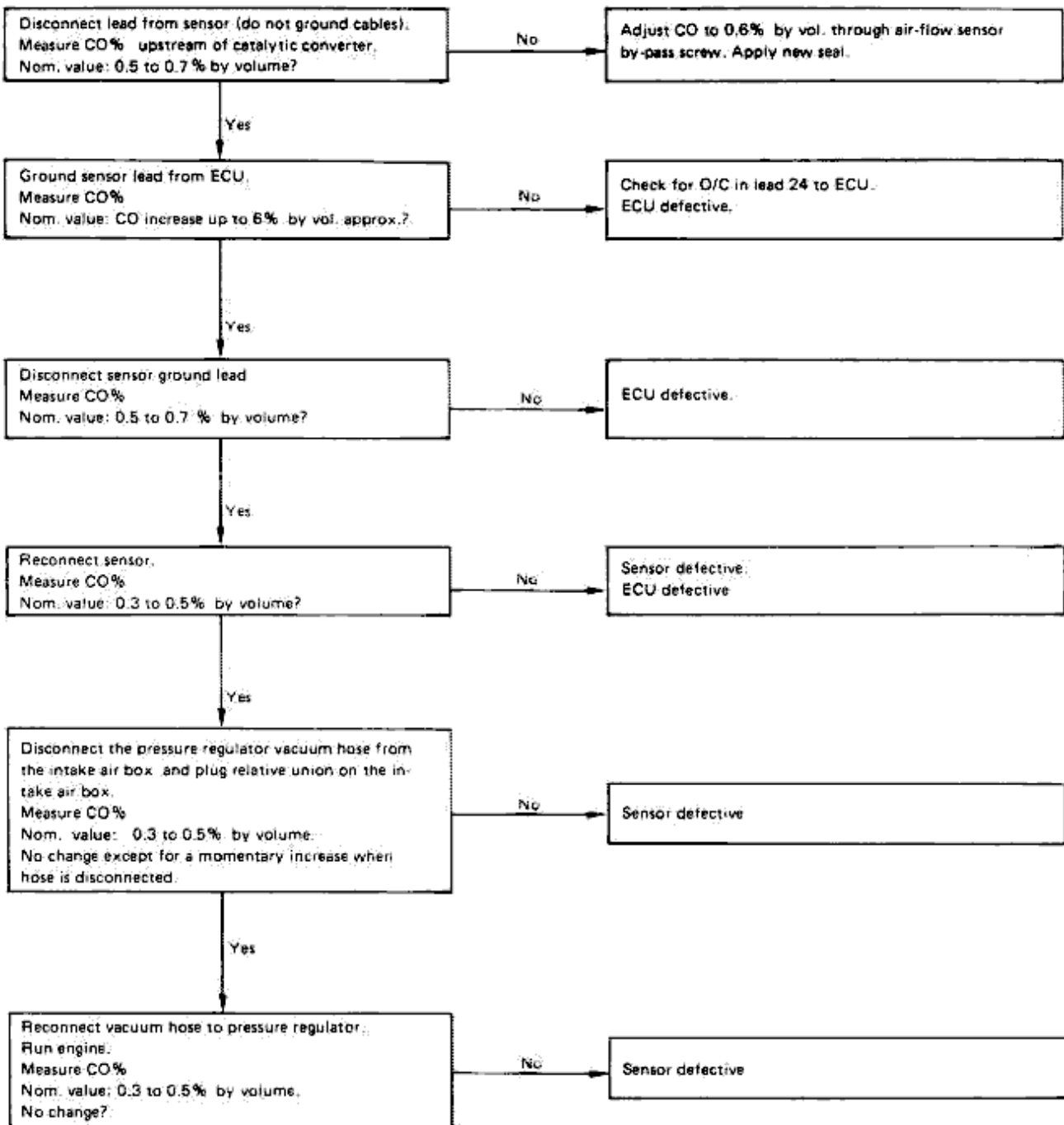
1 Injector

Trouble diagnosis and other information

1. Injection times properly set; injectors however fail to work (no needle movement). Check for continuity in the connections between terminals 16 and 17. Check connection between 29 and relay set terms, 88 b; if this operates properly, replace ECU (Electronic Control Unit) (final stage faulty).
2. If needle movement can now be felt, the injector is faulty: replace injector. Resistance of injector winding 2-3 Ohm. If no needle movement can be felt, check leads from multiple conductor connector to relay set terms, 88 b, 88 e, 88 f. Check the connections.

DETAILED DIAGNOSIS FOR LAMBDA SENSOR

- Connect CO analyzer to pick-up point on muffler upstream of catalytic converter.
- Start engine, run to warm up and maintain at idle, with gearbox in neutral and users disabled.



**EZ-L IGNITION SYSTEM
DIAGNOSTICS**

YF Milano • model only

Before starting any checks, read the cautions described in "Group 05 - Digital Electronic Ignition-Cautions". Ensure that the battery is fully charged, the fuel system is efficient,

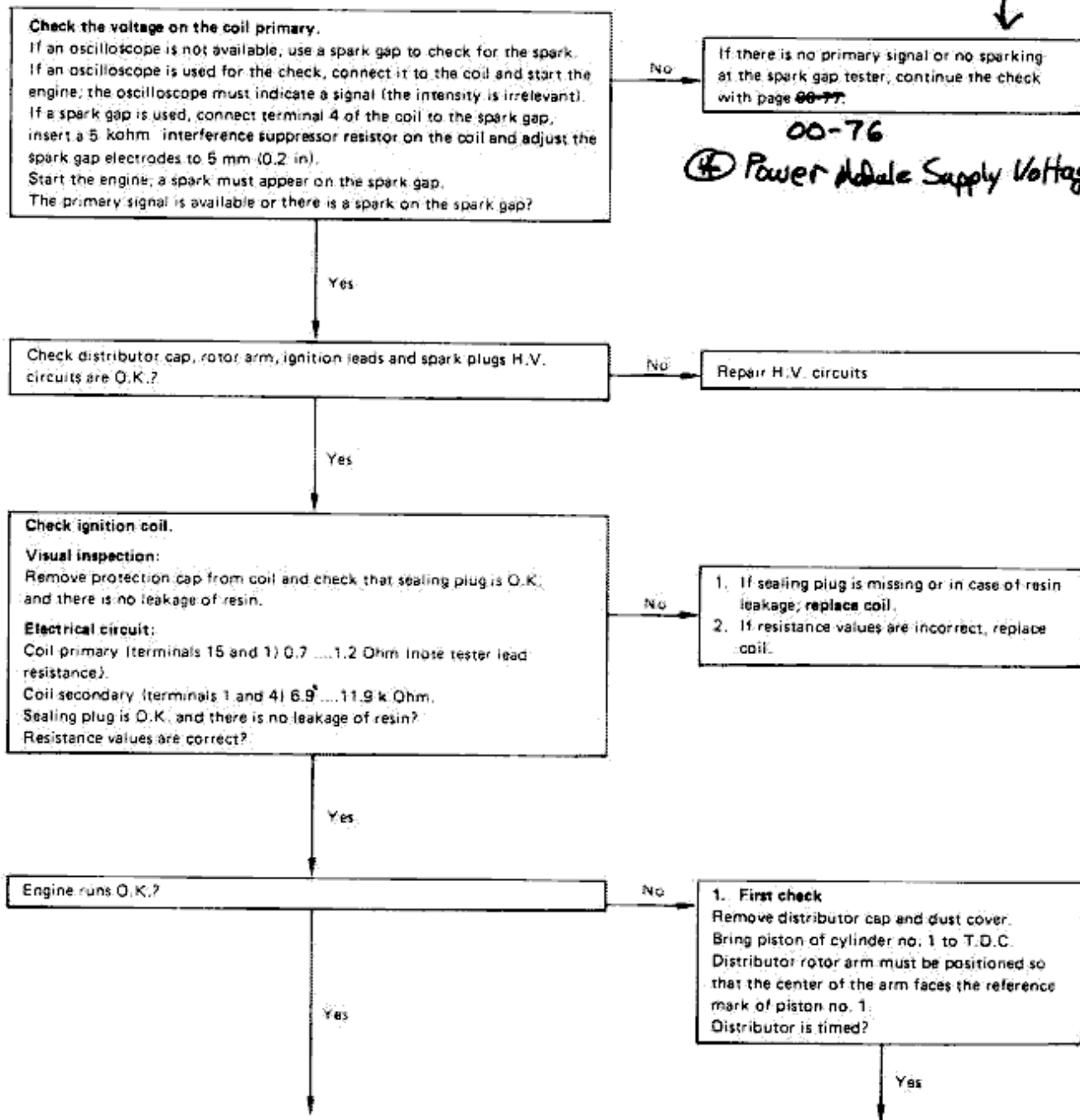
and the engine is in good running order (e.g. compression, valve clearance).

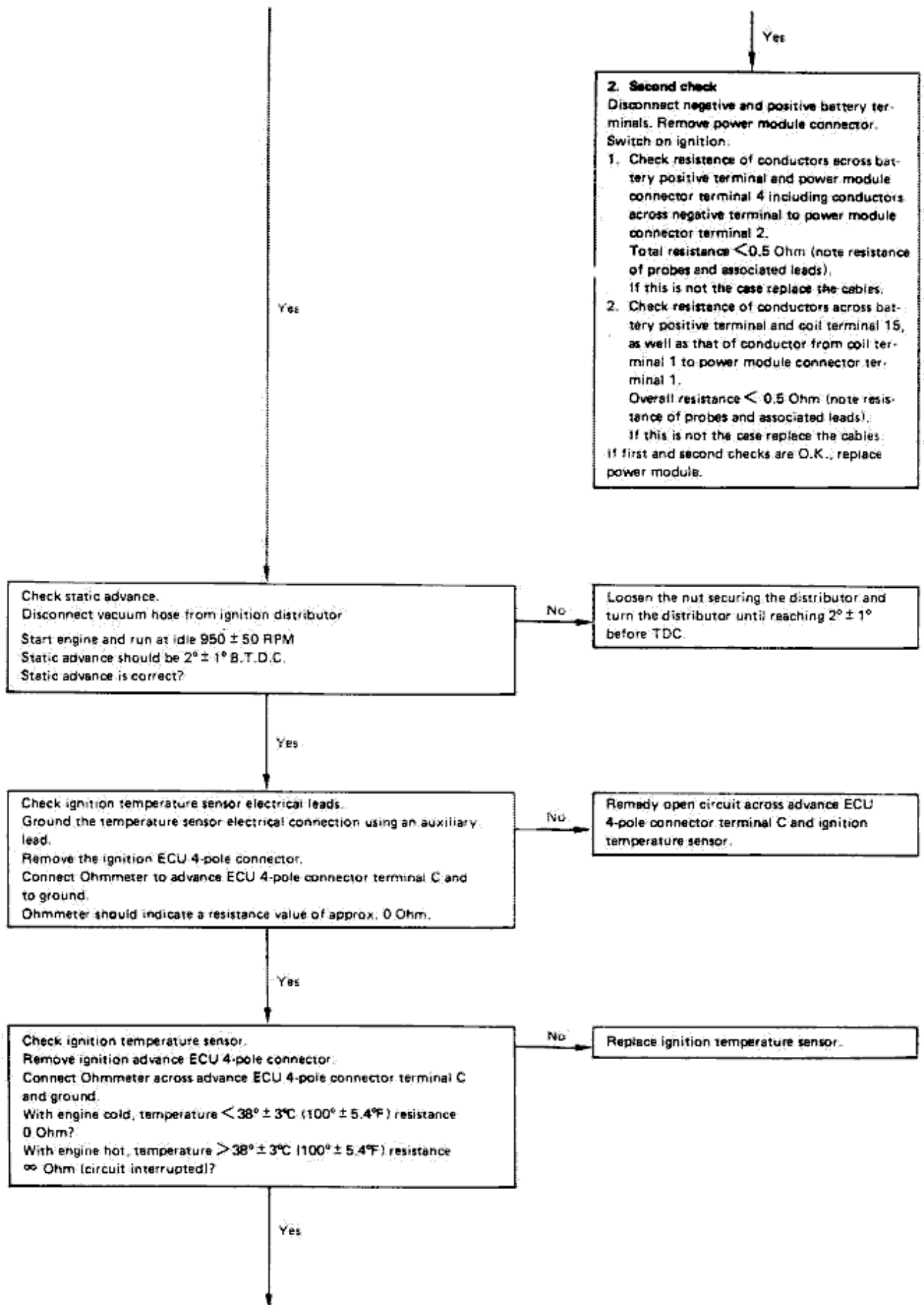
Also make sure that ambient temperature and ignition system temperature are as specified (0 to 100°C; 32 to 212°F) since temperature notably affects test results.

For the electrical references see: **Group 05 - Electrical System Engine ignition.**

Before starting the checks, start the engine. If the engine does not start, misfires, loses power or idles irregularly, proceed as follows.

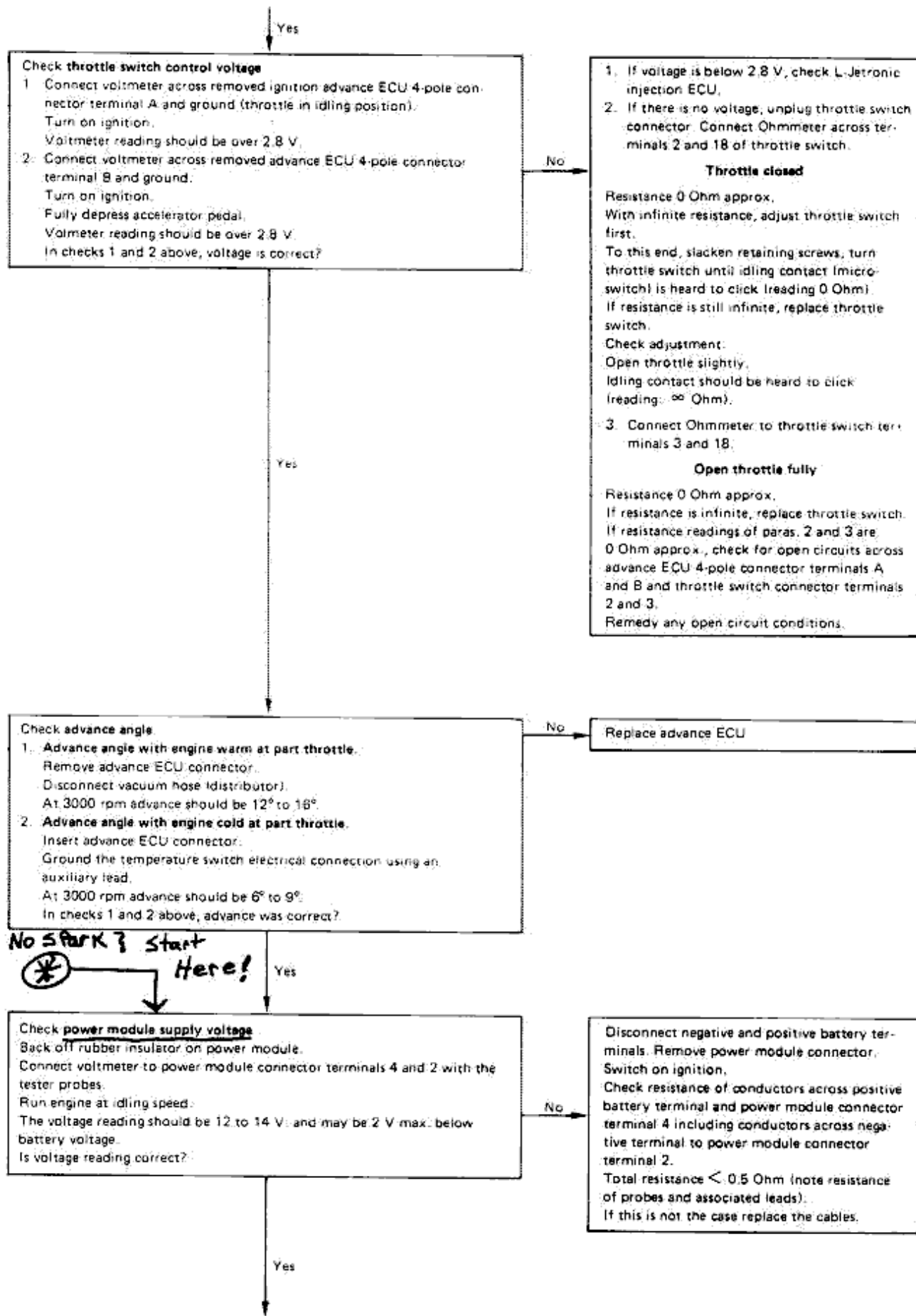
No Spark, Go to



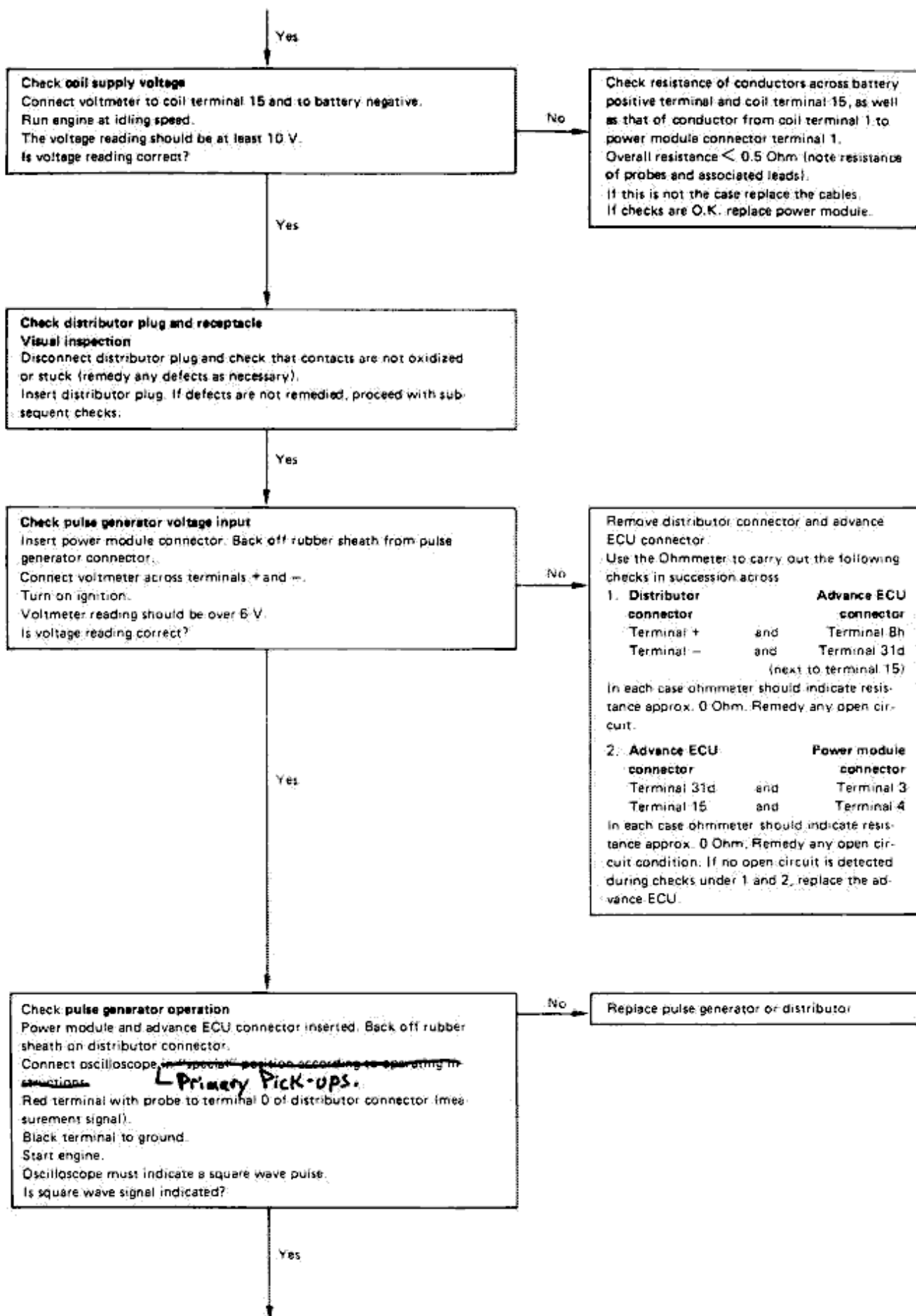


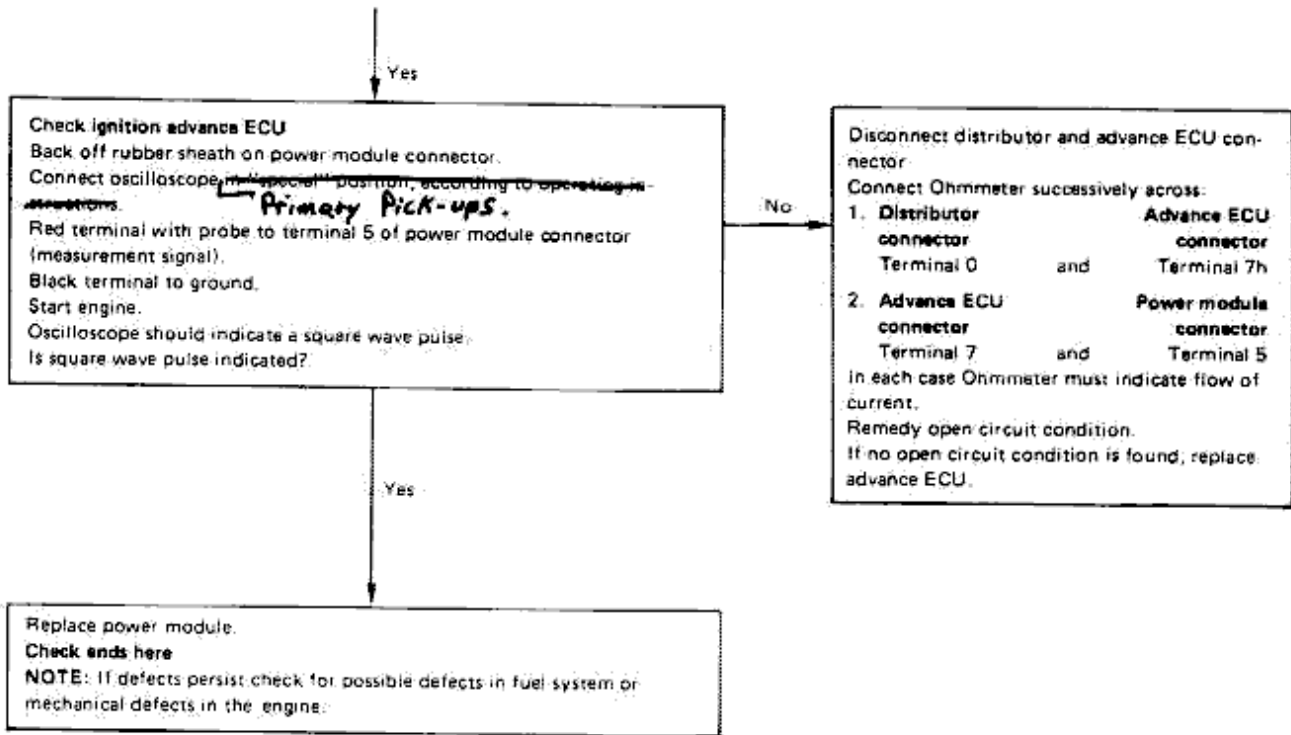
2. Second check
 Disconnect negative and positive battery terminals. Remove power module connector. Switch on ignition.

1. Check resistance of conductors across battery positive terminal and power module connector terminal 4 including conductors across negative terminal to power module connector terminal 2.
 Total resistance < 0.5 Ohm (note resistance of probes and associated leads).
 If this is not the case replace the cables.
2. Check resistance of conductors across battery positive terminal and coil terminal 15, as well as that of conductor from coil terminal 1 to power module connector terminal 1.
 Overall resistance < 0.5 Ohm (note resistance of probes and associated leads).
 If this is not the case replace the cables.
 If first and second checks are O.K., replace power module.



COMPLETE CAR



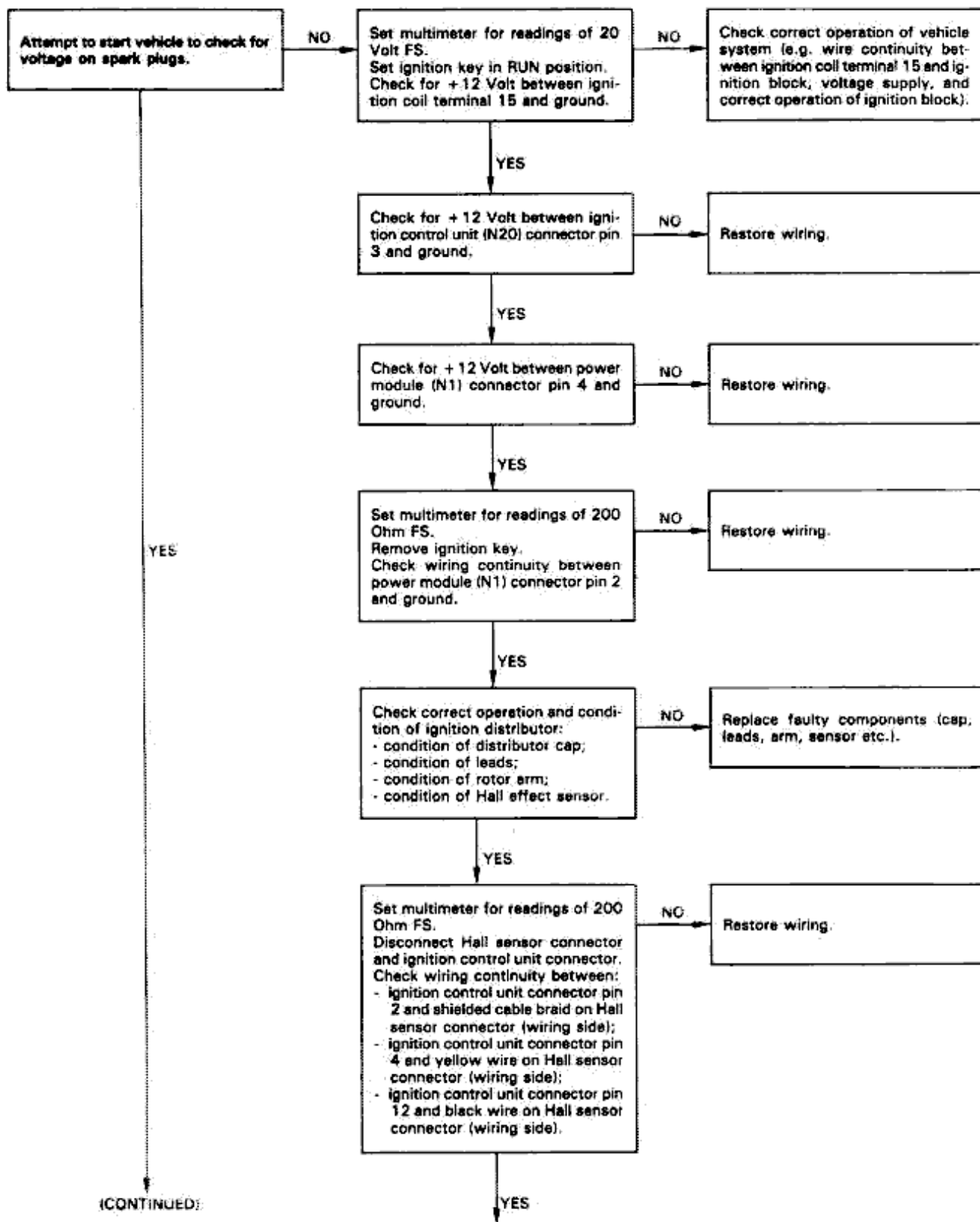


IGNITION SYSTEM DIAGNOSTICS

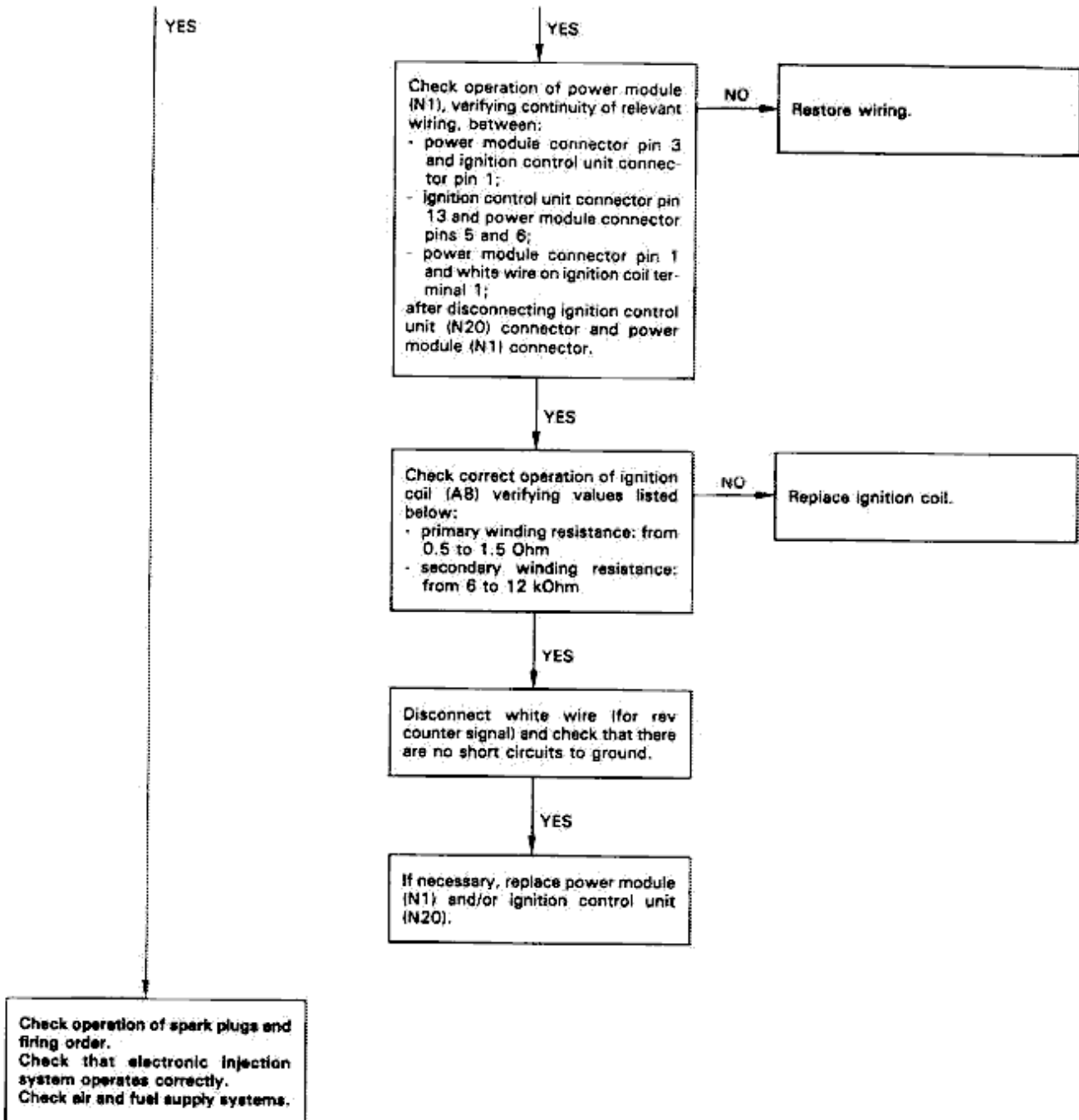
VS **milano**  *model only*

For the electrical references see: Group 05 - Electrical System - Engine Ignition.

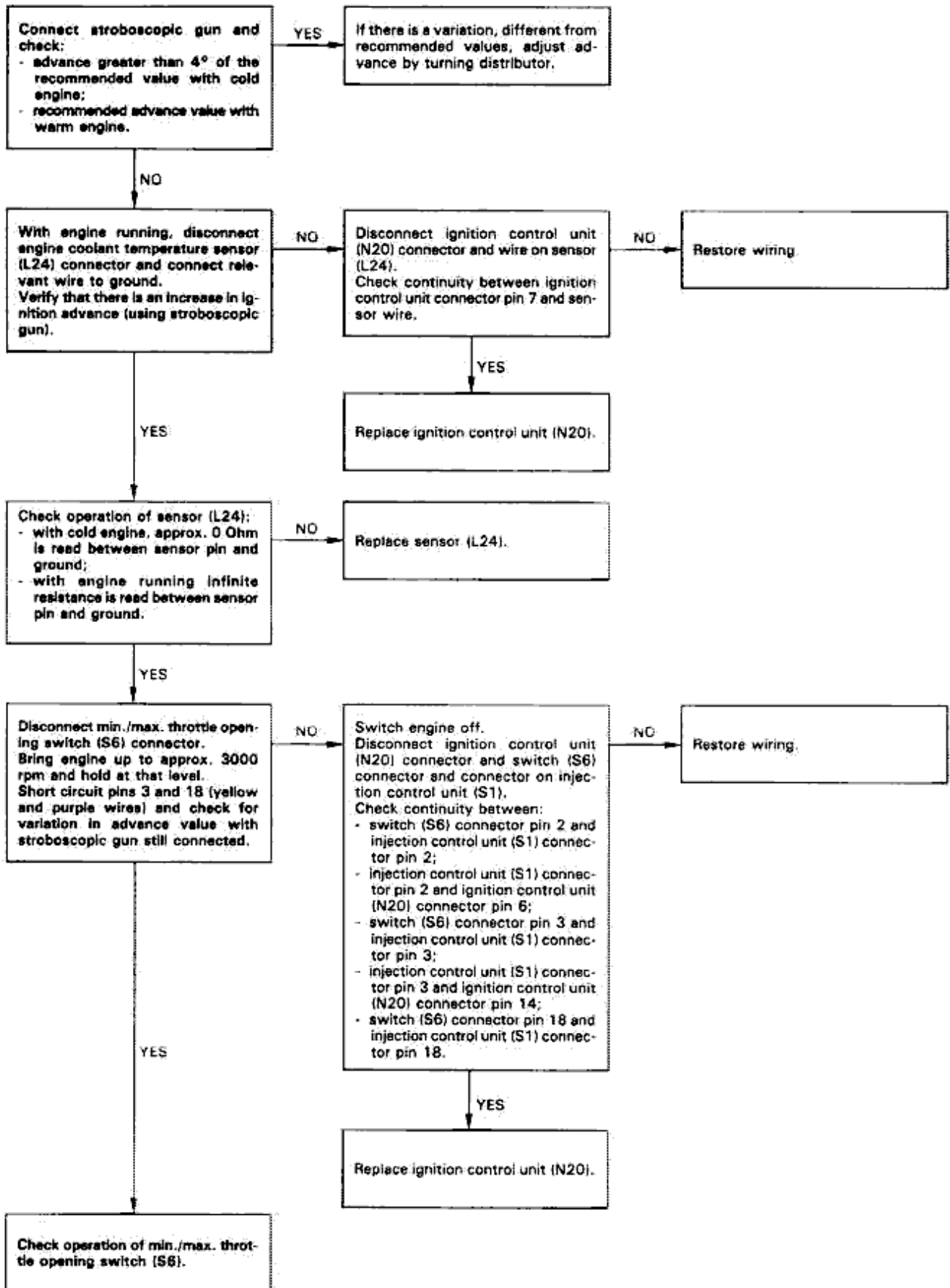
Engine fails to start



COMPLETE CAR

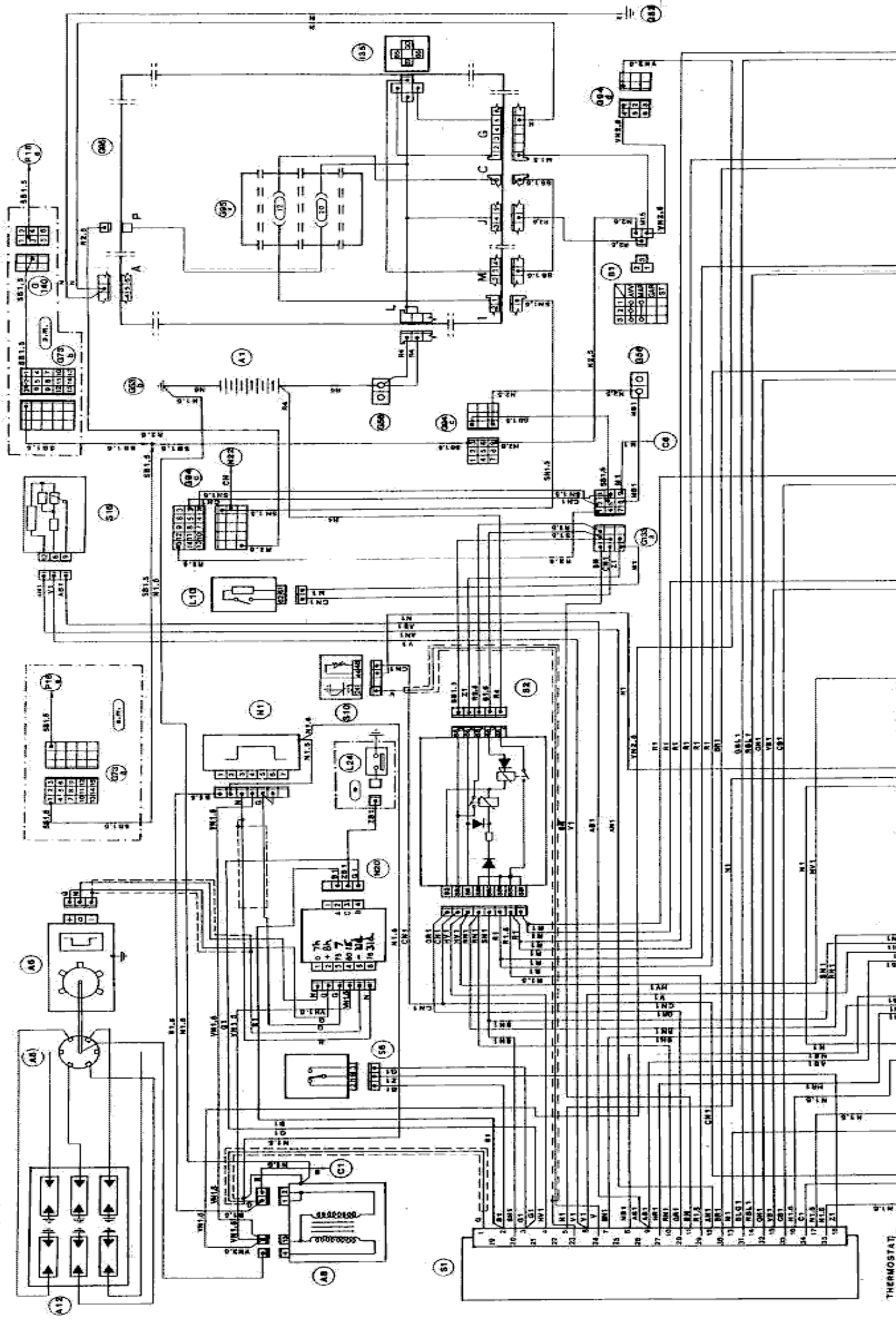


Ignition advance variation check



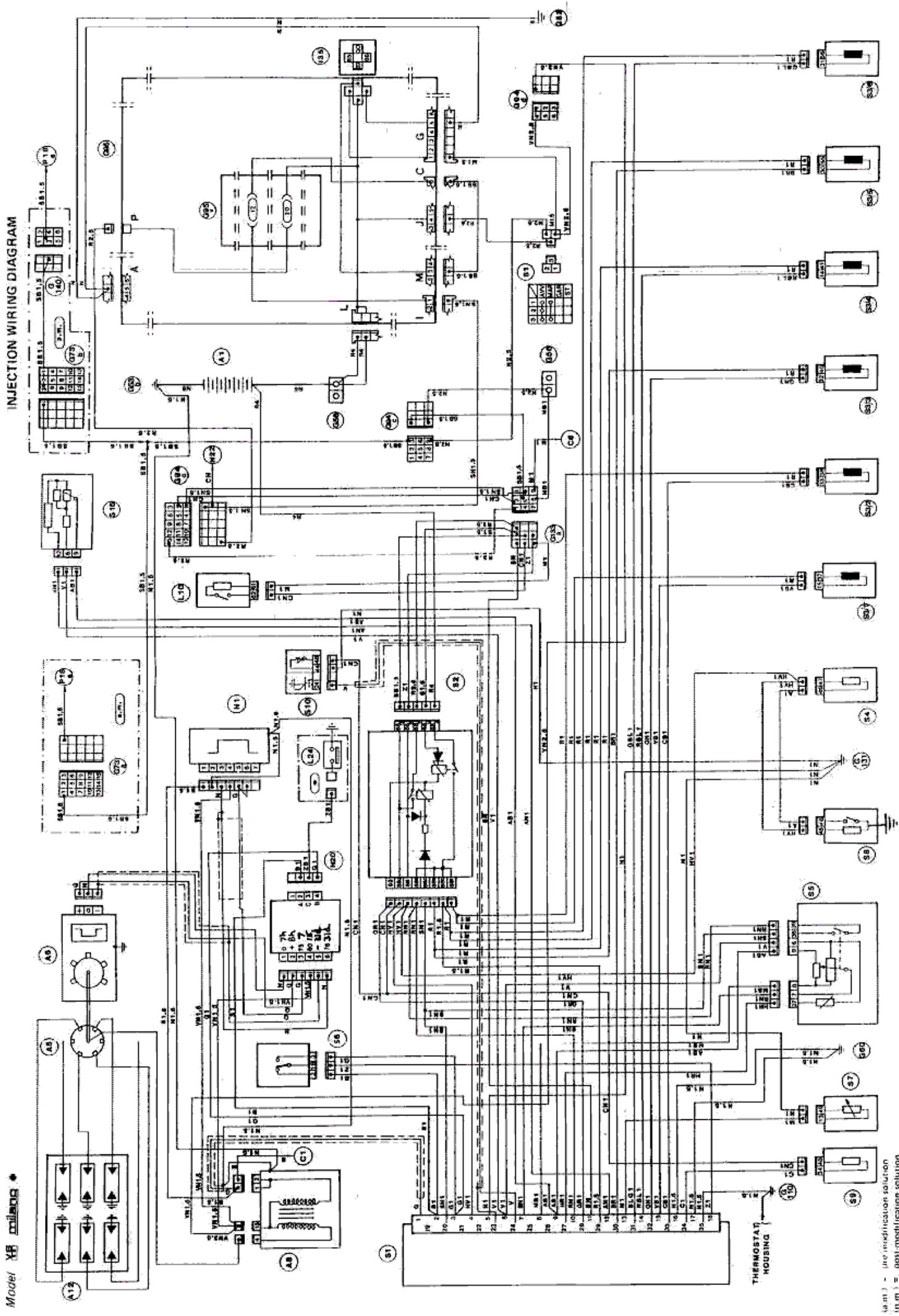
Model XB *Continental*

INJECTION WIRING DIAGRAM



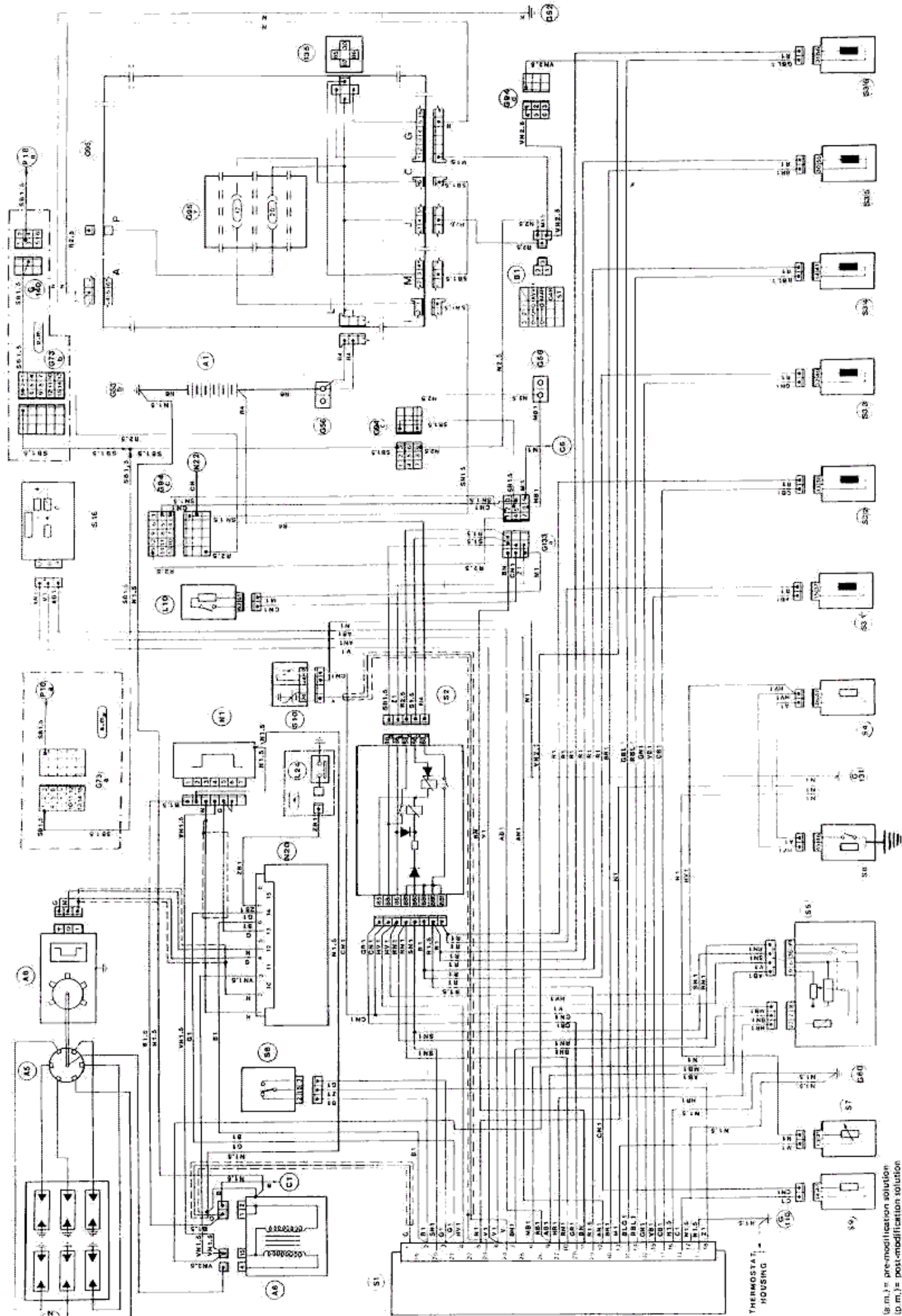
THERMOSTAT

INJECTION WIRING DIAGRAM



Model XB **milano**

(*) - pre modification solution
 (**) - post modification solution
 (*) Applicable only for vehicles equipped with engine coolant temperature sensor



(a m.) = pre-modification solution
 (p m.) = post-modification solution
 (*) Applicable only for vehicles equipped with engine coolant temperature sensor

MAINTENANCE OF MECHANICAL COMPONENTS AND BODY

CLUTCH

CHECK ON CLUTCH BRAKES FLUID LEVEL AND CHECK ON THE SYSTEM

Check that the level corresponds to the max mark on tank (2). Top up, if necessary, with the specified fluid. Check master cylinder (1) and operating cylinder for any oil leaks.

Clutch - brakes fluid

ATE "S"

AGIP Brake Fluid Super HD
IP Auto Fluid FR

If required, tighten unions to the specified torque, or overhaul or replace the components.

Tightening torques

Clutch piping

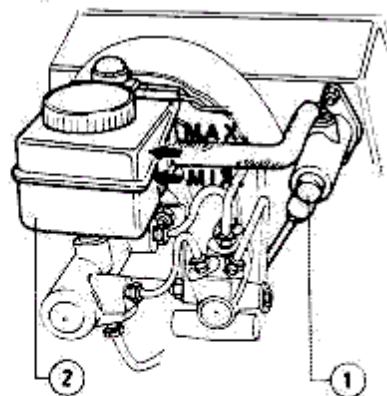
- Hoses

10 to 15 N·m
(7.4 to 11 ft·lb)
1 to 1.5 kg·m

Pipes

8 to 10 N·m
(5.9 to 7.4 ft·lb)
0.8 to 1 kg·m

Check that clutch pusher boot is intact.



- 1 Clutch master cylinder
2 Clutch - brakes fluid tank

GEARBOX DIFFERENTIAL

1. Oil level check

Remove filler plug (1) and check that oil level reaches the lower edge of the related hole. Top up if neces-

sary with the specified oil; clean plug and tighten it.

2. Oil change

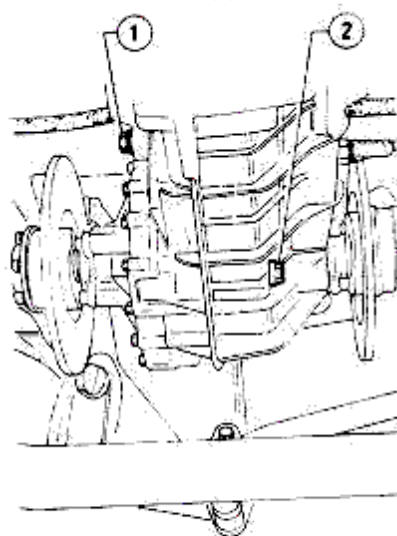
1. Remove drain plug (2) from sump and filler plug (1).
2. Drain the oil completely (wait 15 minutes at least); then clean drain plug (2) and tighten it.
3. Fill with the quantity and quality of oil specified through filler hole.

Gearbox differential fluid

Type

AGIP Rotra MP SX SAE 75 W/90
IP Pontiac HDS SAE 75 W/90
SHELL Spirax HD 80 W/90

Quantity
2.070 kg (4.56 lb)



- 1 Filler plug
2 Drain plug

TRANSMISSION

1. Propeller shaft

Visually inspect that front, rear and central joints and central support are in good condition.

2. Drive shafts

Check that boots are free from damage and grease leaks.

Replace them if necessary. Also check that constant velocity joints are in good condition.

FRONT AXLE AND SUSPENSION

CHECK

1. Set vehicle on lift.
2. Check for good condition and degree of wear suspension components. Replace all the worn components.
3. Check tightening of bolts and nuts (refer to Service Data and Specifications). If bolts and nuts are loosened, set the vehicle to nominal height corresponding to static load (refer to Check on Vehicle Height) and tighten the bolts and nuts loosened to the specified torque.
4. Check shock absorbers for any oil leaks or damage.

ADJUSTMENT OF WHEEL BEARINGS PRELOAD

After replacement or disassembly of bearings, carry out the related adjustment operating as follows. For bearing replacement refer to Group 21 - Steering Knuckles and Wheel Hubs.

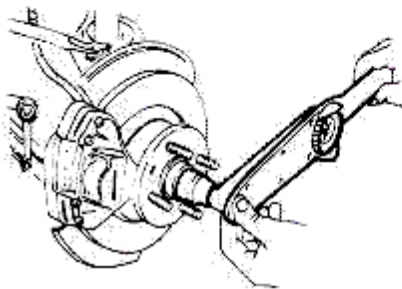
Grease bearings with the prescribed quantity of grease.

1. Lock the nut securing hub to 20 to 24 N·m (15 to 18 ft·lb; 2 to 2.5 kg·m) torque, rotating hub, at the same time, by 4 to 5 turns to facilitate bedding of bearings into their seats and to prevent bevel races from being damaged by rollers.
2. Loosen nut and re-tighten it to the prescribed torque 5 to 10 N·m (3.7 to 7.4 ft·lb; 0.5 to 1 kg·m) by means of torque spanner.

3. Adjust the front wheel hub bearing preload.

3a. *Vehicles not equipped with ABS wheel anti-lock system.*

(1) Unscrew nut by 90° and insert the split pin. If the nut notch and the hub support hole are not aligned, screw the nut to the minimum angle required to insert the split pin.



(2) By means of a mallet, strike the hub support end, and verify that washer is not blocked (washer shall result to be easily movable, by using a screwdriver as a lever, between washer and hub).

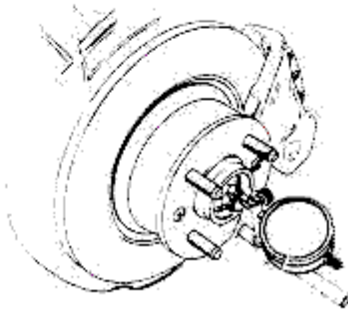
Should the washer be blocked, remove split pin and unscrew the nut enough to allow the split pin to be inserted into the hole on hub support, perpendicular to that previously used.

Strike the hub support end with a mallet; then repeat the washer backlash check.

3b. *Vehicles equipped with ABS wheel anti-lock system.*

(1) Mount a dial gauge on a magnetic base (or on a suitable support) so that its probe is aligned along the steering knuckle axis.

Preload the dial gauge by 1 mm (0.04 in) approx.



1 Dial gauge

(2) Move the wheel hub backwards and forwards and read backlash indicated on the dial gauge; this value must be within the prescribed values.

Front hub bearings backlash
G = 0.02 to 0.12 mm
(0.00079 to 0.00472 in)

(3) Refit the split pin as follows:

— If the backlash value is within 0.02 to 0.06 mm (0.00079 to 0.00236 in) unscrew the nut until the split pin can be inserted.

— If the backlash value is within 0.06 to 0.12 mm (0.00236 to 0.00472 in) screw the nut until the split pin can be inserted.

(4) Bend the split pin back and refit the hub cover.

REAR AXLE AND SUSPENSION

CHECK

1. Set vehicle on lift.
2. Check for any loosening, wear or damage in the components of rear axle and suspension.

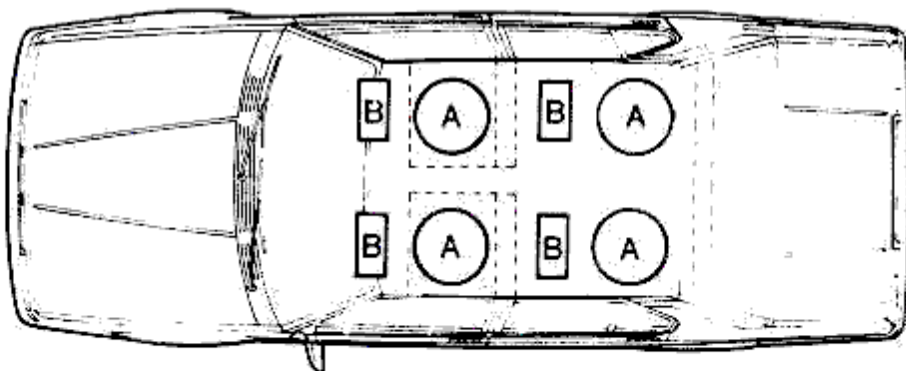
Replace all the worn components.

3. Check tightening of bolts and nuts (refer to Service Data and Specifications). If bolts and nuts are loosened, set the vehicle to nominal height corresponding to static load (refer to Check on Vehicle Height), and tighten the bolts and nuts loosened to the specified torque.
4. Check shock absorbers for any oil leaks or damage.

CHECK ON VEHICLE HEIGHT

PRELIMINARY OPERATIONS

- a. Set vehicle in running order, with fluids at max level, plus spare wheel.
- b. Check that tire pressure is that specified.
- c. Set vehicle on lift.
- d. Load the vehicle, arranging loads as per figure.



Static load equivalent to four passengers

Load equivalent to one passenger

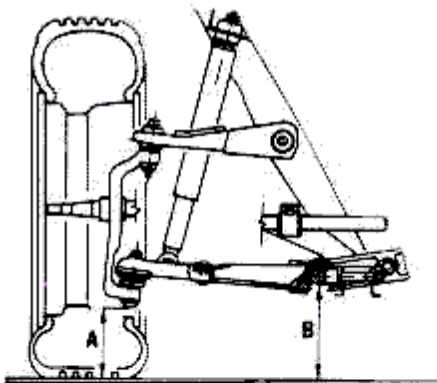
$$A + B = 490 + 245 = 735 \text{ N}$$

$$150 + 25 = 75 \text{ kg; } 110 + 55 = 165 \text{ (lb)}$$

- e. Raise vehicle, disconnect antiroll bars of front and rear suspensions, front and rear shock absorbers, and loosen the bolts which secure the Watt parallelogram struts to body.
- f. Shake vehicle a few times in order to obtain a good setting of suspensions.

FRONT HEIGHT

Check the front height measuring dimensions A and B shown in the figure



Front height dimension
 $B - A = 44 \pm 5 \text{ mm } (1.732 \pm 0.197 \text{ in})$

The dimension measurement is to be carried out for the front right suspension as well as front left suspension.

The difference in values between right and left suspensions must not exceed 5 mm (0.197 in).

Dimension measurement

Measure dimensions A and B, using the tools mentioned below and setting the tester's graduated movable stem in the fully withdrawn position.

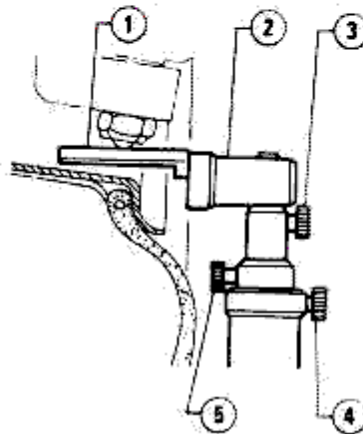
- Tool A.4.0146
- Tool A.4.0149
- Tool A.4.0151

Dimension A measurement

1. Position tool A.4.0146 on the vehicle resting plane.
2. Screw probe ① into upper hole of tool ② head. Release screws ④ and ⑤, then tighten screw ③ with the graduated stem fully withdrawn.

Rest the tool on the outer plane of ruler and skim lower end of hub support with the upper part of probe, as shown in the figure.

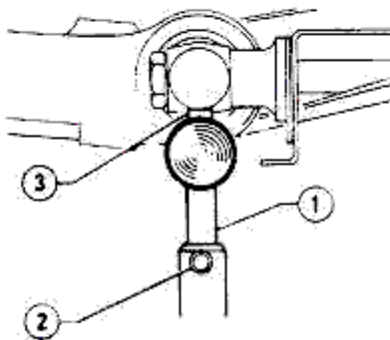
3. Tighten screws ④ and ⑤; the tool is now reset.



- 1 Probe
- 2 Tool for suspension height check
- 3 Screw
- 4 Screw
- 5 Screw

Dimension B measurement

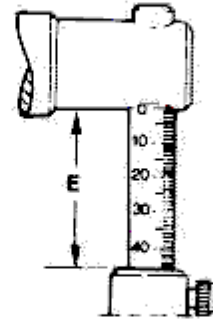
4. Move tool ① on inner plane of ruler; release screw ②, withdraw the graduated stem until it skims the lower part of lever support with probe ③ head, as shown in the figure; then tighten screw ②.



- 1 Tool for suspension height check
- 2 Screw
- 3 Probe

Measure the real dimension of front height on the graduated stem, in correspondence with the upper edge of sleeve.

$$E = B - A$$



REAR HEIGHT

Check the rear height by measuring, with a surface gauge, placed on a ruler parallel to floor plane, the C and T dimensions specified, obtained by tracing three straight lines parallel to floor plane, through points 1, 2 and 3, respectively (refer to the following figure).

Points 1 and 3

Axis of the bolt securing Watt parallelogram to body.

Point 2

Axis of the bolts securing Watt parallelogram to rigid axle.

Dimension T measurement

By means of a surface gauge, measure dimensions X and Y, as indicated in the following figure.

The T dimension is the difference obtained from $X - Y$.

Dimension C measurement

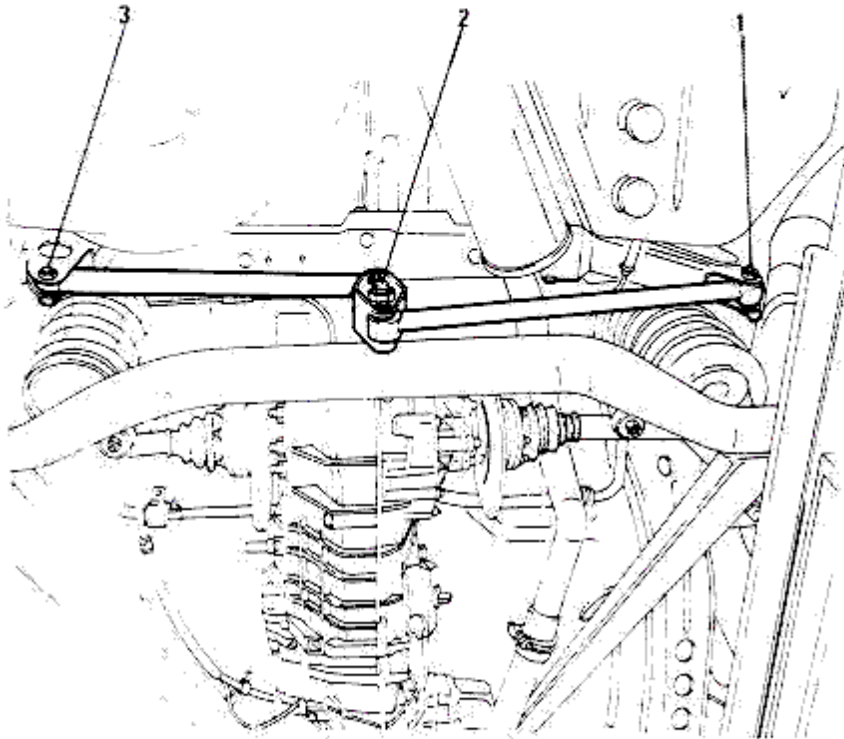
By means of a surface gauge, measure dimension Z, as indicated in the figure.

The C dimension is the difference obtained from $Y - Z$.

Vehicle rear height dimensions

$$T = x - y = 83 \pm 5 \text{ mm } (3.27 \pm 0.2 \text{ in})$$

$$C = y - z = 13 \pm 5 \text{ mm } (0.51 \pm 0.2 \text{ in})$$



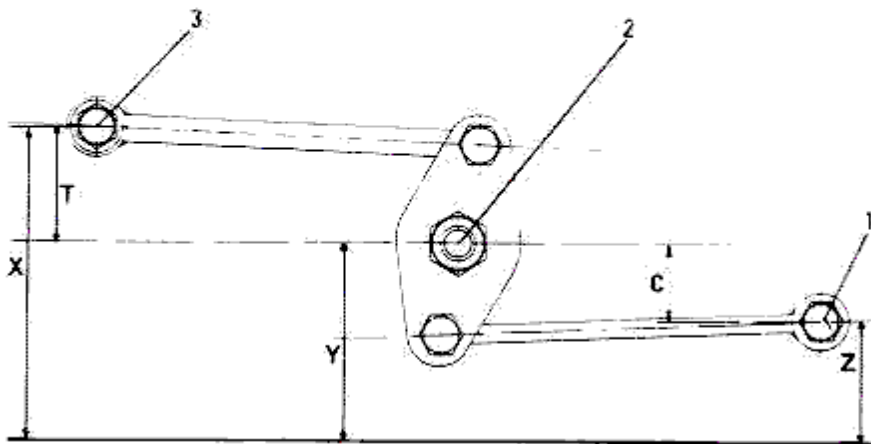
Front height

This adjustment is obtained by rotating the torsion bars with respect to the references on front levers and on rear housings. The different number of teeth of the torsion bar ends (front: 35 teeth, rear: 34 teeth) permits a minimum height adjustment (on both couplings) of about 2.5 mm (0.1 in) to be obtained when moving torsion bars by one tooth. The diameter of torsion bars mounted on the vehicle in object is 22.8 mm (0.90 in).

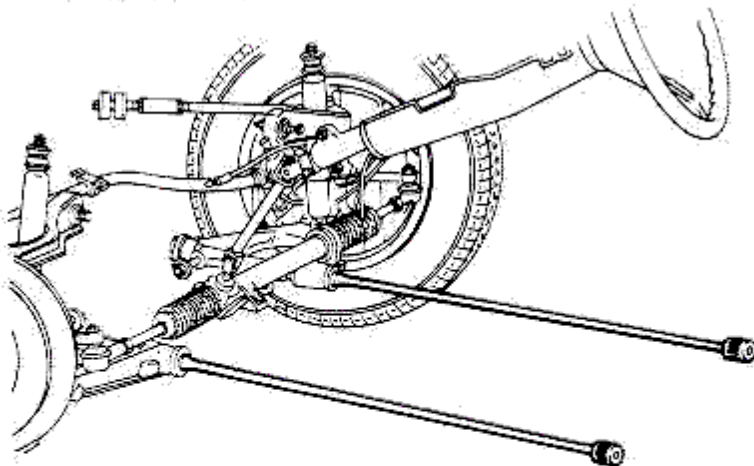
To correct the vehicle height, operate as per the table below, taking into account that the indications refer to the suspensions seen from the rear side.

ROTATION DIRECTION OF TORSION BARS FOR HEIGHT ADJUSTMENT

Adjustment	Left torsion bar	Right torsion bar
Lower height	Counter-clockwise rotation	Clockwise rotation
The height dimension increases		
Upper height	Clockwise rotation	Counter-clockwise rotation
The height dimension decreases		



HEIGHT ADJUSTMENT



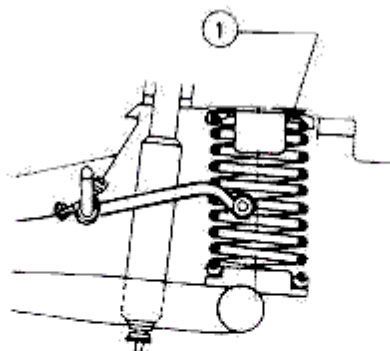
If basic torsion bars are to be replaced, refer to Group 21 - Service Data and Specifications - General Specifications - Basic Bar Replacement.

Rear height

This adjustment is to be carried out by shimming the springs; to do this proceed as follows:

1. Detach axle shaft from wheel side, disconnect the struts connecting Watt parallelogram to body, raise vehicle with a column lift fitted with tool A.2.0075, support vehicle with stands and remove wheels.
2. Lower the lift and axle until springs are completely unloaded.
3. Restore the height values by inserting the required shims ① between upper pillow and body. Shims are available as spare part, with the following dimensions:

7 – 14 – 21 mm
(0.276 – 0.552 – 0.8268 in)



① Adjusting shims

4. If 21 mm (0.8268 in) adjustment is exceeded, the springs should be replaced; the replaced spring must be of the same type.

5. Reconnect the detached parts by reversing the order of removal. Take the utmost care when securing the Watt parallelogram struts to body; this operation, in fact, is to be carried out with the vehicle in the nominal height conditions.

WHEEL ALIGNMENT

CHECK ON FRONT WHEELS ALIGNMENT

To carry out the check and adjustment of front wheels alignment, perform the following preliminary operations.

- a. Check that tire pressure is that specified (refer to: Wheels and Tires).
- b. Set the vehicle to the nominal height corresponding to the static load.
- c. Measure the front height dimension E and dimensions C and T related to rear height (refer to: Check on Vehicle Height).

- d. Check for any rim deformation.
- e. Lock the brake pedal in the fully pressed position in order to prevent wheels from turning, when moving them from side to side on rotating plates.
- f. Shake the front part of the vehicle to allow the silent blocks to fall into their natural position.

1. Toe ^{IN} ~~OUT~~

On aligned wheels, check that the steering wheel spokes are centered. If required, withdraw the steering wheel and center the spokes.

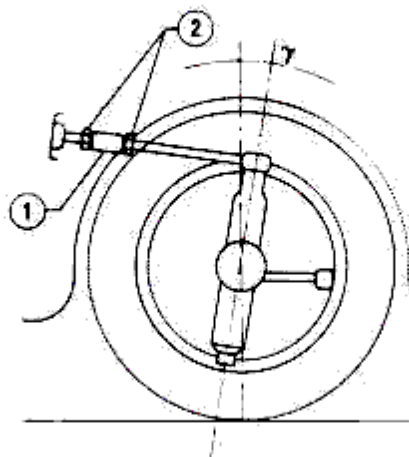
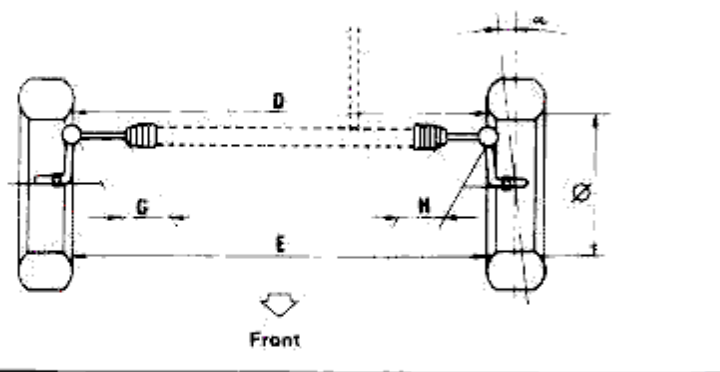
- a. Using suitable equipment check that the toe ^{IN} ~~OUT~~ value is that specified.

^{IN}
Toe ~~out~~ valve

E - D mm (in)	Angle α	Rim diameter mm (in)
1 ± 1 E: 0.040 ± 0.040	0.08° 9'	390 (15.4)

The following condition related to tie rod length equality is also to be checked.

G = H

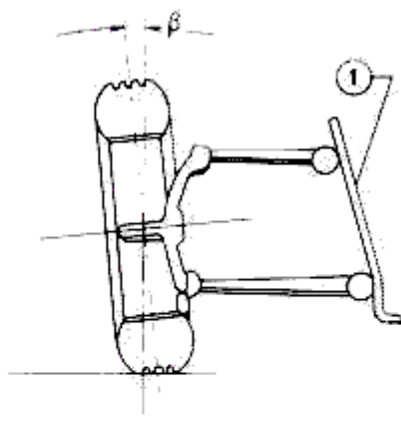


- 1 Bush
- 2 Lock nuts

b. If required, adjust the toe-out value, as follows.

- Release lock nuts of steering rods.
- Rotate the side tie rods suitably until the specified toe-out value is obtained.
- Tighten the lock nut to the specified torque.

Ⓣ : Tightening torque
 Lock nut securing ball joint on steering rod
 54 to 88 N·m
 (40 to 65 ft·lb;
 5.5 to 9 kg·m)

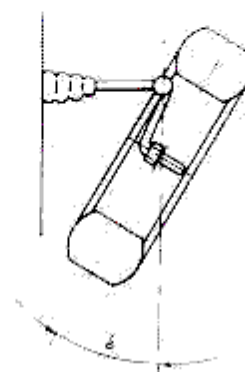


- 1 Shim

Slight caster variations, within the tolerance range allowed, permit a slight drift of vehicle to be adjusted.

4. Steering lock

$$\delta = 30^\circ$$



c. Re-check the toe-out value. The toe-out value varies by $\sim 35'$ on one wheel (3.5 mm; 0.138 in - on dimension D-E) when rotating one steering rod by one turn.

2. Camber angle

Checking is to be performed on both wheels.

$$\beta = -30' \pm 30'$$

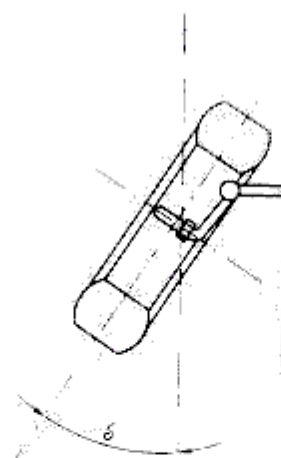
The max difference between right and left wheel must be $40'$. The camber value varies by $15'$, when adding or removing one shim (1).

3. Caster angle

Checking is to be performed on both wheels.

$$\gamma = \overset{4^\circ}{\cancel{30^\circ}} \pm 30'$$

The max difference between right and left wheel must be $20'$. If the caster angle is not that specified adjust by loosening lock nuts (2) and rotating longitudinal arm bush (1). Each time bush (1) is rotated by 1 turn, a variation of $45'$ is obtained on each tire.



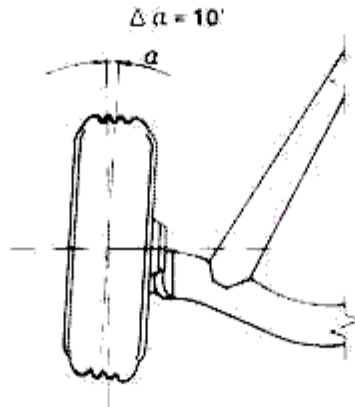
CHECK ON REAR WHEELS ALIGNMENT

The following angles cannot be adjusted.

1. Toe-in angle

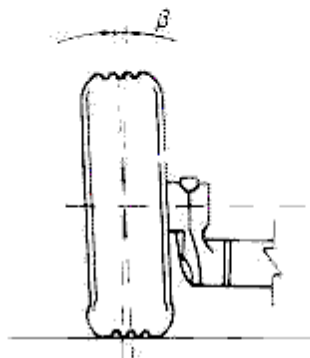
$$\alpha = 0^\circ \pm 10'$$

Max difference between right and left wheel



2. Camber angle

$$\beta = 0^\circ \pm 30'$$



Max difference between right and left wheel

$$\Delta \beta = 20'$$

FRONT AND REAR BRAKES BRAKE SYSTEM

1. Check on brake system:

- Visually check for any damage and oxidation in the piping of the hydraulic brake system. Also check that piping is correctly secured.
- Check for any fluid leaks in the hydraulic system unions.
- If required, tighten unions to the specified torque.

T: Tightening torque

- Pipes
10 to 12 N·m
(7.4 to 8.8 ft·lb.)
1 to 1.2 kg·m)
- Hoses
10 to 15 N·m
(7.4 to 11 ft·lb.)
1 to 1.5 kg·m)

d. Check for restrictions or cracks in the servobrake vacuum intake. Also check that it is correctly secured.

2. Check on brakes fluid level

- Check that the fluid level reaches the max mark indicated on tank. Top up if necessary, with the proper fluid.

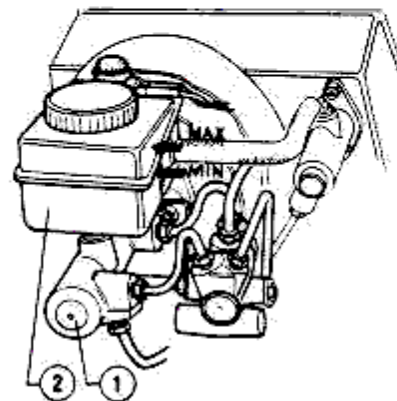
Brakes - clutch fluid

ATE "S"

AGIP Brake Fluid Super HD

IP Auto Fluid FR

- If fluid level is low, check the braking system to identify any leaks.



- Brake master cylinder
- Clutch-brake fluid tank

3. Brake fluid draining

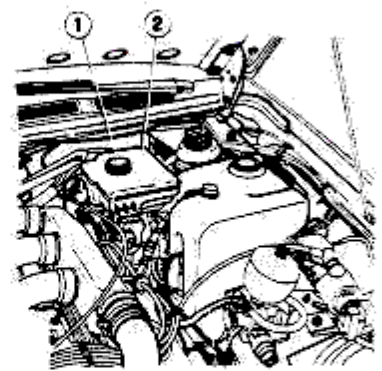
3a. Vehicles not equipped with ABS wheel antilock system.

Connect a hose to bleeder screws of front and rear wheels, and drain the brake system fluid into a container.

3b. Vehicles equipped with ABS wheel antilock system

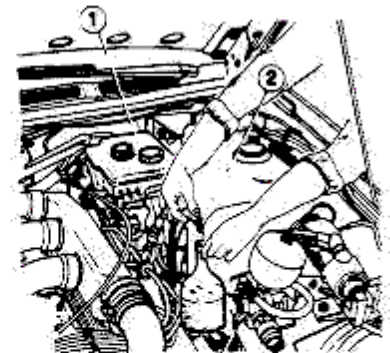
Proceed as indicated in step 3a. and drain brake and clutch fluid from the tank as follows:

- Remove plug 1 from tank 2



- Plug
- Brake and clutch fluid tank
- Electric pump supply hose

(2) Detach supply hose 2 from electric pump 3 and collect the fluid draining directly from the tank 1 in a suitable container.



- Brake and clutch fluid tank
- Electric pump supply hose
- Electric pump

CAUTION:

Fluid is corrosive. Do not drop brake fluid on painted surfaces.

4. System refill






Refill system with new oil and bleed air from the system. (Refer to: Group 22 - Brake System Bleeding) Use only the specified fluids, taken from original sealed tins to be opened only when ready to use. The filling operation is to be carried out with the filter inserted into tank.

WARNING

If brake pedal travel is long and spongy, it means that air bubbles are present. If so, repeat system bleeding.

Brake booster check

1. Check wear degree of vacuum hose and the related connections. Check also that brake booster is free from dents.
2. Check for any cracks or restrictions in the vacuum intake hose. Also ensure that it is correctly secured.

Front discs	Discs thickness wear limit
Models  milano   milano 	$S = 20 \text{ mm}$ (0.787 in.) 

FRONT BRAKES

1. Check on pads wear and replacement.

Pads are to be replaced when the related sensors contained in the pads indicate pad wear to the ALFA ROMEO Control.

If pads need to be replaced proceed as follows:

- a. Remove front wheels.
 - b. Remove upper pin and cross-shaped spring of each caliper, and check that pad thickness is not near the min value allowed.
 - c. If pads are replaced, withdraw the other pin, detach the wear indicator from the connector located in the engine compartment, and disassemble pads.
 - d. Move pistons backward, check orientation and install the new pads with the related wear indicator.
 - e. Insert the first pin, the spring and the second pin; connect the wear indicator.
- Install wheels.

2. Check on brake discs

- a. With pads disassembled, check degree of wear on brake discs.

REAR BRAKES

1. Check on pad wear and replacement





Pads are to be replaced when the related sensors contained in the pads indicate pad wear to the ALFA ROMEO Control.

If pads need to be replaced proceed as follows:

- a. Remove safety springs, pins and springs from rear calipers.
 - b. Move the pad-disc backlash adjusting devices backward, then withdraw the pads.
- Check that pad thickness is not near the min value allowed.
- If so, replace them.
- c. Install pads directing them with the arrow towards disc rotation; insert pins, springs and safety springs.
 - d. Adjust pad-disc backlash.

2. Brake disc check

Check degree of wear on brake discs

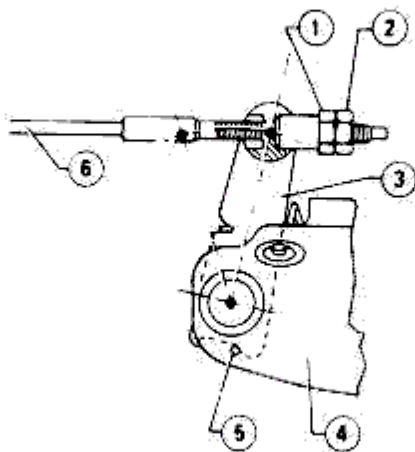
Rear discs	Discs thickness wear limit
Models  milano   milano 	$S = 8 \text{ mm}$ (0.315 in.)



PARKING BRAKE

ADJUSTMENT

1. Check that the parking brake lever is in the released position.
2. Position nut ① to eliminate the end play of cable ⑥, without moving levers ③ from the released position.
3. Tighten lock nut ②.
4. Check that rear wheels locking occurs within the 4th and 6th notch of scroll gear of parking brake control lever.



- 1 Adjusting nut
- 2 Securing lock nut
- 3 Plungers control lever
- 4 Brake caliper
- 5 Lever end-of travel pin
- 6 Parking brake control cable

5. Check the following

- With control lever in the released position, the levers will also be in the released position against the end-of travel pin, and the backlash between pads and discs must be that specified (refer to Group 22 Service Data and Specifications - Checks and Adjustments).
- When operating the control lever, the cable must slide freely and no end play must be present
- When parking brake lever is moved one notch, the warning lamp must illuminate and then go off, as soon as lever is set in the rest position
- The parking lever maneuverability, must be easy and smooth and, when the lever is engaged the hooking tooth must enter its seat in the scroll gear without seizing

(ABS) WHEEL ANTI-LOCK SYSTEM

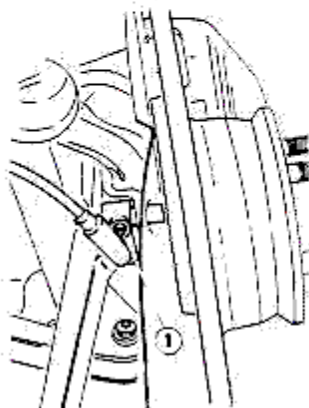
AIR GAP ADJUSTMENT BETWEEN FRONT IMPULSE PICK-UP AND IMPULSE EMITTING WHEEL

• *New impulse pick-up installation*

1. Loosen air gap adjustment screw ①
2. Push the impulse pick-up against the impulse emitting wheel (a plastic shim with thickness equal to the necessary air gap is located on the impulse pick-up head).
3. Keeping the impulse pick-up against the impulse emitting wheel, tighten the screw adjusting air gap ① to the prescribed torque.

Ⓣ : Tightening torque

Air gap adjustment screw between impulse pick-up and impulse emitting wheel
 2.4 to 3 N·m
 (1.74 to 2.17 ft·lb;
 0.24 to 0.3 kg·m)

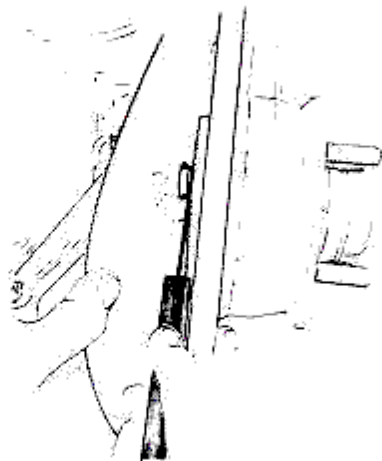


1 Air gap adjustment screw between impulse pick-up and impulse emitting wheel

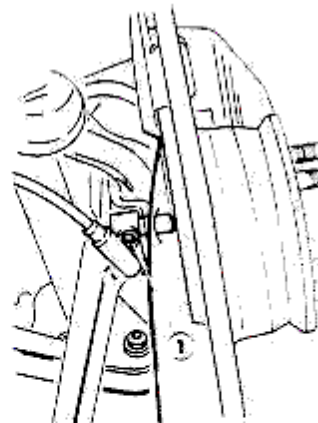
• *Used impulse pick-up installation*

1. Using a thickness gauge, check that the air gap between impulse pick-up and impulse emitting wheel is that prescribed, performing the same check two or three times with the impulse emitting wheel in different positions.

Air gap between front impulse pick-up and impulse emitting wheel
 $t = 0.7 \text{ mm (0.028 in)}$



2. If this value is not measured, loosen the screw adjusting air gap ①.



1 Air gap adjustment screw between impulse pick-up and impulse emitting wheel

3. Insert the shim equal to the prescribed air gap ($t = 0.7 \text{ mm (0.028 in)}$) between impulse pick-up and impulse emitting wheel.
4. Keeping impulse pick-up, shim and impulse emitting wheel together, tighten the adjustment screw to the prescribed torque.

Ⓣ : Tightening torque

Air gap adjustment screw between impulse pick-up and impulse emitting wheel
 2.4 to 3 N·m
 (1.74 to 2.17 ft·lb;
 0.24 to 0.3 kg·m)

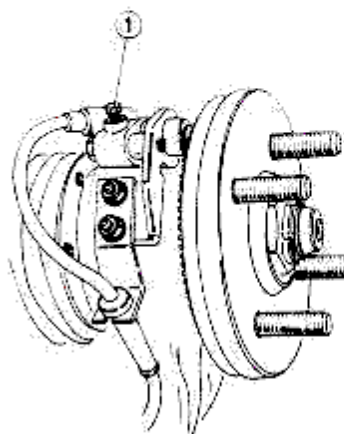
5. With the impulse emitting wheel in two or three different positions, check that the air gap is that prescribed.

AIR GAP ADJUSTMENT BETWEEN REAR IMPULSE PICK-UP AND IMPULSE EMITTING WHEEL

• *New impulse pick-up installation*

1. Loosen air gap adjustment screw ①.
2. Push the impulse pick-up against the impulse emitting wheel (a plastic shim with thickness equal to the necessary air gap is located on the impulse pick-up head).
3. Keeping the impulse pick-up against the impulse emitting wheel, tighten the screw adjusting air gap ① to the prescribed torque.

Ⓣ : Tightening torque
 Air gap adjustment screw between impulse pick-up and impulse emitting wheel
 2.4 to 3 N·m
 (1.74 to 2.17 ft·lb;
 (0.24 to 0.3 kg·m)

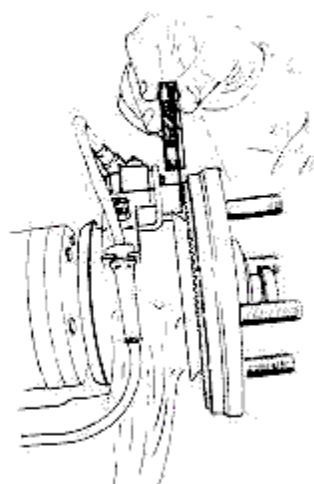


1 Air gap adjustment screw between impulse pick-up and impulse emitting wheel

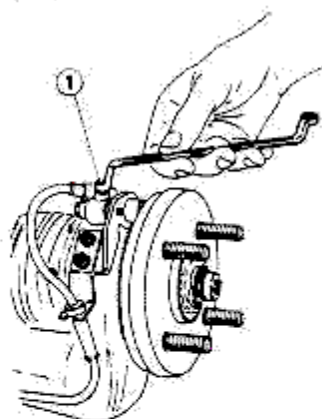
• *Used impulse pick-up installation*

1. Using a thickness gauge check that the air gap between impulse pick-up and impulse emitting wheel is that prescribed, performing the same check two or three times with the impulse emitting wheel in different positions.

Air gap between rear impulse pick-up and impulse emitting wheel
 $t = 1.1 \text{ mm (0.043 in)}$



2. If this value is not measured, loosen the screw adjusting air gap ①.



1 Air gap adjustment screw between impulse pick-up and impulse emitting wheel

3. Insert the shim equal to the prescribed air gap ($t = 1.1 \text{ mm (0.043 in)}$) between impulse pick-up and impulse emitting wheel.
4. Keeping impulse pick-up, shim and impulse emitting wheel together, tighten the adjustment screw to the prescribed torque.

Ⓣ : Tightening torque
 Air gap adjustment screw between impulse pick-up and impulse emitting wheel
 2.4 to 3 N·m
 (1.74 to 2.17 ft·lb;
 0.24 to 0.3 kg·m)

5. With the impulse emitting wheel in two or three different positions, check that the air gap is that prescribed.

STEERING SYSTEM

CHECK ON THE UNIT

1. Check for seizing or stiffness when the steering wheel is moved in both directions.
2. Rotate steering wheel clockwise and counterclockwise, and check for excessive backlash.
3. Tighten (where required) the steering box connection points (refer to: Group 23 - Service Data and Specifications - Tightening Torques).
4. Check rack rubber boots are in good condition; replace them if required.
5. Check ball and flexible joints of steering rods; replace them if worn.

CHECK ON POWER STEERING TANK OIL LEVEL

Check the oil level in the power steering system tank and check system tightness.

Power steering oil

- AGIP ATF Dexron II 11297
- IP Dexron Fluid II 11297
- SHELL Dexron II 10709 D 20137

TIRES

TIRE PRESSURE CHECK

With the tires at ambient temperature check that pressure is at the specified values; restore if necessary (refer to: Wheels and Tires). The spare wheel must be at the highest value.

BODY

LOCKS AND HINGES

1. Lubricate locks and hinges.
2. Adjust lock strikers.

SEAT BELTS

WARNING

- If seat belts are to be washed, do not use chemical detergents or solvents, since they could damage the buckles.
- After a serious accident involving belt stress, replace same, even if apparently not damaged.

1. Check anchors making sure they are not loose on mountings.
2. Check seat belts degree of wear.

3. Check for proper working condition of buckles and tongues.
4. Fasten seat belts and check if they are promptly locked if a sudden movement occurs. If not so, check retractor locking system.

If the condition of any seat belt component is doubtful, replace the whole belt assembly.

T : Tightening torque
 Seat belt screws
 28 to 44 N·m
 (20.5 to 32 ft·lb)
 2.8 to 4.4 kg·m

TROUBLE DIAGNOSIS AND CORRECTIONS

TRANSMISSION

Condition	Probable cause	Corrective action
Clutch slips	<p>(Engine r.p.m. does not correspond to vehicle speed, particularly when accelerating or going uphill).</p> <p>(Trouble diagnosis procedure)</p> <ul style="list-style-type: none"> - Engage parking brake - Press clutch pedal and engage 4th speed - Increase engine speed, and gradually release the clutch pedal; if vehicle does not move and engine does not stop, clutch is slipping. 	
	<ul style="list-style-type: none"> • Gasket worn or wet with oil • Insufficient load of pressure plate diaphragm spring 	<p>Replace the worn components</p> <p>Replace pressure plate</p>
Clutch noisy (Trouble diagnosis procedure)		
<ul style="list-style-type: none"> - Noisy when pressing the pedal - Noisy when clutch is engaged 	<ul style="list-style-type: none"> • Thrust bearing and/or support damaged • Clutch unit faulty 	<p>Replace thrust bearing and/or support</p> <p>Check clutch</p>
Noisy with vehicle stationary (clutch checked) (gearbox in neutral)	<ul style="list-style-type: none"> • Propeller shaft and/or related support faulty 	<p>Check propeller shaft and related supports</p>
Noisy when running (clutch checked)		
<ul style="list-style-type: none"> - Noisy only when gearbox is engaged - Noisy also with gearbox to neutral - Noisy during both acceleration and deceleration and pick-up - Noisy when taking a curve 	<ul style="list-style-type: none"> • Oil level in the gearbox-differential casing insufficient • Bearings damaged • Gears worn or damaged • Bearings damaged • Differential and/or wheel bearings damaged • Pinion - crown mating defective • Axle shafts and related joints damaged • Differential faulty 	<p>Top-up and eliminate any leaks</p> <p>Replace bearings</p> <p>Replace gears</p> <p>Replace bearings</p> <p>Replace bearings</p> <p>Check mating</p> <p>Replace the faulty components</p> <p>Check</p>

COMPLETE CAR

Condition	Probable cause	Corrective action
<p>Gear engagement/disengagement difficult</p> <p>– If engagement is noisy</p> <p>– If engagement is not noisy</p>	<p>(Trouble diagnosis procedure)</p> <p>– Disengage clutch and engage reverse gear</p> <p>– Shift into neutral and, after a short interval, engage the reverse gear.</p> <ul style="list-style-type: none"> • Declutching defective • Outer and/or inner gearbox linkage faulty • Synchronizers inefficient 	<p>Check clutch and related control</p> <p>Check linkage</p> <p>Replace synchronizers</p>

SUSPENSION

Condition	Probable cause	Corrective action
<p>Noisy when running</p>	<p>Make sure that wheels are correctly secured</p> <ul style="list-style-type: none"> • Connections of shock absorber and/or suspension arms damaged • Shock absorbers unloaded • Wheel bearings damaged 	<p>Replace the faulty components</p> <p>Replace</p> <p>Replace</p>
<p>Vehicle drifts</p>	<ul style="list-style-type: none"> • Tires defective or incorrect pressure • Wheel alignment incorrect • Resistance from brakes • Faults in the steering wheel linkage 	<p>Check</p> <p>Check and restore</p> <p>Check brakes</p> <p>Check linkage</p>

STEERING WHEEL

Condition	Probable cause	Corrective action
<p>Steering wheel jerks (suspensions checked)</p>	<ul style="list-style-type: none"> • Steering wheel linkage connection defective • Steering box loosened or damaged 	<p>Check</p> <p>Check and restore</p>

COMPLETE CAR



Condition	Probable cause	Corrective action
Steering wheel stiff and/or noisy (suspension checked)	Make sure that tires are correctly inflated <ul style="list-style-type: none"> • Power steering inefficient • Power steering pump and/or drive belts faulty 	Check and restore Check

BRAKES

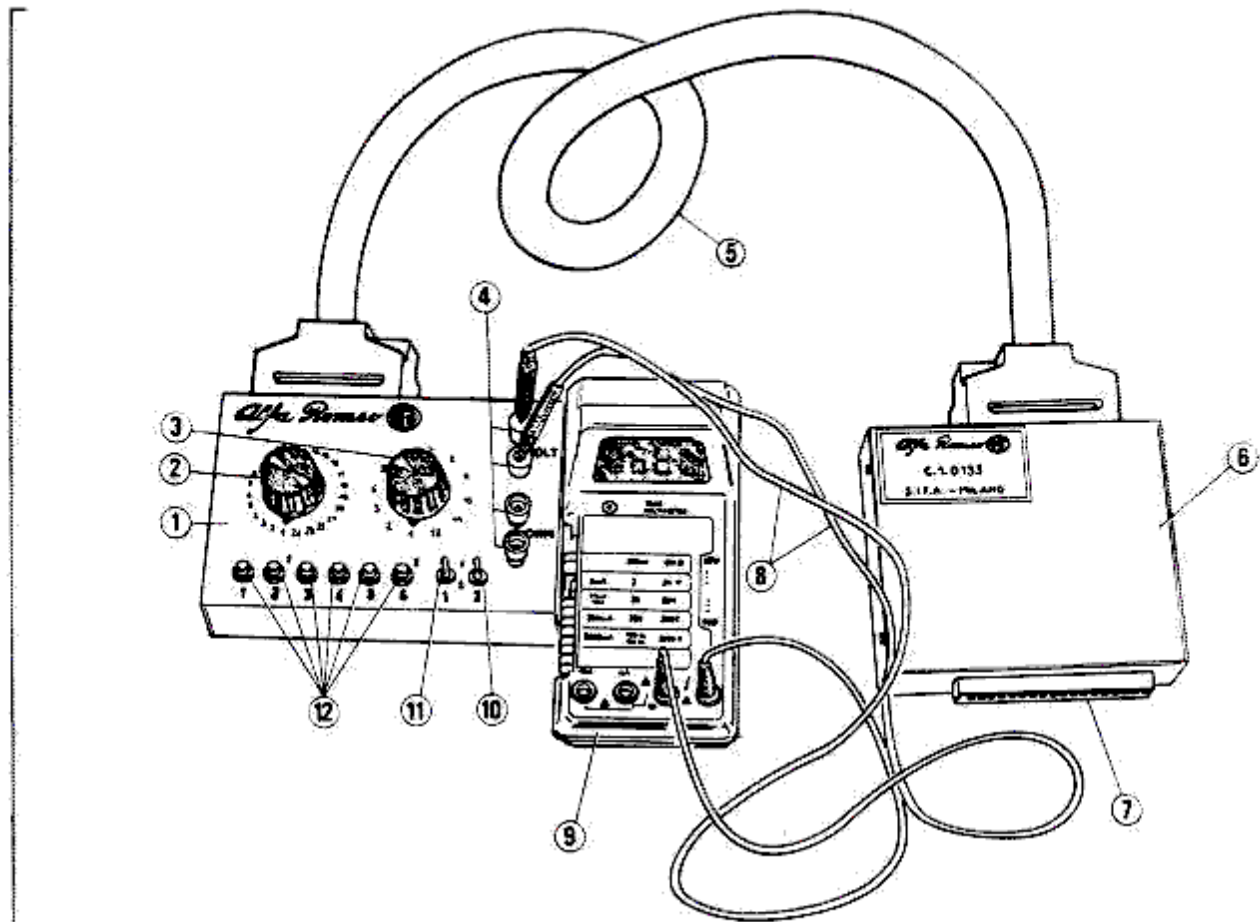
Condition	Probable cause	Corrective action
Poor braking action <ul style="list-style-type: none"> – Pedal rises against driver's feet – Pedal lowers; its travel is long 	(Trouble diagnosis procedure) <ul style="list-style-type: none"> – with engine stopped, press brake pedal repeatedly – start engine keeping brake pedal pressed <ul style="list-style-type: none"> • Servobrake inefficient • Pads worn or wet with oil • Fluid leaks from system • Master cylinder and/or plungers inefficient • Air in the system 	Replace Replace and eliminate any leaks Check and restore Check and restore Carry out bleeding
Vehicle drifts when braking (suspensions checked)	<ul style="list-style-type: none"> • Tires pressure incorrect • Pads and discs worn or wet with oil • Brake calipers faulty 	Restore correct pressure and check tires Clean and/or replace. Eliminate any leaks Check
Vehicle held back when running	<ul style="list-style-type: none"> • Parking brake faulty • Brake master cylinder and/or calipers faulty • Control linkage sticking 	Check and adjust Check Check and adjust
Noisy and vibrations when braking	<ul style="list-style-type: none"> • Pads deformed or wet with brake fluid • Brake discs scratched 	Replace pads and eliminate any leaks Grind or replace discs

DIAGNOSIS PROCEDURE OF THE (ABS) MARK II WHEEL ANTILOCK SYSTEM

CAUTION :

- Prior to beginning the diagnosis procedure, refer to the indications given in "Group 22 - Troubleshooting for the (ABS) MARK II Wheel Antilock Braking System".
- Reference should be made to the wiring diagram shown later and cabling shown in Group 40.
- The  warning light is indicated in the text with the symbol .

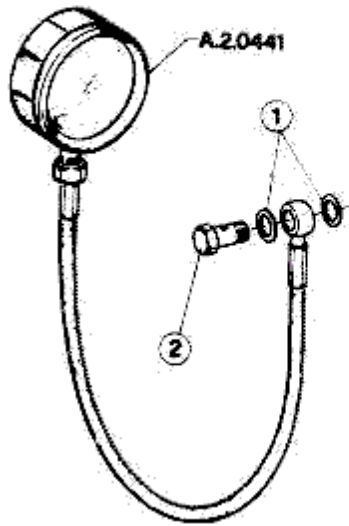
DIAGNOSTIC INSTRUMENTATION



- 1 Universal diagnoser for electronic systems (C.1.0132)
- 2 Selector (1)
- 3 Selector (2)
- 4 Jacks

- 5 Connecting cable (C.9.0033)
- 6 Interface for ABS MARK II (C.1.0133)
- 7 Connection to wiring connector
- 8 Tie cables

- 9 Multi-meter
- 10 Switch (2)
- 11 Switch (1)
- 12 Pushbuttons



WARNING

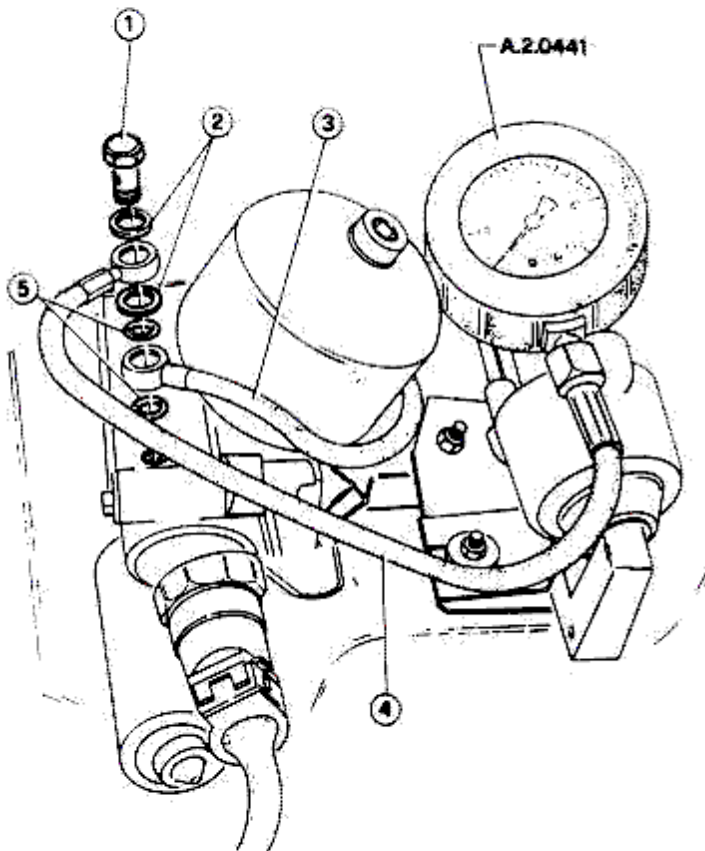
Prior to working on the hydraulic circuit, the brake fluid pressure should be completely discharged by pressing the brake pedal at least 20 times until it sticks, with the ignition key removed. The circuit is at 180 bar.

Hydraulic circuit pressure gauge (A.2.0441)

- 1 Washers
- 2 Screw

PRELIMINARY OPERATIONS


- Remove the ignition key.
- Fully discharge the hydraulic circuit pressure (press brake pedal at least 20 times until it sticks).
- Connect the pressure gauge (A.2.0441) to the pump unit outlet.



- 1 Screw
- 2 Washers
- 3 Pressurized fluid delivery hose
- 4 Pressure gauge A.2.0441 hose
- 5 O-Rings

Test N°1

Ensure that the pressure in the hydraulic circuit is below 80 bar.

Insert the ignition key and check the "BRAKE" light illumination on A.R. CONTROL and  illumination on instrument panel.

NO

Carry out "ELECTRICAL TESTS WITH DIAGNOSER" (with particular reference to test N° 5).

YES

Check that the pressure in the hydraulic circuit starts to increase.

NO

Is pump motor working?

NO

YES

YES

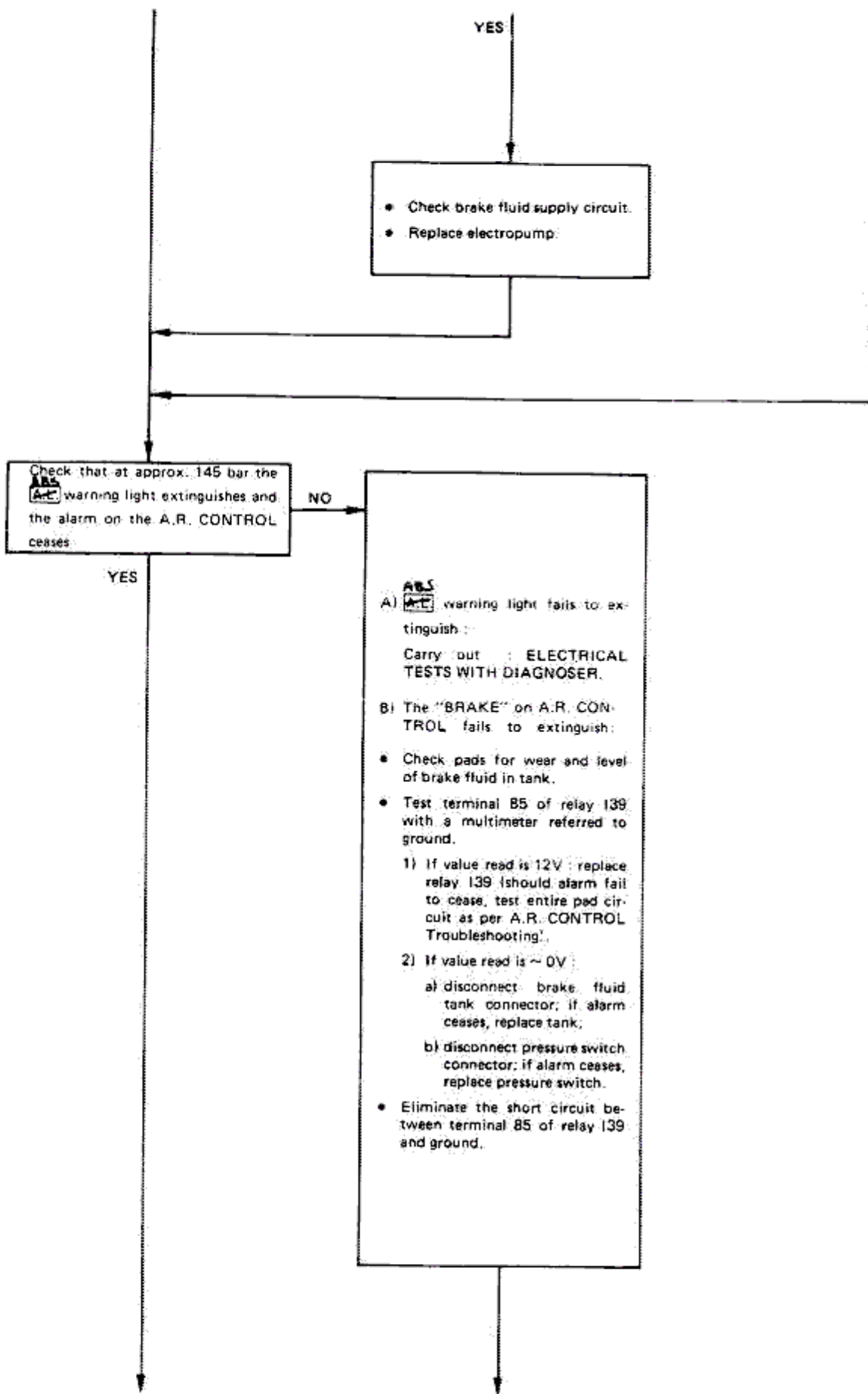
Check that electric motor supply is 12V.

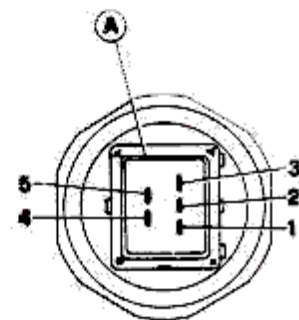
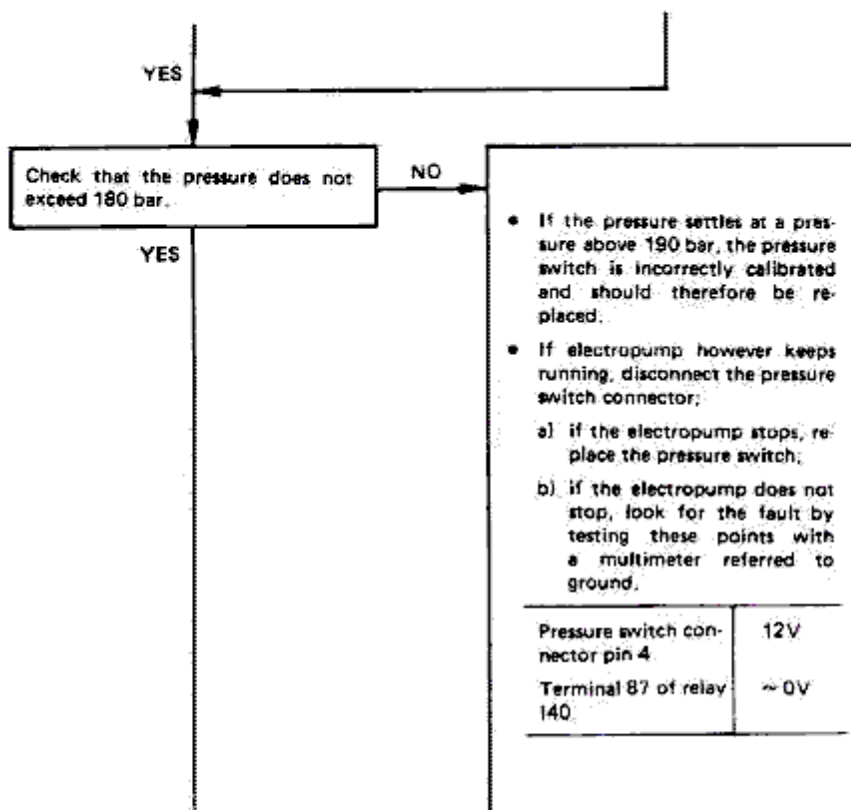
a) If supply is 12V : replace electropump.

b) If supply is not 12V : find fault by testing these points with a multimeter, referring to ground.

Pressure switch connector pin 1	~ 0V
Pressure switch connector pin 4	~ 0V
Terminal 85 relay 140	~ 0V
Terminal 86 relay 140	12V
Fuse relay 140	12V
Terminal 87 relay 140	12V
Electropump connector, pin 2	12V
Electropump connector, pin 1	~ 0V

COMPLETE CAR



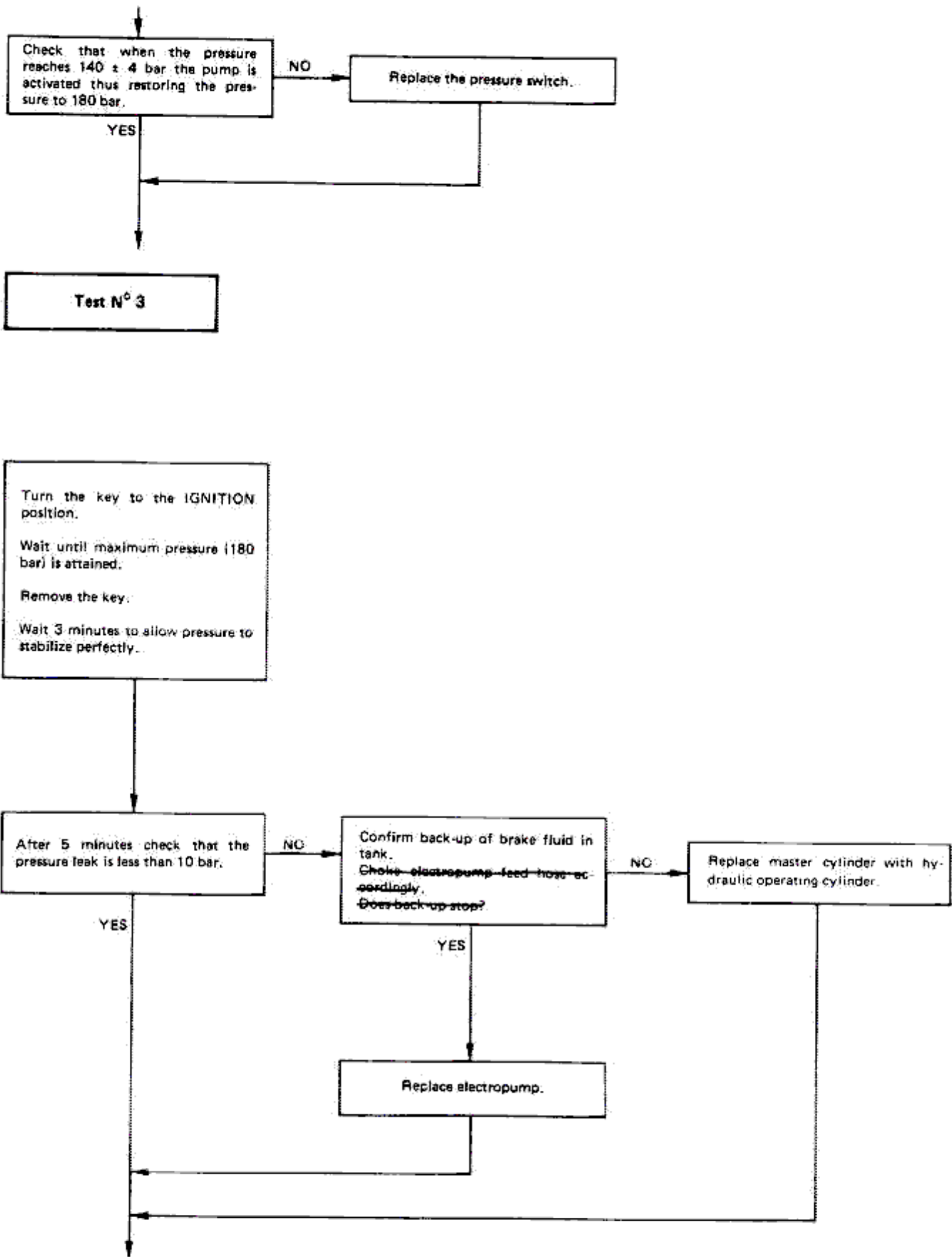


A. Pressure switch connector on Pump

Test N° 2

With a pressurized hydraulic circuit (pump at a halt) and the key inserted, press the brake pedal several times.

COMPLETE CAR



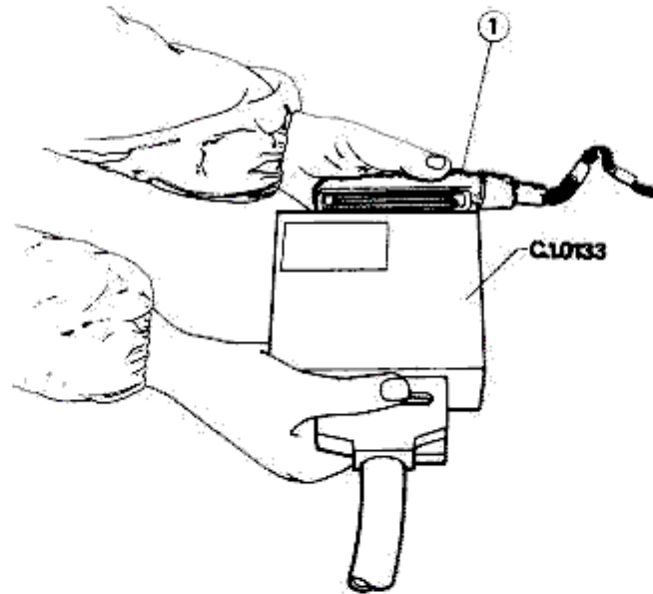
ELECTRICAL TESTS WITH DIAGNOSER

NOTE:

Subsequent to a repair it is advisable to resume the diagnosis from the start.

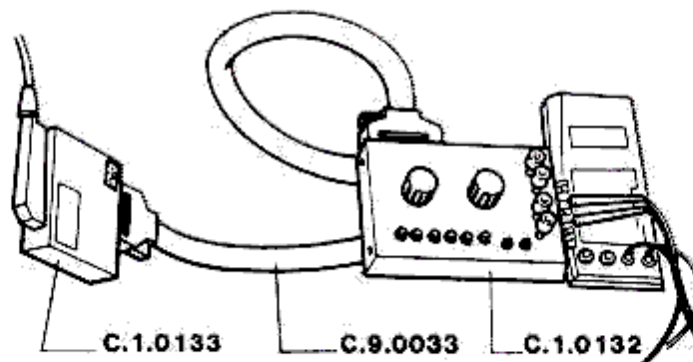
Ohmmetric measurement set-up

- Disconnect the connector from the ABS unit.
- Insert the diagnostic equipment interface (C.1.0133) in the cable connector.



1 Cable connector

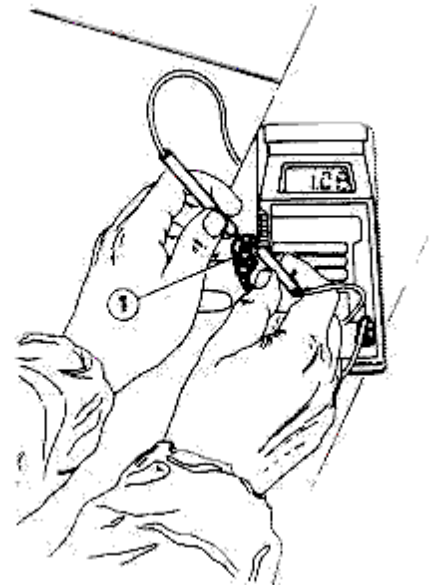
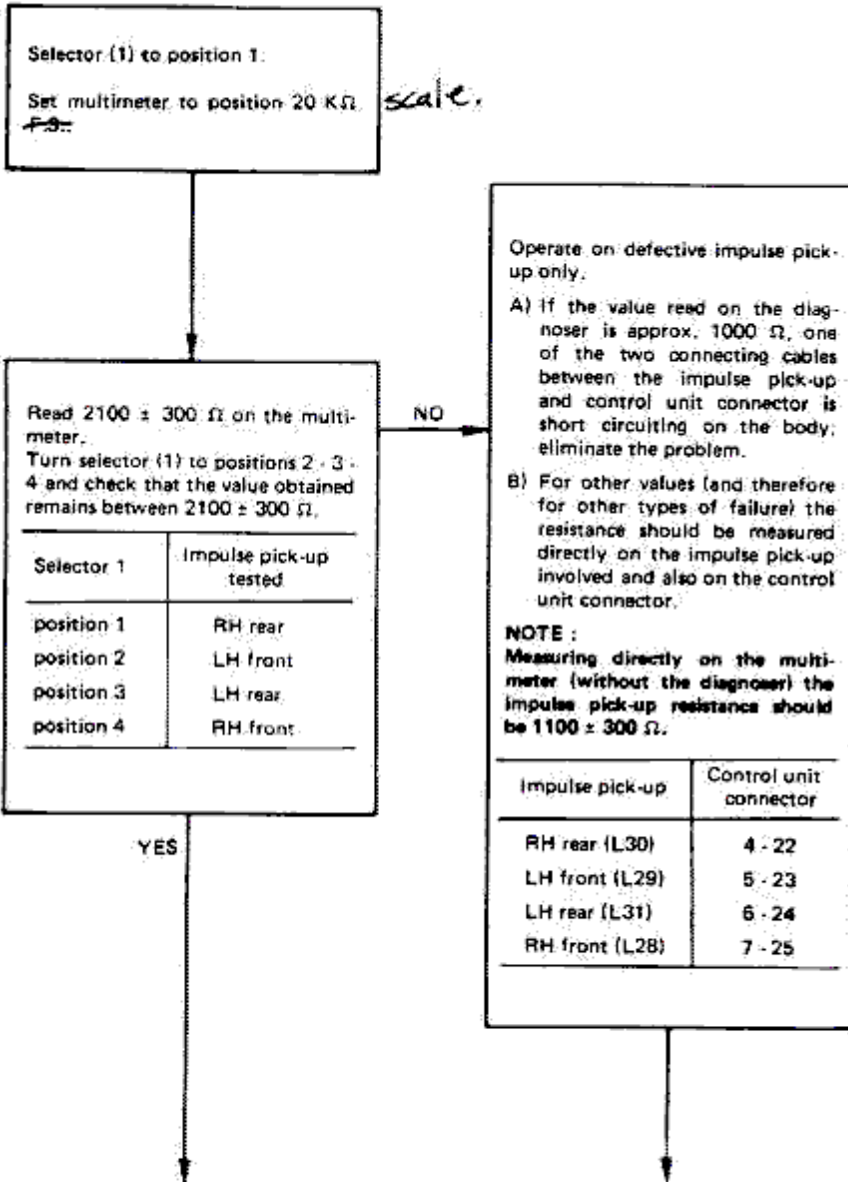
- Ensure that the interface (C.1.0133) is connected to the diagnoser (C.1.0132) by means of the cable supplied C.9.0033



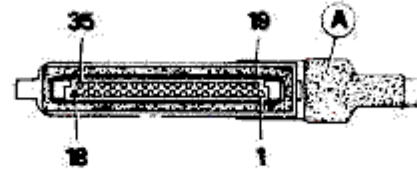
- Set rotating selectors (1) and (2) to position 1.
- Set switches (1) and (2) to position 1.
- Verify that the pressure in the hydraulic circuit is 140 thru 180 bar.
- Remove the key.
- Set-up the multimeter for OHM measurement and insert the prods of the tie cables into the blue and black jacks of the diagnoser marked OHM.
- Selectors (1) and (2) to position 1.

Test N° 4

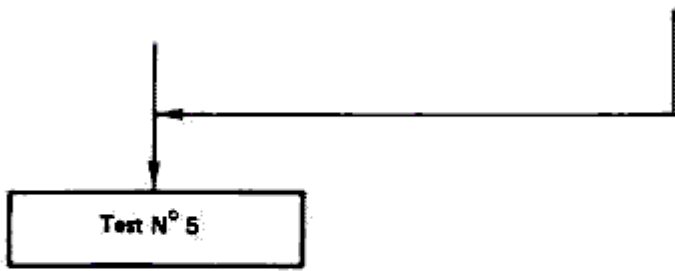
Impulse pick-ups test



1 Impulse pick-up electrical connection



A Control unit connector



ABS
 warning light alarm SW test (tank and pressure switch)

Selector (1) to position 5.
 Set up multimeter to position
 200 Ω P.P. Scale.

Read $< 2 \Omega$ on the multimeter;

YES

NO

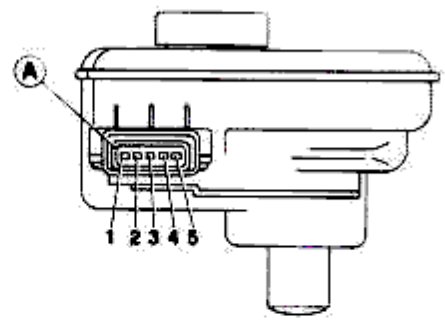
Check brake fluid tank level.
 If level is normal, use the previously set up multimeter directly on the tank connector, pins 1 and 2 to check that the resistance value is $\sim 0 \Omega$.

Is the value read $\sim 0 \Omega$?

YES

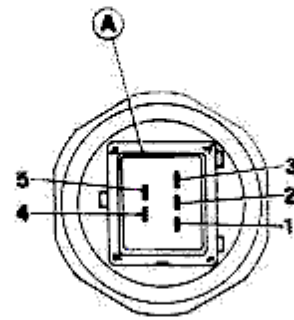
NO

Replace tank.



A. Tank connector:

COMPLETE CAR



A Pressure switch connector

- Reconnect connector to tank.
 - Turn key to IGNITION position.
 - Wait for electropump to stop.
 - Remove key.
 - Disconnect pressure switch connector.
 - Using previously set up multimeter, check directly on the pressure switch connector, pins 3 and 5 that the resistance value is $\sim 0 \Omega$.

Is the value read $\sim 0 \Omega$?

NO → Replace pressure switch.

YES

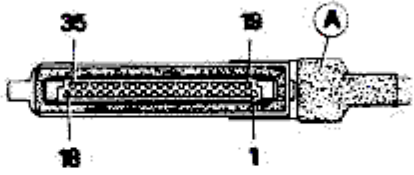
Reconnect the connectors and check continuity between pins 9 and 10 of the control unit connector (disconnecting interface C.1.0133). Otherwise look for opening on cable between :

- Pin 2 tank connector and pin 3 pressure switch connector.
- Pin 1 tank connector and pin 9 control unit connector.
- Pin 5 tank connector and pin 10 control unit connector.

Remove brake fluid tank connector.

Read infinite resistance on the multimeter.

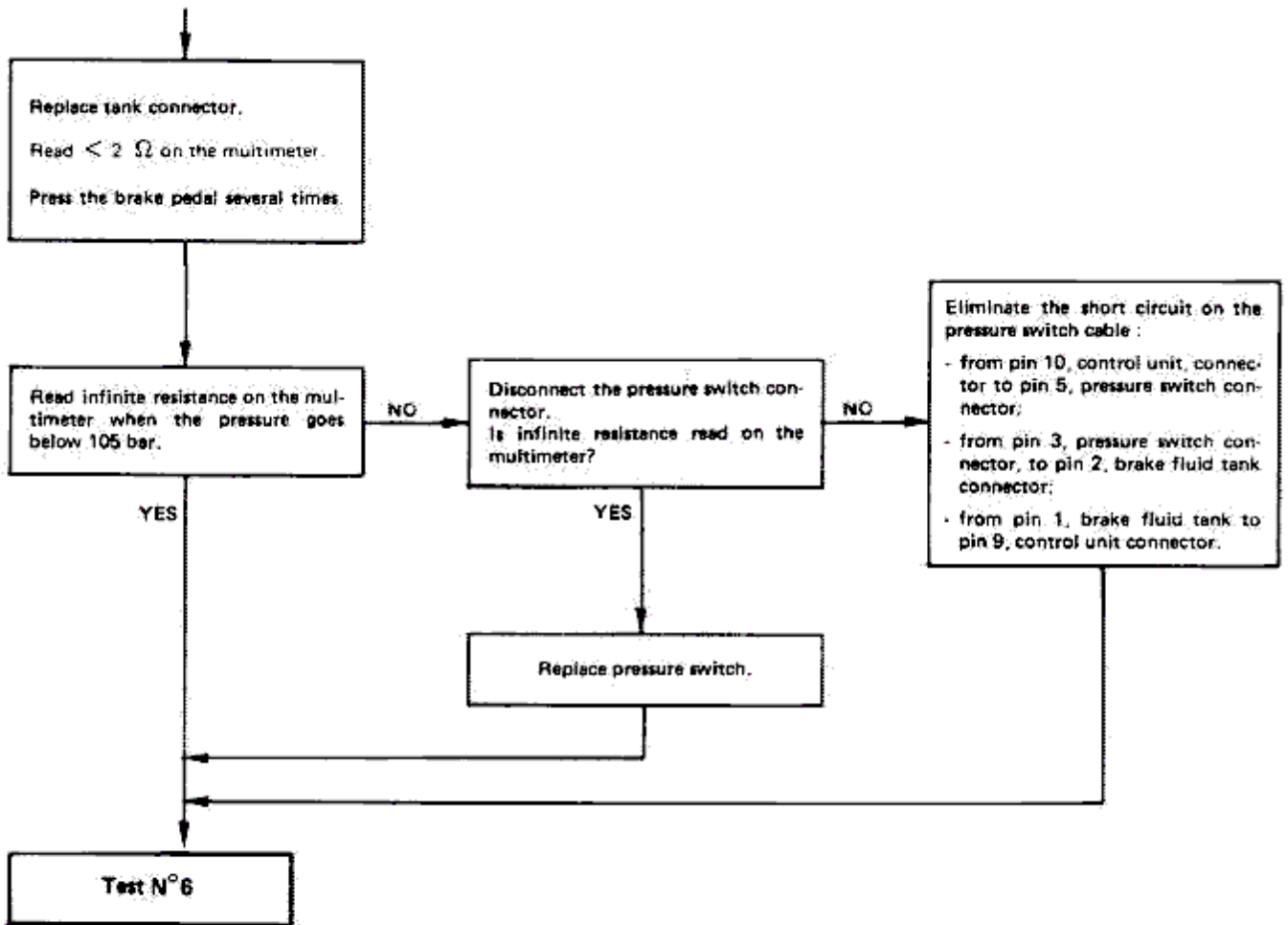
Verify that there is no continuity to ground on one of the two pins 9 and 10 of the control unit connector (with interface C.1.0133 disconnected). Otherwise look for the short circuit in the connections of pins 1 and 2 of the tank connector.



A Control unit connector

YES → [downward arrow]

NO → [rightward arrow to verification box]



Electrovalve test

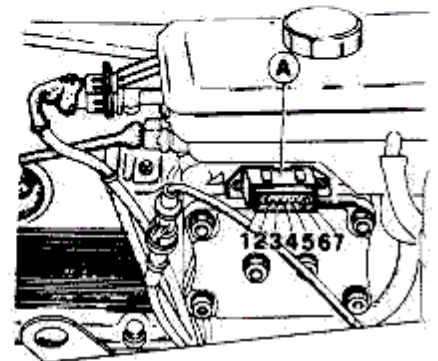
Multimeter to position 200 Ω *→ scale.*

Check the resistances indicated below for the various selector positions (1) :

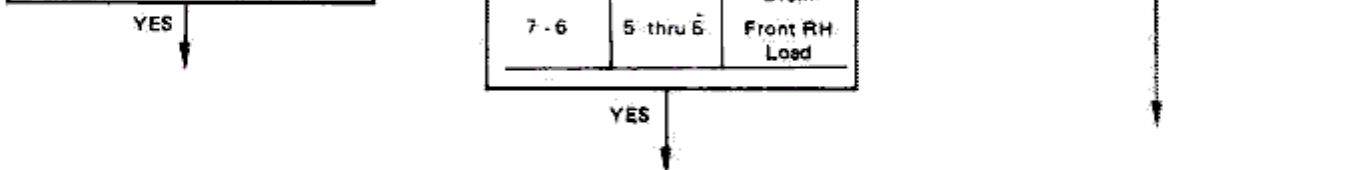
position 6	6 thru 9 Ω (FRONT RH load)
position 7	4 thru 6 Ω (rear drain)
position 8	4 thru 6 Ω (FRONT LH drain)
position 9	4 thru 6 Ω (FRONT RH drain)
position 10	6 thru 9 Ω (rear load)
position 11	6 thru 9 Ω (FRONT LH load)

Using previously set up multimeter, check the following values directly on the electrovalve unit connector.

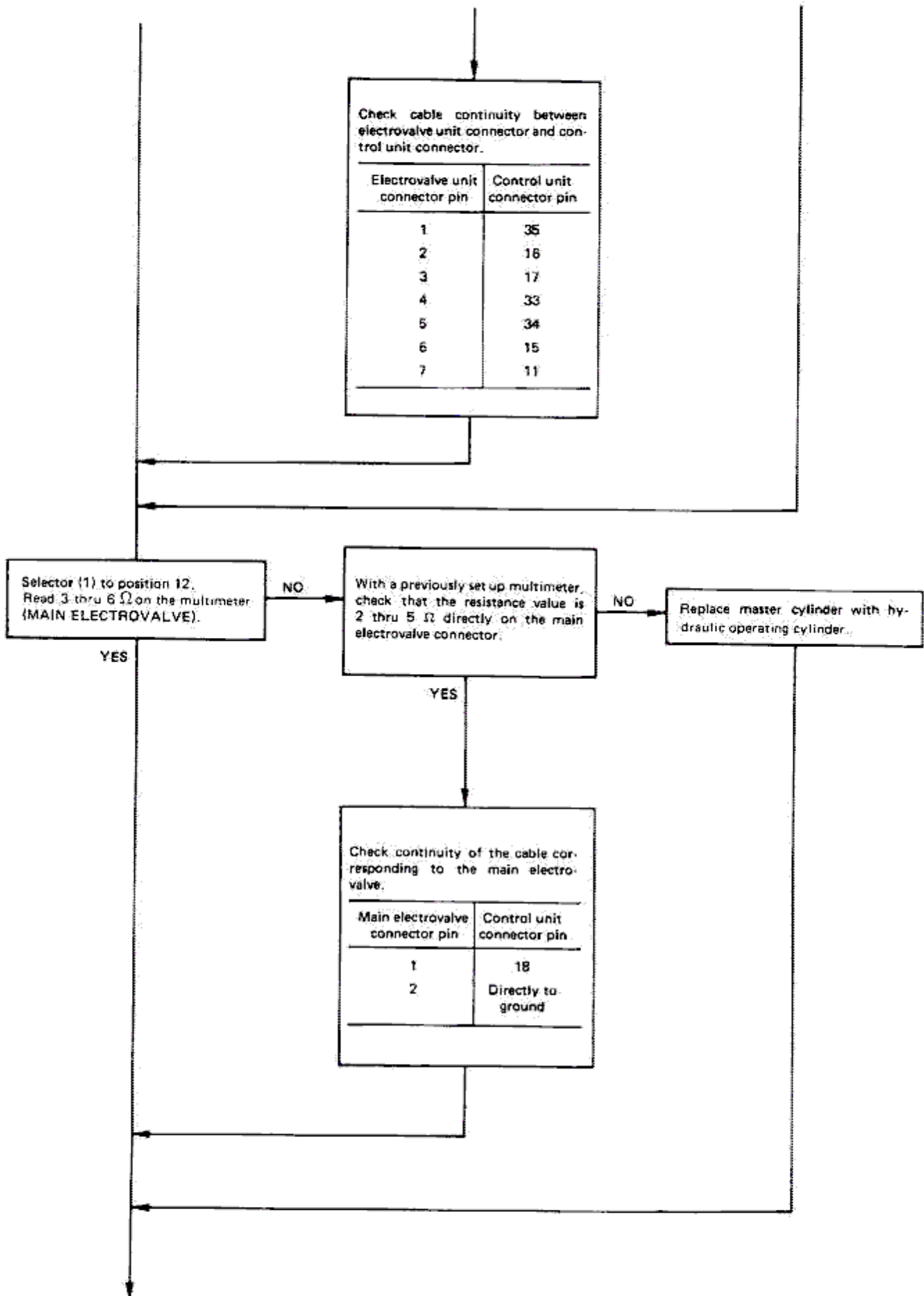
Prod position	Correct value [Ω]	Corresponding electrovalve
7 - 1	5 thru 8	Front LH Load
7 - 2	3 thru 5	Front LH Drain
7 - 3	5 thru 8	Rear Load
7 - 4	3 thru 5	Rear Drain
7 - 5	3 thru 5	Front RH Drain
7 - 6	5 thru 8	Front RH Load



A Electrovalve unit connector



COMPLETE CAR

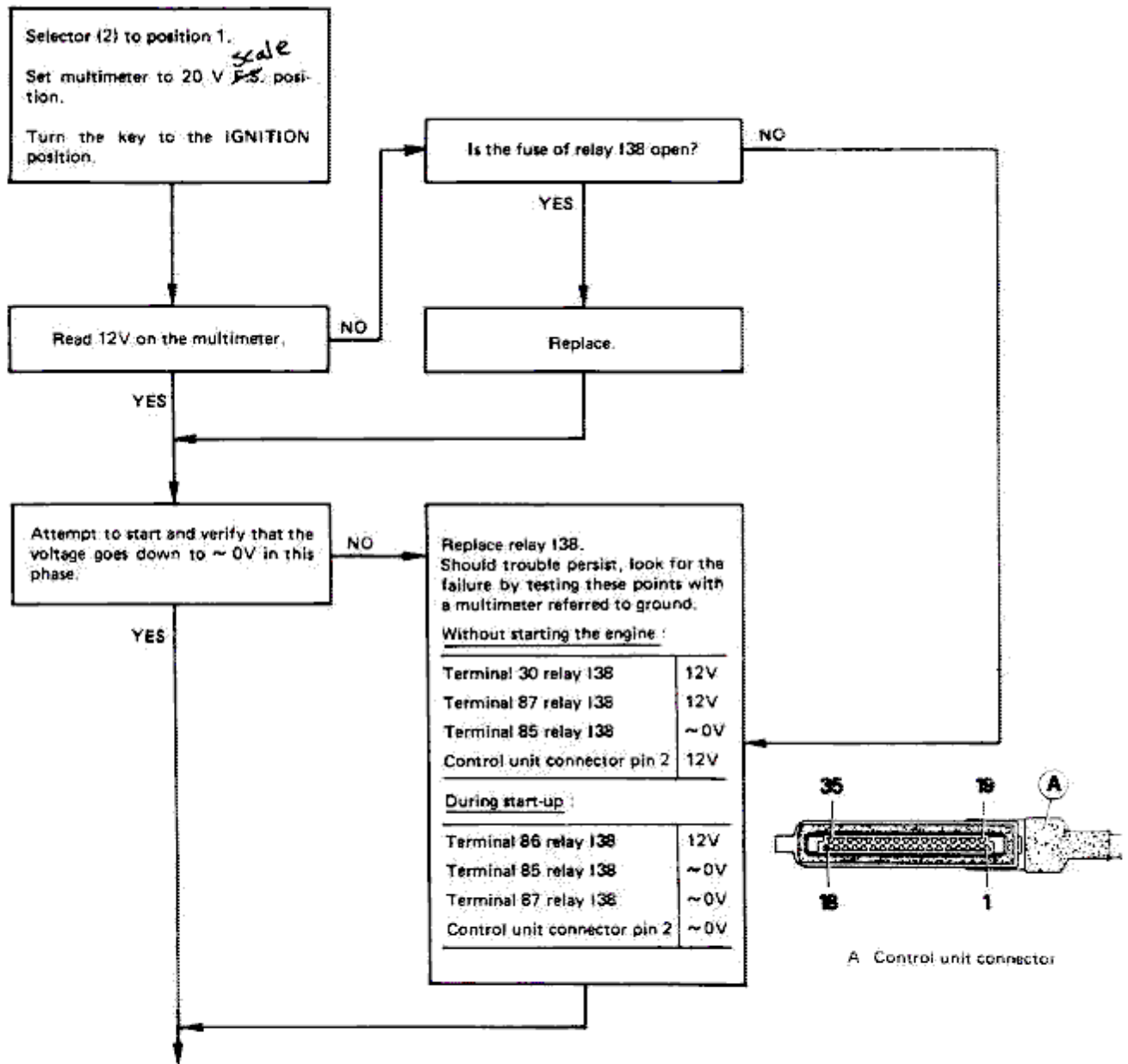


Voltmetric measurement set-up

- Remove the key.
- Selector (1) to position 1.
- Selector (2) to position 1.
- Switches (1) and (2) to position 1.
- Turn the key and wait until maximum pressure (180 bar) is reached in the hydraulic circuit.
- Remove the key.
- Set the multimeter up for VOLT measurement and insert the cable tie black prod into the black jack marked VOLT and the red prod of the other cable tie into the red jack marked VOLT.

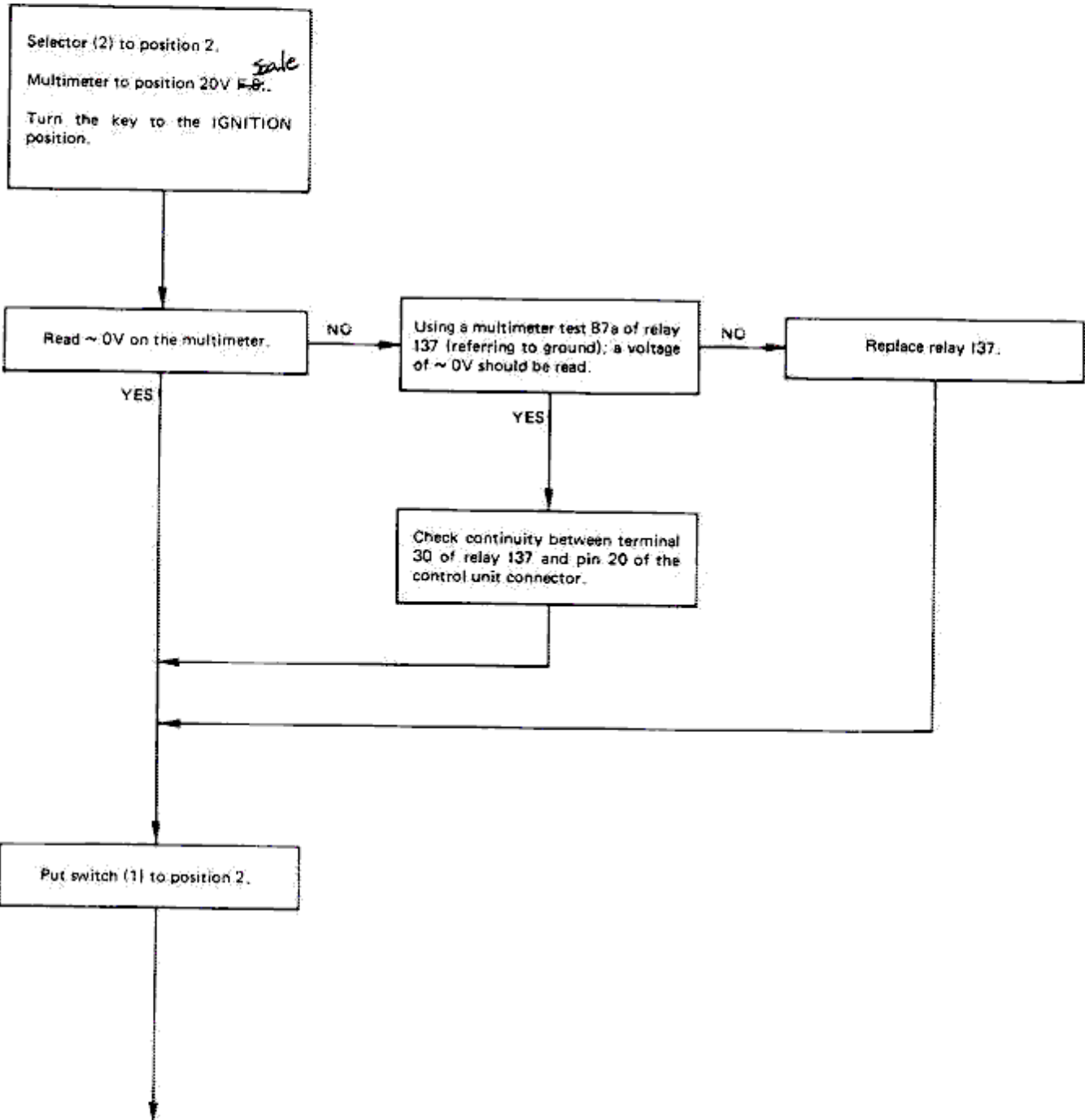
Test N° 7

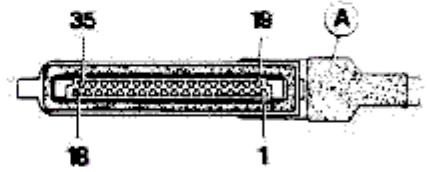
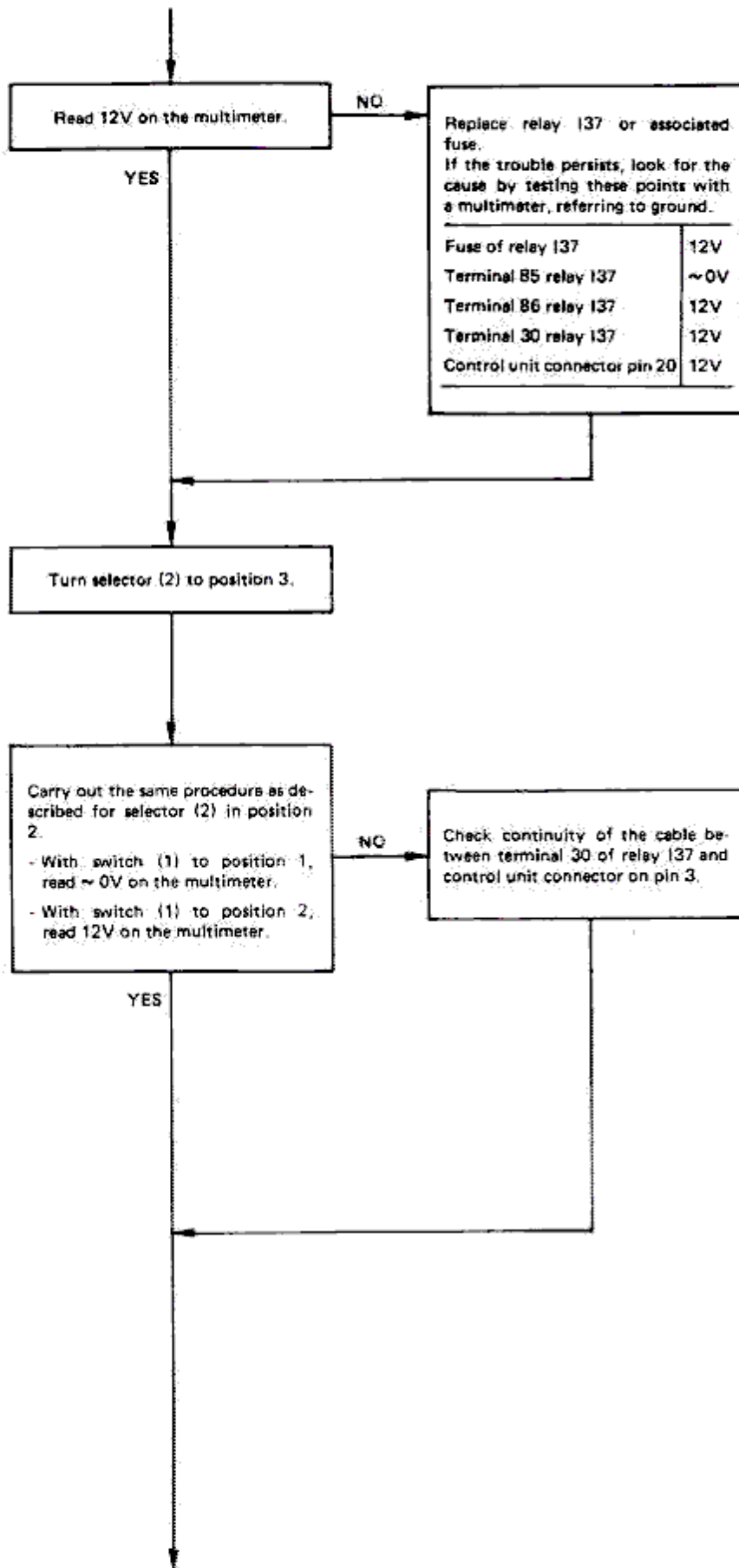
Control unit inhibit test during start-up phase



Test N° 8

ABS control unit main supply test

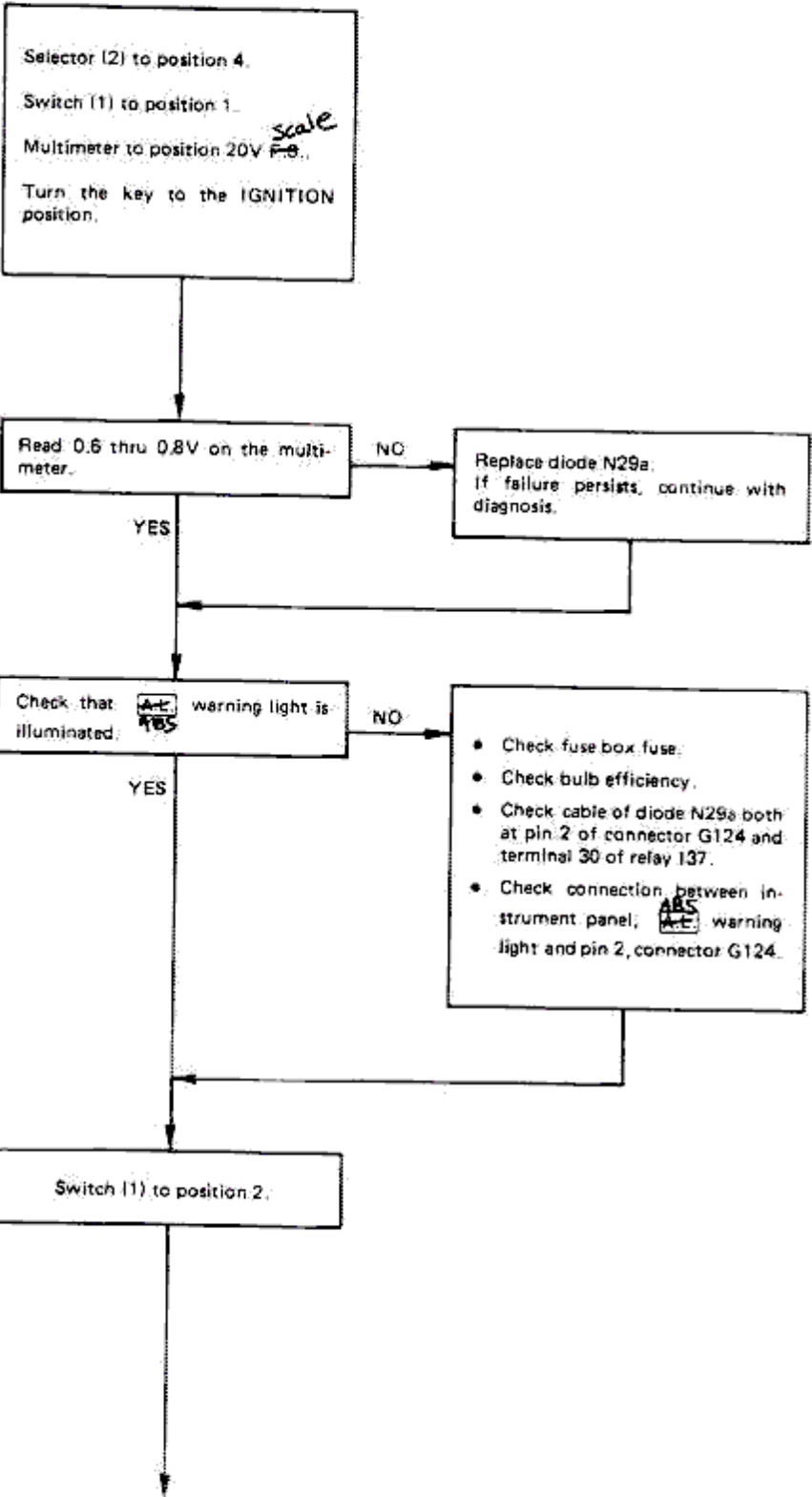


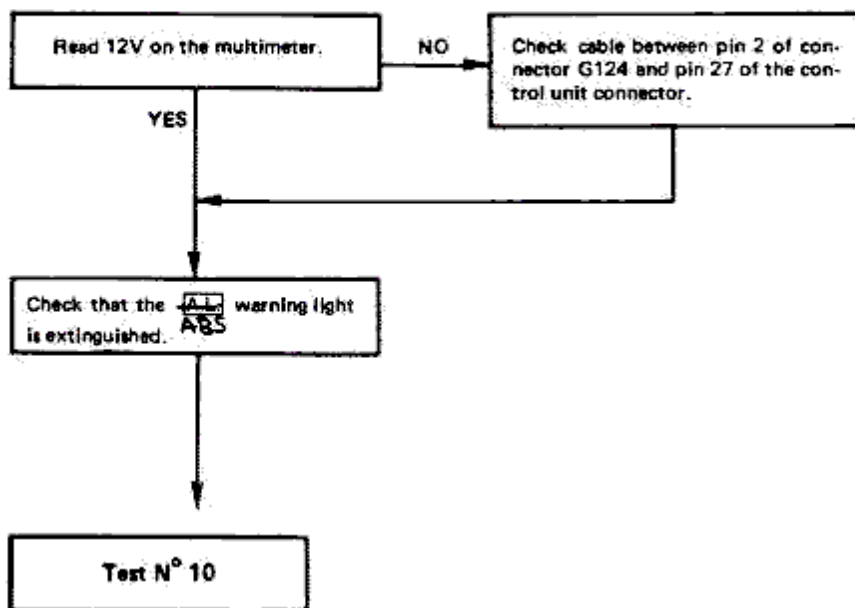


A. Control unit connector

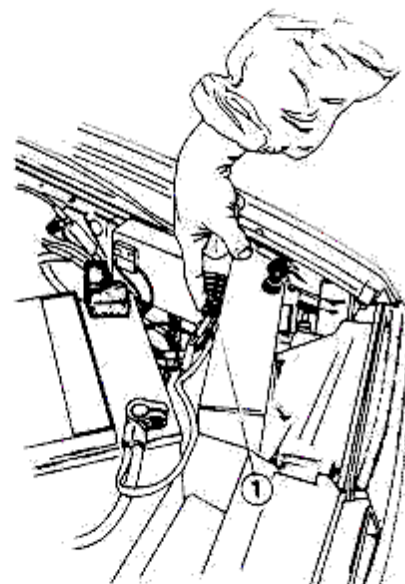
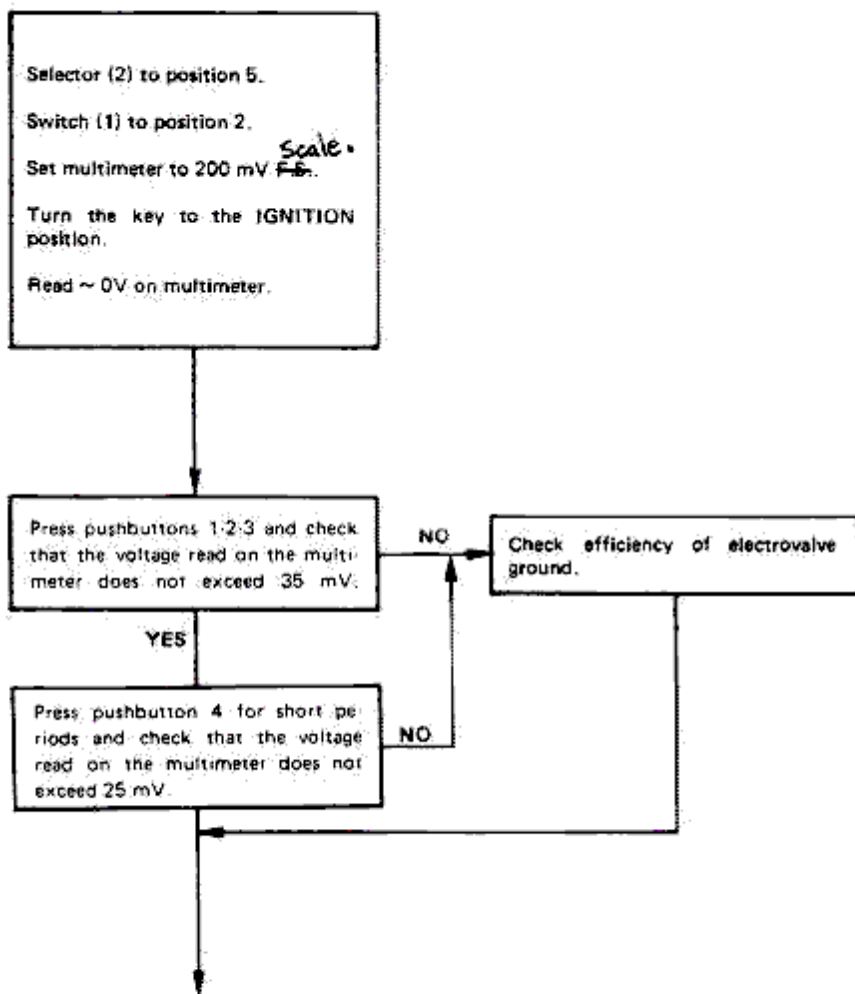
Test N° 9

Diode N29a diminished voltage test (see Wiring Diagram)





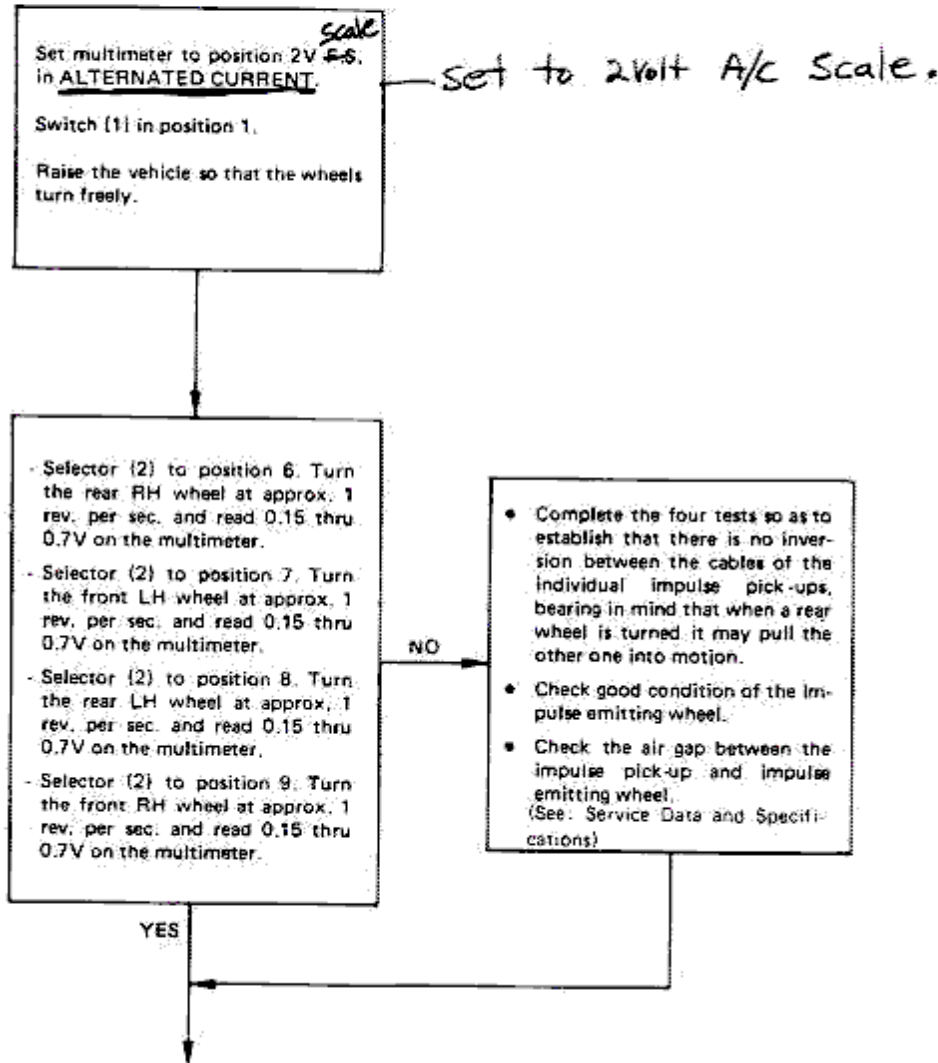
Electrovalve ground efficiency test



1 Electrovalve unit ground

Test N° 11

Impulse pick-up dynamic test

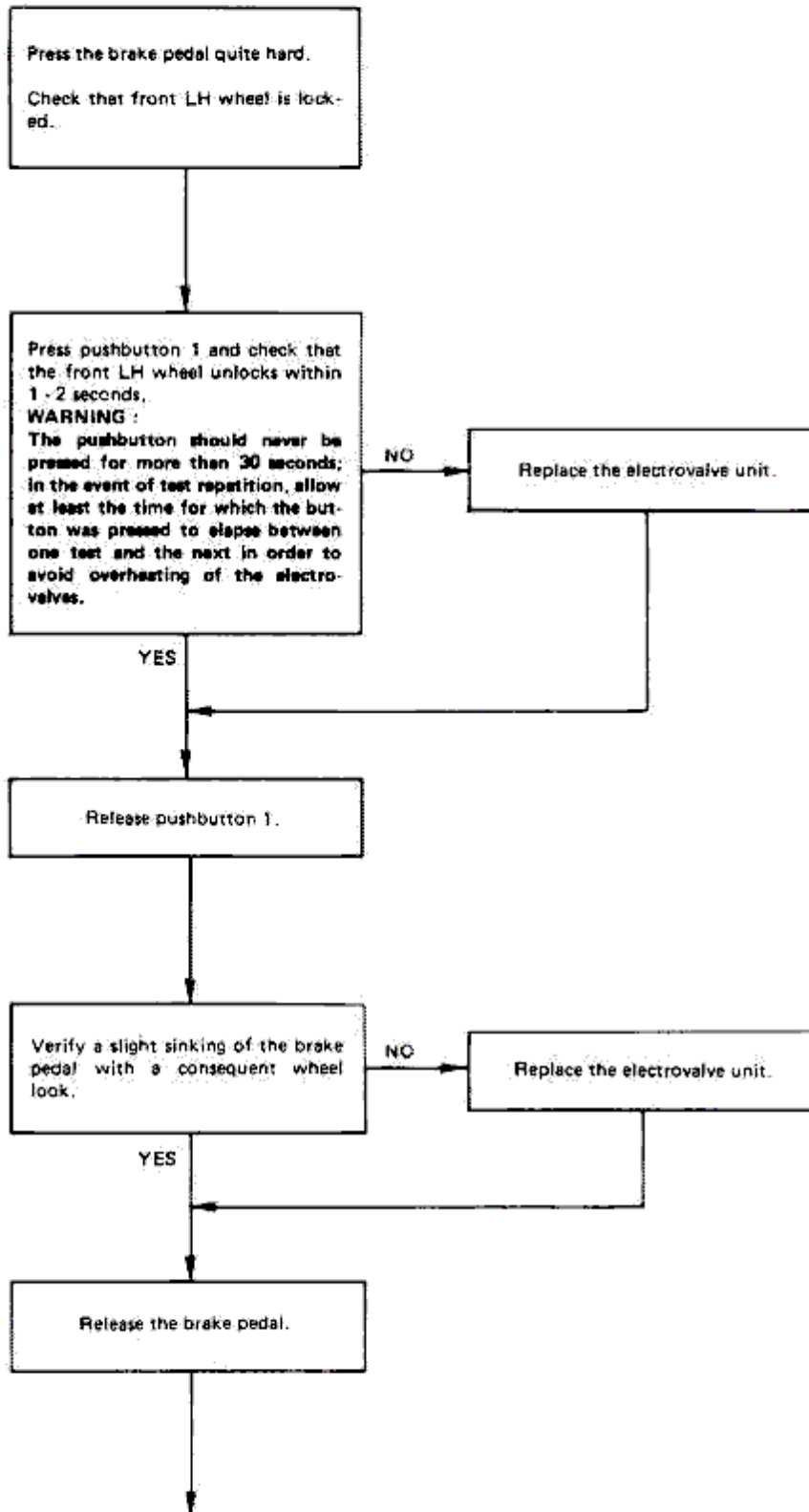


Electrovalve dynamic test set-up

- Remove the key.
- Ascertain that all previous tests proved positive otherwise refrain from carrying out the following.
- Selector (1) to position 1.
- Selector (2) to position 1.
- Switch (1) to position 2.
- Switch (2) to position 1.
- Raise the car enough to allow the wheels to turn freely.
- Insert the key and wait until the pressure in the hydraulic circuit reaches the maximum pressure of 180 bar.

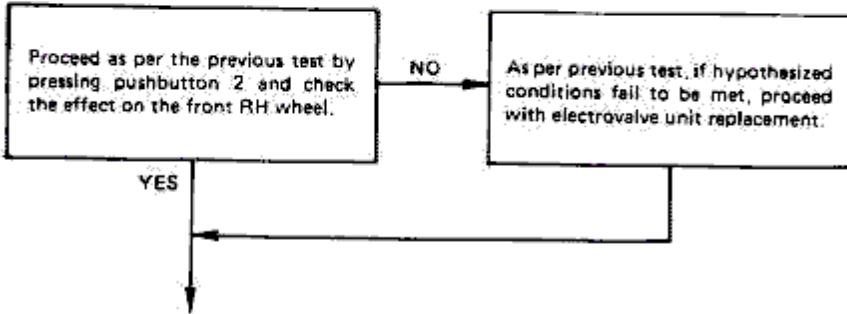
Test N° 12

Front LH load and drain electrovalve test



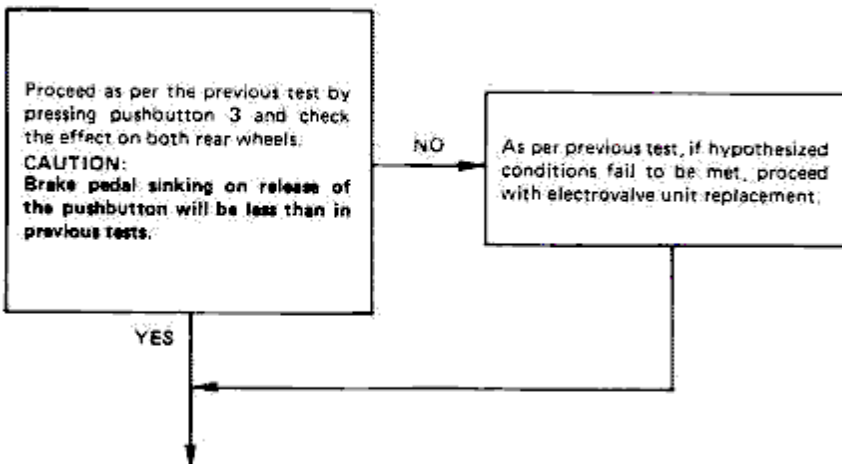
Test N° 13

Front RH load and drain electrovalve test



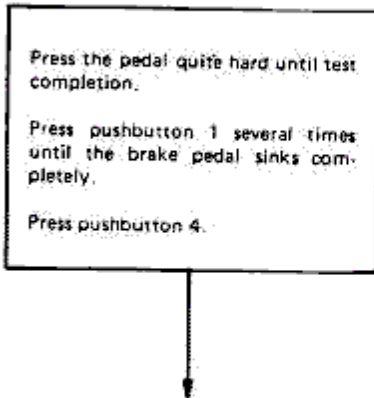
Test N° 14

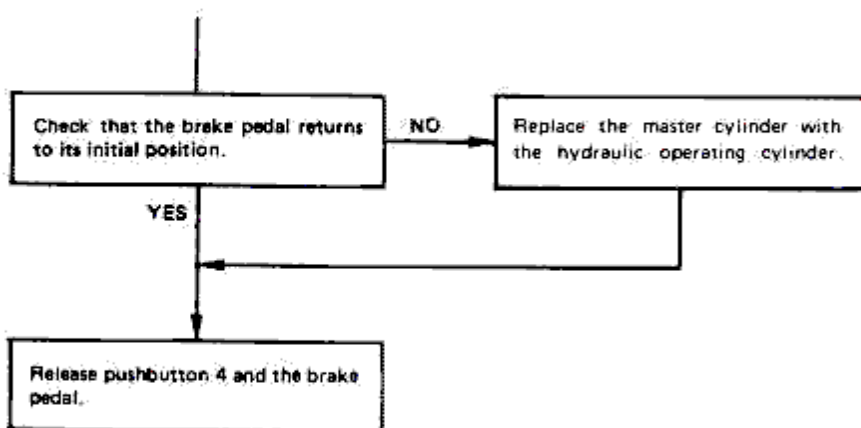
Rear load and drain electrovalve test



Test N° 15

Main electrovalve test



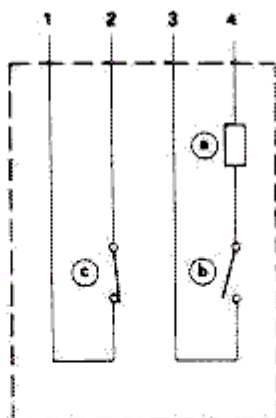
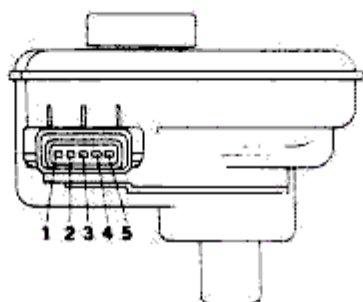


OBSERVATIONS

Should the problem persist on completion of the diagnostic procedure, proceed thus:

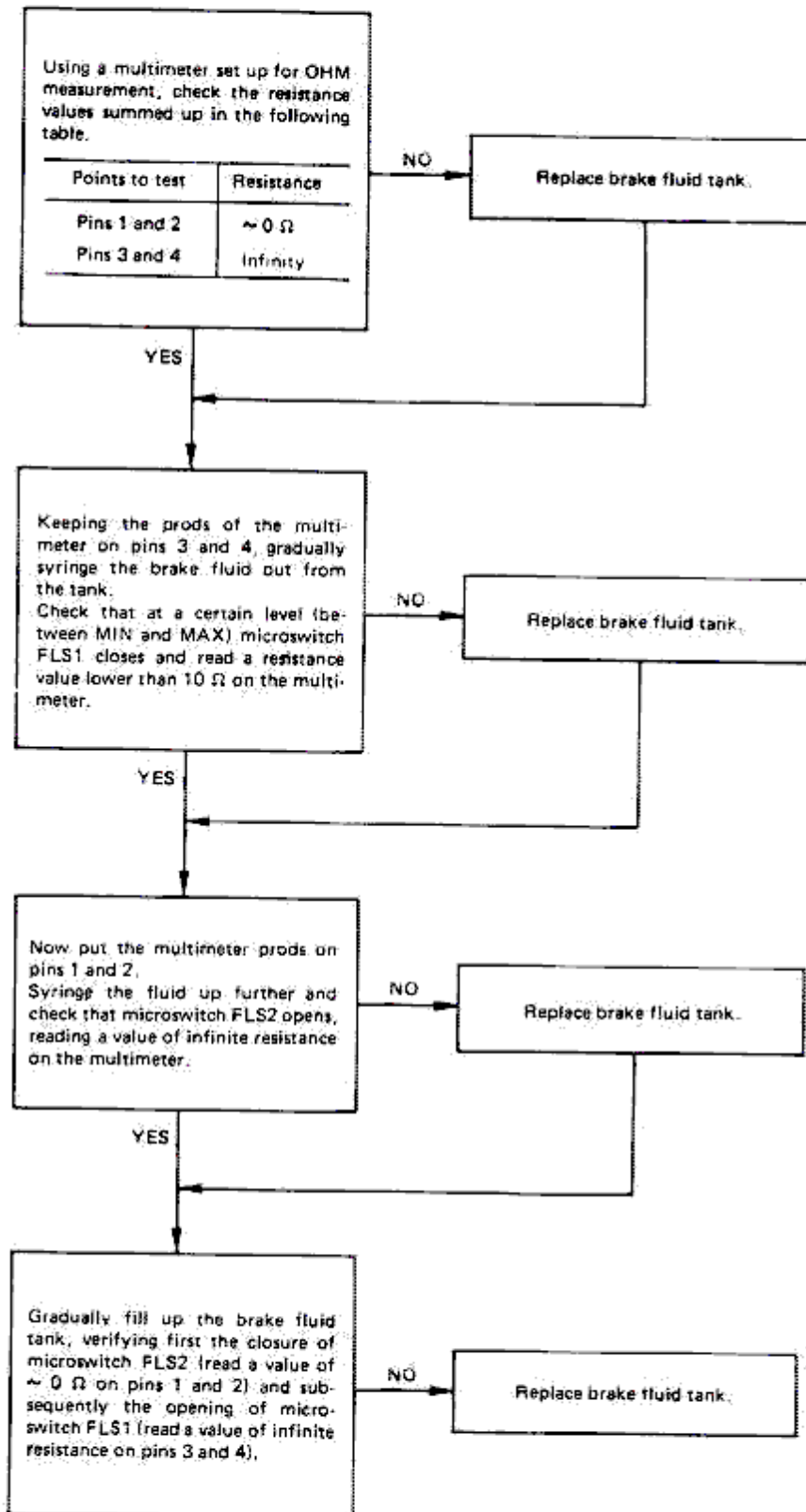
- Check that all the connections are well connected and rust free.
- Check that the clearance of the front wheel hub bearings come within the tolerance limits (see: Group 21 - Front Suspension - Service Data and Specifications).
- Check that diode N29b (see Wiring Diagram) is not open.
- Check that relay 140 (see Wiring Diagram) is efficient.
- Replace ABS control unit.

ELECTRICAL DIAGNOSIS OF THE BRAKE FLUID TANK FOR THE (ABS) MARK II ANTILOCK BRAKING SYSTEM



- a. Resistance ($4 - 10 \Omega$)
- b. Microswitch FLS1; it sends a tank minimum oil level alarm to the A.R. CONTROL
- c. Microswitch FLS2; it signals an excessive decrease in the tank brake fluid level to the ABS control unit.

- Disconnect the brake fluid tank connector.
- Remove the plug.
- Check that the level of the brake fluid in the tank reaches the MAX mark otherwise top up.



SERVICE DATA AND SPECIFICATIONS

ENGINE MAINTENANCE

TECHNICAL DATA – CHECKS AND ADJUSTMENTS

Engine unit

		Data
Valve clearance (cold engine)		
Intake	mm (in)	0.475 to 0.500 (0.019 to 0.020)
Exhaust	mm (in)	0.225 to 0.250 (0.009 to 0.010)
Alternator - pump belt tensioning		
Forced applied to belt	N (lb; kg)	147 to 294 (33.1 to 66.1; 15 to 30)
Arrow	mm (in)	16 (0.63)
Power steering pump belt tensioning		
Force applied to belt	N (lb; kg)	147 to 294 (33.1 to 66.1; 15 to 30)
Arrow	mm (in)	13 (0.51)
Air conditioner compressor belt tensioning		
Force applied to belt	N (lb; kg)	196 to 343 (44.1 to 77.2; 20 to 35)
Arrow	mm (in)	14 (0.55)

Fuel system

		Data
Engine idle r.p.m. (gearbox in neutral - clutch engaged)	r.p.m.	950 ± 50 (1) 850 ± 50 (2)
Exhaust CO percentage with idle r.p.m., upstream of catalytic converter, with Lambda sensor disconnected	% in vol.	0.5 to 0.7 (3) 0.5 to 0.9 (4)
Fuel delivery pressure	kPa bar kg/cm ² p.s.i.	245.4 2.5 2.5 35.6
Fuel system tightness test pressure	kPa bar kg/cm ² p.s.i.	250 2.5 2.55 36.3

- (1) For 2500 engine:
Over 1200 m (4000 ft) A.S.L. is acceptable:
800 to 900 r.p.m.
- (2) For 3000 engine:
Over 1200 m (4000 ft) A.S.L. is acceptable:
700 to 900 r.p.m.
- (3) For 2500 engine.
- (4) For 3000 engine.

Cooling system

Test pressure	Data	
Pressure relief valve adjustment	kPa bar kg/cm ² p.s.i.	68.6 ± 9.8 0.686 ± 0.098 0.7 ± 0.1 9.95 ± 1.42
Hydraulic system	kPa bar kg/cm ² p.s.i.	107.9 1.08 1.1 15.66

Ignition

Timing (1)		Data
Static advance	r.p.m.	950 ± 50 (3) 850 ± 50 (4)
	advance degrees (2)	2° ± 1° (3) 7° ± 1° (4)

- (1) Timing values must be measured with vacuum advance calibrator tube disconnected
- (2) Before T.D.C.
- (3) For 2500 engine (019.11)
- (4) For 3000 engine (061.24)

FLUIDS AND LUBRICANTS

Refer to: Fluids and Lubricants Layout - Recommended Fuel and Lubricants - Approximate Refill Capacities

WHEELS AND TIRES

For tire pressure, refer to paragraph "Wheels and Tires"

TIGHTENING TORQUES

Item	Unit of measurement N·m (ft·lb; kg·m)
TIGHTENING OF CYLINDER HEAD NUTS (*)	
A) On reassembly - cold engine Nuts	88.5 to 97.8 (65 to 72.3; 9 to 10)
B) After 1000 km (621 mi.) - cold engine Nuts	97.8 to 108.2 (72.3 to 79.8; 10 to 11)
Nuts securing camshaft caps (1)	16 to 18 (11.8 to 13.2; 1.6 to 1.8)
Spark plugs tightening (3)	25 to 34 (18 to 25; 2.5 to 3.5)
Nut securing camshaft front hub	97 to 117 (71 to 86; 9.9 to 11.9)
Coolant temperature transmitter on thermostat housing (2)	20 to 25 (15 to 18; 2 to 2.5)

- (*) During first free coupon operation, proceed as per step B
- (1) In oil
- (2) With antiseize R. GOR: Never. Seez
- (3) In oil: ISECO Molykote A

MAINTENANCE OF MECHANICAL COMPONENTS AND BODY

TECHNICAL DATA – CHECKS AND ADJUSTMENTS

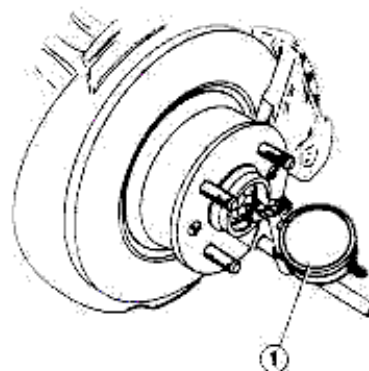
Axles and Suspension

		Data
Vehicle static load diagram (1)	N (lb, kg)	$A + B = 490 + 245 = 735$ $(110 + 55 = 165; 50 + 25 = 75)$
Front height	mm (in)	$E = B - A = 44 \pm 5 (1.73 \pm 0.19)$
Rear height	mm (in) mm (in)	$C = 13 \pm 5 (0.51 \pm 0.19)$ $T = 83 \pm 5 (3.27 \pm 0.19)$
Front toe-out (2) Front toe-out angle	mm (in)	$E - D = 2 \pm 1 (0.08 \pm 0.040)$ $\alpha = 9' \cdot 06''$
Wheel rim diameter	mm (in)	$\emptyset = 390 (15.4)$
Rear toe-in angle Tie-rod length		$\alpha = 0^\circ \pm 10'$ $G = H$
Front camber angle (2) Rear camber angle (2)		$\beta = -30' \pm 30'$ $\beta = 0^\circ \pm 30'$
Front caster angle (2) Max steering lock (2)		$\gamma = 4^\circ 30' \pm 30'$ $\delta = 30^\circ$

- (1) After loading, move car up and down to settle suspension. Suspension height is to be carried out with vehicle in running order.
 (2) Values referring to vehicle in nominal height, corresponding to static load.

Front wheel hub bearing clearance check (*)

- Slacken into securing front wheel concerned.
- Raise the front of the vehicle and rest it on stands, remove the wheel.
- Remove hub cover.
- Install a comparator on a magnetic base (or suitable tool) so that it touches the steering knuckle axis (preload the comparator to 1 mm (0.04 in)).



1 Comparator

- Move the wheel hub axially (back and forth) and read the clearance indicated on the comparator. This clearance should come within specified values.

Front hub bearing clearance:
 $G = 0.02$ thru 0.12
 (0.00079 thru 0.00472 in)

(*) Vehicle equipped with (ABS) MARK II wheel antilock braking system.

Braking system

		Data
Front disc brakes	Disc min. thickness mm (in)	20 (0.787)
Rear disc brakes	Disc min. thickness mm (in)	8 (0.315)
Parking brake	Number of notches available on scroll gear before wheel locking	4 to 6
Air gap between impulse pick-up and impulse emitting wheel (front and rear)(1)		(*)

(1) For vehicles equipped with (ABS) MARK II wheel anti-lock braking system.

(*) See: Group 22 - Service Data and Specifications - Checks and Adjustments.

FLUIDS AND LUBRICANTS

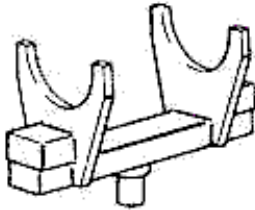



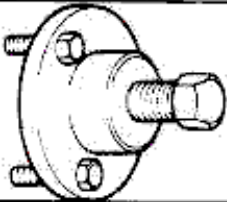
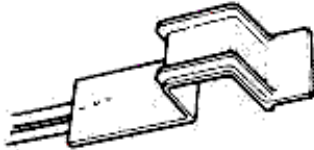
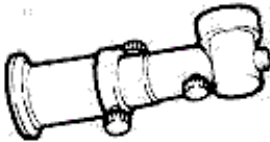

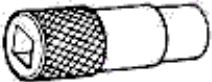
Refer to: Fluids and Lubricants Layout - Recommended Fuel and Lubricants - Approximate Refill Capacities.

TIGHTENING TORQUES

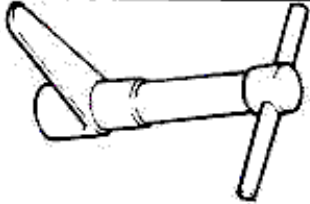


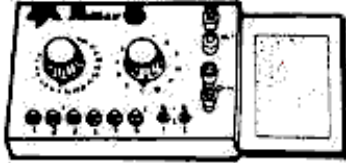

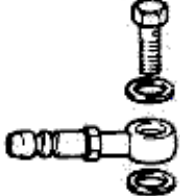
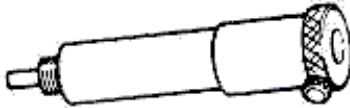


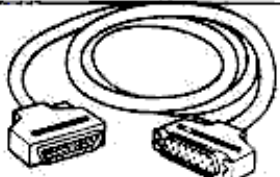
Item	Unit of measurement	N-m (ft.-lb. ; kg-m)
Clutch system hose unions		10 to 15 (7.4 to 11 ; 1 to 1.5)
Clutch system pipe unions		8 to 10 (5.9 to 7.4 ; 0.8 to 1)
Wheel hub nut; first tightening		20 to 24 (15 to 18 ; 2 to 2.5)
Wheel hub nut; second tightening		5 to 10 (3.7 to 7.4 ; 0.5 to 1)
Brake system pipe unions		10 to 12 (7.4 to 8.8 ; 1 to 1.2)
Brake system hose unions		10 to 15 (7.4 to 11 ; 1 to 1.5)
Screw adjusting air gap between impulse pick-up and impulse emitting wheel (front and rear) (1)		2.4 to 3 (1.7 to 2.2 ; 0.24 to 0.3)
Locknut securing ball joint to steering rod		54 to 88 (40 to 65 ; 5.5 to 9)
Seat belts securing screws		28 to 44 (20.5 to 32 ; 2.8 to 4.4)

(1) For vehicles equipped with (ABS) MARK II wheel anti-lock braking system.

SPECIAL SERVICE TOOLS

Tool P.N.	Name	Page ref.
A.2.0075	Support for jacking up car 	00-85
A.2.0361	Tool for rotating camshaft and auxiliary control pulleys 	00-23 00-24 00-27 00-28
A.2.0363	Pin for stopping belts - tensioner device 	00-26 00-28
A.2.0441	Hydraulic circuit pressure gauge (ABS MARK II system) 200 bar 	00-93/1
A.3.0521	Puller for camshaft pulley 	00-23 00-27
A.4.0146	Ruler for suspension height check 	00-83
A.4.0149	Tool for suspension height check 	00-83
A.4.0151	Probe for suspension height check 	00-83
A.5.0212	Wrench manifold gas pick-up plug 	00-31

COMPLETE CAR

Tool P.N.	Name	Page ref.
A.5.0220	Combined 3 mm and 11 mm wrench for adjusting exhaust side tappets 	00-24
A.5.0264	Wrench, Lambda sensor 	00-36
C.1.0108	Dial gauge for checking valve caps 	00-23
C.1.0132	Universal instrument for electronic system diagnosis 	00-93 00-93/6
C.1.0133	Interface for ABS MARK II 	00-93 00-93/6 00-93/9
C.2.0051	Connection; manifold gas pick-up plug 	00-31
C.6.0183	Tool for checking T.D.C. 	00-24 00-26
C.6.0197	Curved feeler gauge for checking valve clearance 	00-22
C.6.0198	30 mm travel dial gauge (to be used with C.6.0183) 	00-24
C.9.0033	Connection cable between C.1.0132 and C.1.0133 	00-93 00-93/6